



# Counterbalance valves

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## **WARNING!**

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1<sup>st</sup> EDITION MAY 2010

**General Information**

**Fluid:** best use mineral oil with viscosity ranging between 10 and 200 cSt.

**Filter:** dirty oil is the main reason for failure and troubles of hydraulic parts and systems.

The table below contains **OLEOSTAR S.p.A.** recommendations about the minimum oil contamination level according to individual specifications of different items. For further safety of your hydraulic equipment and of all valves assembled on it, we either recommend use suction filters (rather than return filters) or separated filter lines.

TYPE OF EQUIPMENT - TYPE OF VALVE	CONTAMINATION LEVEL According to ISO 4406
<ul style="list-style-type: none"> <li>- Heavy duty equipment</li> <li>- Equipment running at 210-350 bar (3050-5100 psi) working pressure</li> <li>- Equipment using proportional controls</li> <li>- Equipment with high frequency cycles</li> </ul>	-/16/13
<ul style="list-style-type: none"> <li>- Equipment running up to 210 bar (3050 psi) working pressure</li> <li>- Spool-type valves</li> <li>- Valves with calibrated ports</li> </ul>	-/18/14
<ul style="list-style-type: none"> <li>- Equipment running at low working pressure</li> <li>- Pilot plants and equipment</li> <li>- Equipment with low frequency cycles</li> </ul>	-/19/15

**Installation:** make sure to provide suitable gasket lubrication with clean oil before screwing the cartridge on the valve body . Also make sure to screw the cartridge manually in to reach against the gaskets in the valve body.

**Material:** internal components made out of high grade steel duly treated and fabricated.

For more information please ask our technical office .

**Working temperature:** min. -25°C (-13°F) max. 90°C (194°F) with standard BUNA N seals.

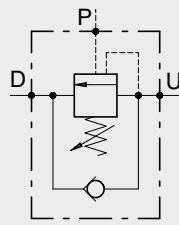
min. -20°C (-4°F) max. 200°C (392°F) with optional VITON seals.

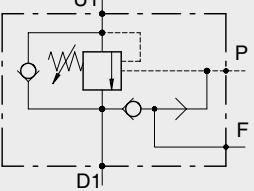
**Rating diagrams:** all rating diagrams of this catalogue are measured with mineral oil of 46 cSt viscosity at 40° (104°F) temperature.

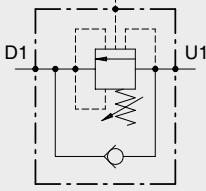
All drawings dimensions are defined as  $\frac{\text{mm}}{\text{in}}$

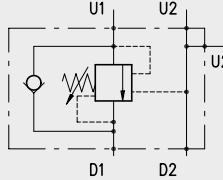
## COUNTERBALANCE VALVES

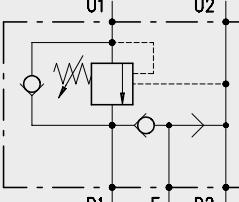
### Index

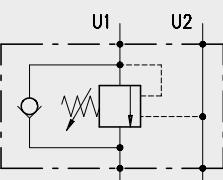
Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOC	Counterbalance valves	120	32			
	VOSLP	Single counterbalance valves, external pilot operated type, line mounting, cartridge construction	180	48			
	VOSLP/F	Single counterbalance valves, external pilot operated type, face mounting, cartridge construction	180	48			
	VOSLP/SC	Single counterbalance valves, external pilot operated type, line mounting	60	16			
	VOSLP/SC/C	Single counterbalance valves, external pilot operated type, line mounting	180	48	350	5100	9
	VOSLP/SC/RO	Single counterbalance valves, external pilot operated type, bolt mounting	120	32			
	VOSLP/SC/F	Single counterbalance valves, external pilot operated type, face mounting	180	48			
	VOSLP/PS	Single counterbalance valves, external pilot operated type, line mounting and suitable for closed centre, cartridge construction	60	16			
	CA	Counterbalance valves					

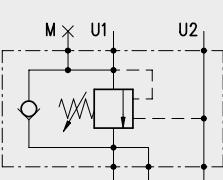
Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSLP/A	Single counterbalance valves, external pilot operated type, line mounting, cartridge construction. Equipped with connection for hydraulic brake release	180	48	350	5100	35

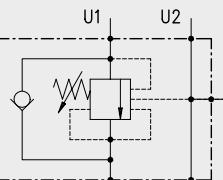
Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSLP/CC	Single counterbalance valves, external pilot operated type, line mounting and suitable for closed centre, cartridge construction	100	26			
	VOSLP/SC/CC	Single counterbalance valves, external pilot operated type, line mounting for closed centre	180	48	350	5100	39
	CC	Single counterbalance valves for closed centre, line mounting, not affected by pressure	90	24			

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSL	Single counterbalance valves, line mounting, cartridge construction	180	48	350	5100	51
	VOSL/F	Single counterbalance valves, face mounting cartridge construction					

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSL/A	Single counterbalance valves, line mounting, with connection for hydraulic brake release, cartridge construction	180	48	350	5100	59

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSL/SC		180	48			
	VOSL/SC/C 1116	Single counterbalance valves, line mounting	60	16			
	VOSL/SC/VU		20	5.3	350	5100	63
	VOSL/SC/F	Single counterbalance valves face mounting	120	32			

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSL/SC/F/C 1116	Single counterbalance valves, face mounting	60	16	350	5100	75

Hydraulic diagram	Type	Description	Maximum flow up to		Maximum pressure		Page
			I/min	US gpm	bar	psi	
	VOSL/CC	Single counterbalance valves for closed centre, line mounting, cartridge construction	100	26	350	5100	81

## COUNTERBALANCE VALVES

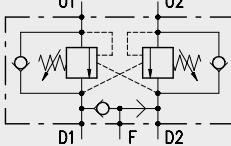
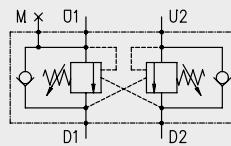
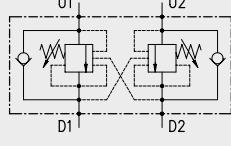
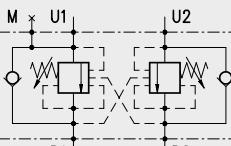
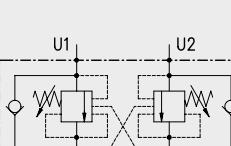
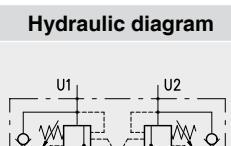
### Index

Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VOSL/SC/CC	Single counterbalance valves for closed centre, line mounting	180	48	350	5100	85
	VOSL/SC/CC/C 1116		60	16			

Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VOSL/SC/CC/F/C 1116	Single counterbalance valves for closed centre, face mounting	60	16	350	5100	93

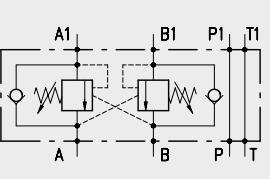
Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VOSL/ML	Single counterbalance valves, sandwich mounting "NG", cartridge construction	70	18	350	5100	97

Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VODL	Dual counterbalance valves, line mounting, cartridge construction					
	VODL/F	Dual counterbalance valves, face mounting, cartridge construction	180	48	350	5100	101
	VODL/SC						
	VODL/SC/VU	Dual counterbalance valves, line mounting	20	5.3			
	VODL/SC/C 1116		60	16			

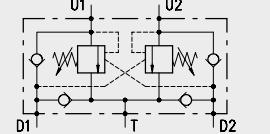
<b>Hydraulic diagram</b>	<b>Type</b>	<b>Description</b>	<b>Maximum flow up</b>		<b>Maximum pressure</b>		<b>Page</b>
			I/min	US gpm	bar	psi	
	VODL/A	Dual counterbalance valves, line mounting, with connection for hydraulic brake release, cartridge construction	180	48	350	5100	117
	VODL/SC/A	Dual counterbalance valves, line mounting, with connection gate for hydraulic brake release					
	Type	Description	Maximum flow up		Maximum pressure		Page
	VODL/SC/F1/C 1116	Dual counterbalance valves, line mounting	I/min	US gpm	bar	psi	
	Type	Description	Maximum flow up		Maximum pressure		Page
	VODL/CC	Dual counterbalance valves, line mounting for closed centre, cartridge construction	100	26	350	5100	
	Type	Description	Maximum flow up		Maximum pressure		Page
	VODL/SC/CC/F1/C 1116	Dual counterbalance valves for closed centre, line mounting	60	16	350	5100	
	Type	Description	Maximum flow up		Maximum pressure		Page
	VODL/SC/CC	Dual counterbalance valves for closed centre, line mounting	180	48	350	5100	
	Type	Description	Maximum flow up		Maximum pressure		Page
	VODL/SC/F	Dual counterbalance valves face mounting	75	20	350	5100	

## COUNTERBALANCE VALVES

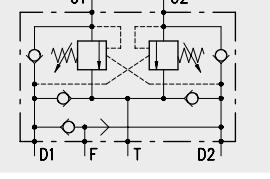
### Index

Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VODL/ML	Dual counterbalance valves, sandwich mounting "NG", cartridge construction	70	18	350	5100	149

Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VABAL	Cross-line, relief valves for motion control, anti-shock and anti-cavitation, line mounting, cartridge construction	180	48	350	5100	153

Hydraulic diagram	Type	Description	Maximum flow up		Maximum pressure		Page
			l/min	US gpm	bar	psi	
	VABAL/SF	Cross-line, relief valves for motion control, anti-shock and anti-cavitation, line mounting, cartridge construction and connection for hydraulic brakes	100	26	350	5100	159

## Valves Bodies

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- 4 Way Bodies ..... page 167
- How to order valves with bodies ..... page 168

## Cavities, tool and tap

- 3 Way "SAE" Cavity ..... page 169
- VOC 60 Cavity ..... page 170
- VOC 120 Cavity ..... page 171
- VMPD 38 Cavity ..... page 172
- VMPD 12 Cavity ..... page 173
- VMPD 34 Cavity ..... page 174

**Operation**

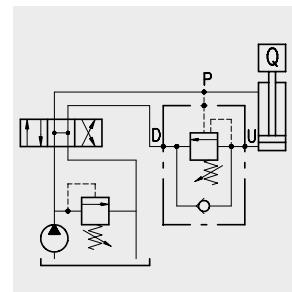
The oil flow is allowed from D to U and is stopped in the opposite way (from U to D) up to the spring setting value. Free oil flow from U to D is strictly possible when the pilot pressure in P is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(Valve setting - Load pressure) ÷ Pilot ratio = Pilot pressure**

For example: if your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] / 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Should counterpressure arise in D, the setting value of valve poppet (ratio 1:1) will increase and the pilot pressure be negatively affected (ratio 1:1).

**Performance****Body Valves**

Type	Max. flow		Max. press.		Application range with standard springs*	Oil leakage from U to D	Pilot ratio	Weight		Cavity and tools	
	l/min	US gpm	bar	psi				kg	lb		
VOC 60	60	16			5÷210 bar - 72.5÷3050 psi (test setting 170 bar - 2500 psi at 5 l/min. - 1.3 US gpm)	0,25 cm <sup>3</sup> /min - 15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar - 3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3,5 (standard type) 1:1,18 (on request only)	0,28	0.62	Cavity VOC 60 see page 172	
VOC 120	120	32			50÷350 bar - 725÷5100 psi (test setting 280 bar - 4100 psi at 5 l/min. - 1.3 US gpm)		1:4	0,60	1.32	Cavity VOC 120 see page 173	
VOSLP 38*	35	9.2					1:4 (standard type) 1:3 (on request only)	0,75	1.65	aluminium	
VOSLP 12**	70	18	350	5100				1,49	3.28		
VOSLP 34***	100	26			5÷210 bar - 72.5÷3050 psi (test setting 170 bar - 2500 psi at 5 l/min. - 1.3 US gpm)			0,96	2.12		
VOSLP 100***	180	48			50÷350 bar - 725÷5100 psi (test setting 280 bar - 4100 psi at 5 l/min. - 1.3 US gpm)			1,86	4.10		
VOSLP/F 38*	35	9.2			100÷700 bar - 1450÷10150 psi (test setting 350 bar - 5100 psi at 5 l/min. - 1.3 US gpm)			1,75	3.86		
								5.96	13.14		
								2,90	6.39		
								6,16	13.58		
									0,73	1.61	steel
									1,41	3.11	

Overcenter cartridge: \*VMPD 38 - \*\*VMPD12 - \*\*\*VMPD34

# Series VOC, VOLSP and CA

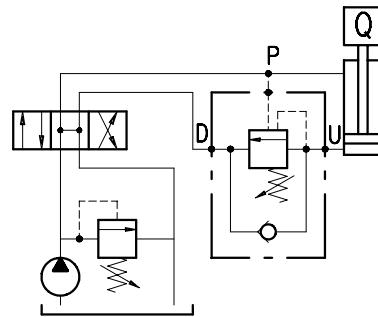
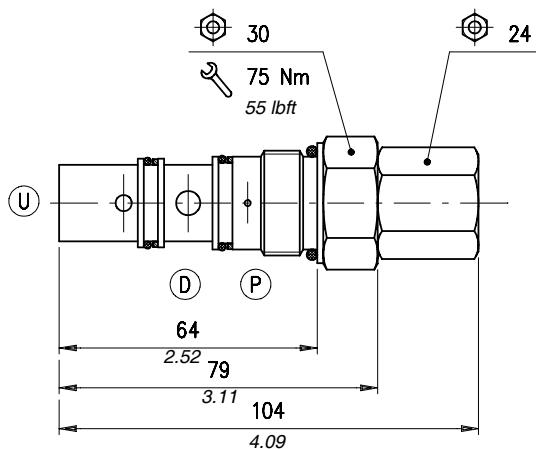
## Body Valves

Overcenter cartridge: \*VMPD 38 - \*\*VMPD12 - \*\*\*VMPD34

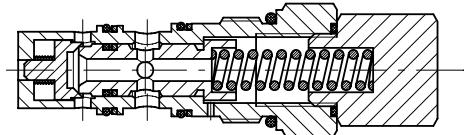
Type	Max. flow		Max. press.		Application range with standard springs*	Oil leakage from U to D	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSLP/F 12**	70	18	350	5100	<p>5÷210 bar -72.5÷3050 psi (test setting 170 bar -2500 psi at 5 l/min. -1.3 US gpm)</p> <p>50÷350 bar -725÷5100 psi (test setting 280 bar -4100 psi at 5 l/min. -1.3 US gpm)</p> <p>100÷700 bar -1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)</p>	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi- and 80% of the spring setting value with oil viscosity of 46 cSt.	1:7 (standard type) 1:3 (on request only)	0,96	2.12
VOSLP/F 34***	100	26						aluminium	
VOSLP/F 100***	180	48						1.86	4.10
								steel	
								1,70	3.75
								aluminium	
								3,30	7.27
								steel	
								2,87	6.33
								aluminium	
								6,20	13.67
								steel	

Type	Max flow		Max. press.		Application range with standard springs*	Oil leakage from U (U1) to D (D1)	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSLP/SC 38	40	11	350	5100	<p>5÷210 bar-72.5÷3050 psi (test setting 170 bar-2500 psi at 5 l/min.-1.3 US gpm)</p> <p>50÷350 bar-725÷5100 psi (test setting 280 bar-4100 psi at 5 l/min.-1.3 US gpm)</p> <p>100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)</p>	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi- and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	0,68	1.50
VOSLP/SC 12	75	20						aluminium	
VOSLP/SC 34	120	32						1,41	3.11
VOSLP/SC 100	180	48						steel	
VOSLP/SC/C 1116/38	30	7.9					1:7 (standard type) 1:3 (on request only)	0,95	2.09
VOSLP/SC/C 1116/12	60	16						aluminium	
VOSLP/SC/RO 38	40	11						2,03	4.47
								steel	
								1,40	3.09
								aluminium	
								3,20	7.05
								steel	
								2,70	5.95
								aluminium	
								6,52	14.37
								steel	
							1:4 (standard type) 1:3 (on request only)	0,6	1.32
								aluminium	
								1,35	2.98
								steel	
							0,9	0,9	1.98
								aluminium	
								1,95	4.30
								steel	
							1:4 (standard type) 1:3 (on request only)	0,87	1.92
								aluminium	
								1,62	3.57
								steel	

## Dimensions and hydraulic circuit

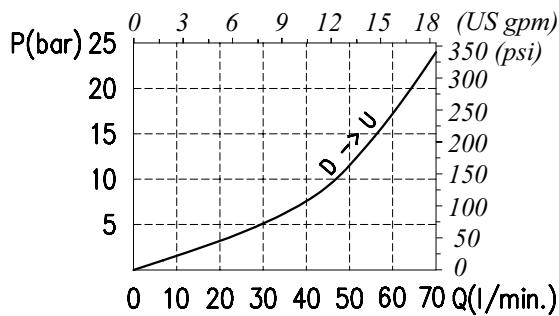


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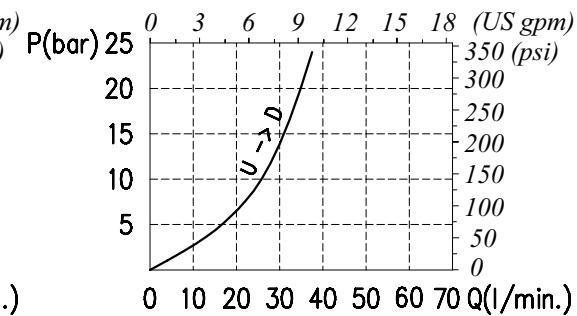


## Rating diagrams

Typical pressure drop vs. flow characteristics

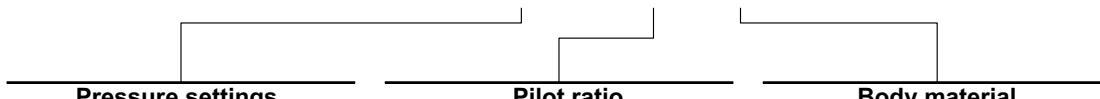


Typical pressure drop vs. flow characteristics



## Order code

VOC 60 / □□ . S . □□ / □□



TS) 20÷220 bar (290÷3200 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

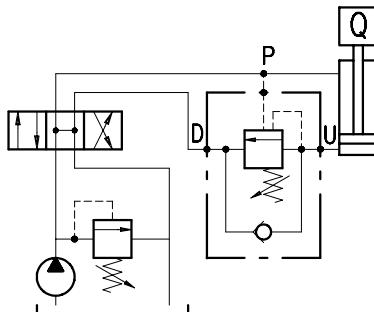
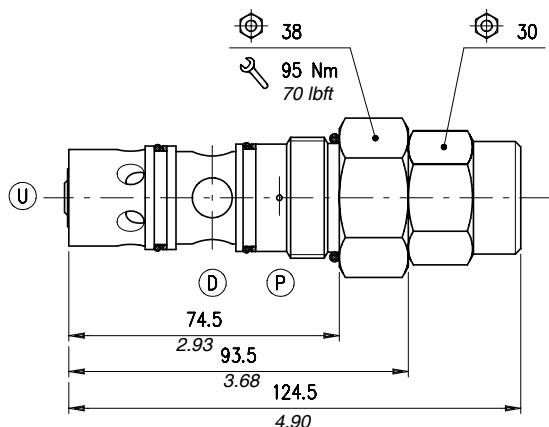
p4) 1:3,5  
p2) 1:1,8

— Aluminium  
ac Steel

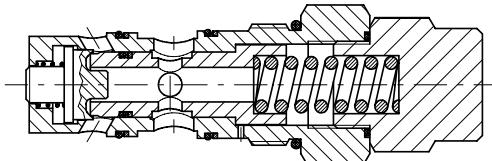
# Type VOC 120

Overcenter valve

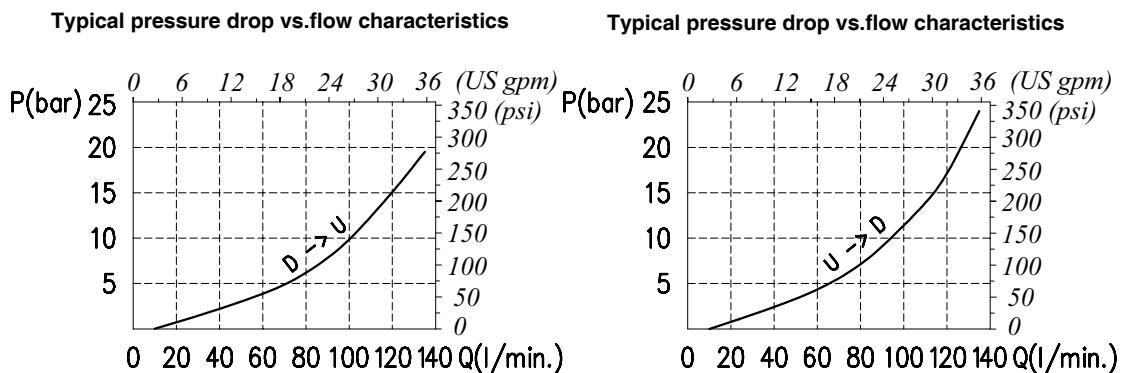
## Dimensions and hydraulic circuit



Section

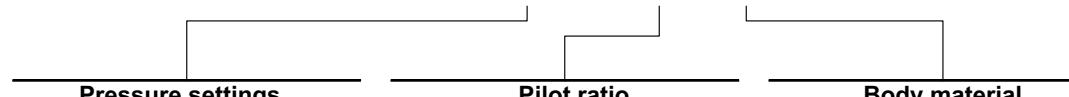


## Rating diagrams



## Order code

VOC 120 / □□ . S . □□ / □□

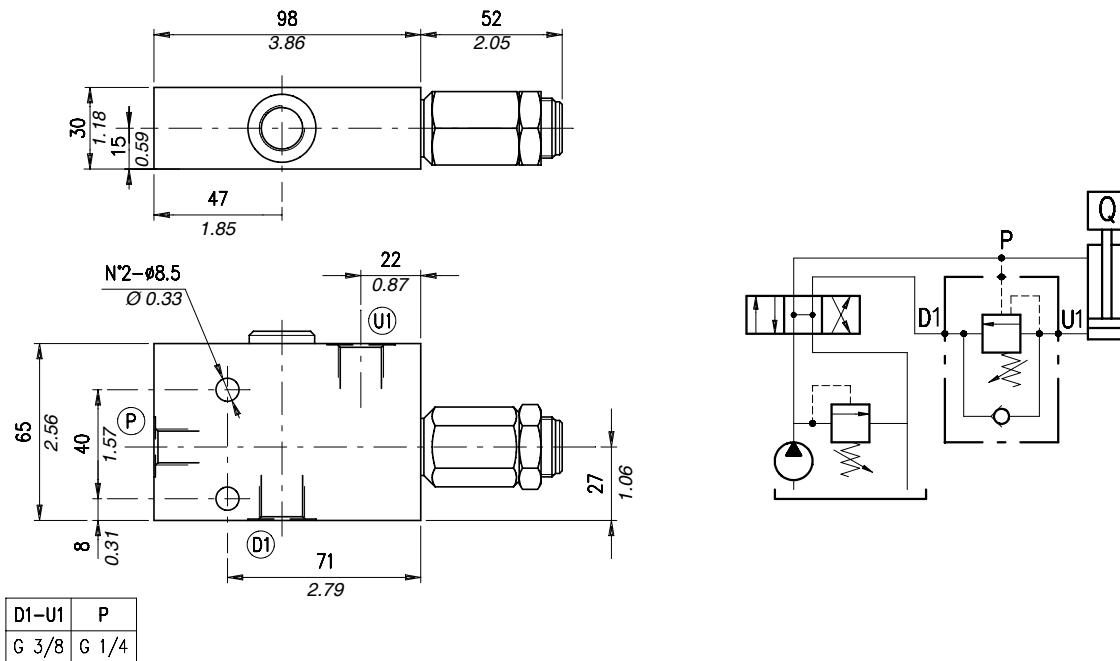


TR) 50÷350 bar (725÷5100 psi)

P4) 1:4 (Standard)

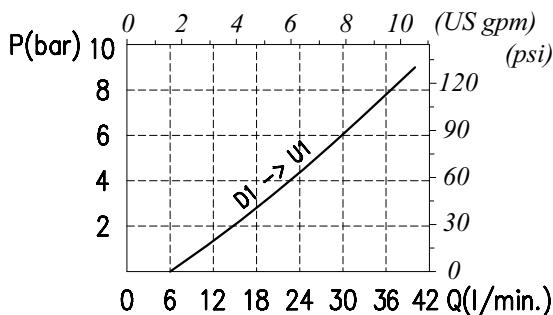
Aluminium  
ac Steel

Dimensions and hydraulic circuit

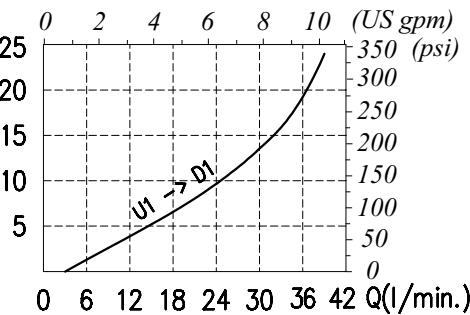


Rating diagrams

Typical pressure drop vs. flow characteristics

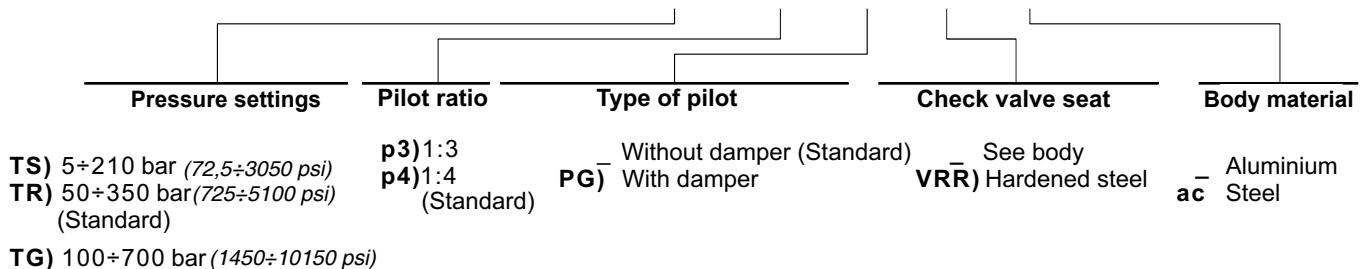


Typical pressure drop vs. flow characteristics



Order code

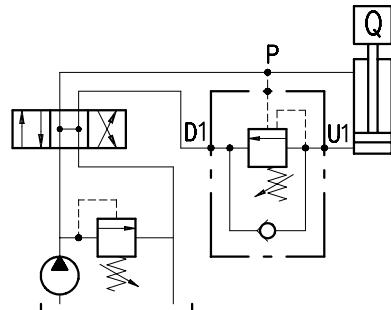
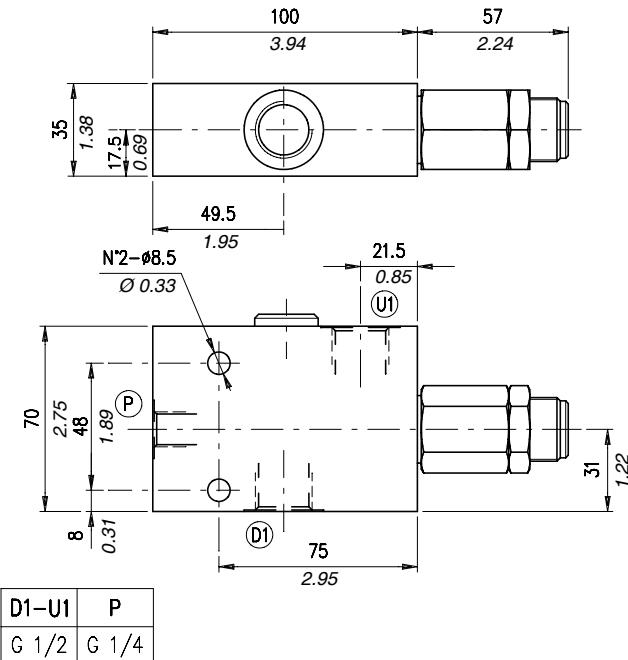
VOSLP 38 / □ . S .□□ . □□ . □□ / □□



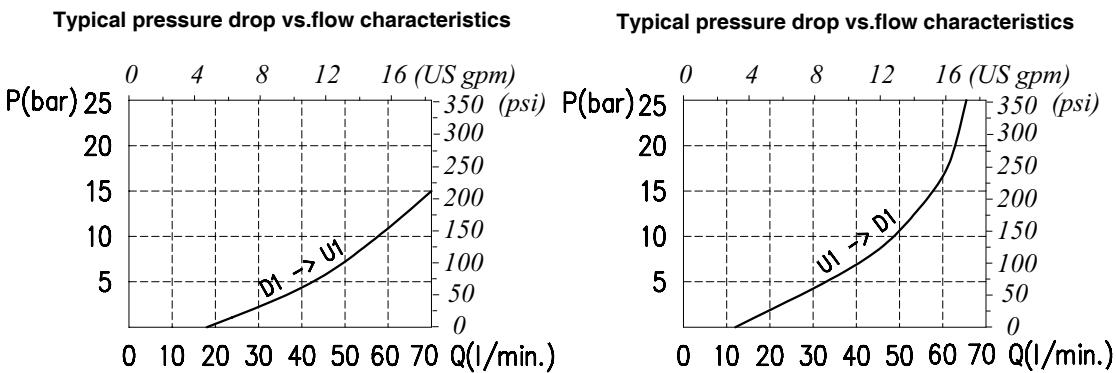
# Type VOSLP 12

Single overcenter valve, external pilot operated type, line mounting, cartridge construction

## Dimensions and hydraulic circuit



## Rating diagrams

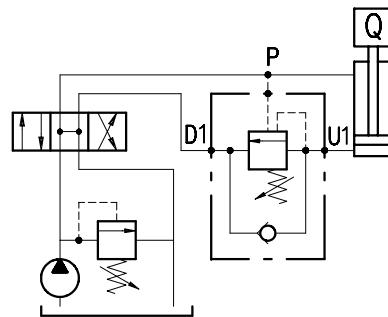
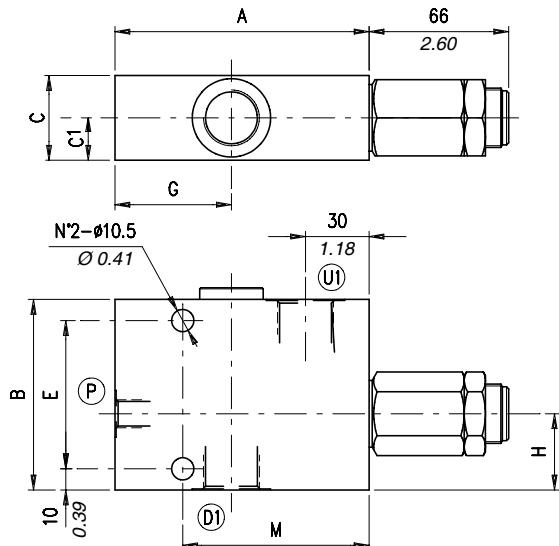


## Order code

VOSLP 12 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
(TS) 5÷210 bar (72,5÷3050 psi)	p3) 1:3	— Without damper (Standard)	See body	ac — Aluminium
(TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7	PG) With damper	VR) Hardened steel	— Steel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit

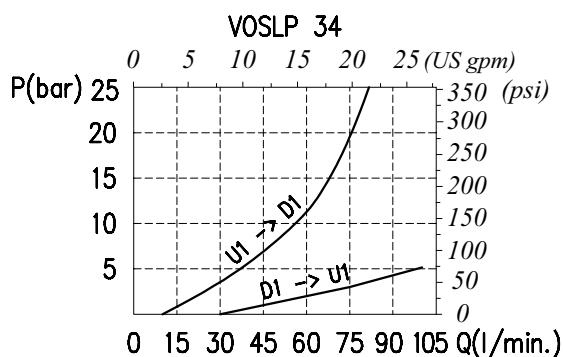


VOSLP	A*	B*	C*	C1*	E*	G*	H*	M*	D1-U1	P
34	120 - 4.72	90 - 3.54	40 - 1.57	20 - 0.78	70 - 2.75	55 - 2.16	36 - 1.42	88 - 3.46	G 3/4	G 1/4
100	140 - 5.51	100 - 3.94	60 - 2.36	30 - 0.59	80 - 3.15	64 - 2.52	37 - 1.46	110 - 4.33	G 1"	G 1/4

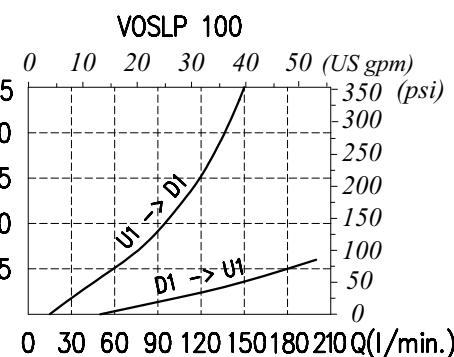
\* Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

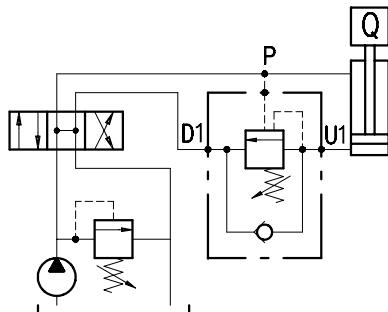
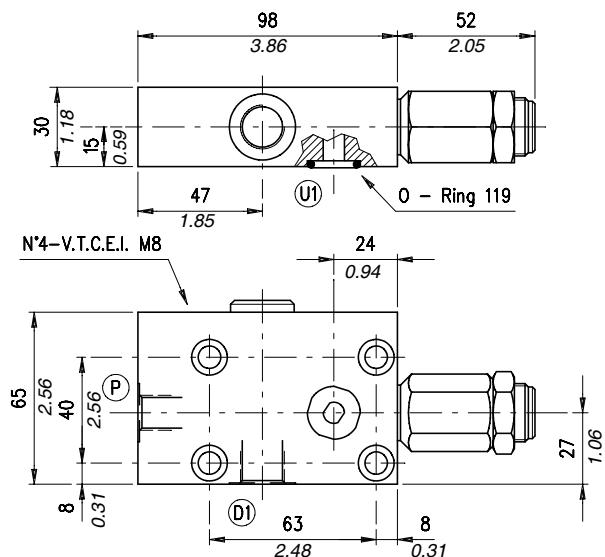
VOSLP □□ / □□ . S . □□ . □□ . □□ / □□

Port size	Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
34) G 3/4 100) G 1	TS) 5÷210 bar (72,5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	- Without damper (Standard) PG) With damper	See body VRR) Hardened steel	Aluminium ac) Steel
TG) 100÷700 bar (1450÷10150 psi)					

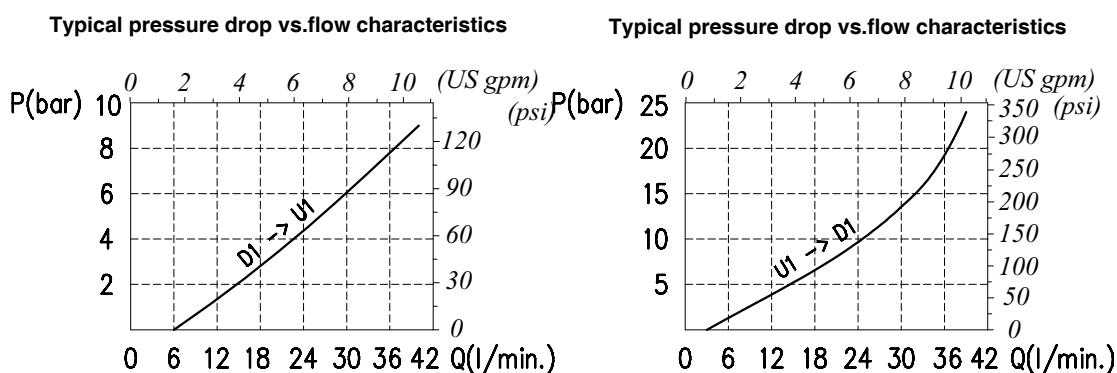
# Type VOSLP/F 38

Single overcenter valve, external pilot operated type, face mounting, cartridge construction

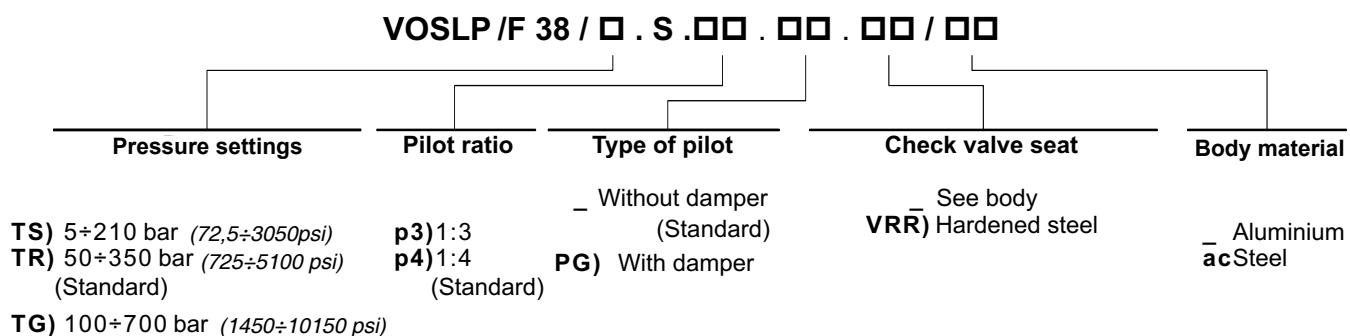
## Dimensions and hydraulic circuit



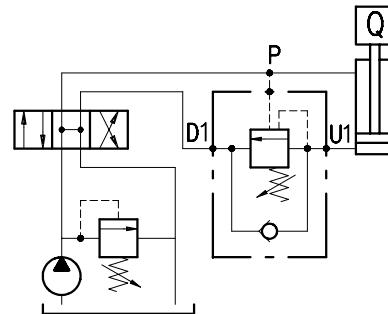
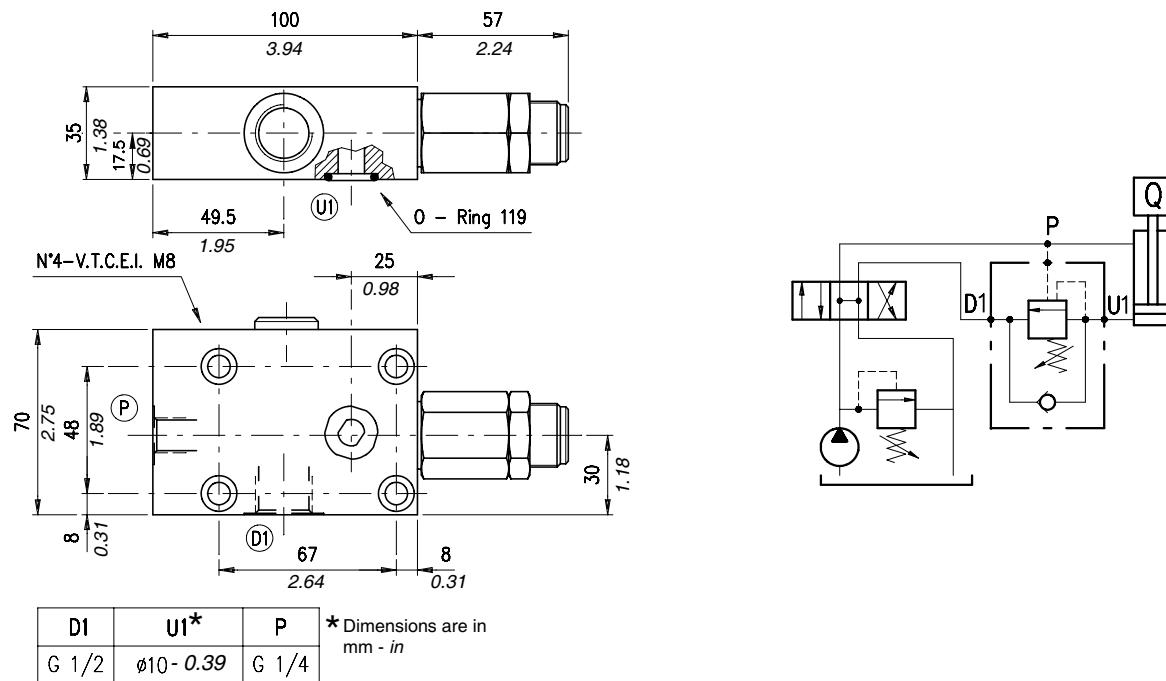
## Rating diagrams



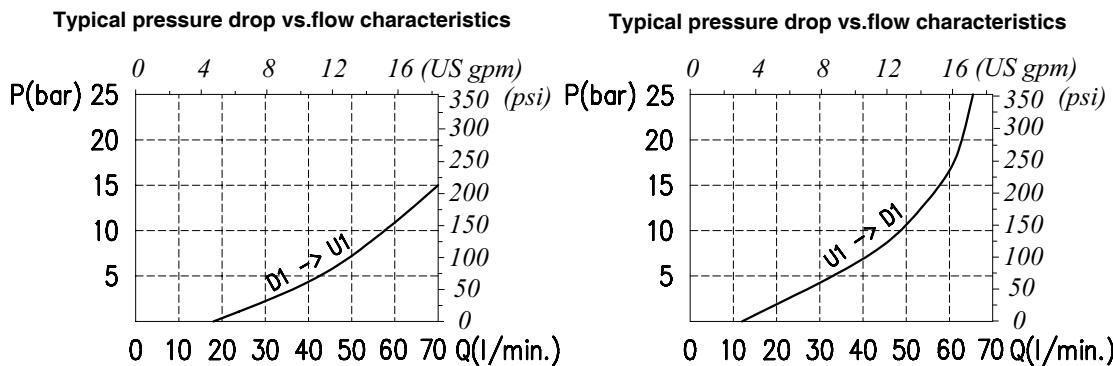
## Order code



Dimensions and hydraulic circuit



Rating diagrams

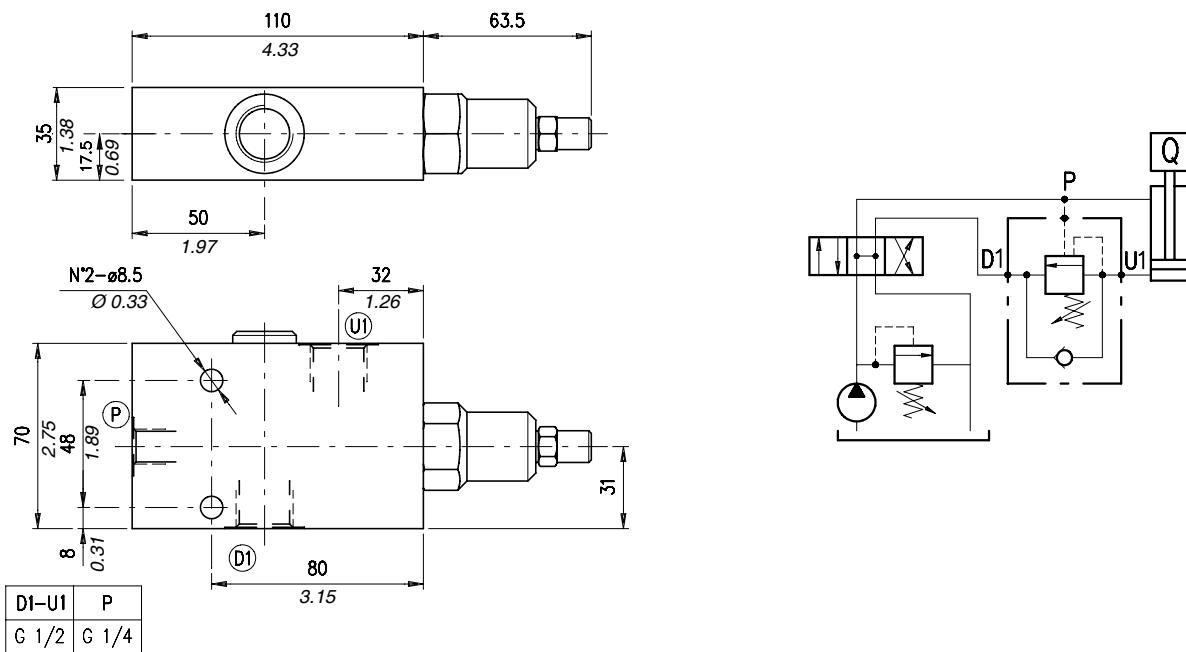


Order code

VOSL / F 12 / □ . S . □□ . □□ . □□ / □□

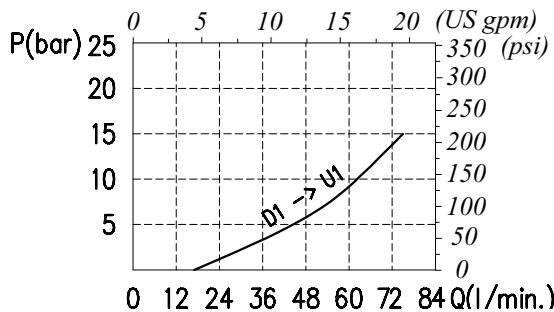
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72,5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit

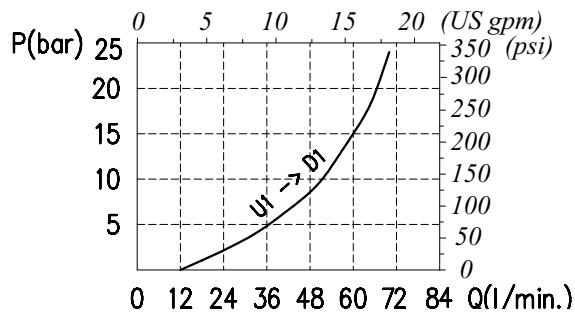


## Rating diagrams

Typical pressure drop vs. flow characteristics

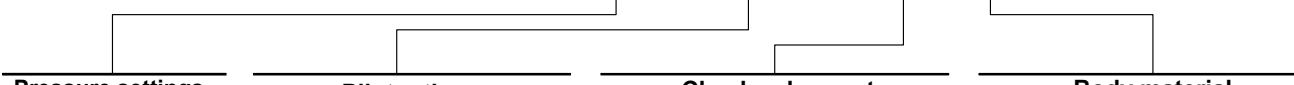


Typical pressure drop vs. flow characteristics



## Order code

VOSLP /SC 12 / □□ . S . □□ . PG . □□ / □□



Pressure settings

Pilot ratio

Check valve seat

Body material

TS) 5÷210 bar (72,5÷3050 psi)

TR) 50÷350 bar (725÷5100 psi)  
(Standard)

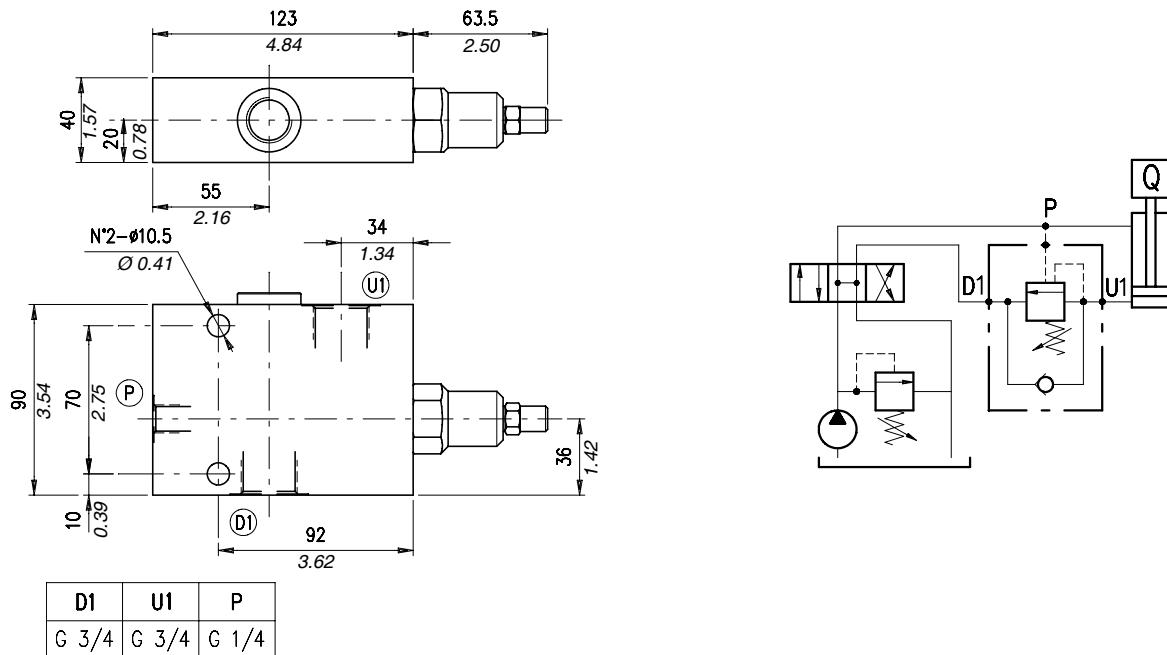
TG) 100÷700 bar (1450÷10150 psi)

p3) 1:3  
p7) 1:7 (Standard)

See body  
VRR) Hardened steel

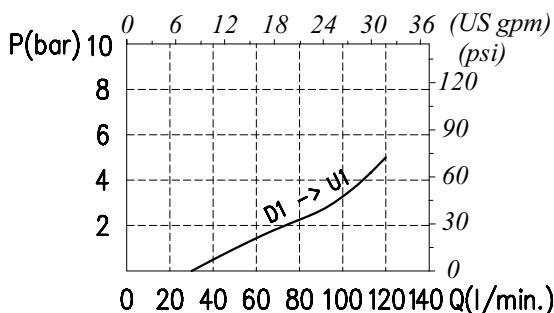
Aluminium  
ac Steel

#### - Dimensions and hydraulic circuit

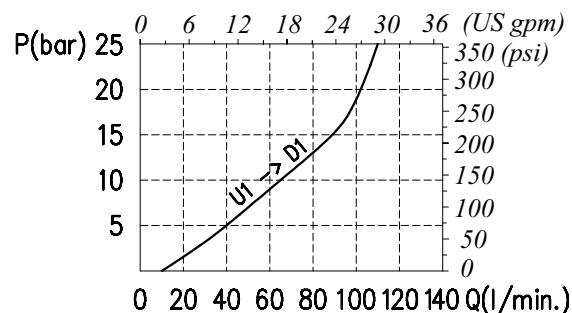


## - Rating diagrams

### **Typical pressure drop vs. flow characteristics**

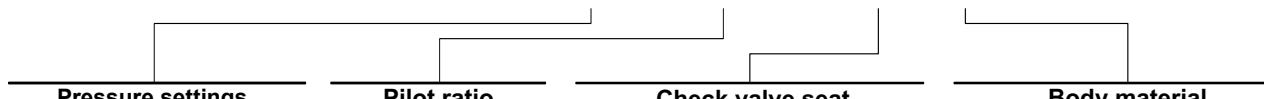


### Typical pressure drop vs. flow characteristics



### **– Order code**

VOSLP /SC 34 / □□ . S . □□ . PG . □□ / □□



**TS)** 5÷210 bar (72,5÷3050 psi)  
**TR)** 50÷350 bar (725÷5100 psi)  
(Standard)

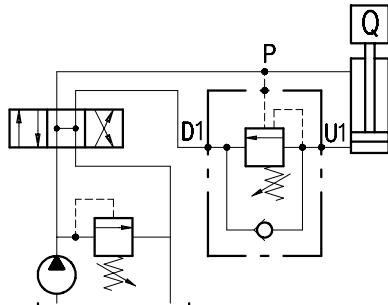
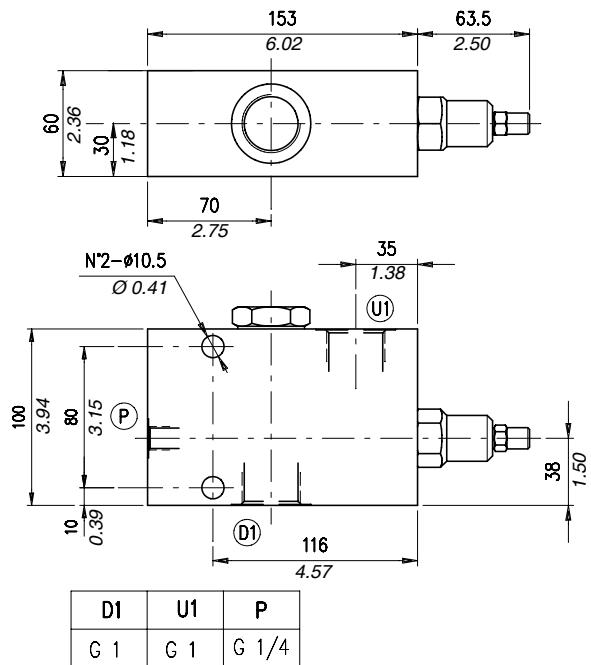
**TG)** 100÷700 bar (1450÷10150 psi)

**p3) 1:3**  
**p7) 1:7**  
(Standard)

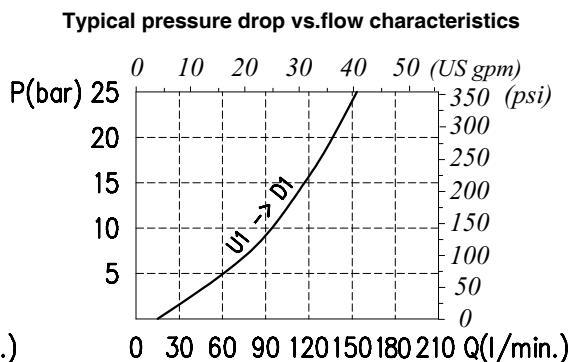
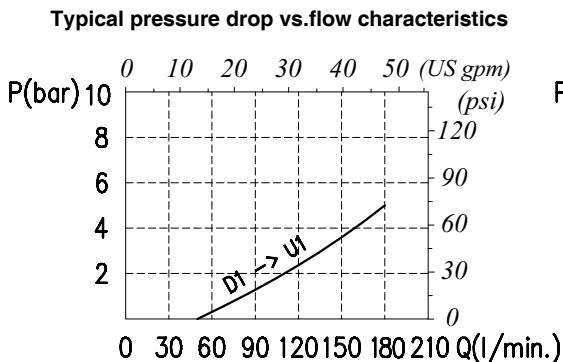
**VRR**) Hardened steel  
See body

ac Aluminium  
st Steel

## Dimensions and hydraulic circuit

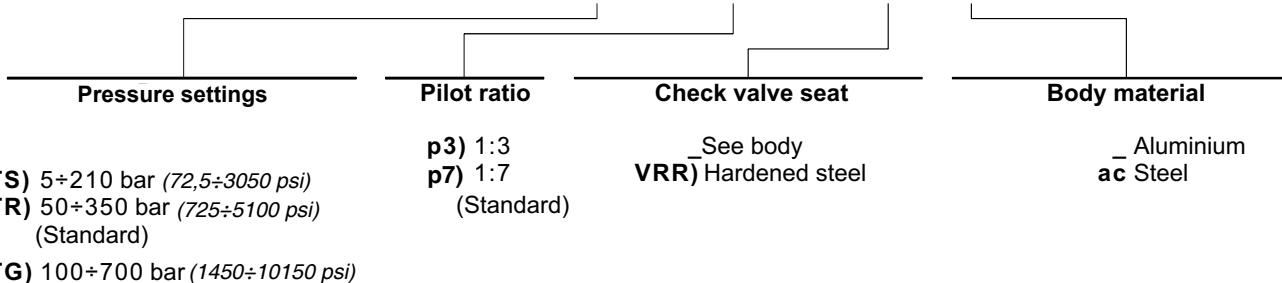


## Rating diagrams



## Order code

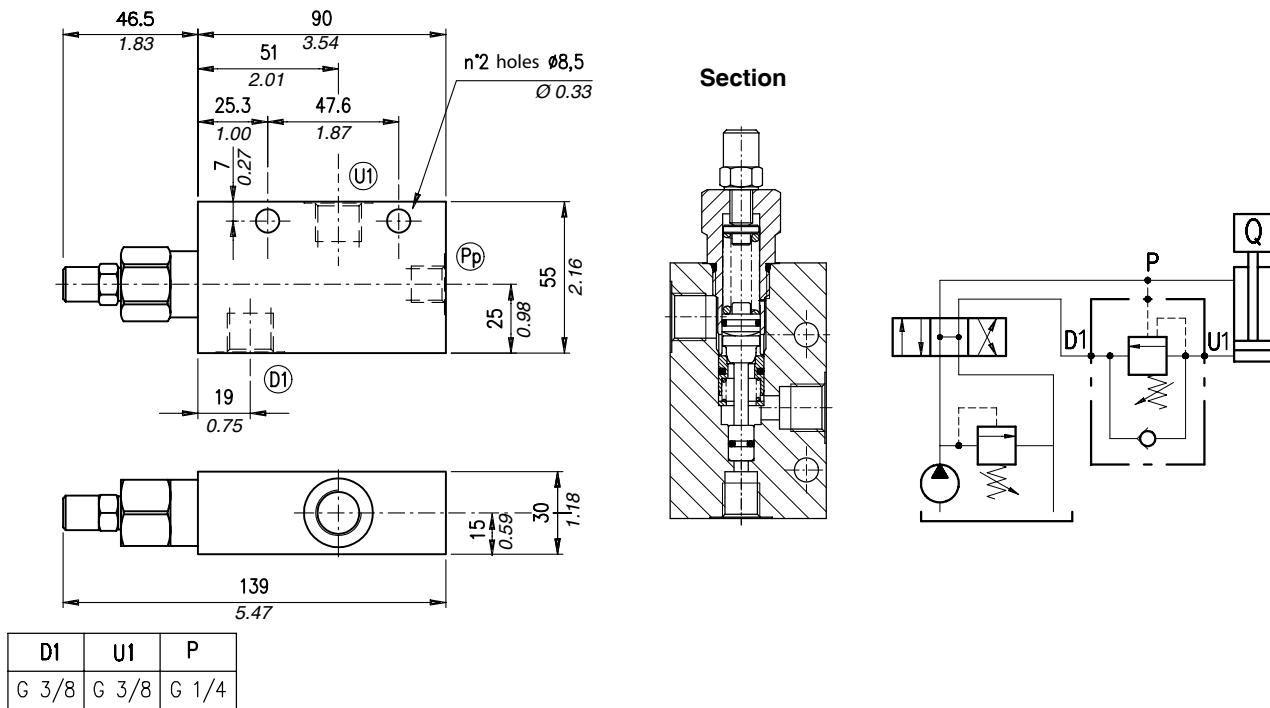
VOSLP /SC 100 / □□ . S . □□ . PG . □□ / □□



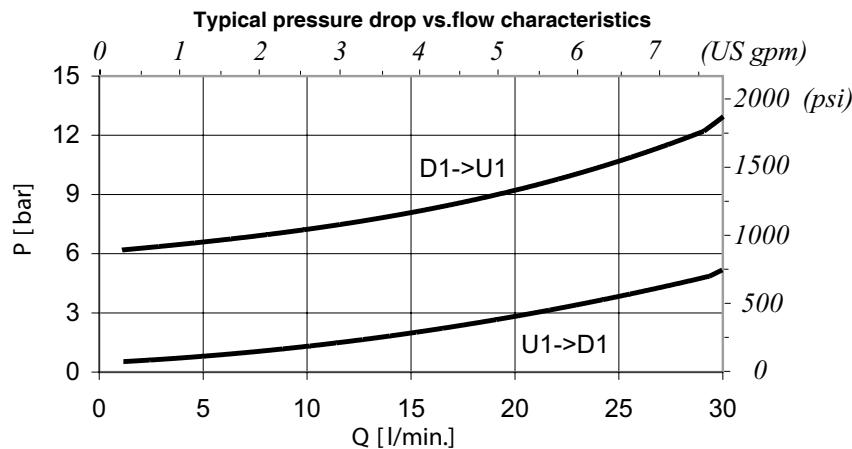
Single overcenter valve, external pilot operated type, line mounting.  
The main features of this valve are compact dimensions and good tolerance to oil contamination

## Type VOSLP/SC/C 1116/38

### Dimensions and hydraulic circuit

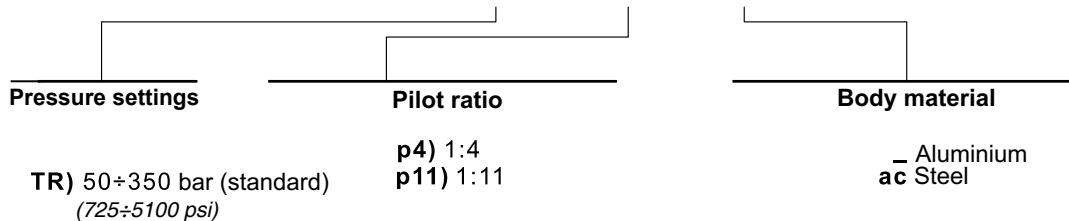


### Rating diagrams



### Order code

VOSLP /SC / C 1116 /38/□□ . S . □□ . / □□

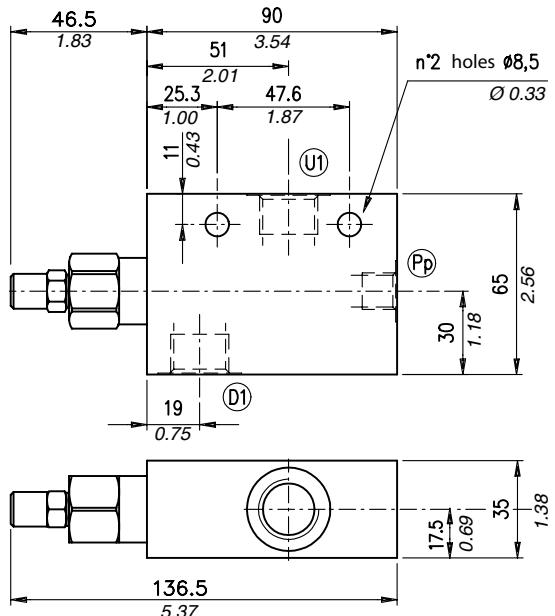


# Type VOSLP/SC/C 1116/12

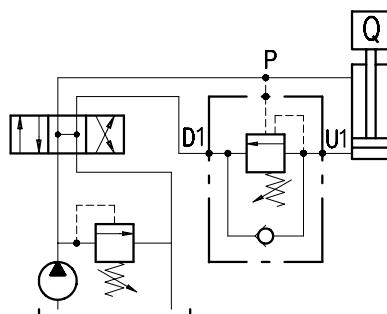
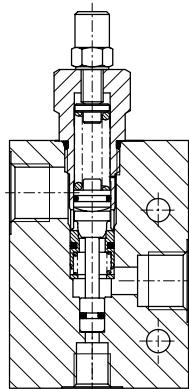
Single overcenter valve, external pilot operated type, line mounting.

The main features of this valve are compact dimensions and good tolerance to oil contamination

## Dimensions and hydraulic circuit



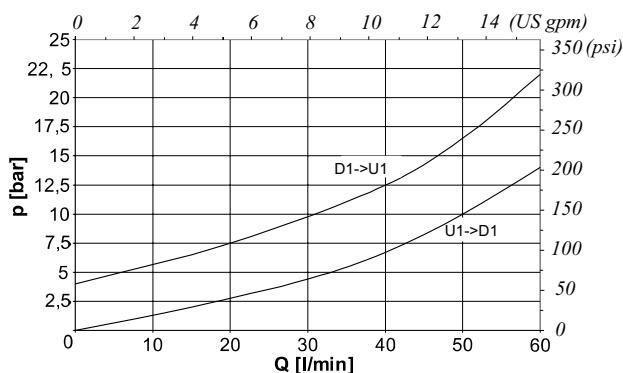
### Section



D1	U1	P
G 1/2	G 1/2	G 1/4

## Rating diagrams

Typical pressure drop vs. flow characteristics



## Order code

VOSLP /SC / C 1116 /12/□□ . S . □□ . / □□

Pressure settings

Pilot ratio

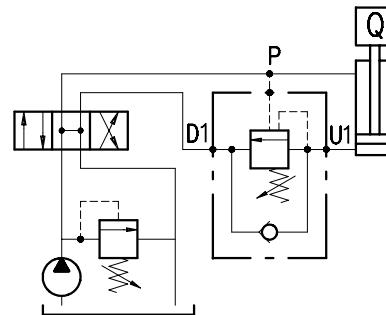
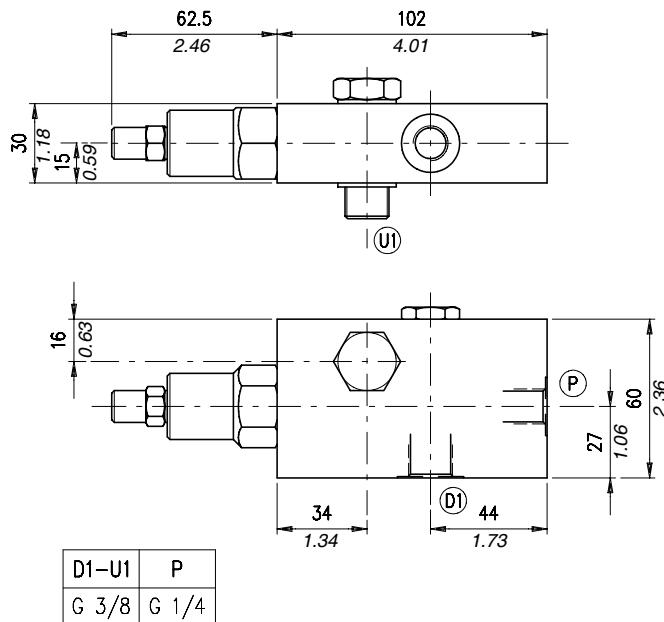
Body material

TR) 50÷350 bar (standard)  
(725÷5100 psi)

p4) 1:4  
p11) 1:11

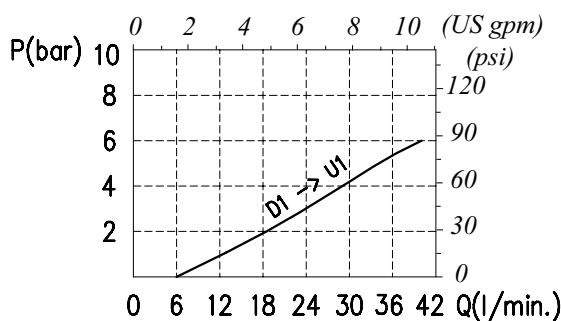
— Aluminium  
ac Steel

Dimensions and hydraulic circuit

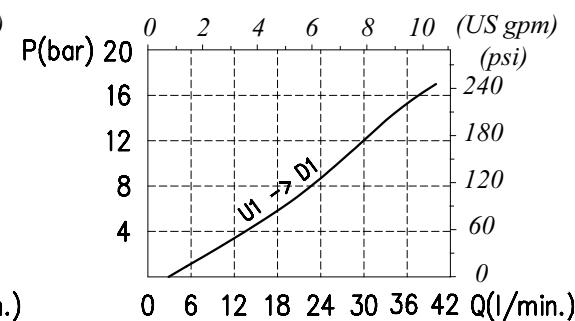


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

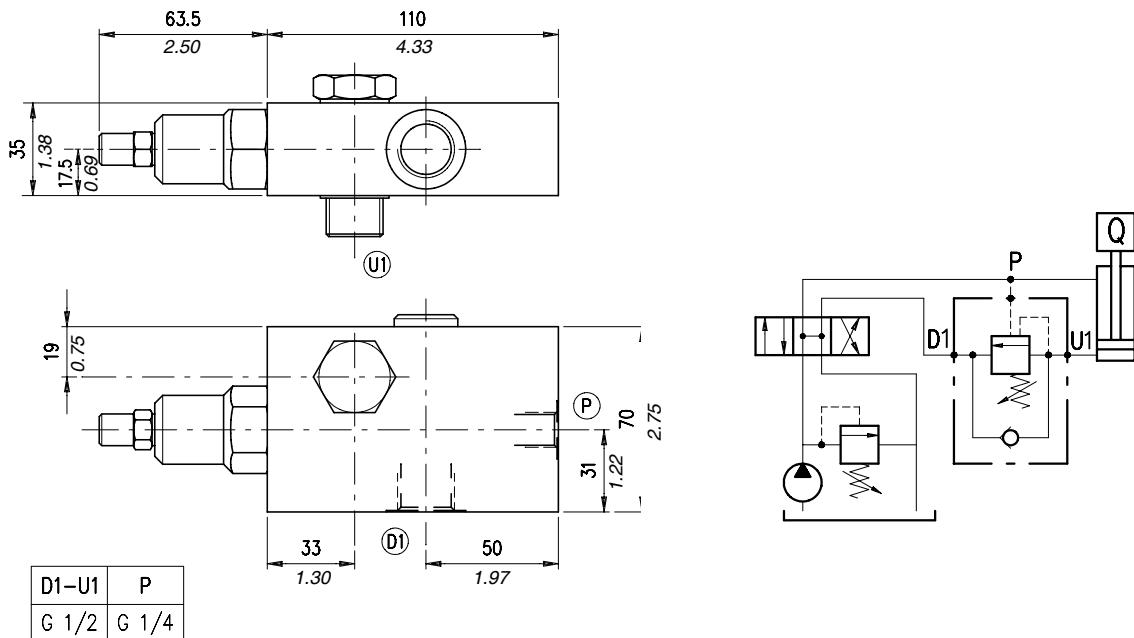
VOSLP /SC /RO 38 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72,5÷3050 psi)	p3) 1:3	See body	_ Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:4 (Standard)	VRR) Hardened steel	ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

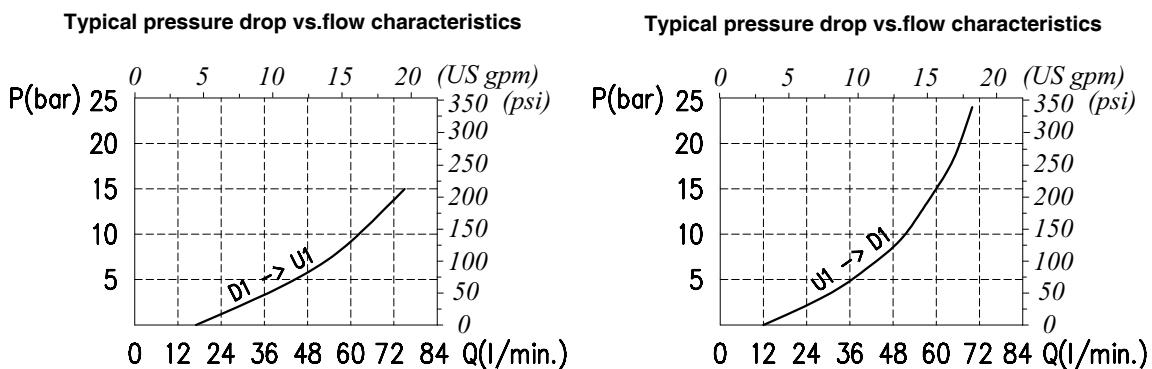
# Type VOSLP/SC/RO 12

Single overcenter valve, external pilot operated type, bolt mounting

## Dimensions and hydraulic circuit

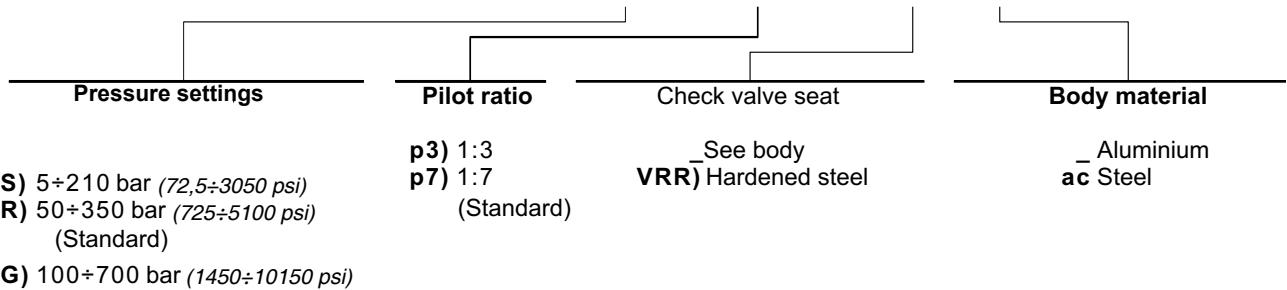


## Rating diagrams

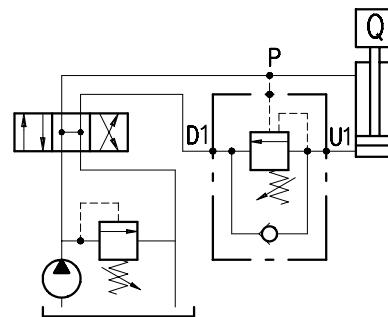
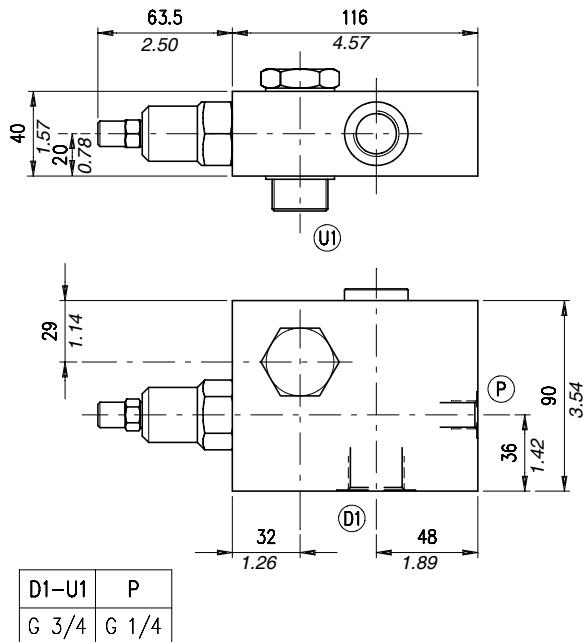


## Order code

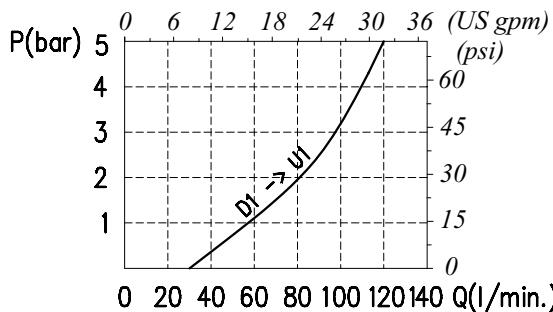
VOSLP /SC /RO 12 / □□ . S . □□ . PG . □□ / □□



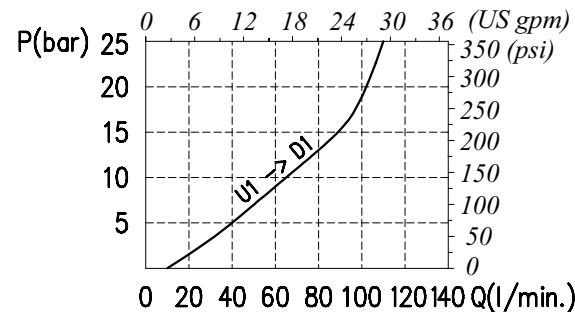
Dimensions and hydraulic circuit



Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

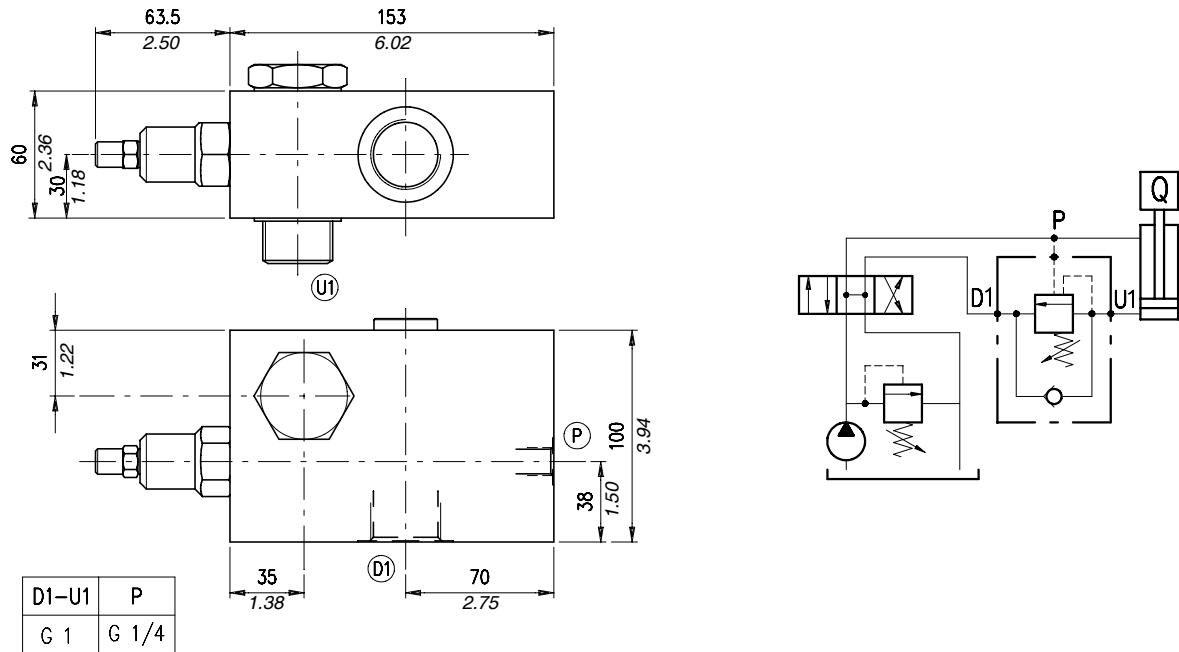


Order code

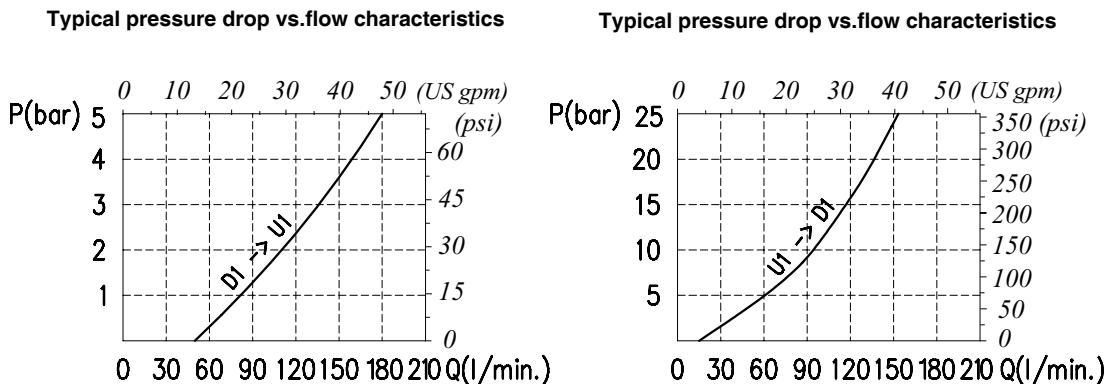
VOSLP /SC /RO 34 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72,5÷3050 psi) TR) 50÷350 bar (725 ÷ 5100 psi) (Standard)	p3) 1:3 p7) 1:7 (standard)	See body VRR) Hardened steel	Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

## Dimensions and hydraulic circuit

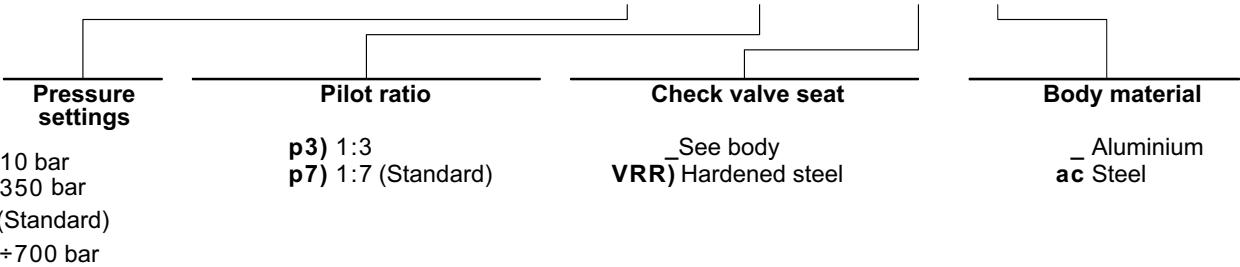


## Rating diagrams

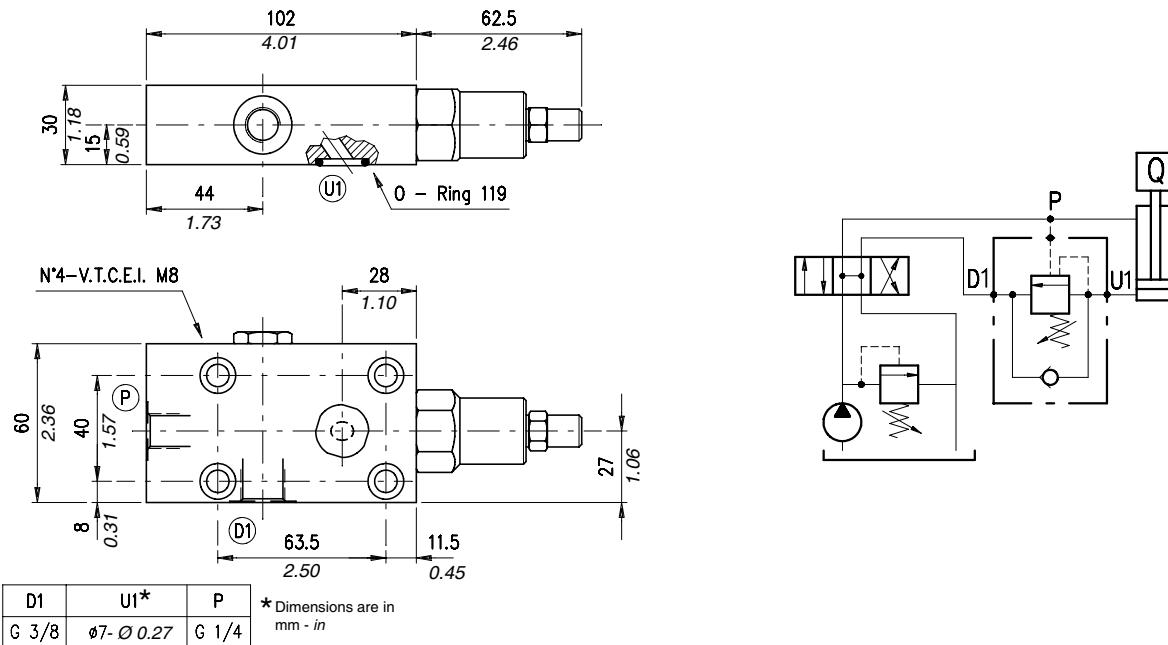


## Order code

VOSLP /SC /RO 100 / □□ . S . □□ . PG . □□ / □□

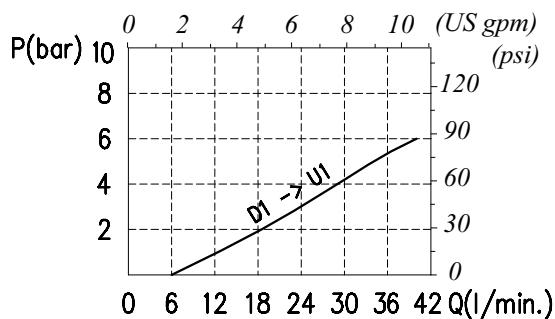


Dimensions and hydraulic circuit

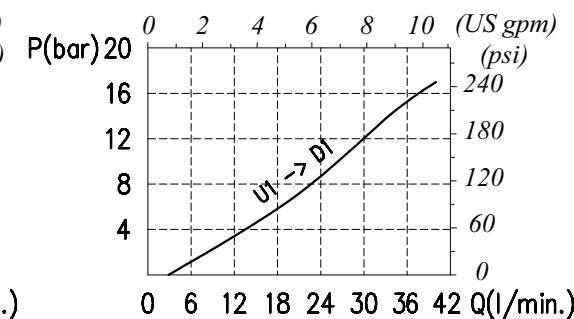


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

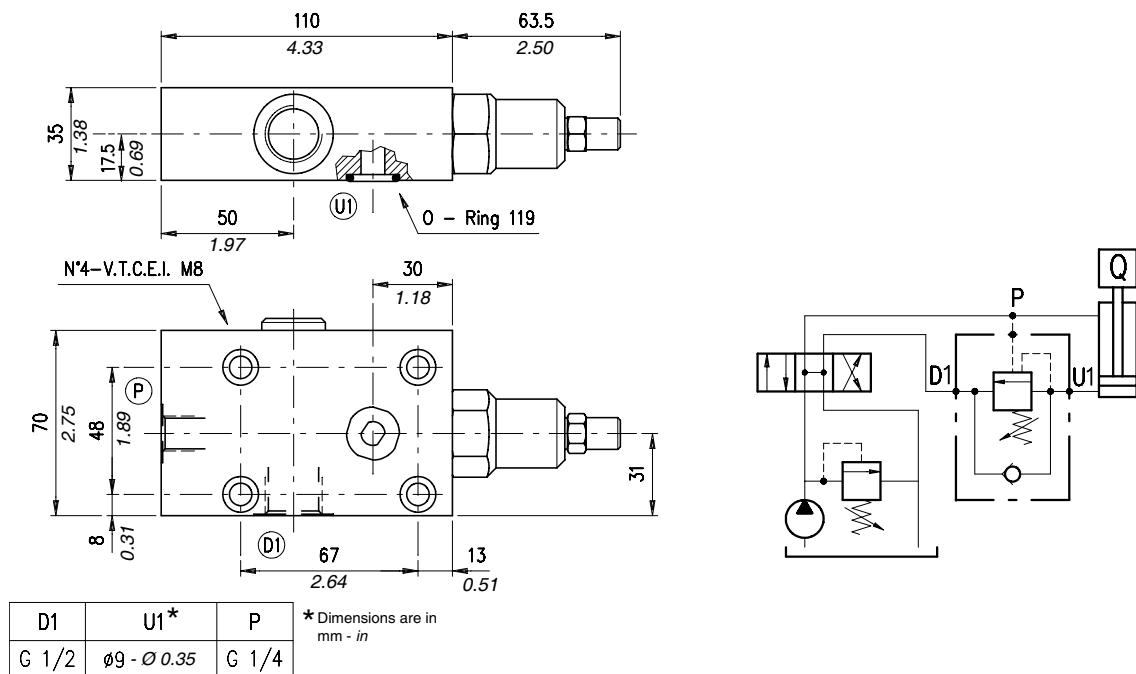


Order code

VOSLP /SC /F 38 / □□ . S . □□ . PG . □□ / □□

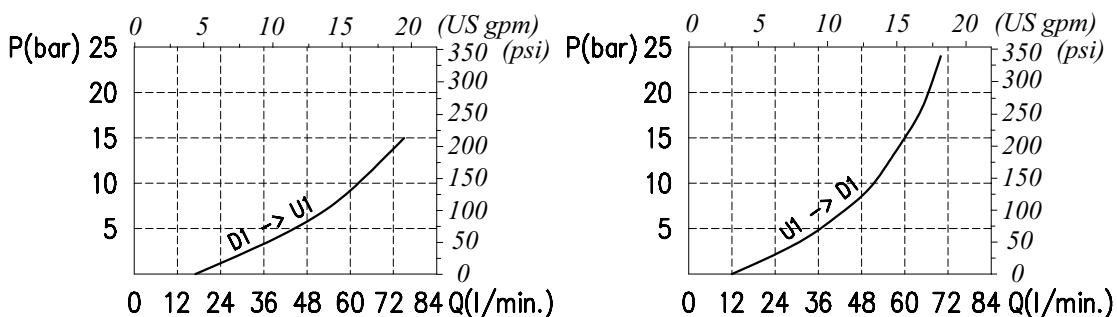
Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:4 (Standard)	VRR) Hardened steel	ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

## Dimensions and hydraulic circuit



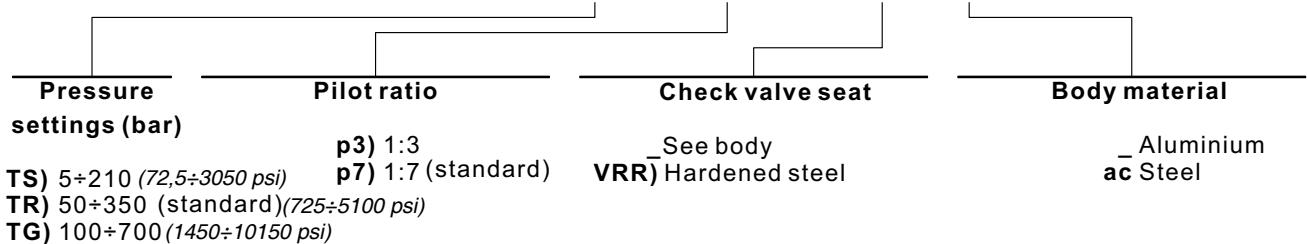
## Rating diagrams

Typical pressure drop vs. flow characteristics      Typical pressure drop vs. flow characteristics

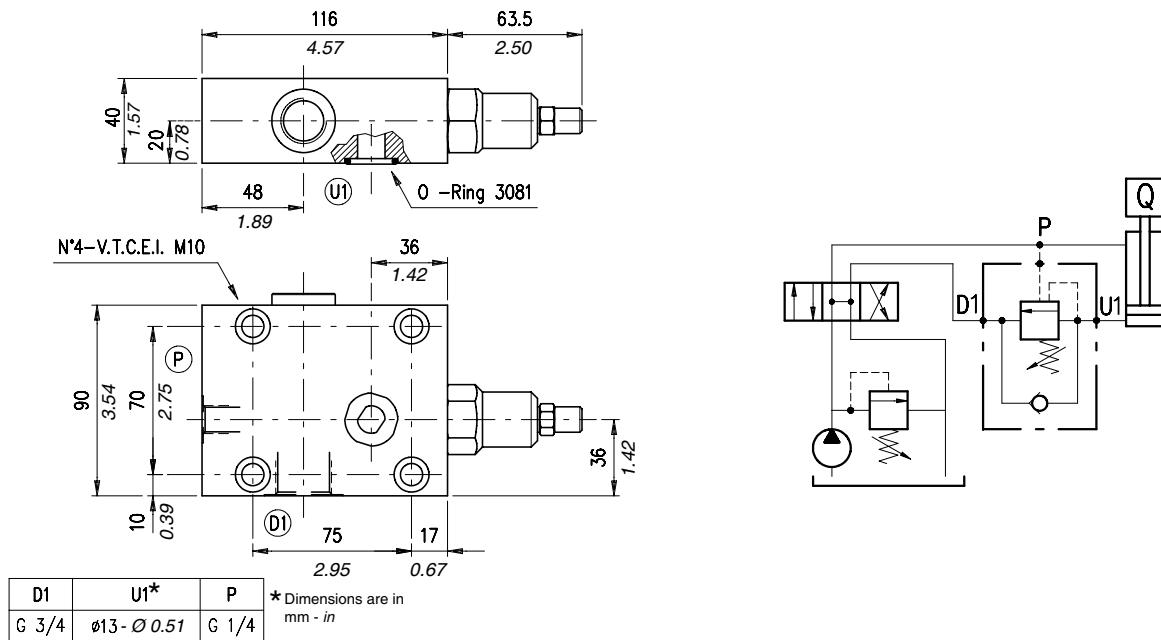


## Order code

VOSLP /SC /F 12 / □□ . S . □□ . PG . □□ / □□

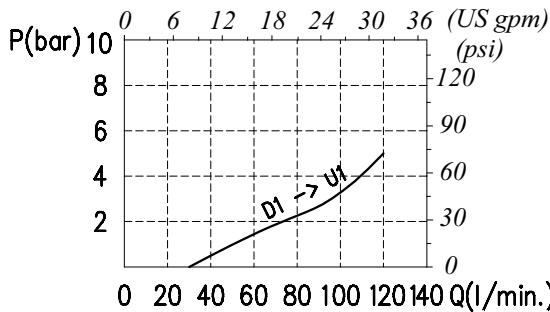


#### - Dimensions and hydraulic circuit

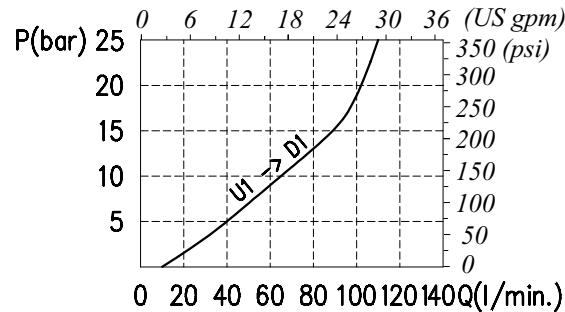


## – Rating diagrams

### **Typical pressure drop vs. flow characteristics**



### Typical pressure drop vs. flow characteristics



#### **– Order code**

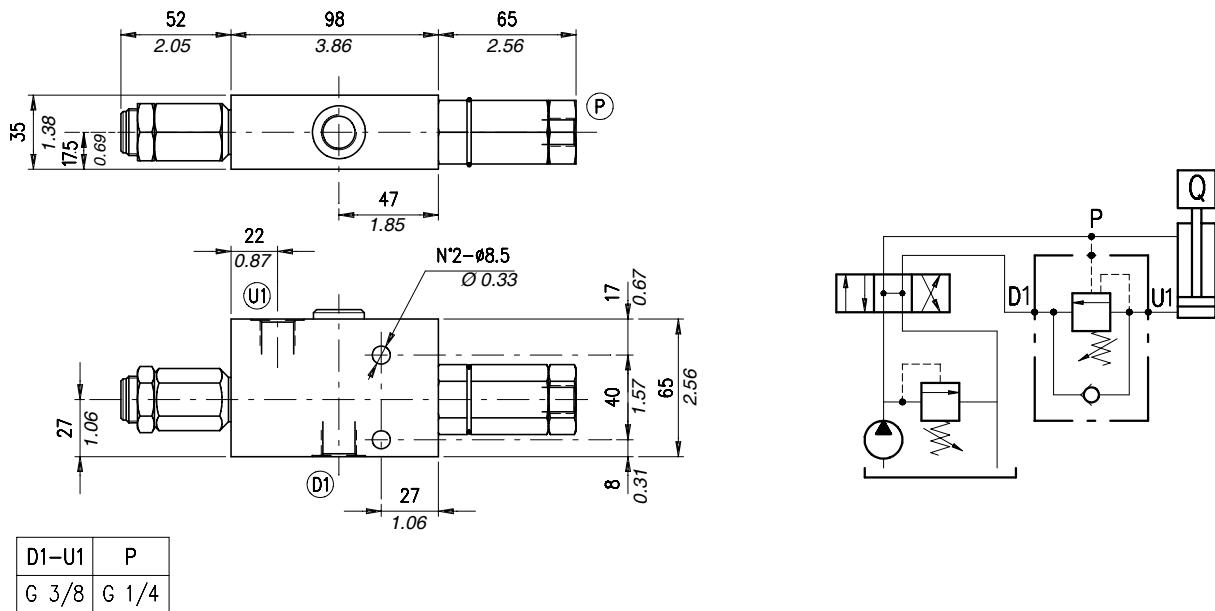
VOSLP /SC /F 34 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
5÷210 bar (72,5÷3050 psi)	p3) 1:3 p7) 1:7 (Standard)	See body VRR) Hardened steel	Aluminium
50÷350 bar (725÷5100 psi) (Standard)			Steel
100÷700 bar (1450÷10150 psi)			

# Type VOSLP/PS 38

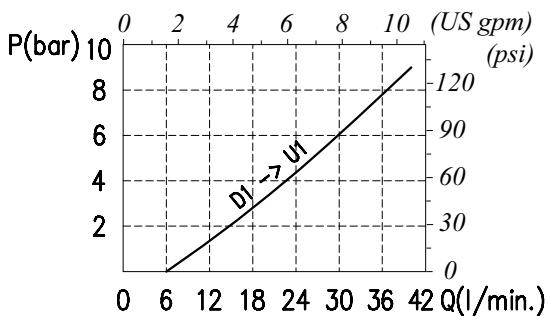
Single overcenter valve, external pilot operated type, line mounting and suitable for closed centre, cartridge construction

## Dimensions and hydraulic circuit

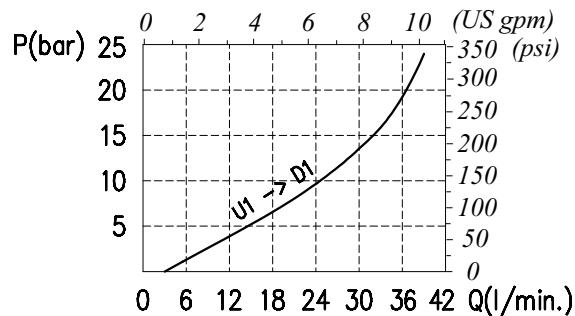


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

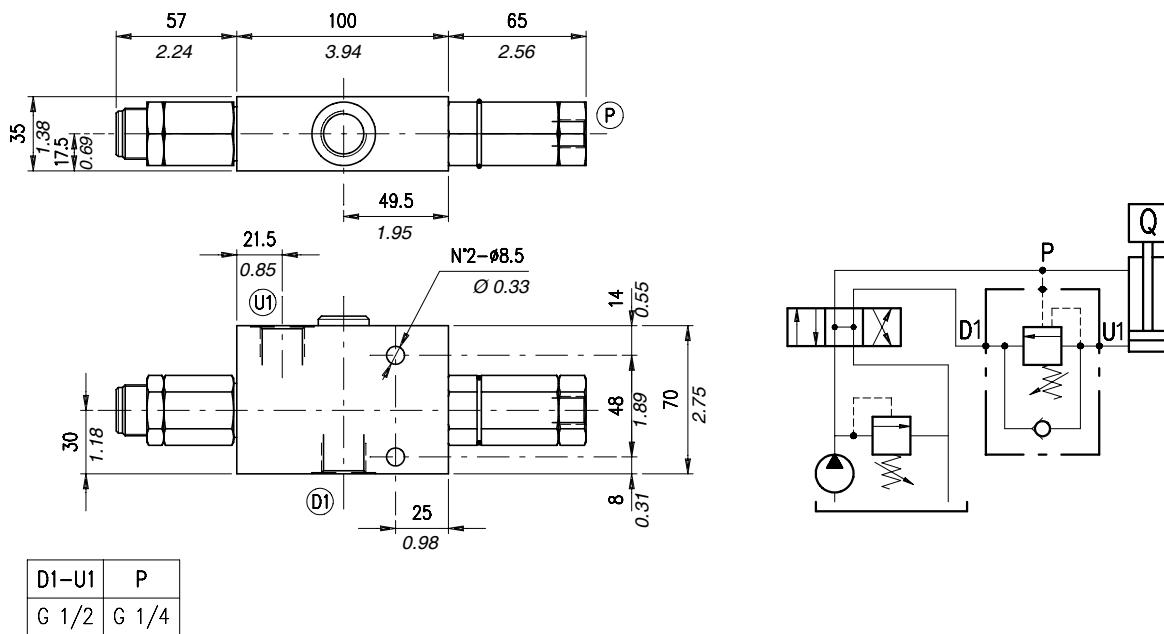


## Order code

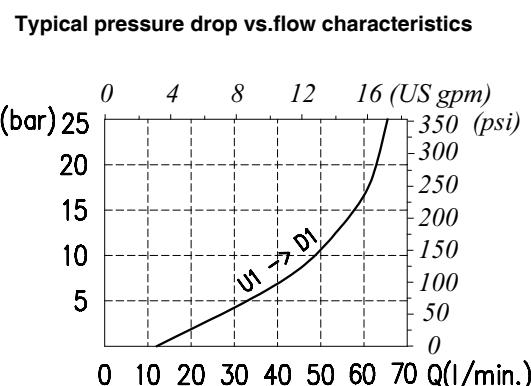
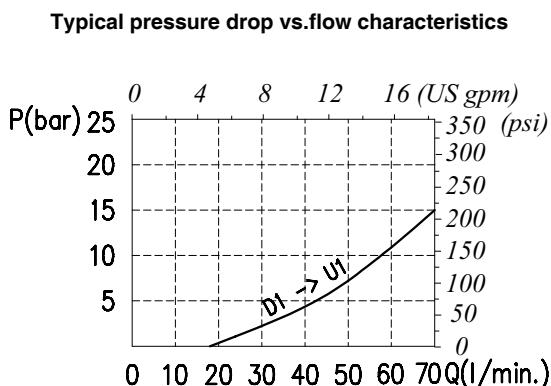
VOSLP /PS 38 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar(72,5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar(725÷5100 psi) (Standard)	p4) 1:4	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar(1450÷10150 psi)				

Dimensions and hydraulic circuit



Rating diagrams



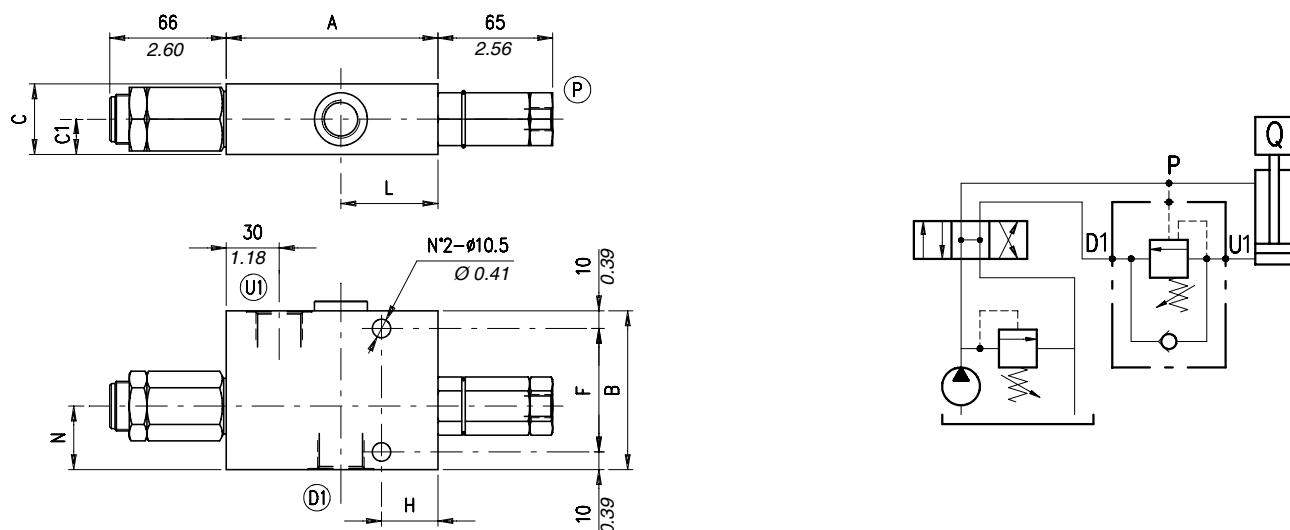
Order code

VOSLP /PS 12 / □□ . S .□□ . □□ . □□ / □□				
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72,5÷3050 psi)	p3) 1:3	Without damper	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

# Type VOSLP/PS 34 (100)

Single overcenter valve, external pilot operated type, line mounting and suitable for closed centre, cartridge construction

## Dimensions and hydraulic circuit

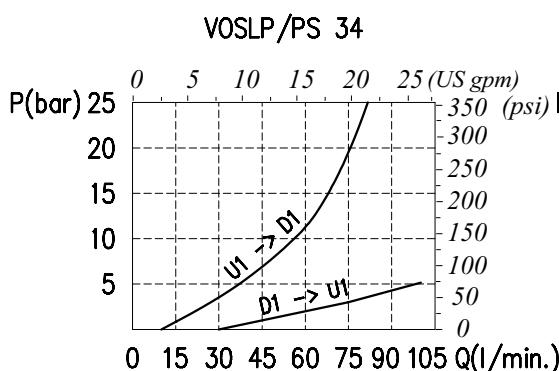


VOSLP/PS	D1-U1	P	A*	B*	C*	C1*	F*	H*	L*	N*
34	G 3/4	G 1/4	120 - 4.72	90 - 3.54	40 - 1.57	20 - 0.78	70 - 2.75	32 - 1.26	55 - 2.16	36 - 1.42
100	G 1	G 1/4	140 - 5.51	100 - 3.94	60 - 2.36	30 - 1.18	80 - 3.15	30 - 1.18	64 - 2.52	37 - 1.46

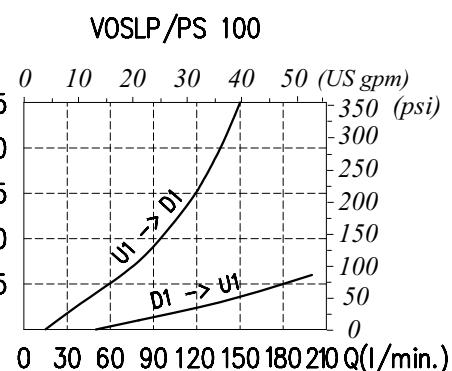
\* Dimensions are in mm - in

## Rating diagrams

Typical pressure drop vs. flow characteristics

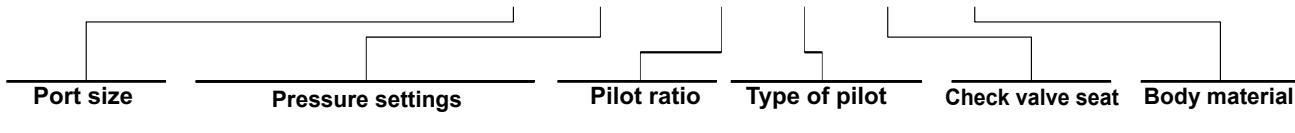


Typical pressure drop vs. flow characteristics



## Order code

**VOSLP /PS □□ / □□ . S .□□ . □□ . □□ / □□**



34) G 3/4  
100) G 1

TS) 5÷210 bar (72,5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

TG) 100÷700 bar (1450÷10150 psi)

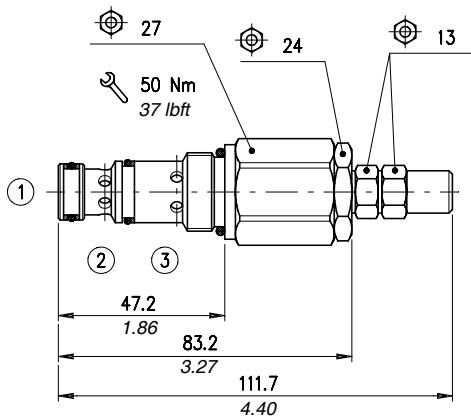
p3) 1:3  
p7) 1:7  
(Standard)

Without damper  
PG) With damper

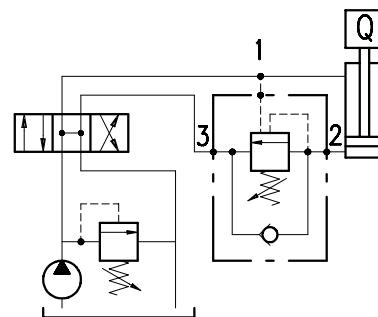
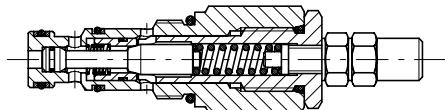
See body  
VR) Hardened steel

Aluminium  
ac) Steel

## Dimensions and hydraulic circuit

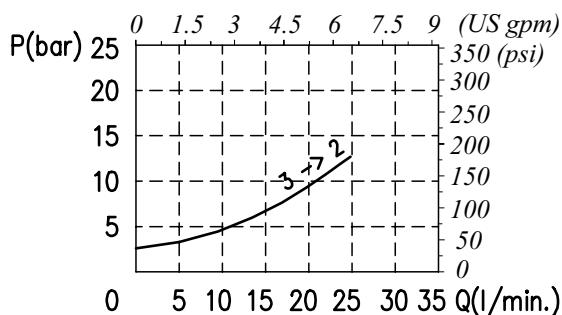


Section

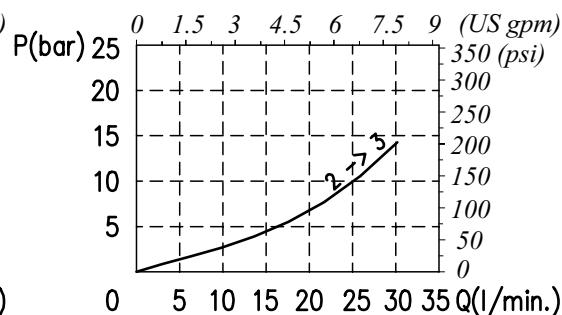


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

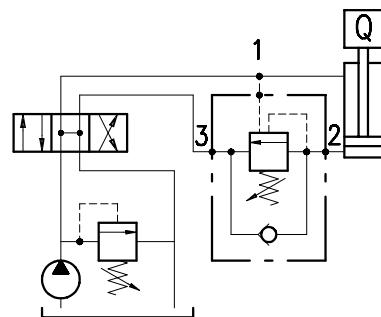
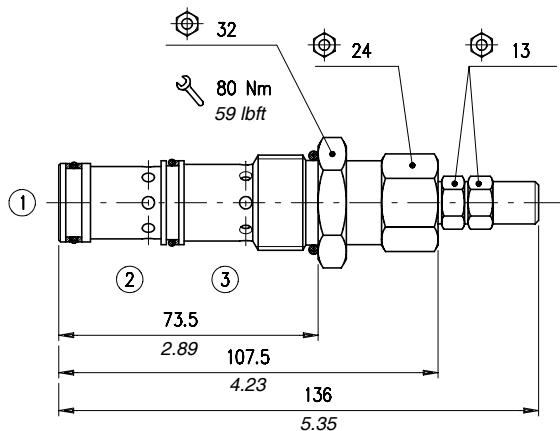


## Order code

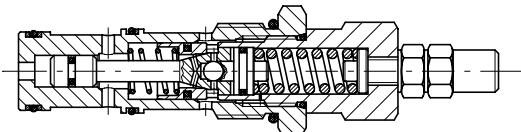
CA10A / □ - □ - □ - □

Pilot ratio	Adjustments	Pressure settings	Seals
4) 1:4	S W	1) 50÷220 bar (725÷3200 psi) 2) 180÷350 bar (2600÷5100 psi) 3) 300÷700 bar (4350÷10150 psi)	B) Buna V) Viton

## Dimensions and hydraulic circuit

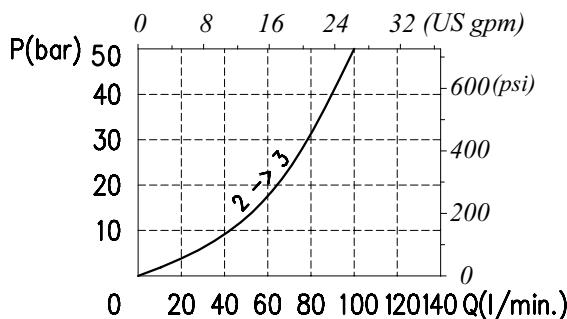


**Section**

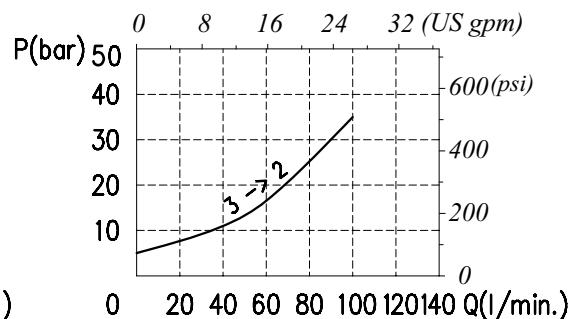


## Rating diagrams

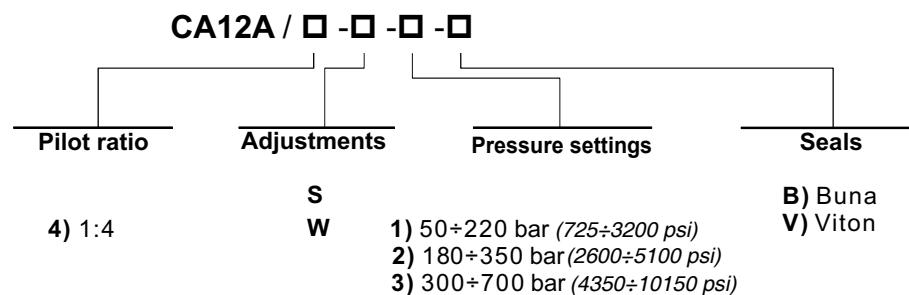
Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code



## Operation

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in P is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

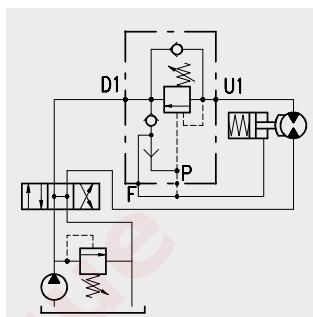
**(valve setting - load pressure) / pilot ratio = pilot pressure**

For example: if your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] / 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Should counterpressure arise in D1, the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio).

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve

application may require a PG version. Please contact our technical service for action. Use of a special shuttle valve allows for release of hydraulic parking brakes.



## Performance

### Body Valves

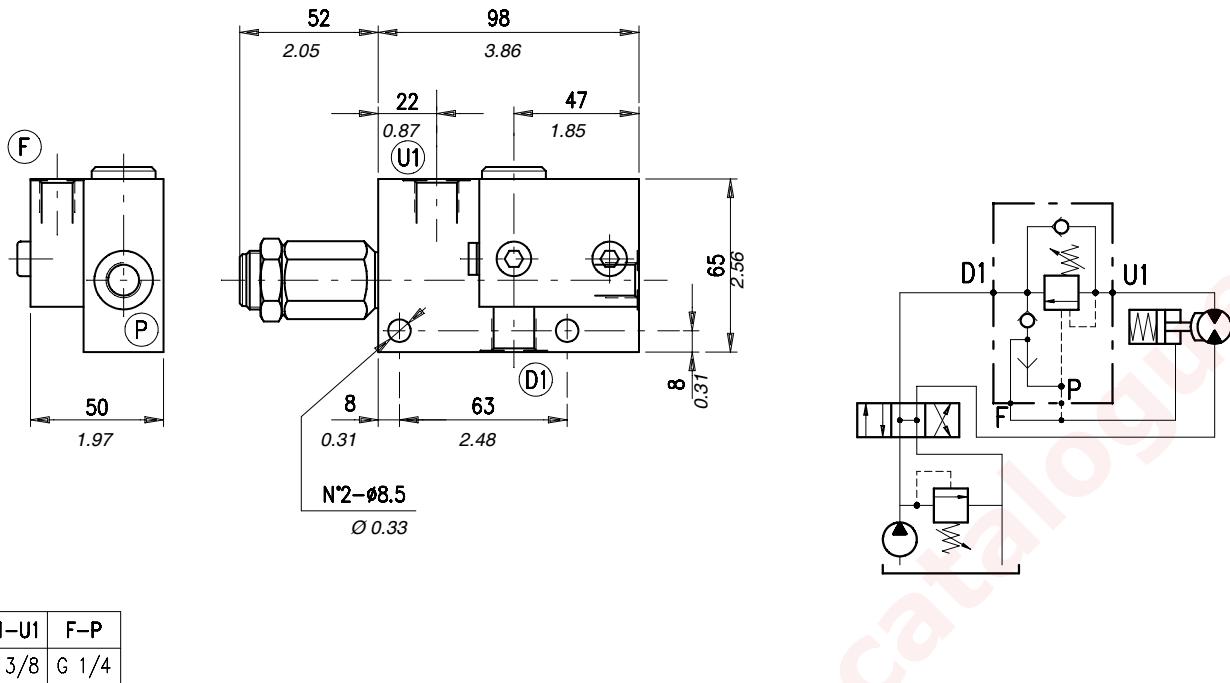
Type	Max. flow		Max. pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSLP/A 38*	35	9.2	350	5100	5-210 bar-72.5-3050 psi (test setting: 170 bar-2500 psi at 5 l/min.-1.3 US gpm)  50-350 bar-725-5100 psi (test setting 280 bar-4100 psi at 5 l/min.-1.3 US gpm)  100-700 bar-1450-10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min $-15 \times 10^{-3} \text{ in}^3/\text{min}$ (5 drops) at 210 bar-3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3 (standard type)	1,16	2.56
								aluminium	
							1:4 (on request only)	1.87	4.12
								steel	
VOSLP/A 12**	70	18	350	5100	0,25 cm <sup>3</sup> /min $-15 \times 10^{-3} \text{ in}^3/\text{min}$ (5 drops) at 210 bar-3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3 (standard type)  1:7 (on request only)	1,37	3.02	
							aluminium		
							2.26	4.98	
							steel		
VOSLP/A 34***	100	26	350	5100	2,30 aluminium 3.80 steel	1:3 (standard type)	2,30	5.07	
							aluminium		
							1:7 (on request only)	3.80	8.38
								steel	
VOSLP/A 100***	180	47	350	5100	6,70 aluminium 9.89 steel	1:3 (standard type)	6,70	14.77	
							aluminium		
							1:7 (on request only)	9.89	21.80
								steel	

Overcenter cartridge: \*VMPD 38 - \*\*VMPD12 - \*\*\*VMPD34

# Type VOSLP/A 38

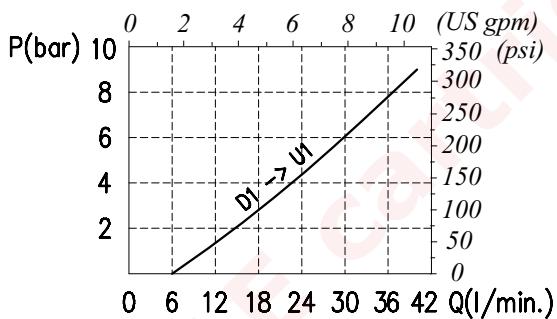
Single overcenter valve, external pilot operated type, line mounting, cartridge construction. Equipped with connection for hydraulic brake release

## Dimensions and hydraulic circuit

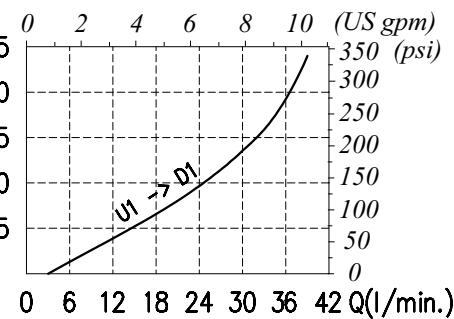


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

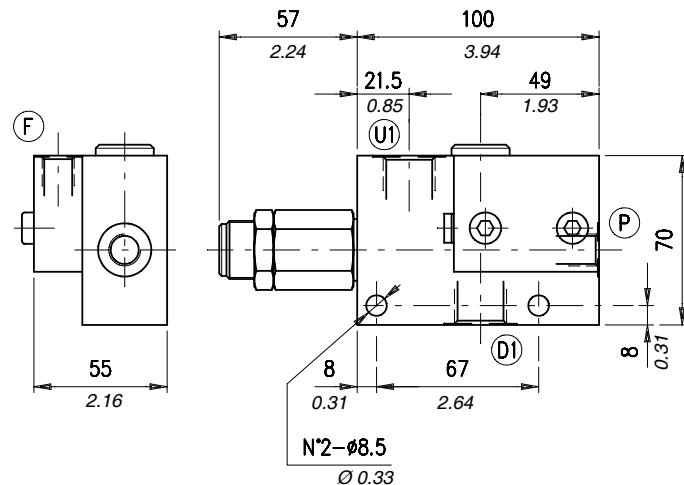


## Order code

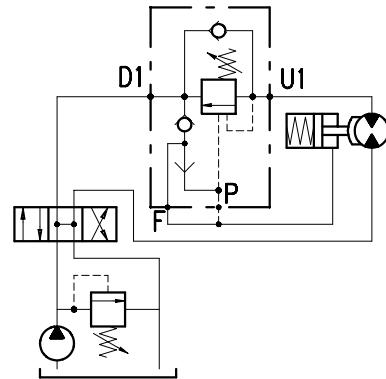
VOSLP /A 38 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3)1:2,8 (Standard) p4)1:4	Without damper (standard) PG)With damper	See body VRR) Hardened steel	Aluminium ac)Steel
TG) 100÷700 bar (1450÷10150 psi)				

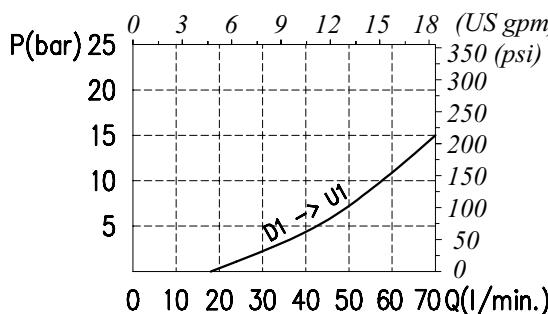
Dimensions and hydraulic circuit



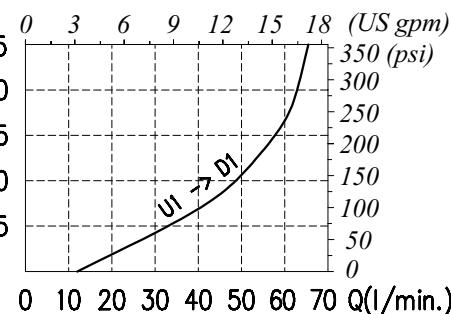
D1-U1	F-P
G 1/2	G 1/4



Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

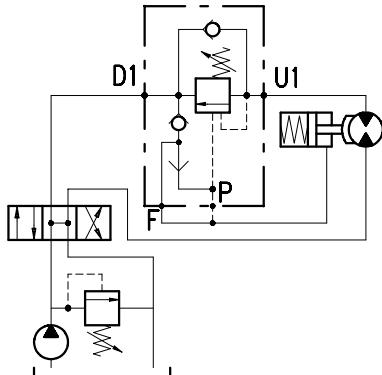
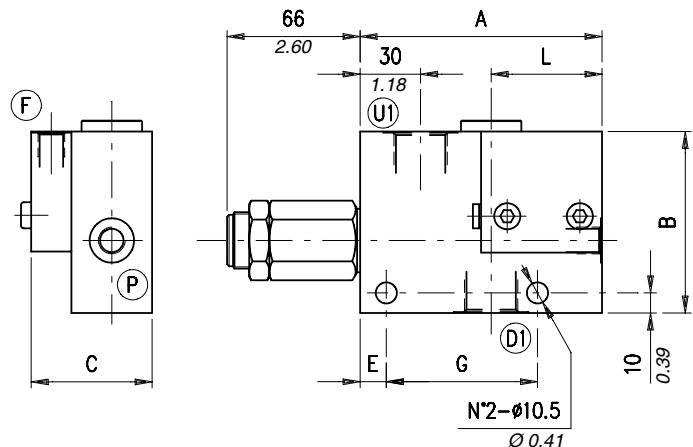
VOSLP /A 12 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3)1:3 (Standard) p4)1:4	— Without damper (Standard) PG) With damper	VRR) Hardened steel	Aluminium ac)Steel
TG) 100÷700 bar (1450÷10150 psi)				

# Type VOSLP/A 34 (100)

Single overcenter valve, external pilot operated type, line mounting, cartridge construction. Equipped with connection for hydraulic brake release

## Dimensions and hydraulic circuit

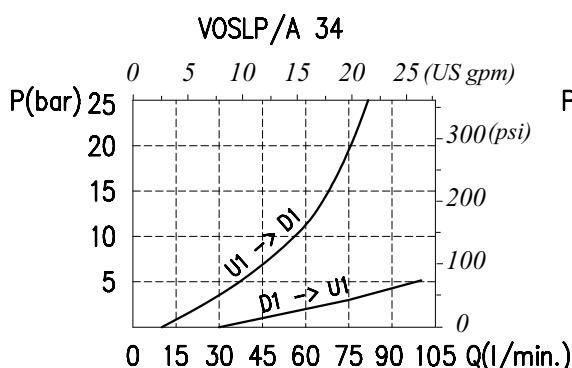


VOSLP/A	D1-U1	F-P	A*	B*	C*	E*	G*	L*
34	G 3/4	G 1/4	120 - 4.72	90 - 3.54	60 - 2.36	13 - 0.51	75 - 2.95	55 - 2.16
100	G 1	G 1/4	140 - 5.51	100 - 3.94	80 - 3.15	10 - 0.39	100 - 3.94	64 - 2.52

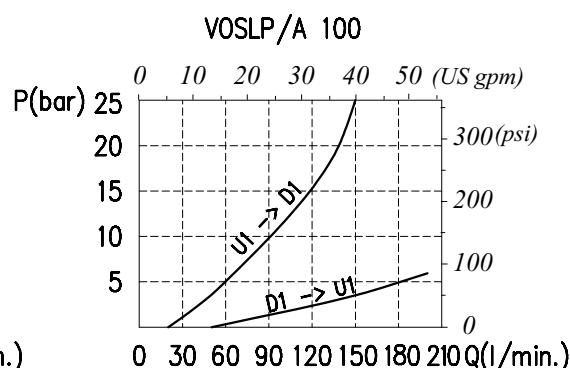
\*Dimensions are in mm - in

## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code

VOSLP /A □□ / □□ . S .□□ . □□ . □□ / □□

Port size	Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
34) G 3/4	TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3 (Standard)	Without damper (Standard)	See body	Aluminium
100) G 1	TR) 50÷350 bar (725÷5100 psi)	PG) With damper	VRR) Hardened steel	Steel	acSteel
	TG) 100÷700 bar (1450÷10150 psi)	p7) 1:7			

## Operation

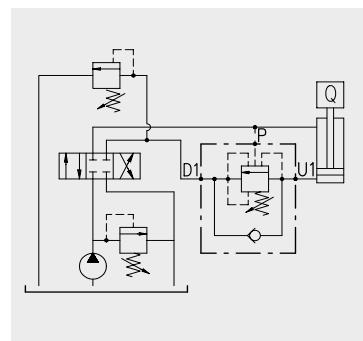
The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in P is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example: if your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (430 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load.  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Counterpressure in D1 may negatively affect the pilot pressure (1:1 ratio).



## Performance

### Body Valves

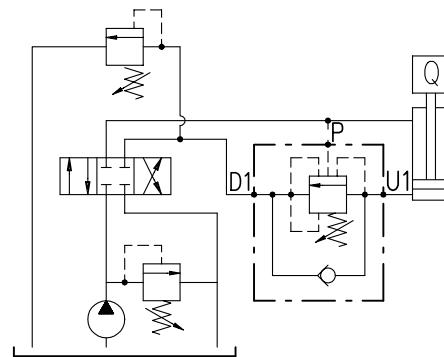
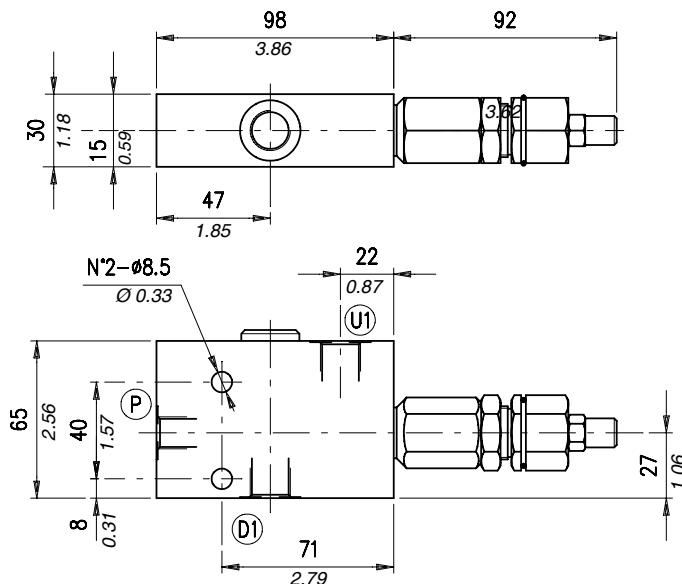
Type	Max. flow		Max. pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSLP/CC 38	35	9.2	350	5100	5-210 bar-72.5÷725 psi (test setting: 170 bar-2500 psi at 5 l/min.-1.3 US gpm) 50÷350 bar -725÷5100 psi (test setting 280 bar-4100 psi at 5 l/min.-1.3 US gpm) 100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm³/min -15x10⁻³ in³/min (5 drops) at 210 bar-3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	0,75	1.65
VOSLP/CC 12	70	18						aluminium	
VOSLP/CC 34	100	26						1.49	3.28
VOSLP/SC/CC 38	40	10						steel	
VOSLP/SC/CC 12	75	19					1:7 (standard type) 1:3 (on request only)	0,96	2.12
VOSLP/SC/CC 34	120	32						aluminium	
VOSLP/SC/CC 100	180	48						1.86	4.10
								steel	
							1:4 (standard type) 1:3 (on request only)	1,75	3.86
								aluminium	
								5.96	13.14
								steel	
							1:7 (standard type) 1:3 (on request only)	0,70	1.54
								aluminium	
								1.43	3.15
								steel	
							1:4 (standard type) 1:3 (on request only)	1,00	2.20
								aluminium	
								2.08	4.58
								steel	
							1:7 (standard type) 1:3 (on request only)	1,40	3.09
								aluminium	
								3.20	7.05
								steel	
							1:4 (standard type) 1:3 (on request only)	2,78	6.13
								aluminium	
								6.60	14.55
								steel	

# Series CC

## Cartridges

Type	Maximum flow		Maximum pressure		Application range with standard springs*	Oil leakage from 2 to 3	Pilot ratio	Weight		Cavities and tools
	l/min	US gpm	bar	psi				kg	lb	
CC10A	30	7.9	350	5100	5-220 bar-72.5÷3200 psi (test setting 180 bar-2600 psi at 5 l/min.- 1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4	0,28	0.62	SAE 10-3 page 171
CC12A	60	16			180-350 bar-2600÷5100 psi (test setting 250 bar-3600 psi at 5 l/min.- 1.3 US gpm)			0,38	0.84	SAE 12-3 page 171
CC16A	90	24			300-700 bar-4350÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.- 1.3 US gpm)			0,72	1.59	SAE 16-3 page 171

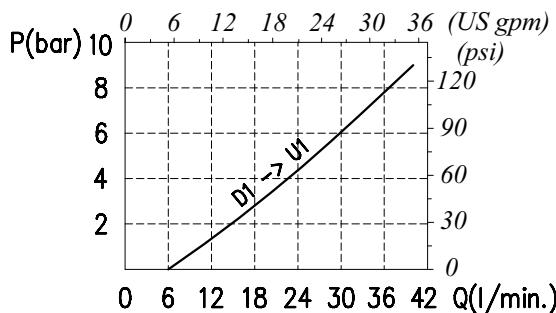
Dimensions and hydraulic circuit



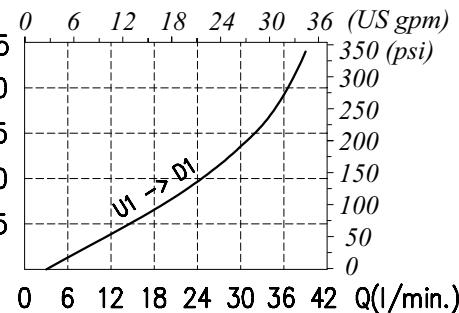
D1-U1	P
G 3/8	G 1/4

Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

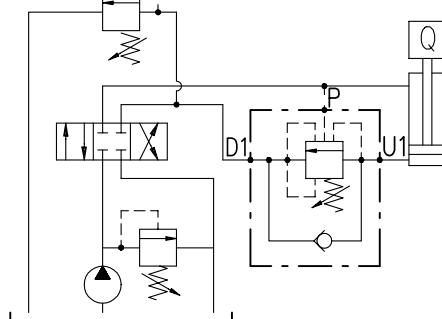
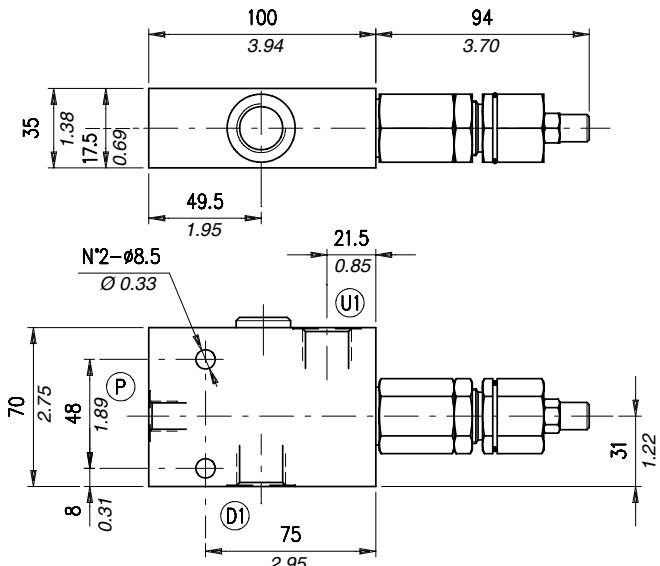
VOSLP / CC 38 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	— Without damper (Standard)	See body	— Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:4 (Standard)	PG) With damper	VRR) Hardened steel	— Steel
TG) 100÷700 bar (1450÷10150 psi)				

# Type VOSLP/CC 12

Single overcenter valve, external pilot operated type, line mounting and suitable for closed centre, cartridge construction

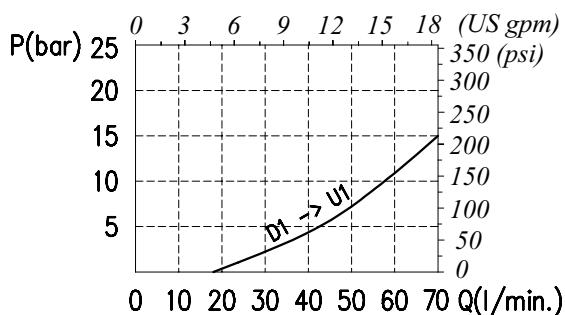
## Dimensions and hydraulic circuit



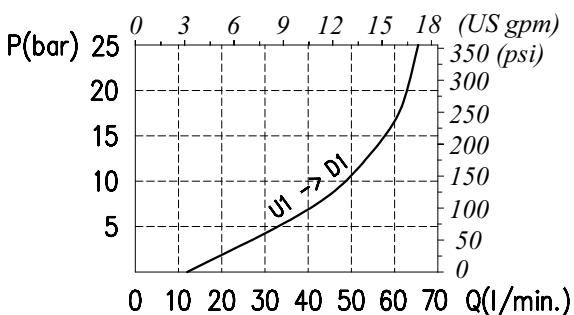
D1-U1	P
G 1/2	G 1/4

## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

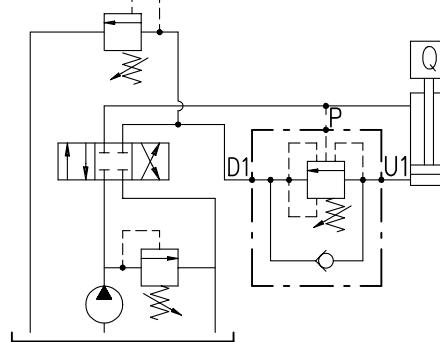
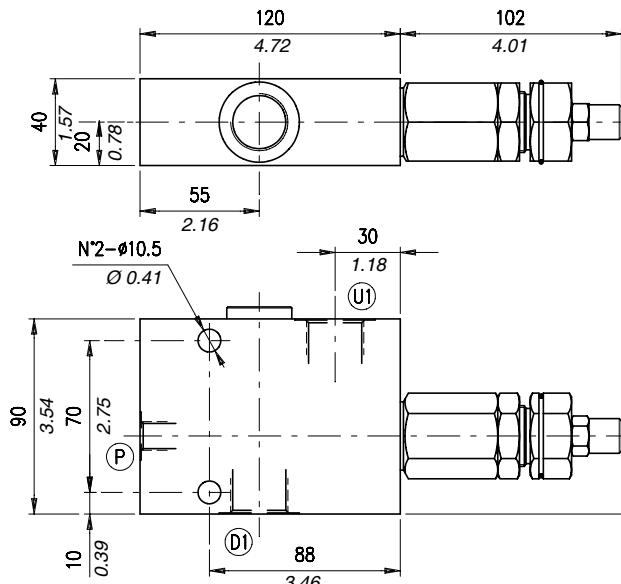


## Order code

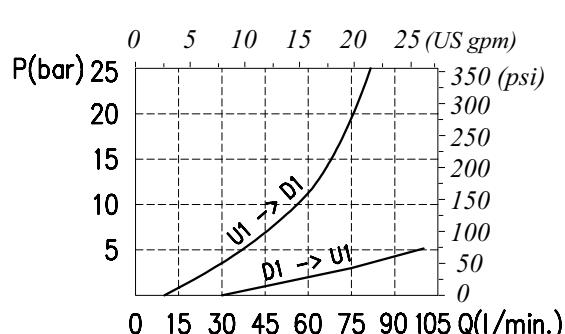
VOSLP /CC 12 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	— Without damper (Standard) PG) With damper	See body VR) Hardened steel	— Aluminium ac) Steel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit



Typical pressure drop vs. flow characteristics



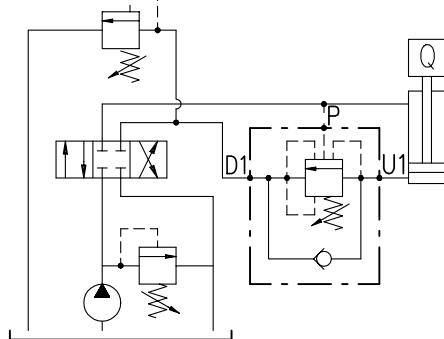
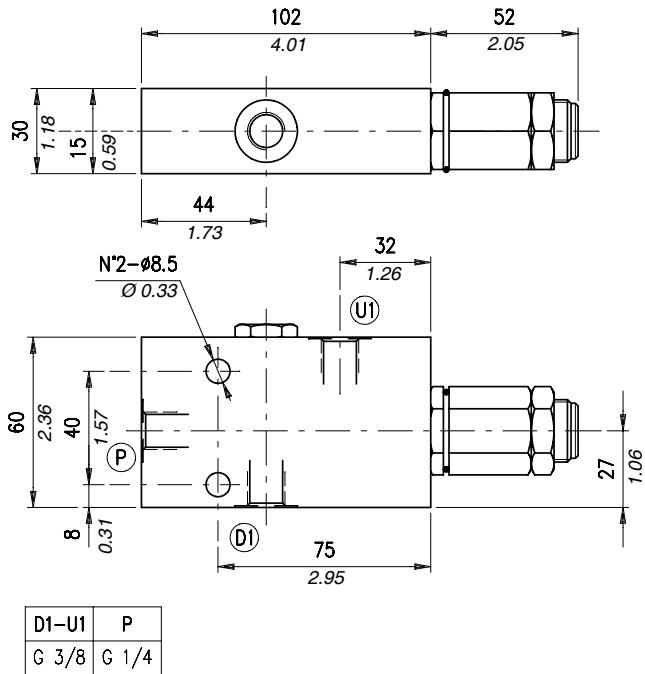
Rating diagrams

Order code

VOSLP /CC 34 / □ . S .□□ . □□ . □□ / □□

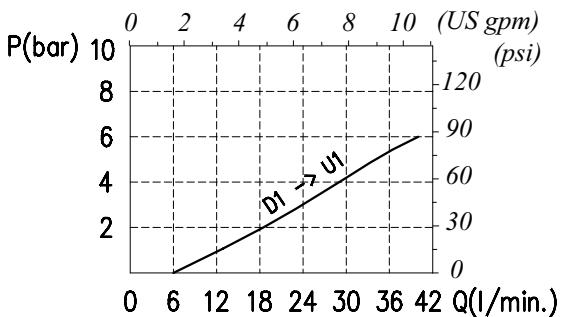
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	_ Without damper (Standard)	VR) See body	_ Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	PG) With damper	RR) Hardened steel	_ acSteel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit

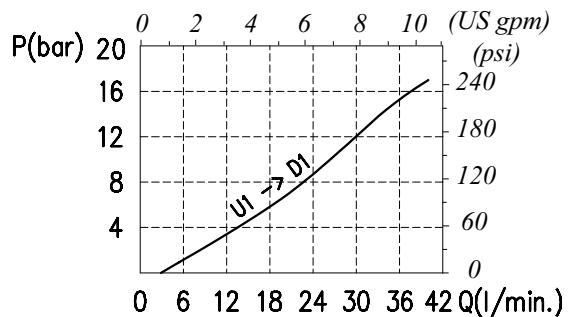


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

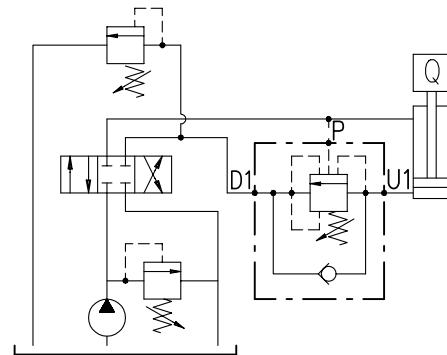
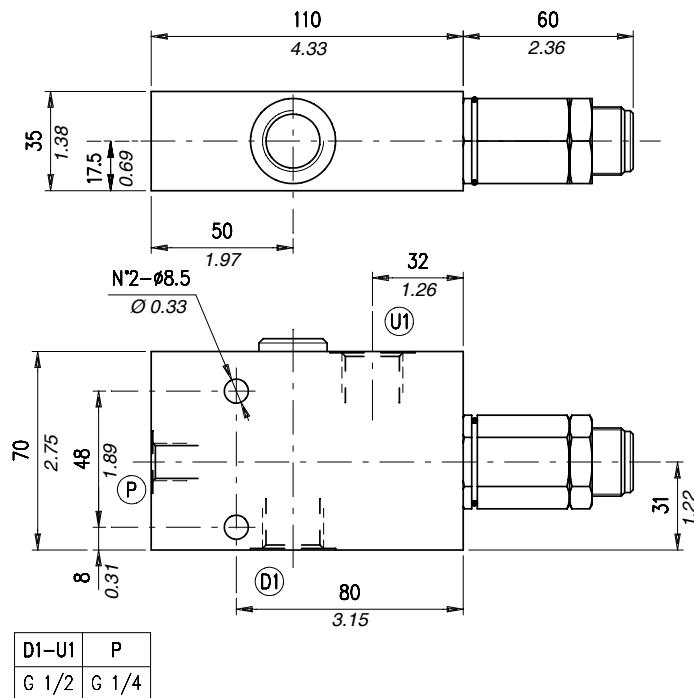


## Order code

VOSLP /SC /CC 38 / □□ . S . □□ . PG . □□ / □□

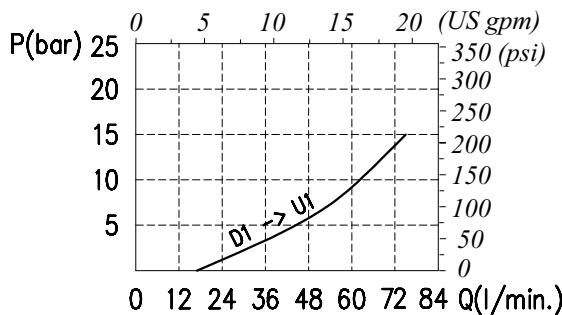
Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:4 (Standard)	VRR) Hardened steel	ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

Dimensions and hydraulic circuit

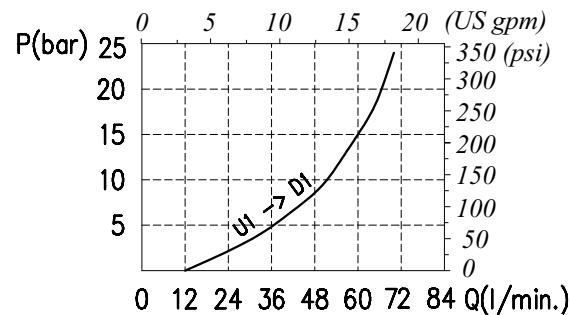


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

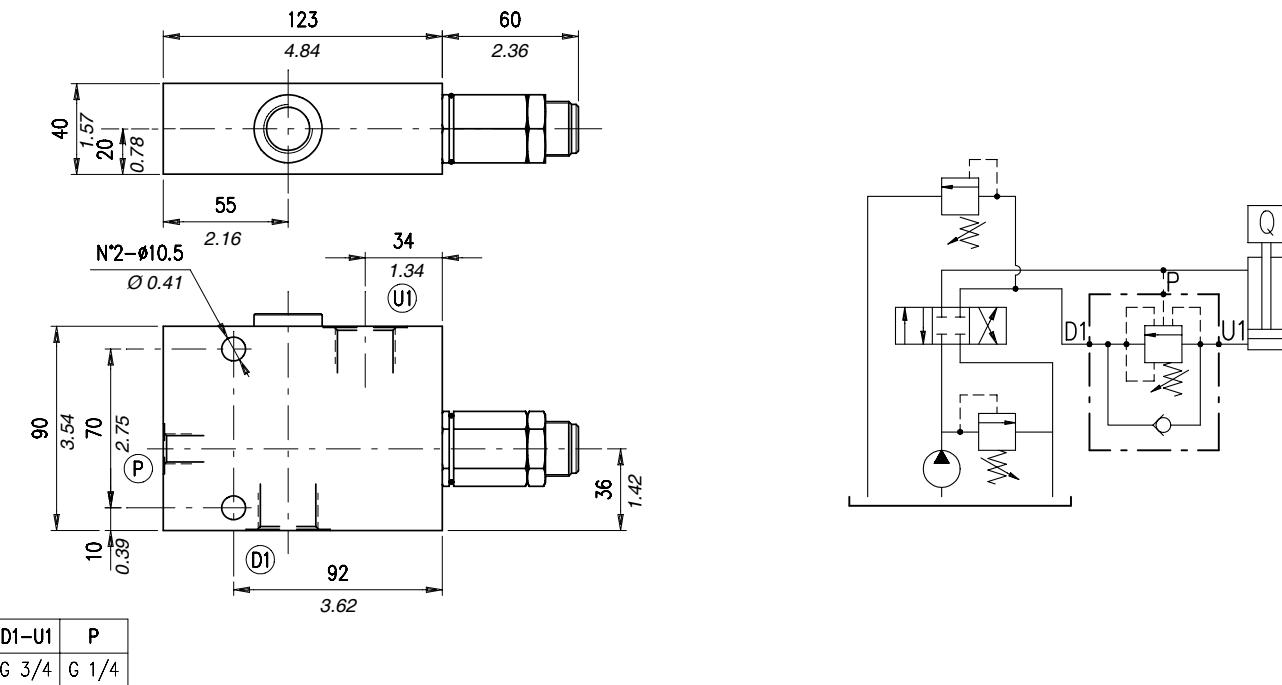


Order code

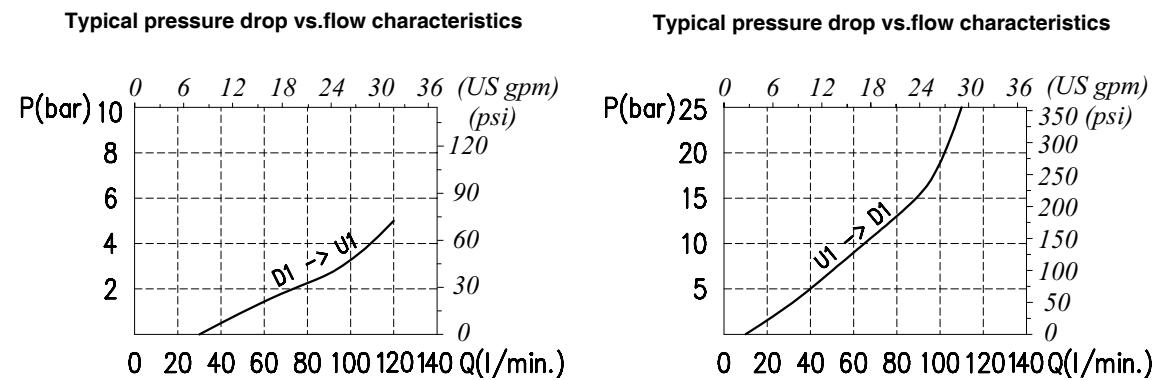
VOSLP /SC /CC 12 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	See body VRR) Hardened steel	Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

## Dimensions and hydraulic circuit



## Rating diagrams

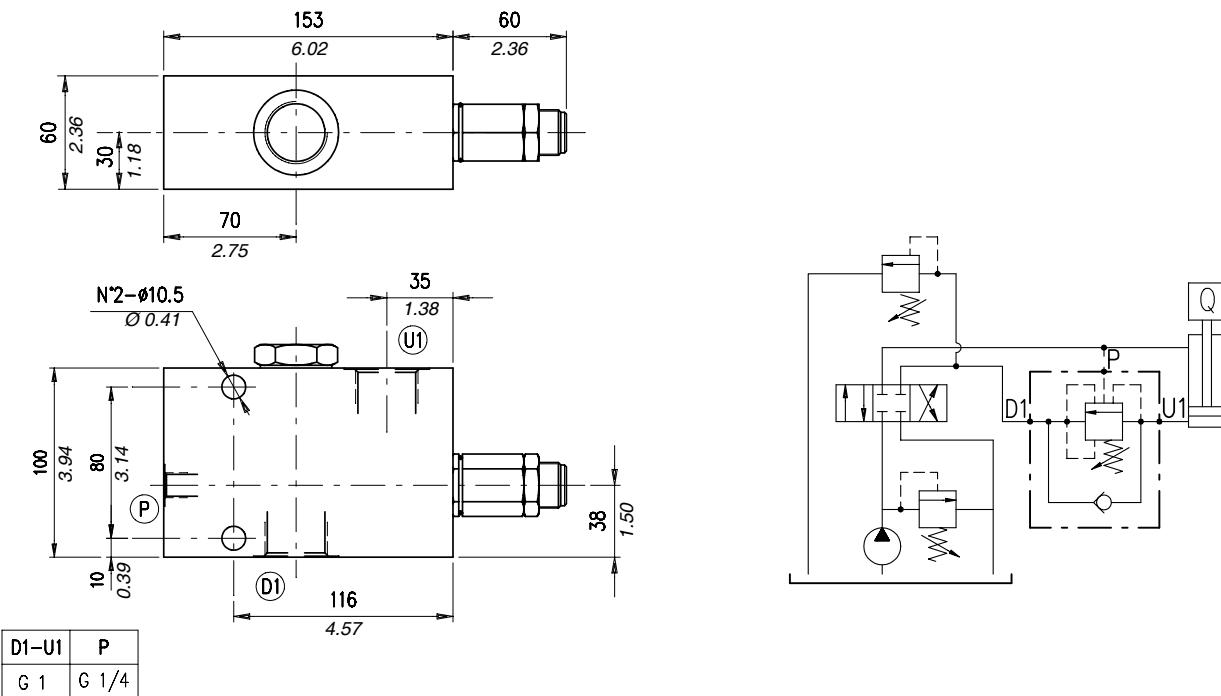


## Order code

VOSLP /SC /CC 34 / □□ . S . □□ . PG . □□ / □□

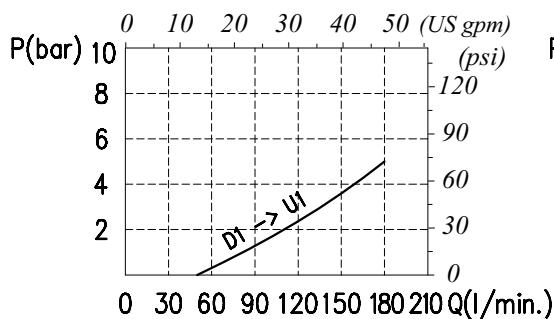
Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 0÷210 bar (0÷3050 psi)	p3) 1:3	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	VRR) Hardened steel	ac) Steel
TG) 100÷700 bar (1450÷10150 psi)			

Dimensions and hydraulic circuit

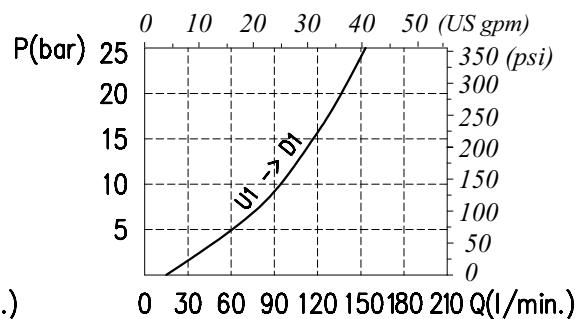


Rating diagrams

Typical pressure drop vs. flow characteristics

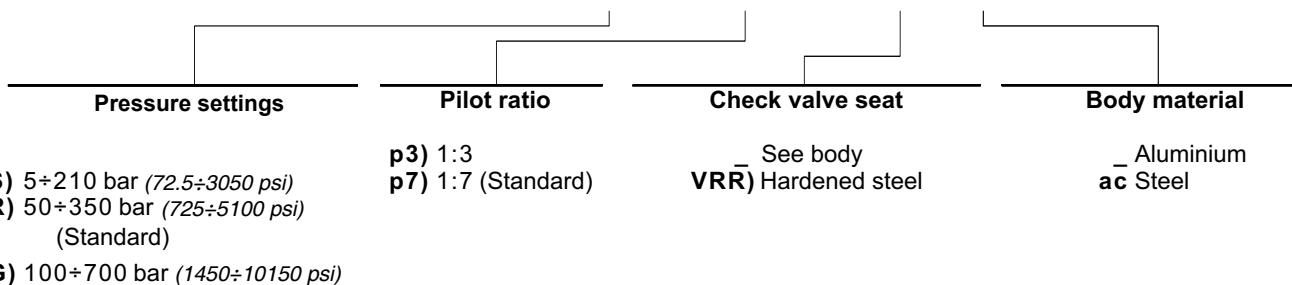


Typical pressure drop vs. flow characteristics



Order code

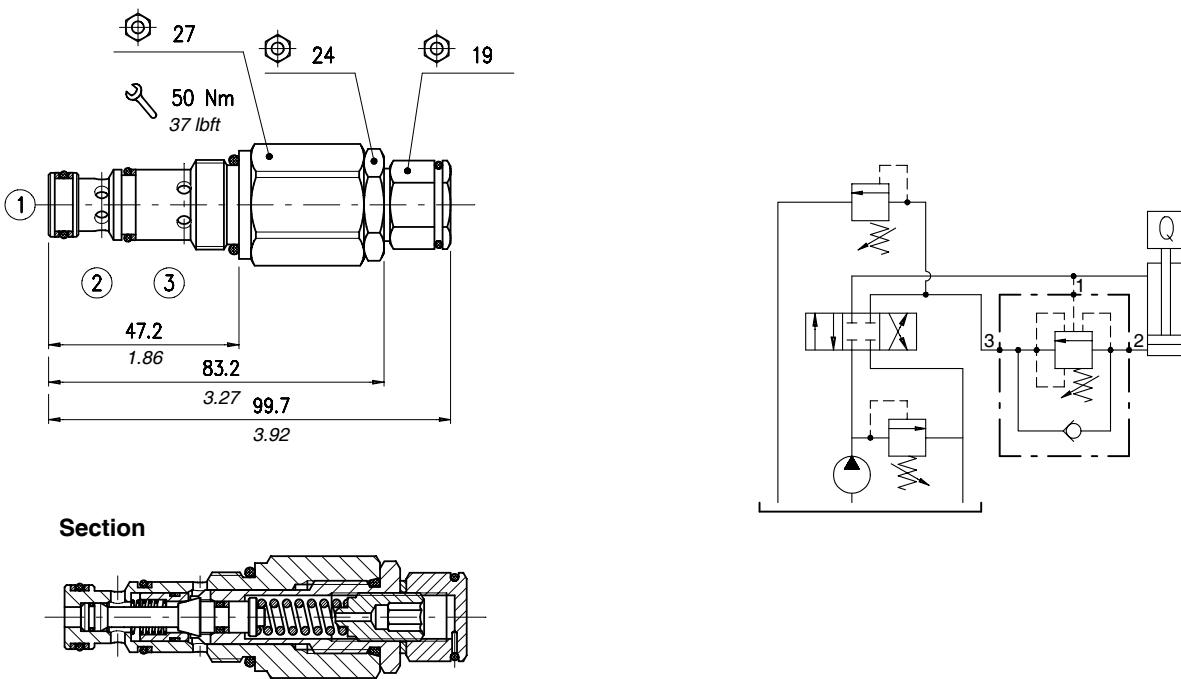
VOSLP /SC /CC 100 / □□ . S . □□ . PG . □□ / □□



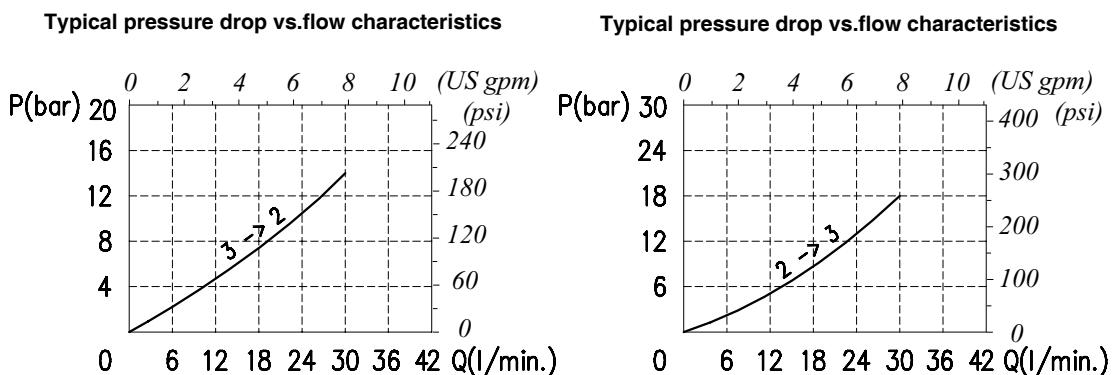
# Type CC10A

Single overcenter valve, for closed centre, line mounting. Not affected by pressure

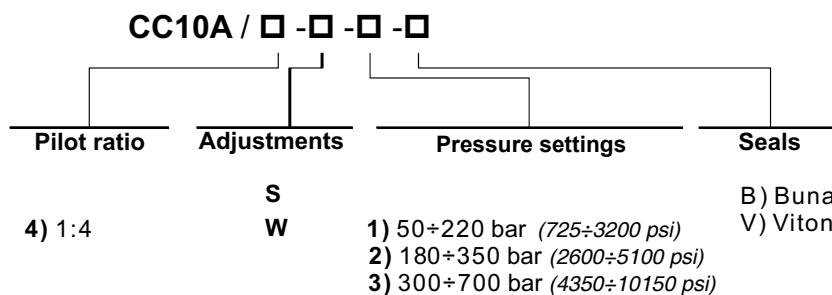
## Dimensions and hydraulic circuit



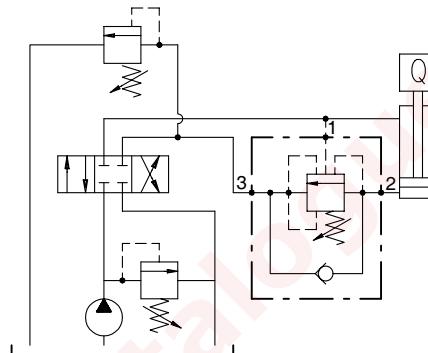
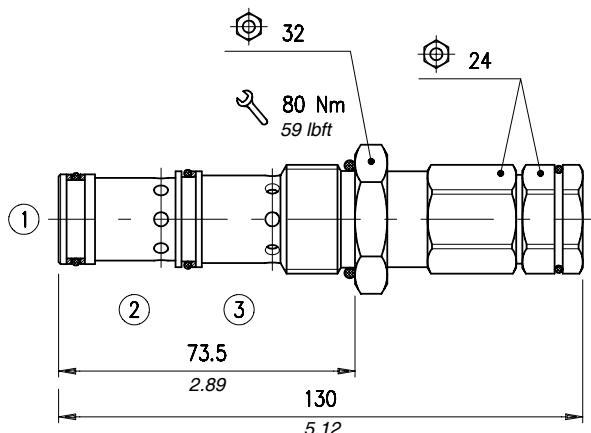
## Rating diagrams



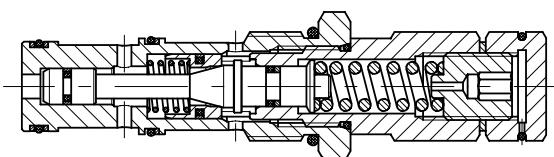
## Order code



Dimensions and hydraulic circuit

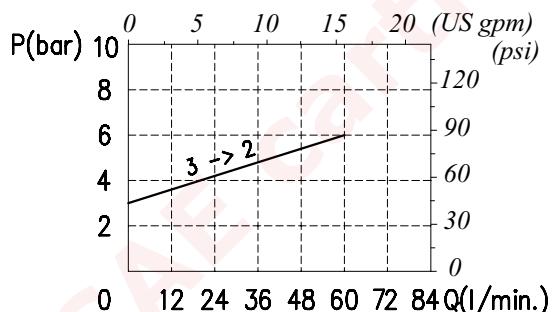


Section

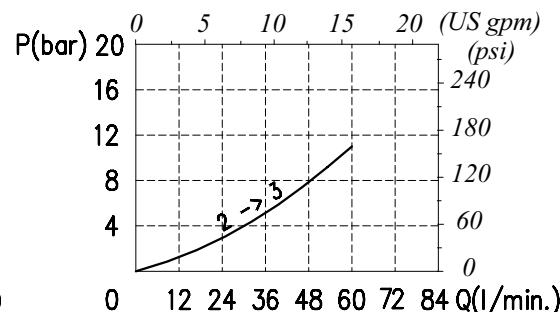


Rating diagrams

Typical pressure drop vs. flow characteristics

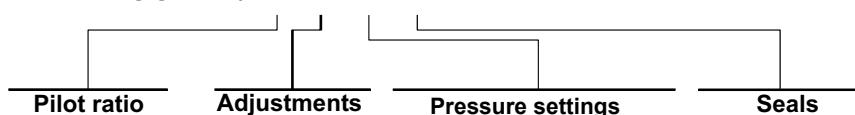


Typical pressure drop vs. flow characteristics



Order code

CC12A / □ - □ - □ - □



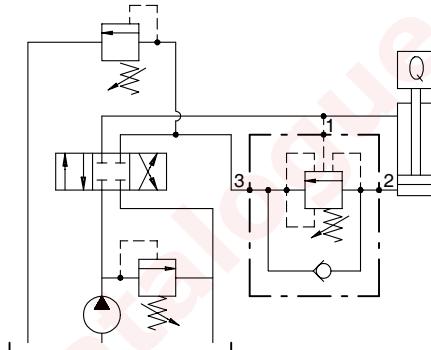
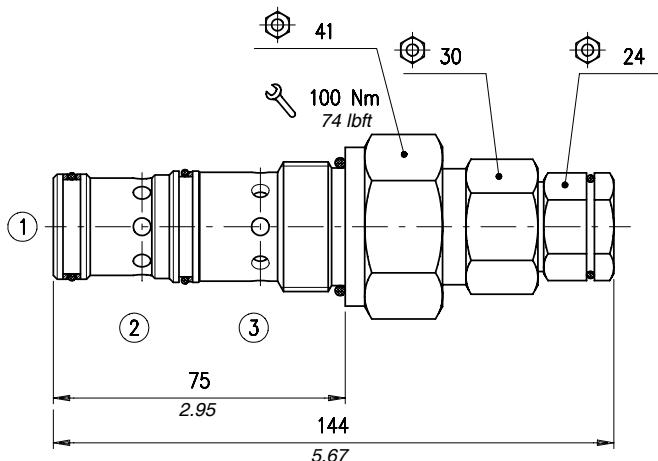
4) 1:4

S  
W

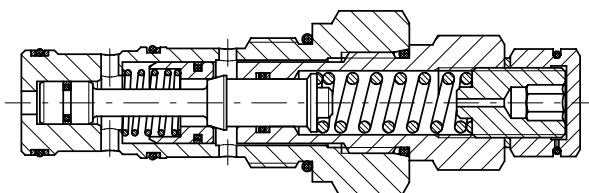
- 1) 50÷220 bar (725÷3200 psi)  
2) 180÷350 bar (2600÷5100 psi)  
3) 300÷700 bar (4350÷10150 psi)

B) Buna  
V) Viton

## Dimensions and hydraulic circuit

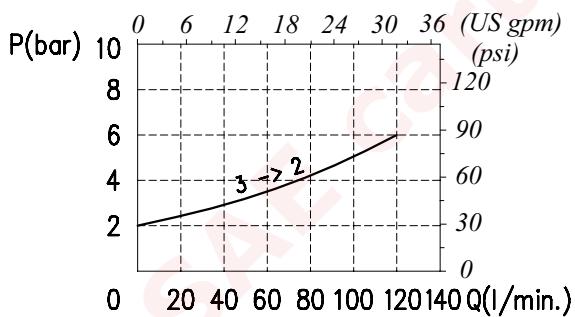


Section

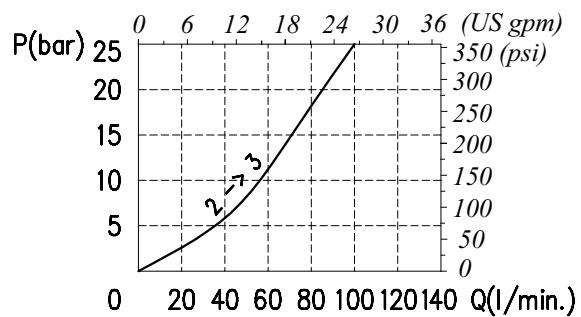


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



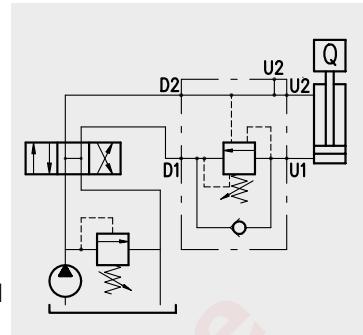
## Order code

CC16A / □ - □ - □ - □			
Pilot ratio	Adjustments	Pressure settings	Seals
4) 1:4	S W	1) 50÷220 bar (725÷3200 psi) 2) 180÷350 bar (2600÷5100 psi) 3) 300÷700 bar (4350÷10150 psi)	B) Buna V) Viton

## Operation

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 to U2 is strong enough to pilot the valve poppet. Use the following formula to assert the applicable pilot pressure: **(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

for example: if your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load.  $[(250 \text{ bar}-3600 \text{ psi} - 130 \text{ bar}-1900 \text{ psi}) \div 4 = 30 \text{ bar}-430 \text{ psi}]$ . Should counterpressure arise in D1, the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio). Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.



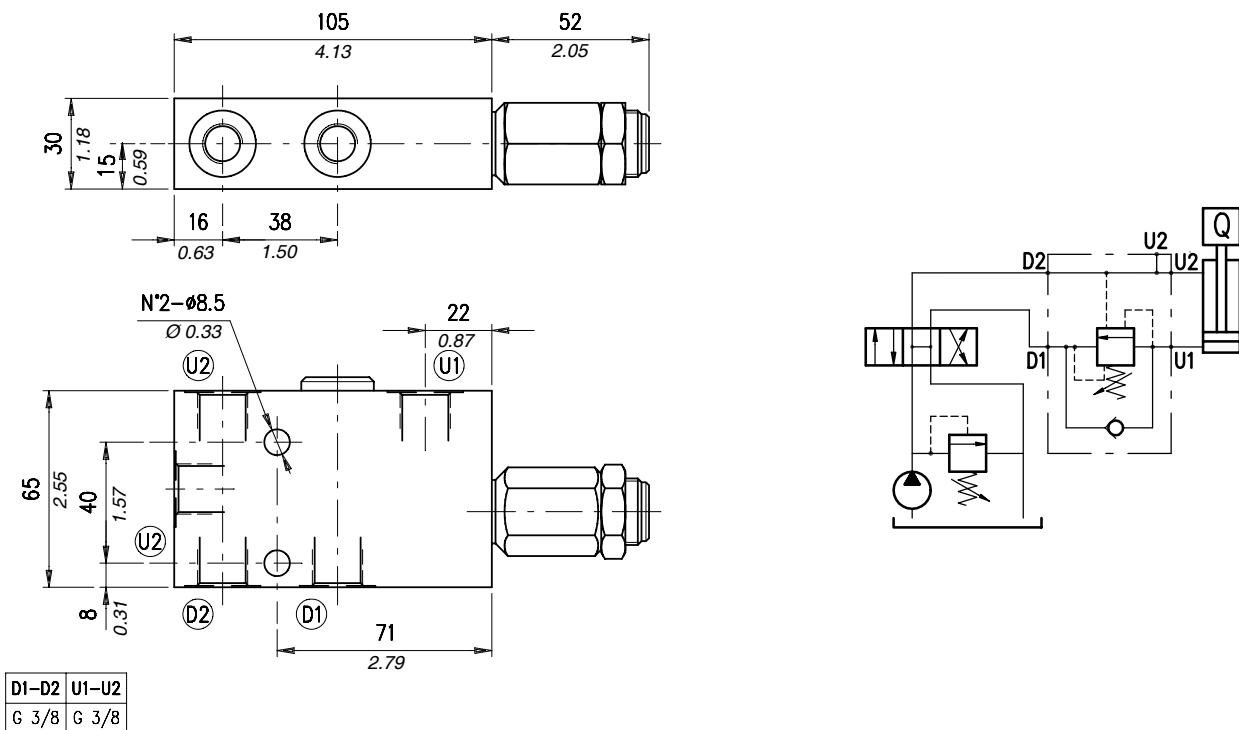
## Performance

### Body valves

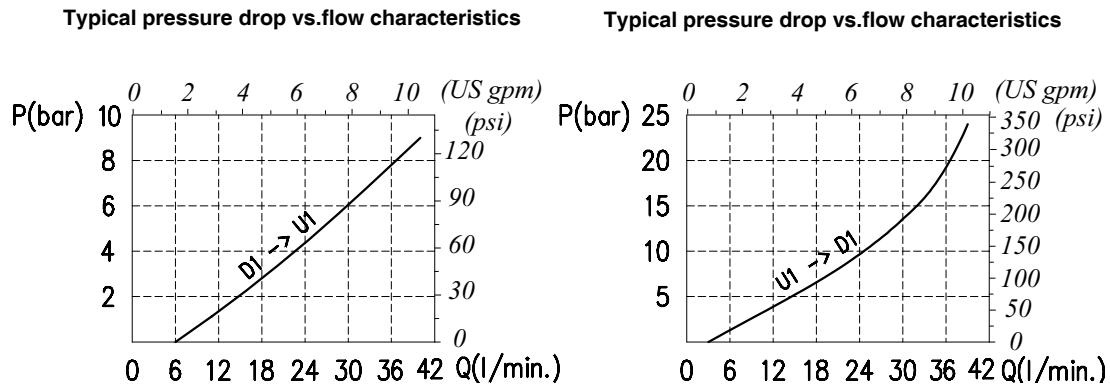
Overcenter cartridge: \*VMPD 38 - \*\*VMPD12 - \*\*\*VMPD34

Type	Maximum flow		Max. pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSL 38*	35	9.2	350 5100	5-210 bar-72.5÷3050 psi (test setting 150 bar-2200 psi at 5 l/min.-1.3 US gpm)  50-350 bar-725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)  100-700 bar-1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm³/min - $15 \times 10^{-3}$ in³/min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard) 1:3 (on request only)  1:7 (standard) 1:3 (on request only)  1:4 (standard) 1:3 (on request only)	0,78	1.72	
VOSL 12**	70	18					aluminium		
VOSL 34***	100	26					1,52	3.35	
VOSL 100***	180	48					steel		
VOSL/F 38*	35	9.2					1,00	2.20	
VOSL/F 12**	70	18					aluminium		
VOSL/F 34***	100	26					1,95	4.30	
VOSL/F 100***	180	48					steel		
							1,85	4.08	
							aluminium		
							3,55	7.83	
							steel		
							3,26	7.19	
							aluminium		
							7,07	15.59	
							steel		
							0,75	1.65	
							aluminium		
							1,45	3.20	
							steel		
							0,98	2.16	
							aluminium		
							1,96	4.32	
							steel		
							1,82	4.01	
							aluminium		
							3,57	7.87	
							steel		
							3,23	7.12	
							aluminium		
							7,12	15.70	
							steel		

## Dimensions and hydraulic circuit



## Rating diagrams

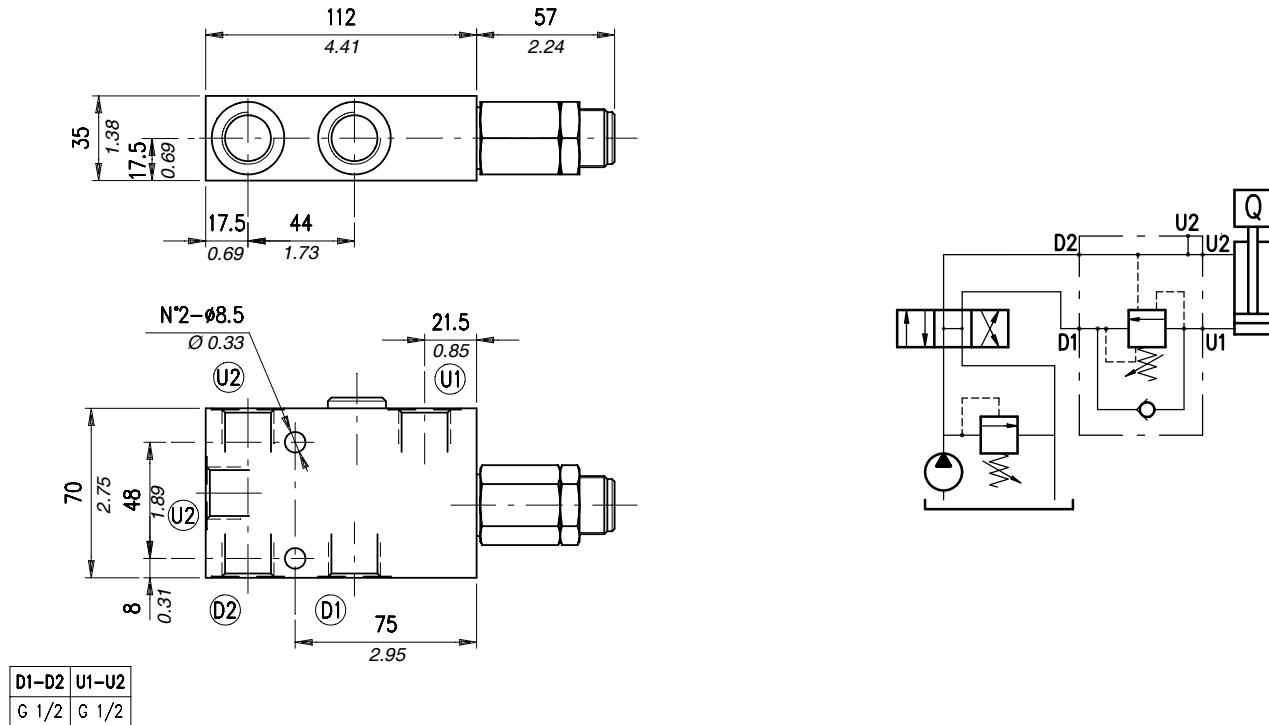


## Order code

**VOSL 38 / □ . S .□□ . □□ . □□ / □□**

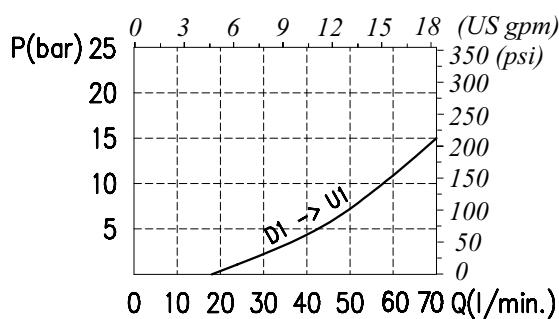
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 (72.5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	Aluminium
TR) 50÷350 (725÷5100 psi) (Standard)	p4) 1:4 (Standard)	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 (1450÷10150 psi)				

Dimensions and hydraulic circuit

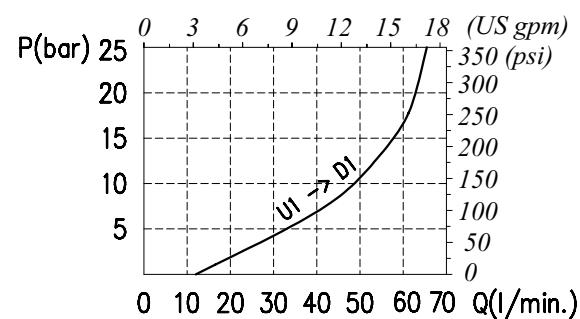


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

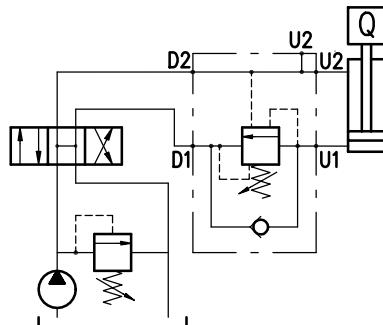
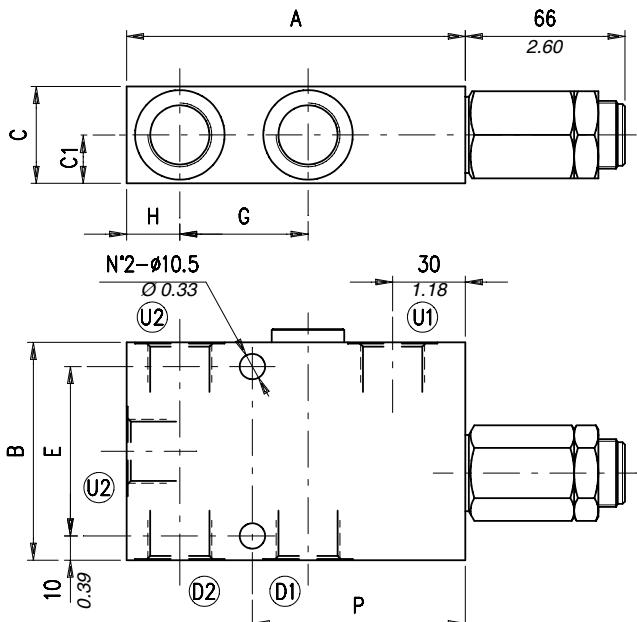
VOSL 12 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:7	With damper (Standard)	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

# Type VOSL 34 (100)

Single overcenter valve, line mounting,  
cartridge construction

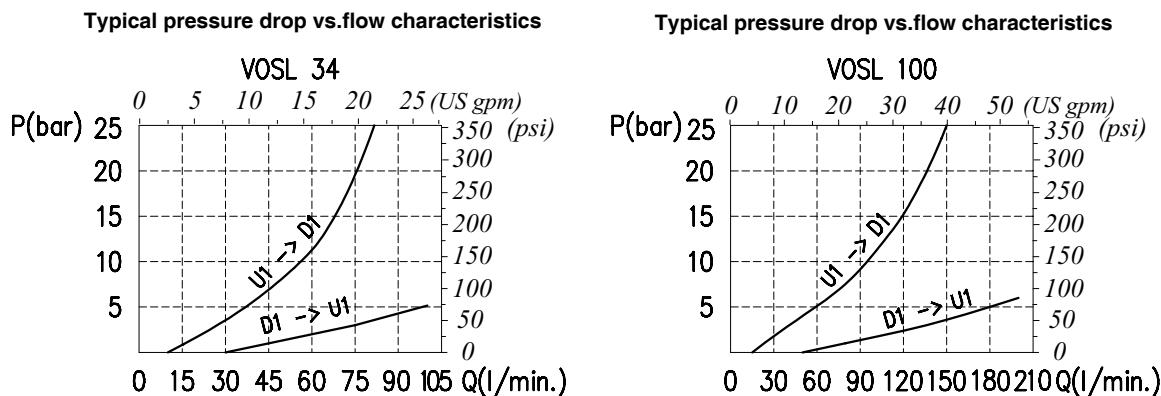
## Dimensions and hydraulic circuit



VOSL	D1-D2	U1-U2	A*	B*	C*	C1*	E*	G*	H*	P*
34	G 3/4	G 3/4	140 - 5.51	90 - 3.54	40 - 1.57	20 - 0.78	70 - 2.75	53 - 2.09	22 - 0.66	88 - 3.46
100	G 1	G 1	174 - 6.85	100 - 3.94	60 - 2.36	30 - 1.18	80 - 3.15	66 - 2.60	32 - 1.26	110 - 4.33

\* Dimensions are in mm - in

## Rating diagrams

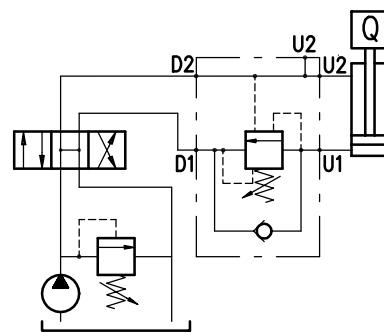
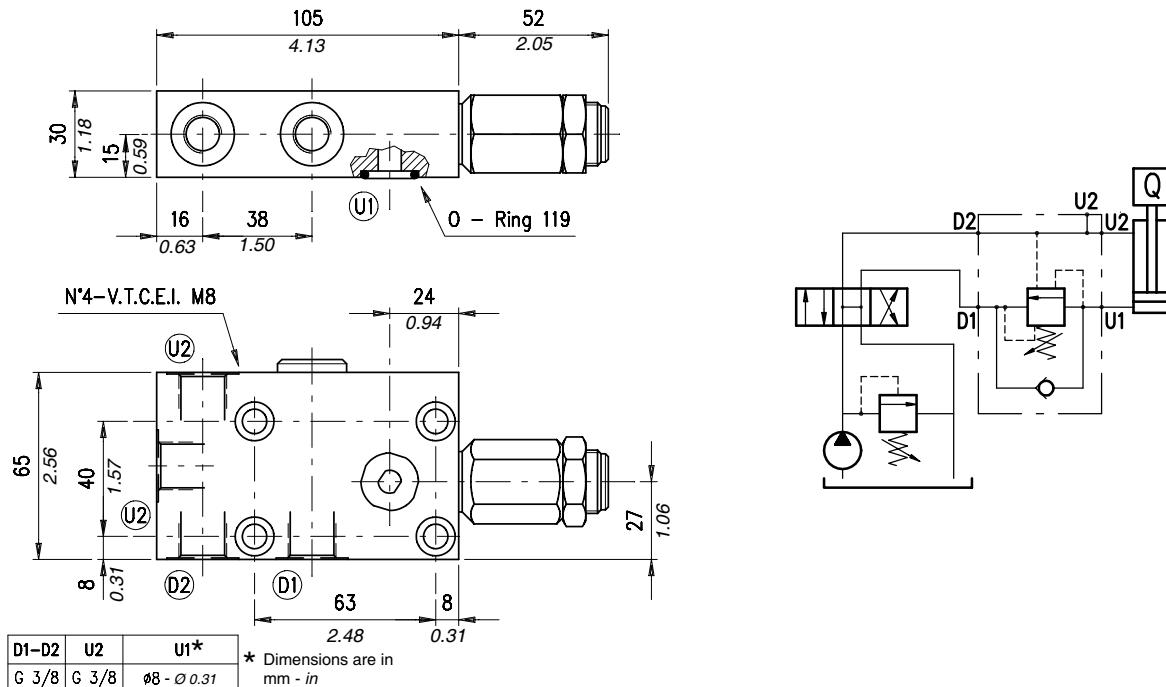


## Order code

VOSL □□ / □ . S .□□ . □□ . □□ / □□

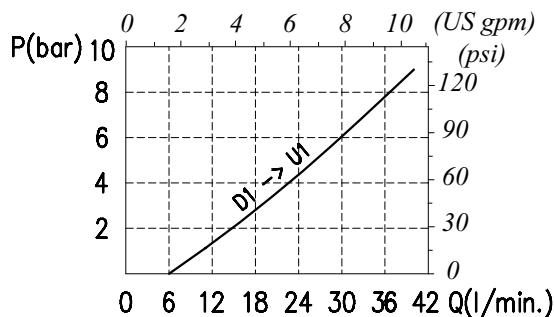
Port size	Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
34) G 3/4 100) G 1	TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	PG) Without damper P-G) With damper	See body VRR) Hardened steel	Aluminium ac Steel
	TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit

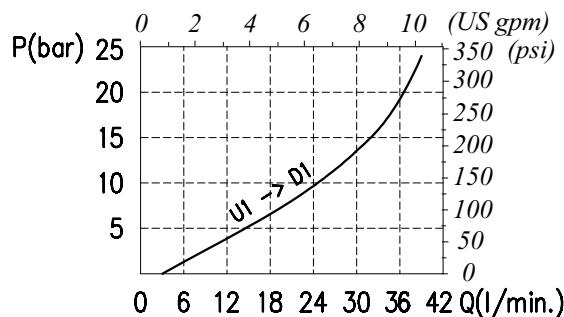


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

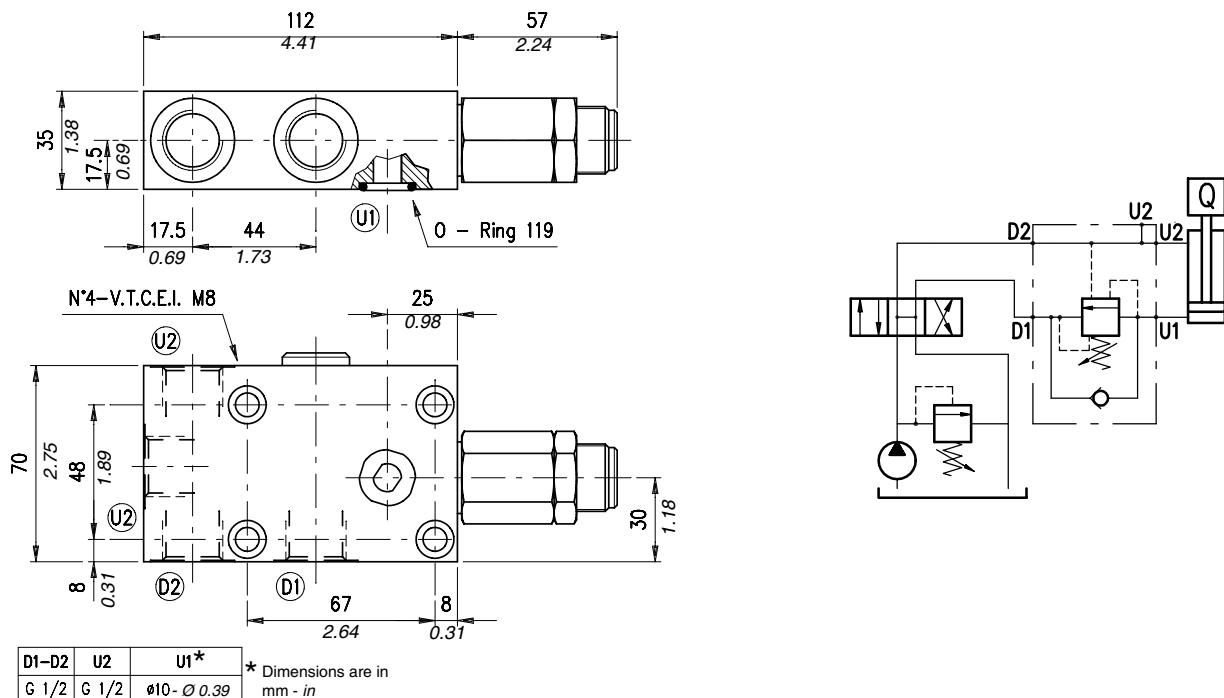


Order code

VOSL /F 38 / □ . S .□□ . □□ . □□ / □□

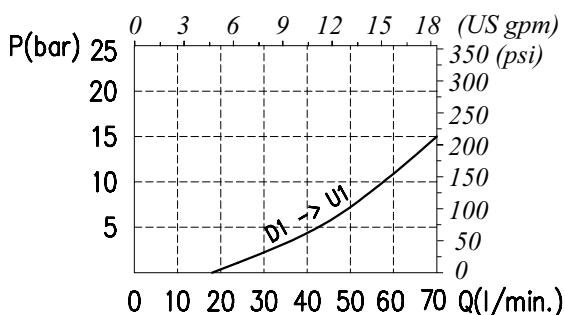
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
(TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	— Without damper (Standard)	See body	— Aluminium
(TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:4	PG) With damper (Standard)	VRR) Hardened steel	acSteel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit

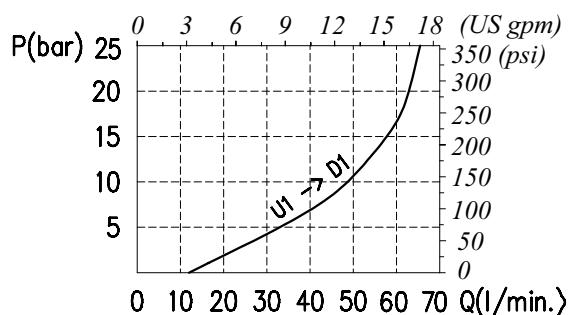


## Rating diagrams

Typical pressure drop vs. flow characteristics

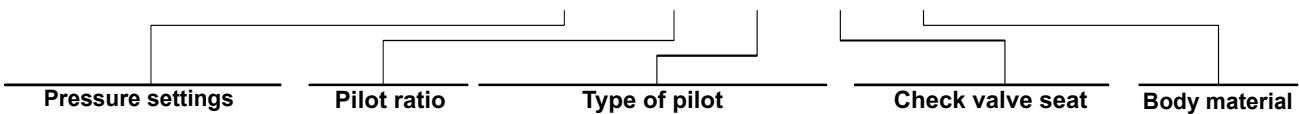


Typical pressure drop vs. flow characteristics



## Order code

VOSL /F 12 / □ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

TG) 100÷700 bar (1450÷10150 psi)

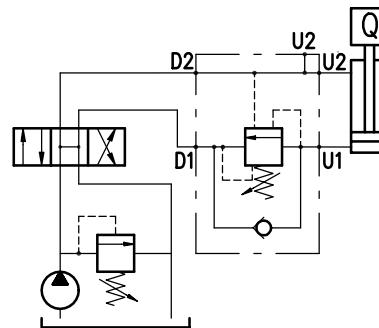
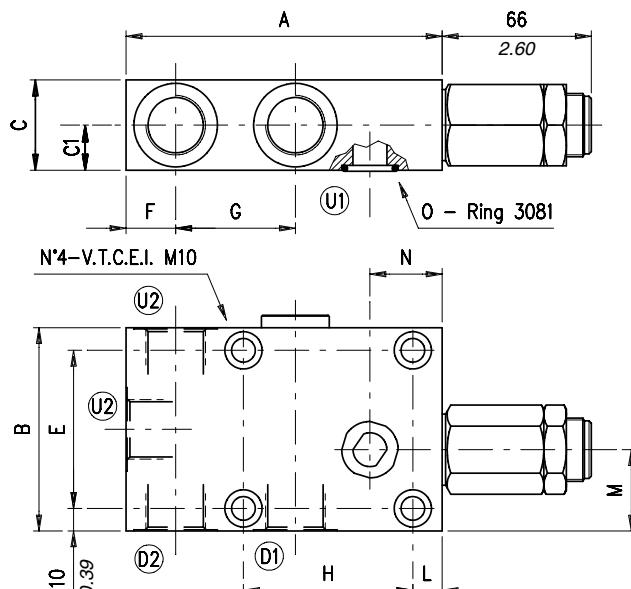
p3) 1:3  
p7) 1:7  
(Standard)

Without damper (Standard)  
PG) With damper

See body  
VRR) Hardened steel

Aluminium  
acSteel

Dimensions and hydraulic circuit

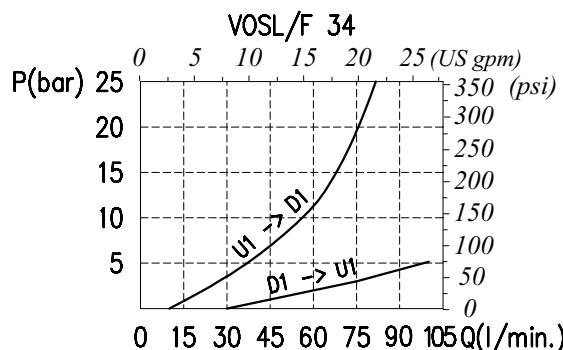


VOSL/F	D1-D2	U2	U1	A*	B*	C*	C1*	E*	F*	G*	H*	L*	M*	N*
34	G 3/4	G 3/4	Ø15 - Ø 0.59	140 - 5.51	90 - 3.54	40 - 1.57	20 - 0.78	70 - 2.75	22 - 0.87	53 - 2.09	75 - 2.95	13 - 0.51	36 - 1.42	32 - 1.26
100	G 1	G 1	Ø19 - Ø 0.75	174 - 6.85	100 - 3.94	60 - 2.36	30 - 1.18	55 - 2.16	32 - 1.26	66 - 2.60	100 - 3.94	10 - 0.39	37 - 1.46	35 - 1.38

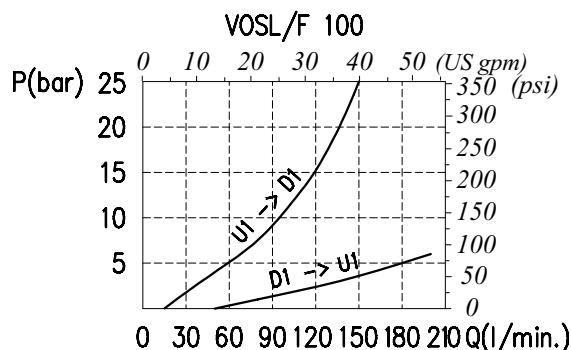
\* Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

VOSL /F □□ / □ . S .□□ . □□ . □□ / □□

Port size	Pressure settings (bar)	Pilot ratio	Type of pilot	Check valve seat	Body material
34) 3/4" BSP	p3) 1:3		- without damper (standard)		
100) 1" BSP	TS) 5÷210 (72.5÷3050 psi)	p7) 1:7 (standard)	PG) with damper	VRR) See body	
	TR) 50÷350 (standard)	(725÷5100 psi)		Harden steel	
	TG) 100÷700 (1450÷10150 psi)				Aluminium
					ac Steel



## Operation

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 and U2 is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

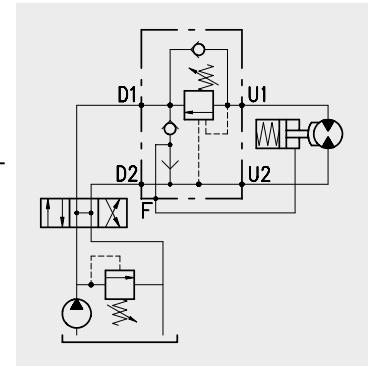
**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load.  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Should counterpressure arise in D1, the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio). Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.

Use of a special shuttle valve allows for release of hydraulic parking brakes..



## Performance

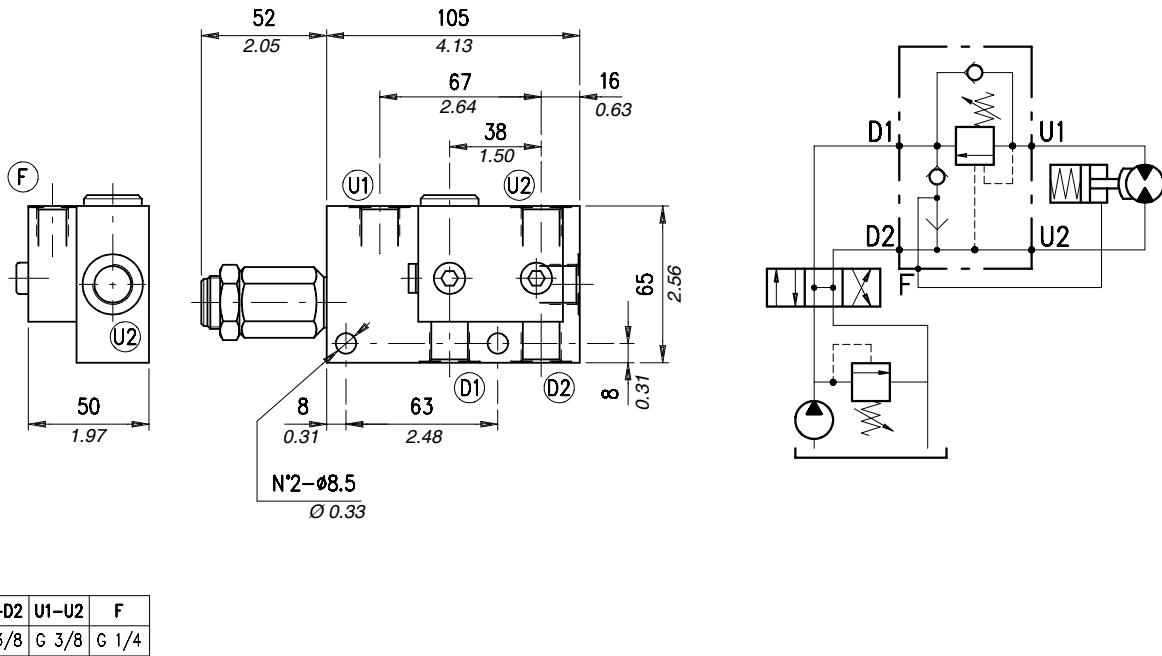
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight		Overcenter cartridge
	l/min	US gpm	bar	psi				kg	lb	
VOSL/A 38	35	9.2	210 (alum.) 350 (steel)	3050 (alum.) 5100 (steel)	5-210 bar -72.5÷3050 psi (test setting: 150 bar -2200 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3 (standard type) 1:4 (on request only)	1,18	2.60	VMPD 38
VOSL/A 12	70	18			50-350 bar -725÷5100 psi (test setting: 280 bar -4060 psi at 5 l/min.-1.3 US gpm)			1,90	4.19	
VOSL/A 34	100	26			100-700 bar -1450÷10150 psi (test setting: 350 bar -5100 psi at 5 l/min.-1.3 US gpm)			1,41	3.11	VMPD 12
VOSL/A 100	180	48						2,34	5.16	
								2,16	4.76	VMPD 34
								3,81	8.40	
								4,10	9.04	
								7,90	17.42	
									steel	

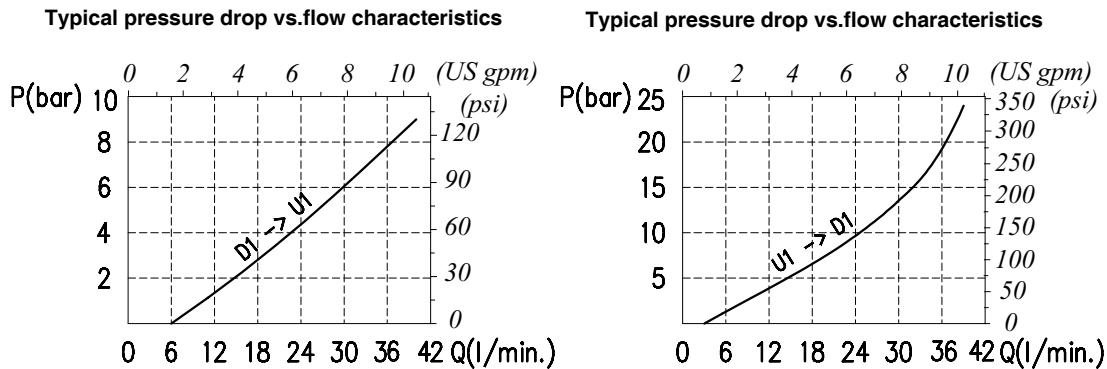
# Type VOSL/A 38

Single overcenter valve, line mounting, with connection for hydraulic brake release. Cartridge construction

### **Dimensions and hydraulic circuit**

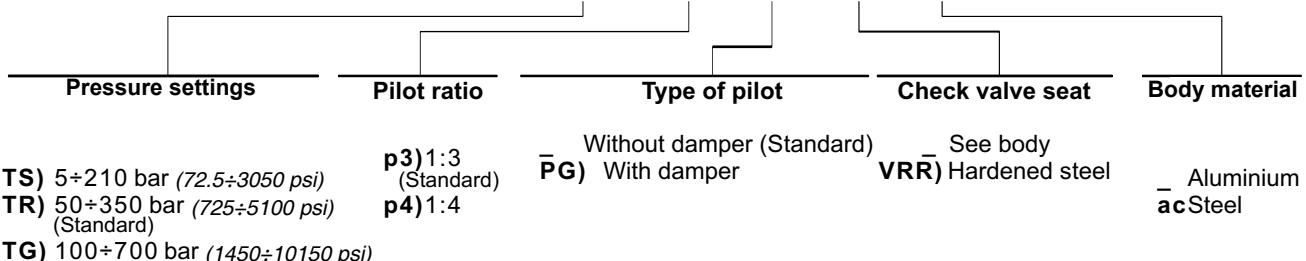


## Rating diagrams

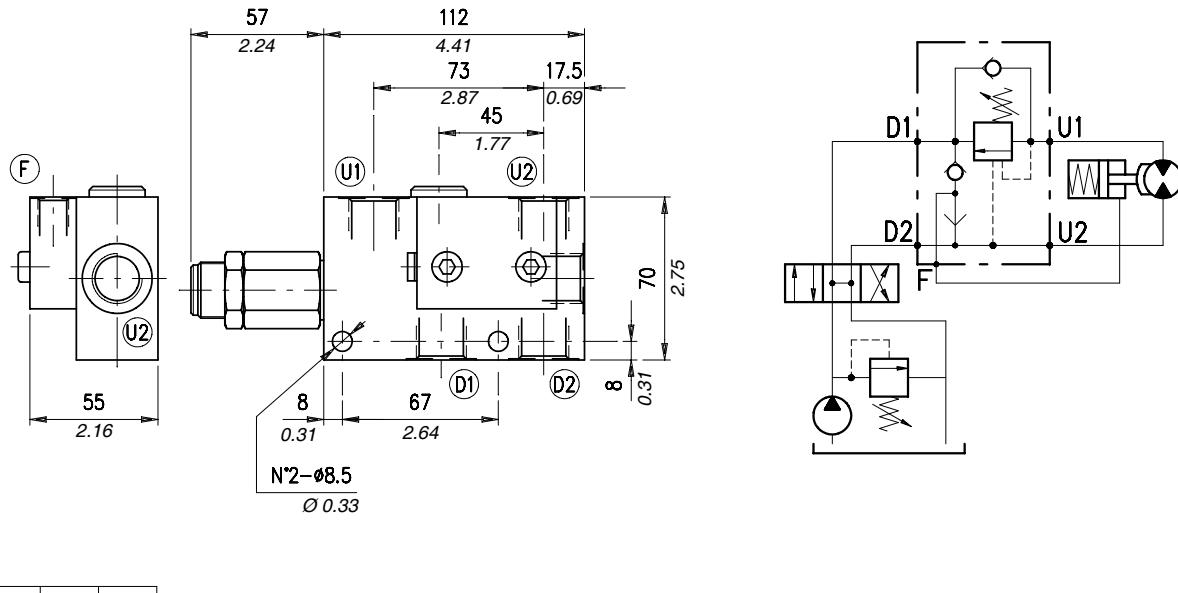


## **Order code**

**VOSL /A 38 / □ . S .□□ . □□ . □□ / □□**

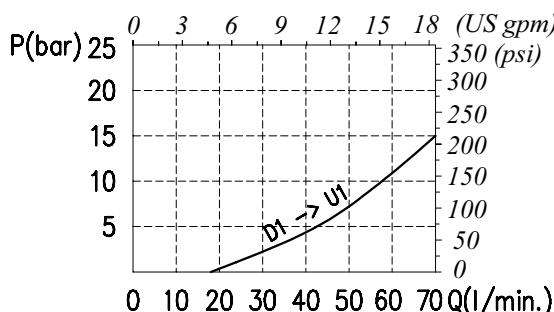


Dimensions and hydraulic circuit

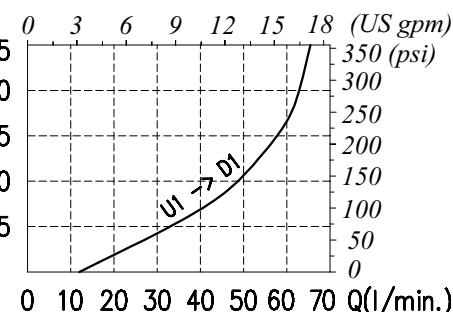


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

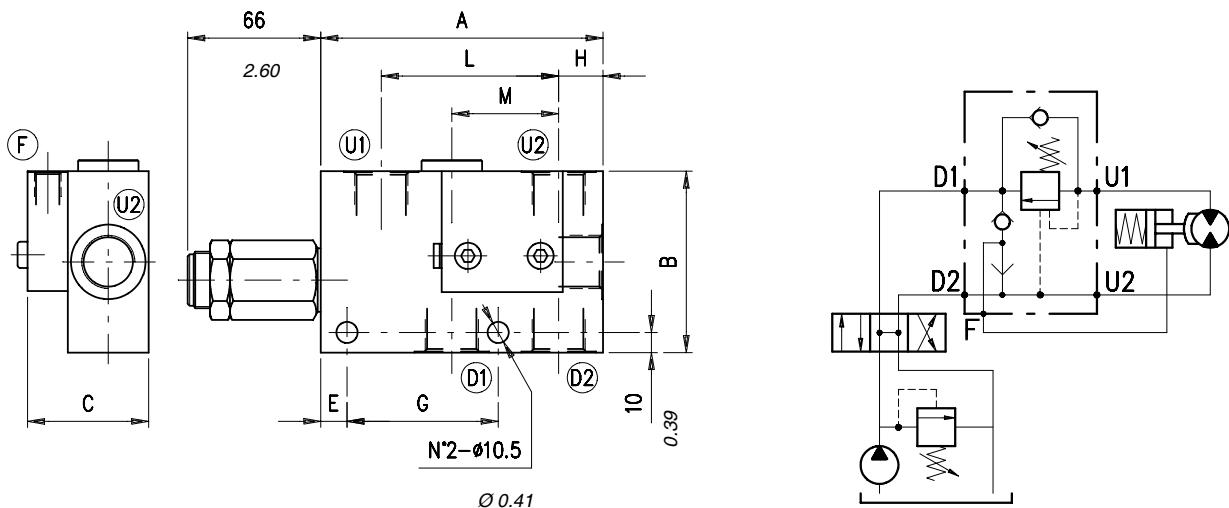
VOSL /A 12 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3 (Standard)	Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

# Type VOSL/A 34 (100)

Single overcenter valve, line mounting, with connection for hydraulic brake release. Cartridge construction

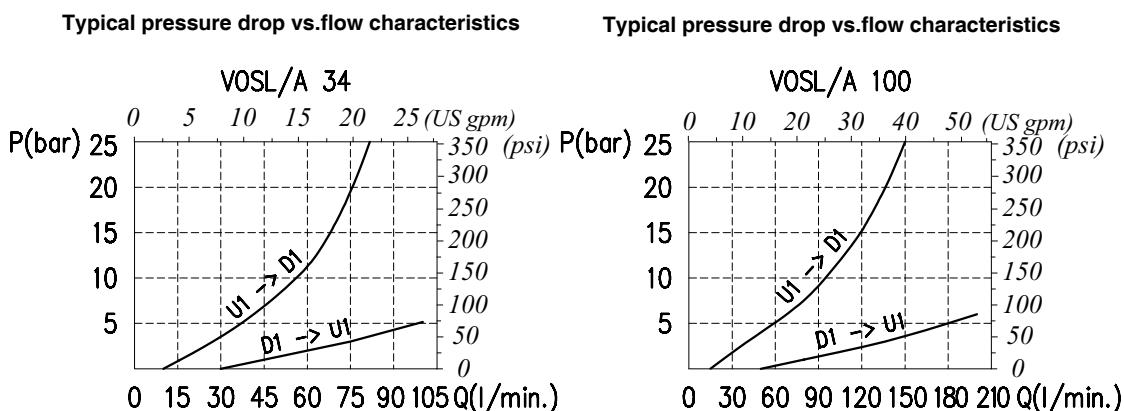
## Dimensions and hydraulic circuit



VOSL/A	D1-D2	U1-U2	F	A*	B*	C*	E*	G*	H*	L*	M*
34	G 3/4	G 3/4	G 1/4	140 - 5.51	90 - 3.54	60 - 2.36	13 - 0.51	75 - 2.95	22 - 0.87	88 - 3.46	53 - 2.09
100	G 1	G 1	G 1/4	174 - 6.85	100 - 3.94	80 - 3.15	10 - 0.39	100 - 3.94	30 - 1.18	112 - 4.41	46 - 1.81

\* Dimensions are in mm - in

## Rating diagrams



## Order code

VOSL/A □□ / □ . S .□□ . □□ . □□ / □□

Port size	Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
34) G 3/4 100) G 1				- Without damper (Standard)	
	TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3)1:3 (Standard)	PG) With damper p7)1:7	See body VR) Hardened steel	Aluminium acSteel
TG) 100÷700 bar					

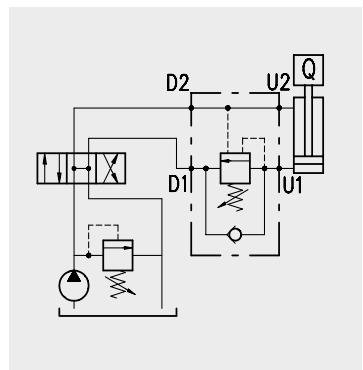
## Operation

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 and U2 is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(Valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example: If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 130 \text{ bar}) / 4] = 30 \text{ bar}$  [430 psi]. Should counterpressure arise in D1, the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio).



## Performance

### Body valves

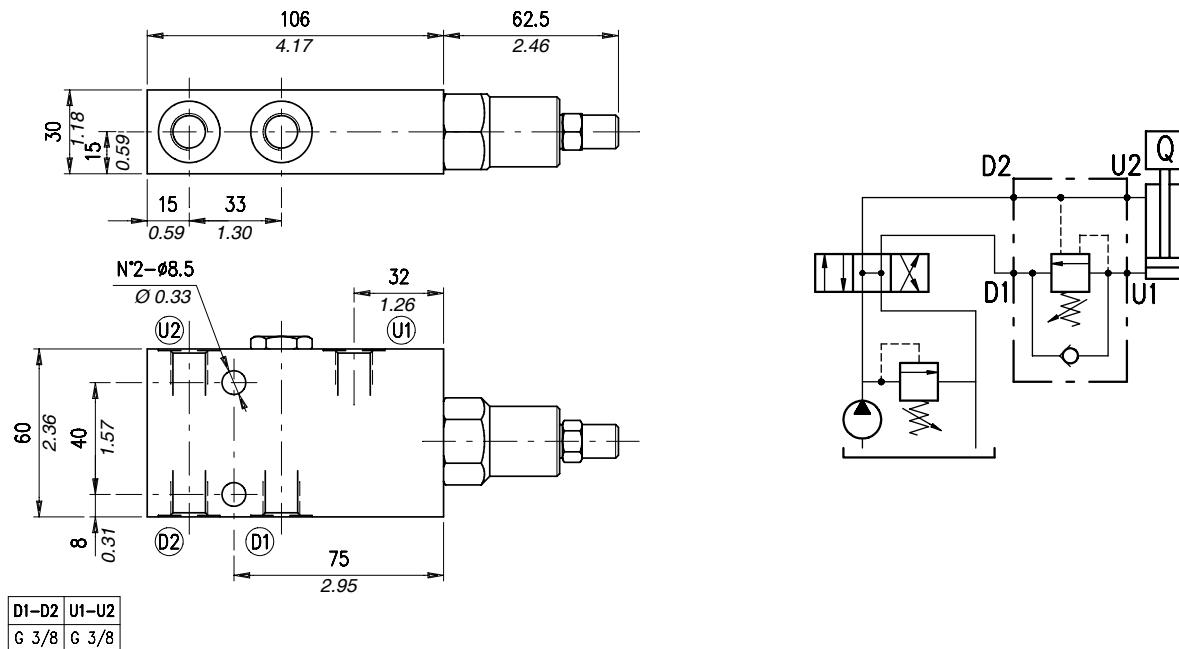
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSL/SC 38	40	11	210 (aluminium) 350 (steel)	3050 (alum.) 5100 (steel)	5÷210 bar-72.5÷3050 psi (test setting 170 bar -2500 psi at 5 l/min.-1.3 US gpm)  50÷350 bar-725÷5100 psi (test setting 280 bar -4100 psi at 5 l/min.-1.3 US gpm)  100÷700 bar -1450÷10150 psi (test setting 350 bar- 5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi- and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	0,68	1.50
VOSL/SC 12	75	20						0,95	2.09
VOSL/SC 34	120	32						2,03	4.47
VOSL/SC 100	180	48						1,45	3.20
VOSL /SC/C 1116/38	30	7.9						3,28	7.23
VOSL /SC/C 1116/12	60	16						3,10	6.83
VOSL /SC /VU 14	20	5.2						7,54	16.62
								0,6	1.32
								1,4	3.09
								0,9	1.98
								2	4.41
									steel
								1:6	0,95
									2.09

# Series VOSL/SC/F

## Body valves

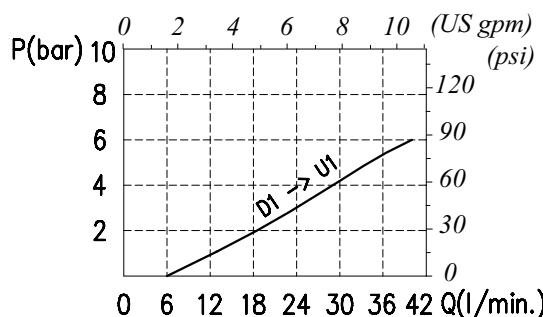
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSL /SC /F 38	40	11	210 (aluminium) 350 (steel)	3050 (alum.) 5100 (steel)	5÷210 bar -72,5÷3050 psi (test setting 150 bar-2200 psi at 5 l/min.-1.3 US gpm)  50÷350 bar -725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)  100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt	1:4 (standard type) 1:3 (on request only)  1:7 (standard type) 1:3 (on request only)	0,68	1.50
VOSL /SC /F 12								aluminium	
VOSL /SC /F 34								1,40	3.09
								steel	
								0,95	2.09
								aluminium	
								2,00	4.41
								steel	
								1,45	3.20
								aluminium	
								3,27	7.21
								steel	

## Dimensions and hydraulic circuit

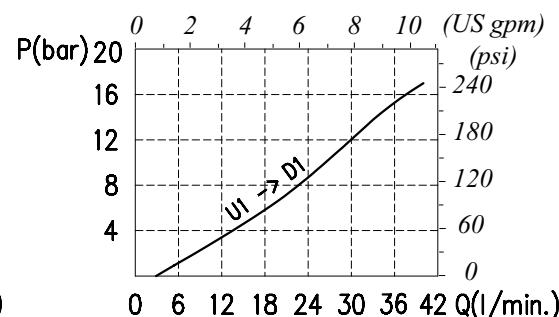


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code

VOSL /SC 38 / □□ . S . □□ . PG . □□ / □□



(TS) 5÷210 bar (72.5÷3050 psi)  
 (TR) 50÷350 bar (725÷5100 psi)

(Standard)

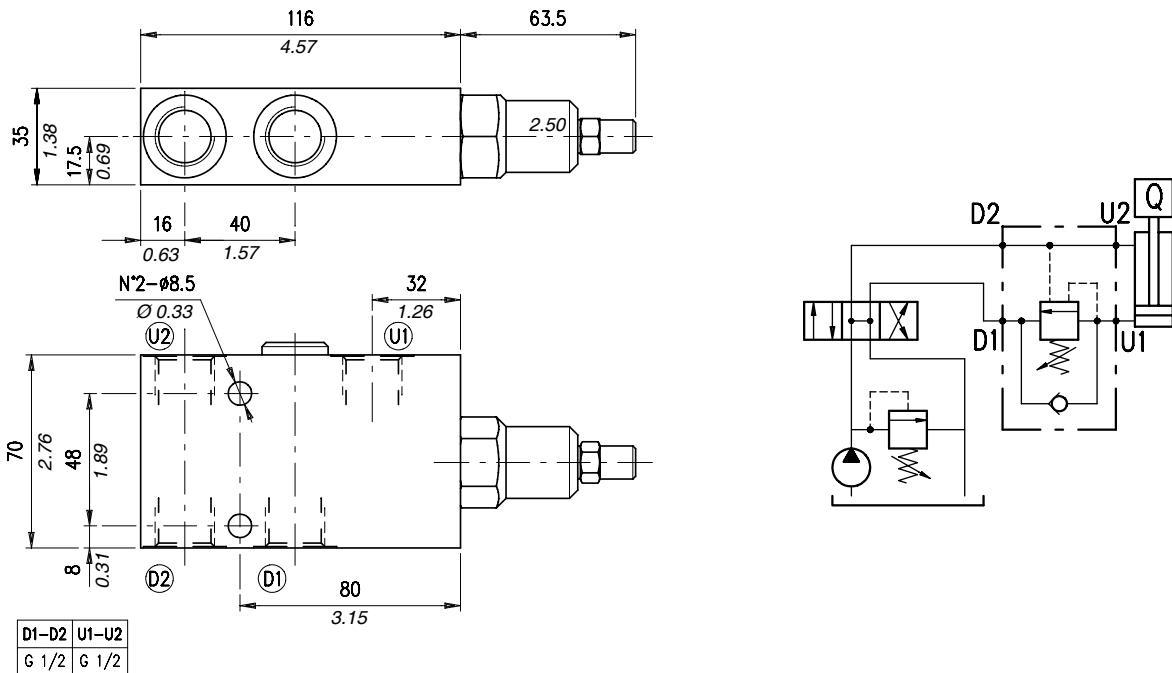
(TG) 100÷700 bar (1450÷10150 psi)

p3) 1:3  
 p4) 1:4 (Standard)

See body  
 VR) Hardened steel

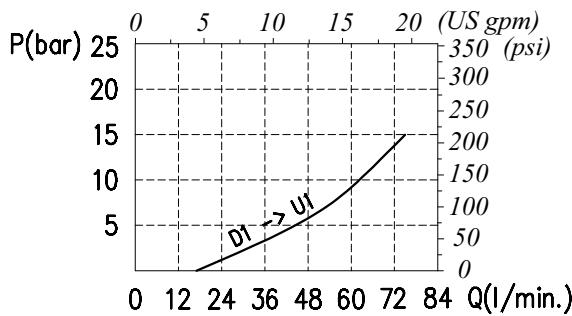
Aluminium  
 ac Steel

## Dimensions and hydraulic circuit

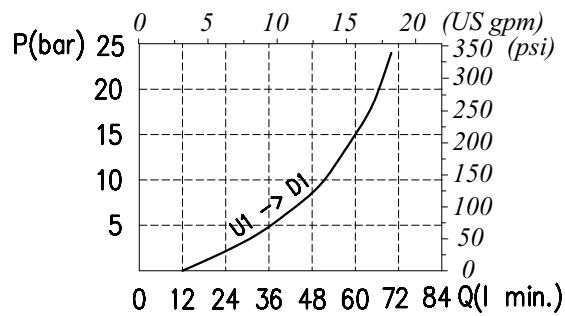


## Rating diagrams

Typical pressure drop vs. flow characteristics

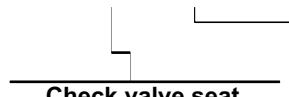
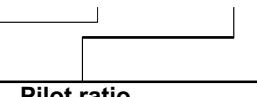


Typical pressure drop vs. flow characteristics



## Order code

VOSL /SC 12 / □□ . S . □□ . PG . □□ / □□



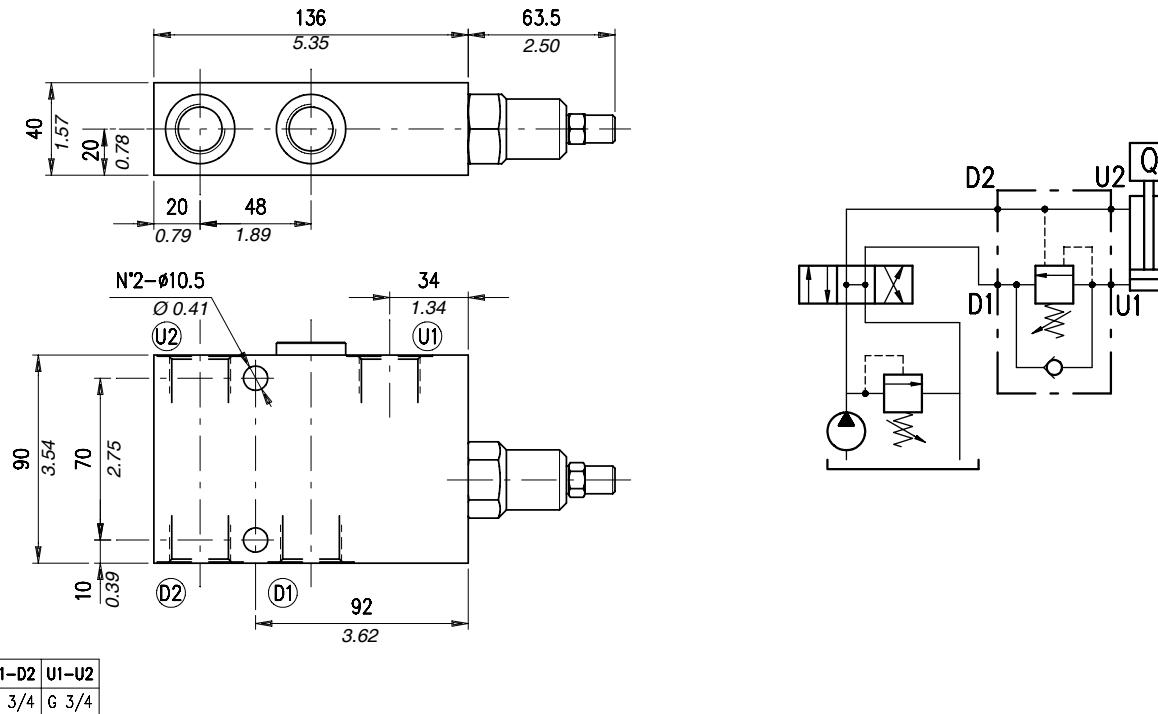
**TS)** 5÷210 bar (72.5÷3050 psi)  
**TR)** 50÷350 bar (725÷5100 psi)  
 (Standard)  
**TG)** 100÷700 bar (1450÷10150 psi)

p3) 1:3  
 p7) 1:7 (Standard)

See body  
**VRR)** Hardened steel

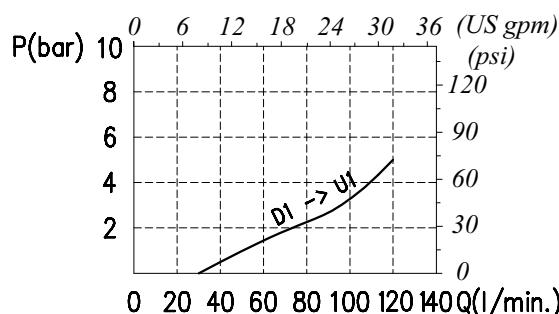
Aluminium  
**ac** Steel

## Dimensions and hydraulic circuit

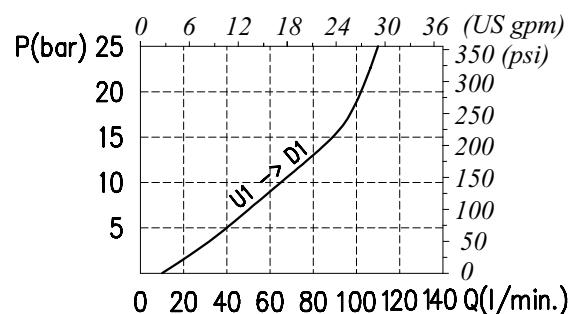


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code

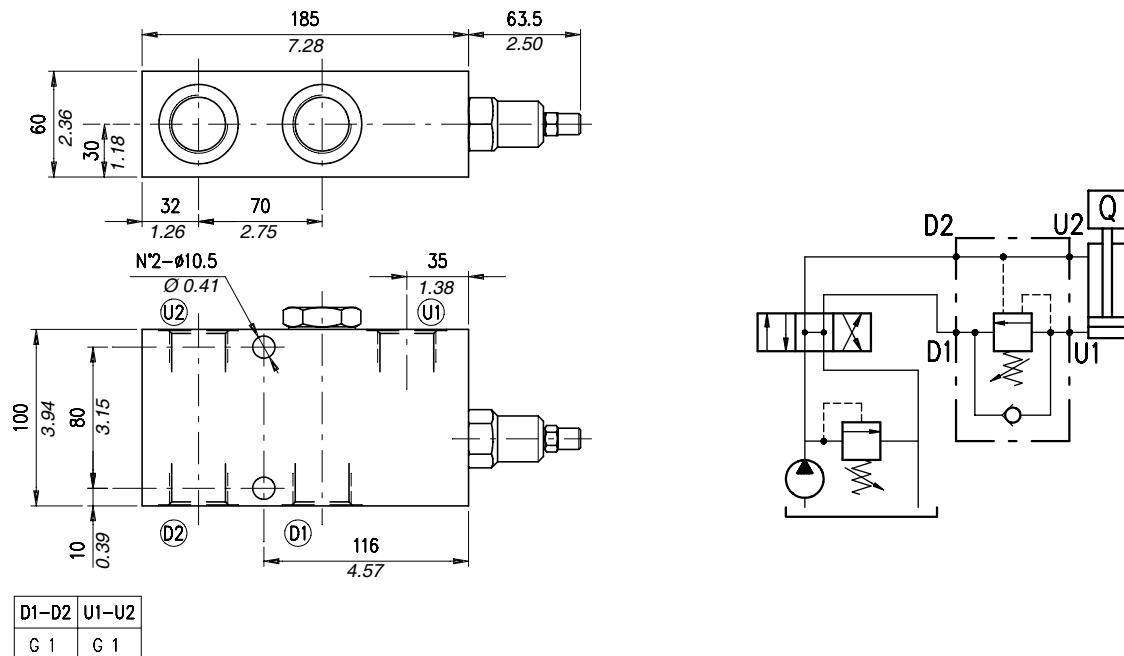
VOSL /SC/34 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	See body VRR) Hardened steel	Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

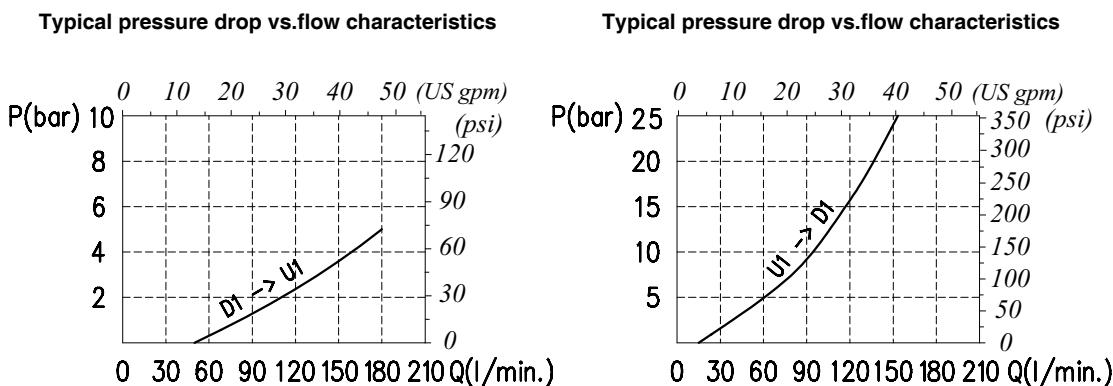
# Type VOSL/SC 100

Single overcenter valve, line mounting

## Dimensions and hydraulic circuit

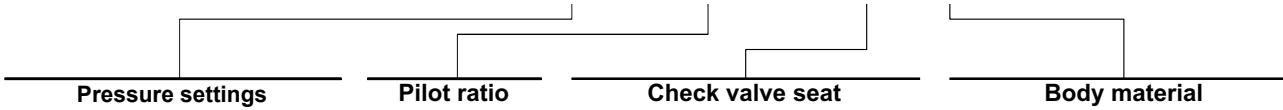


## Rating diagrams



## Order code

VOSL /SC 100 / □□ . S . □□ . PG . □□ / □□



**TS)** 5÷210 bar (72.5÷3050 psi)  
**TR)** 50÷350 bar (725÷5100 psi)  
 (Standard)

**TG)** 100÷700 bar (1450÷10150 psi)

p3) 1:3  
 p7) 1:7 (Standard)

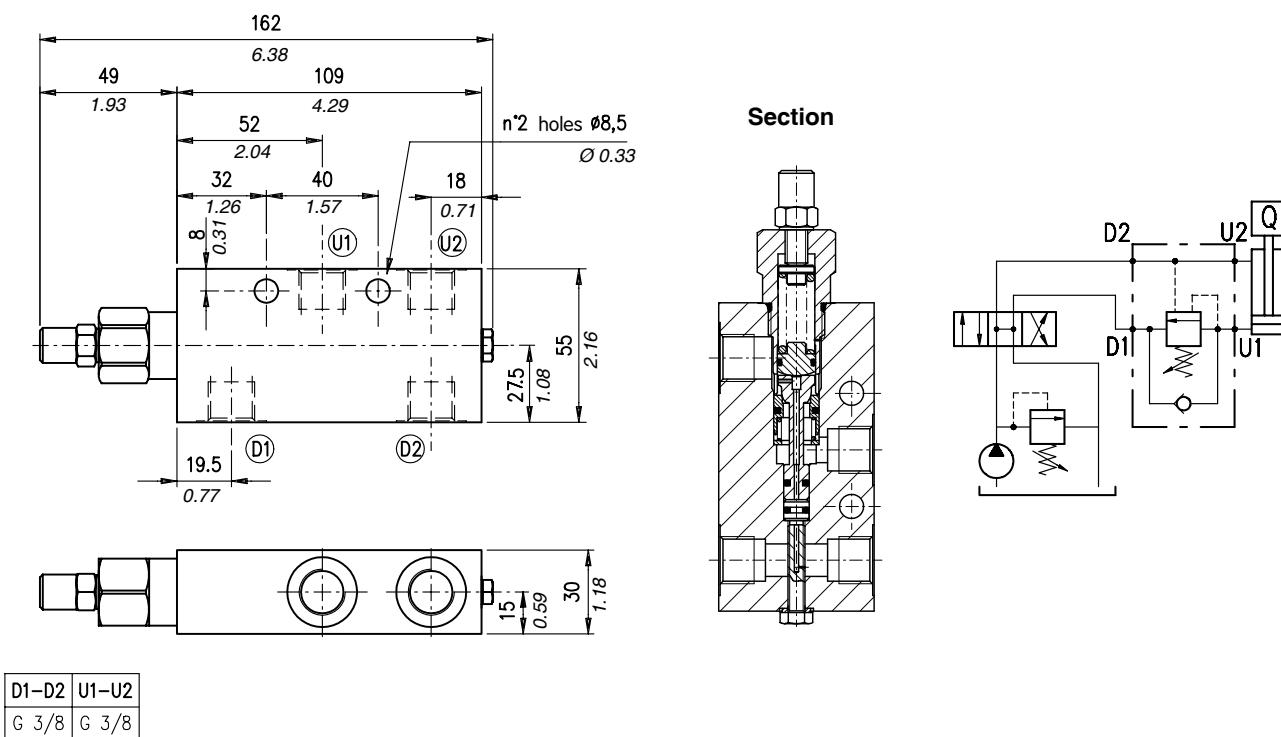
See body  
**VRR)** Hardened steel

Aluminium  
 ac Steel

Single overcenter valve, line mounting. The main features of this valve are compact dimensions and good tolerance to oil contamination

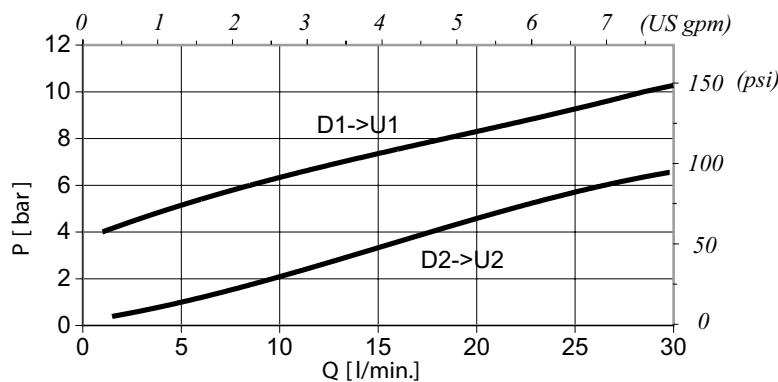
Type VOSL/SC /C 1116/38

#### - Dimensions and hydraulic circuit



## – Rating diagrams

### Typical pressure drop vs. flow characteristics



## **– Order code**

VOSL /SC/ C 1116/ 38 / □□ . S .□□ . / □□

**Pressure Settings**

50 bar  
(standard)

**Pilot ratio**

p4)1:4

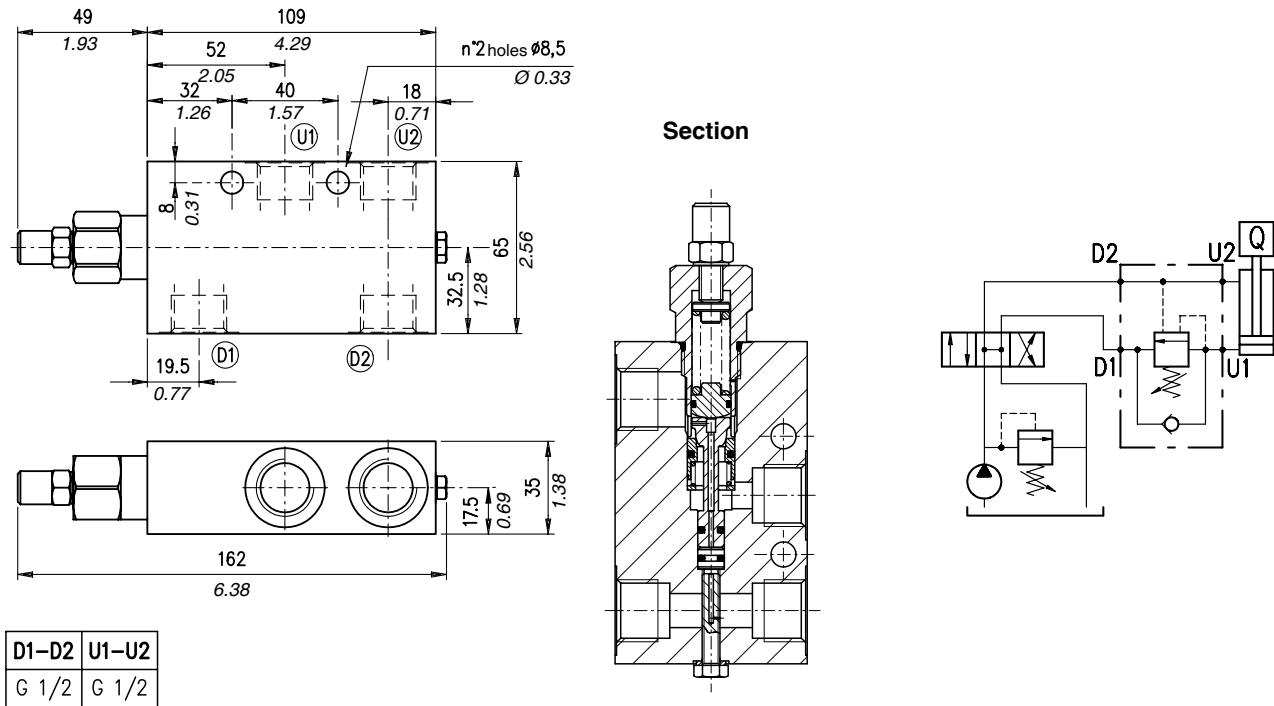
**Body material**

- Aluminium
- Steel

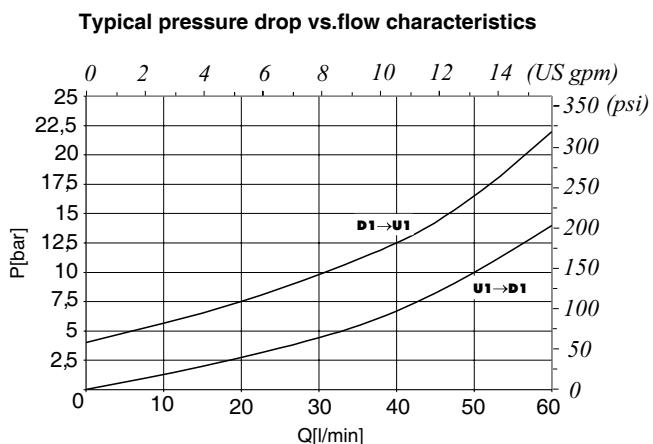
# Type VOSL/SC/C 1116/12

Single overcenter valve, line mounting. The main features of this valve are compact dimensions and good tolerance to oil contamination

## Dimensions and hydraulic circuit

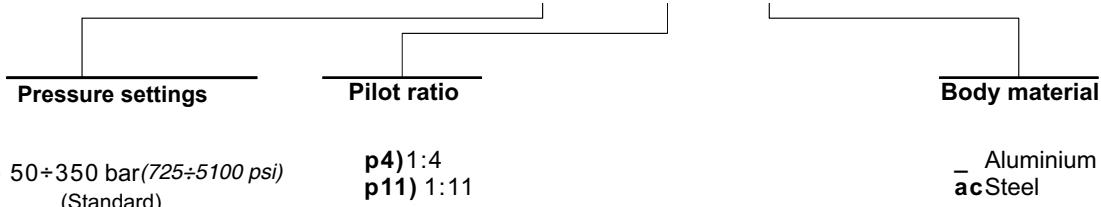


## Rating diagrams

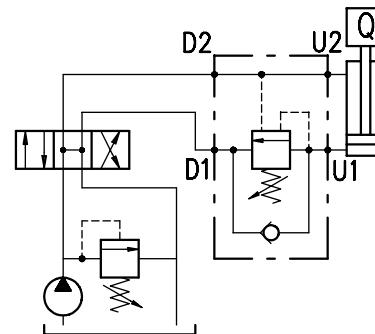
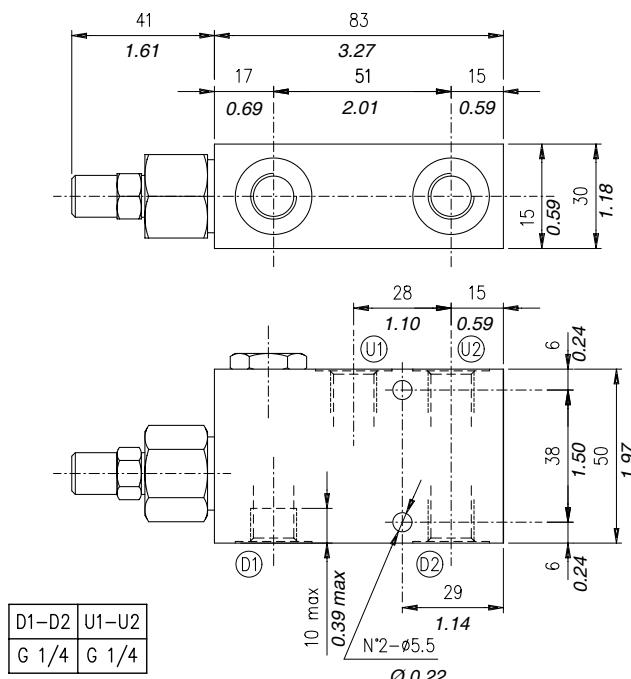


## Order code

VOSL /SC /C 1116/ 12 / □□ . S .□□ . / □□

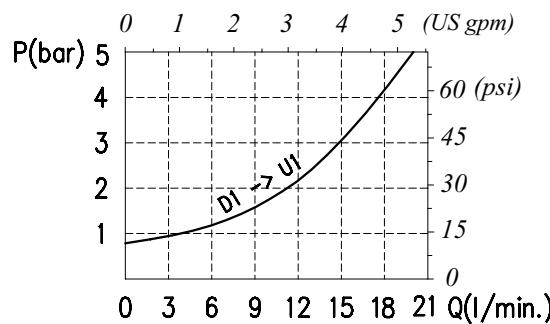


## Dimensions and hydraulic circuit

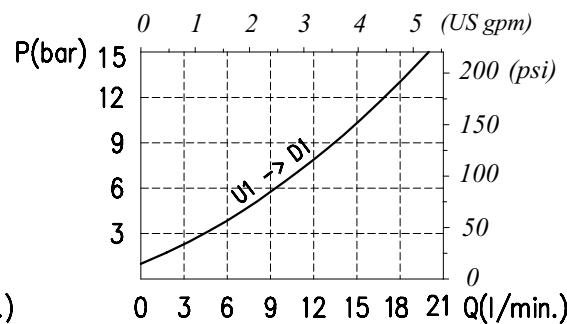


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code

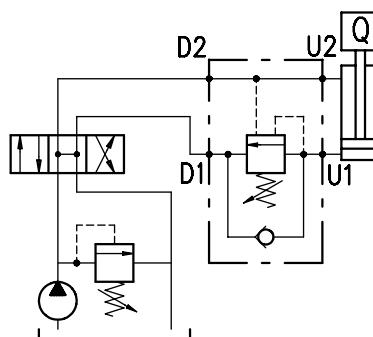
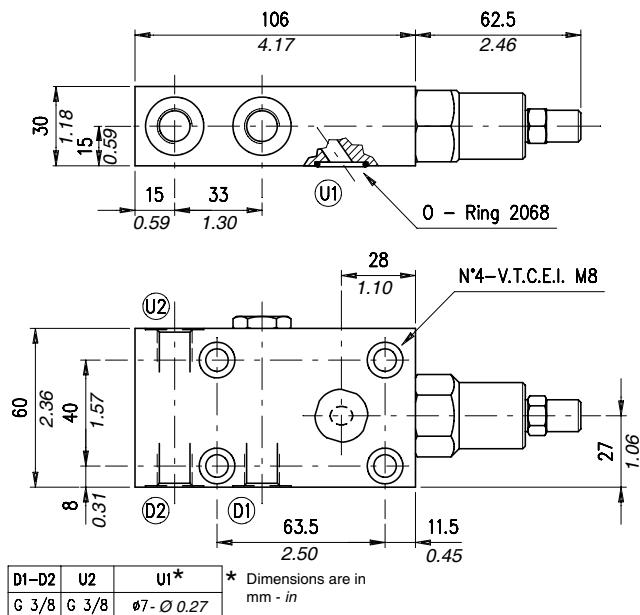
VOSL

(72.5÷3050 psi)  
(725÷5100 psi)

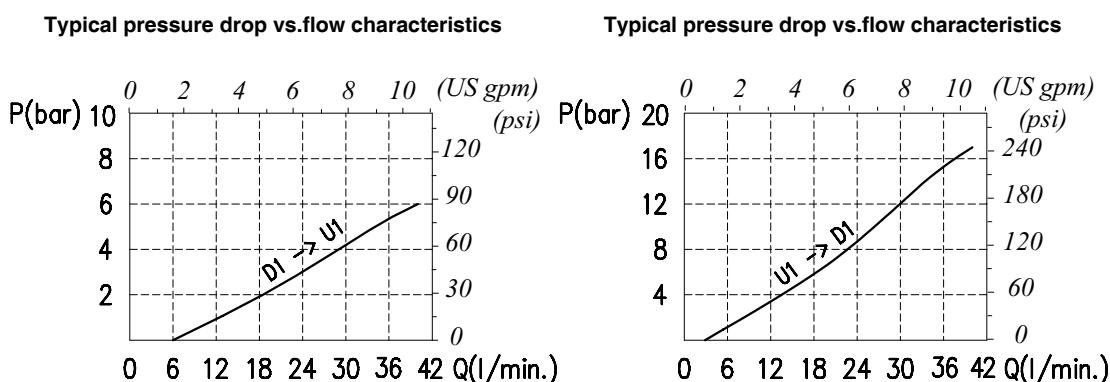
# Type VOSL/SC/F 38

## Single overcenter valve, face mounting

### **Dimensions and hydraulic circuit**

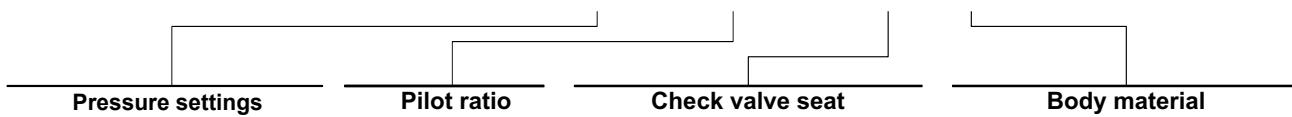


## Rating diagrams



## **Order code**

VOSL /SC /F 38 / □□ . S . □□ . PG . □□ / □□



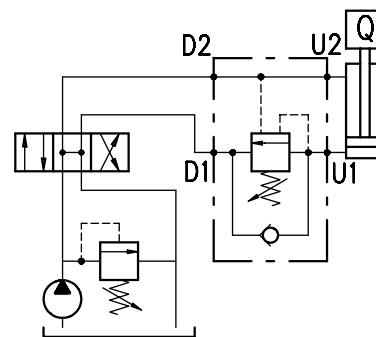
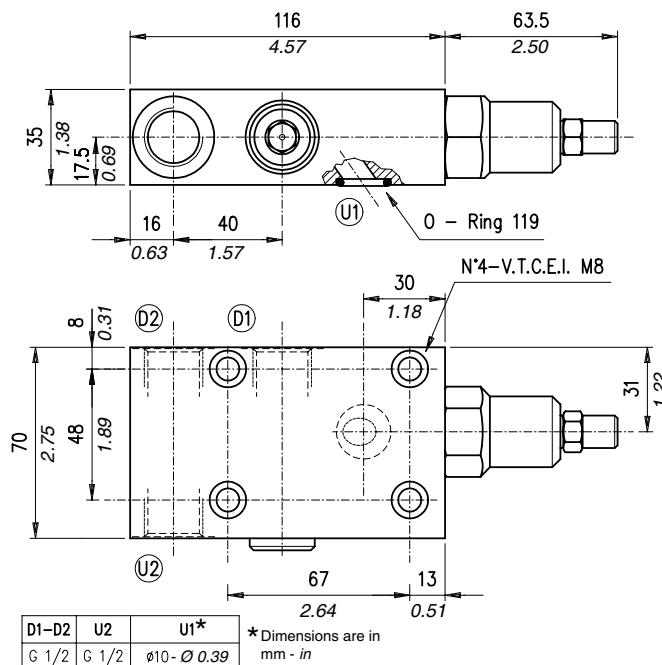
**TS)**  $5 \div 210$  bar ( $72.5 \div 3050$  psi)  
**TR)**  $50 \div 350$  bar ( $725 \div 5100$  psi)  
**(Standard)**  
**TG)**  $100 \div 700$  bar ( $1450 \div 10150$ )

**p3) 1:3**  
**p4) 1:4 (Standard)**

**VRR**) See body  
Hardened steel

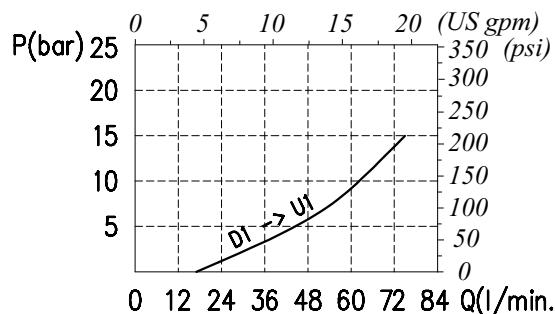
Aluminium  
**ac** Steel

## Dimensions and hydraulic circuit

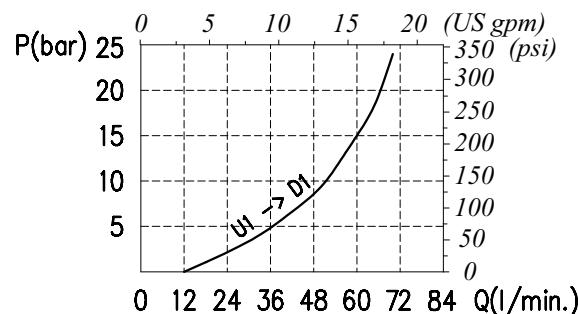


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

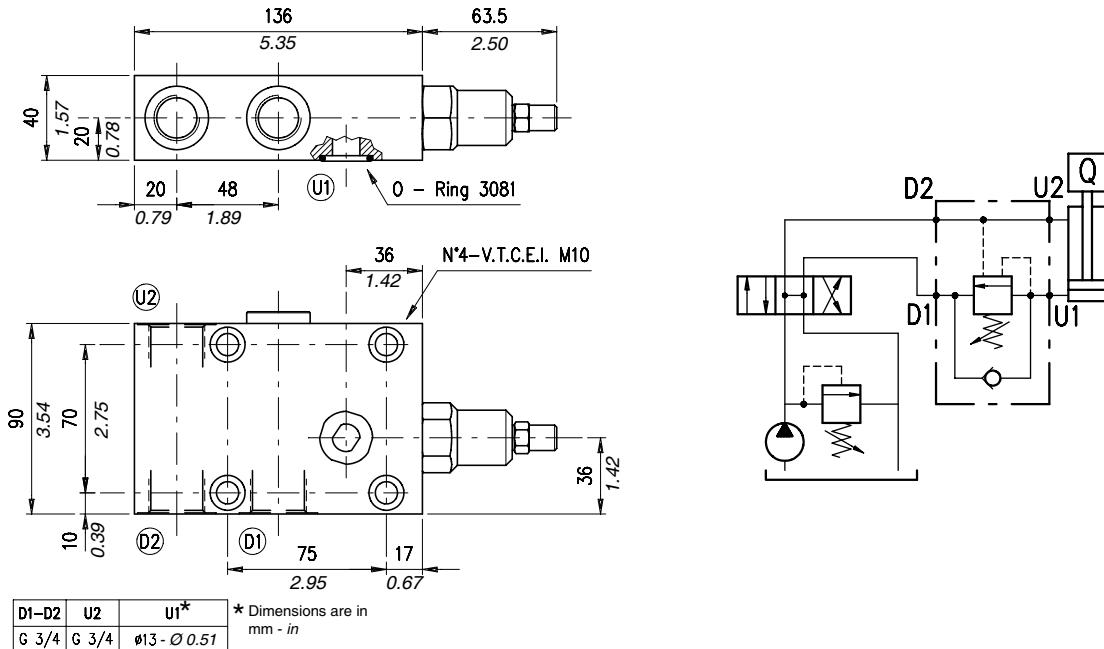


## Order code

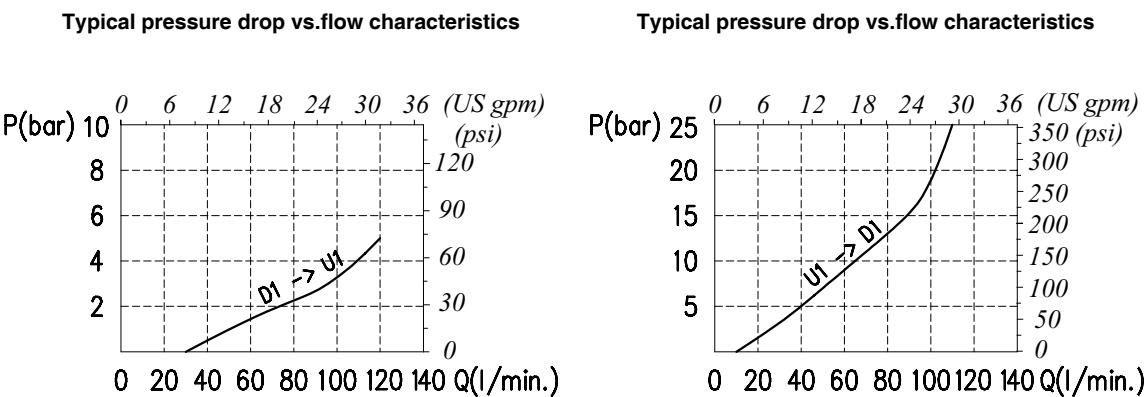
VOSL /SC /F 12 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
(TS) 5÷210 (72.5÷3050 psi) (TR) 50÷350 (725 ÷ 5100 psi) (Standard) (TG) 100÷700 (1450÷10150 psi)	p3) 1:3 p7) 1:7 (Standard)	See body VR) Hardened steel	Aluminium ac Steel

## Dimensions and hydraulic circuit

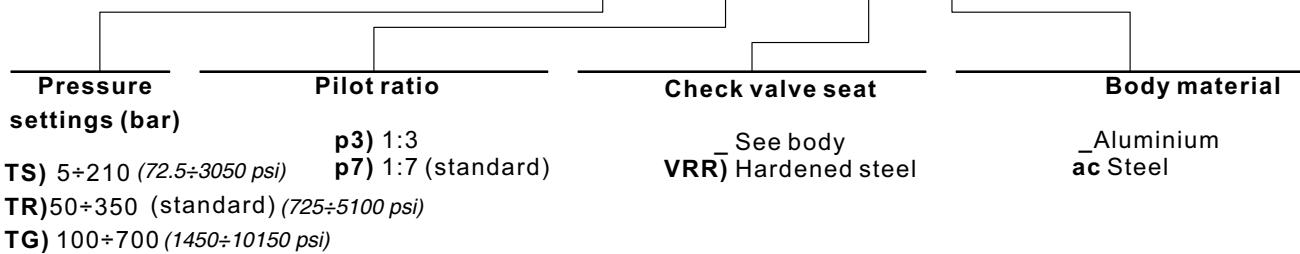


## Rating diagrams



## Order code

VOSL /SC /F 34 / □□ . S . □□ . PG . □□ / □□



## Operation

The main features of this valve is compact dimensions and good tolerance to oil contamination.

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 and U2 is strong enough to pilot the valve poppet.

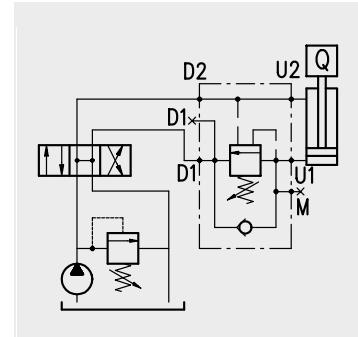
Use the following formula to assert the applicable pilot pressure:

**(Valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If you pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Should counterpressure arise in D1, the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio).



## Performance

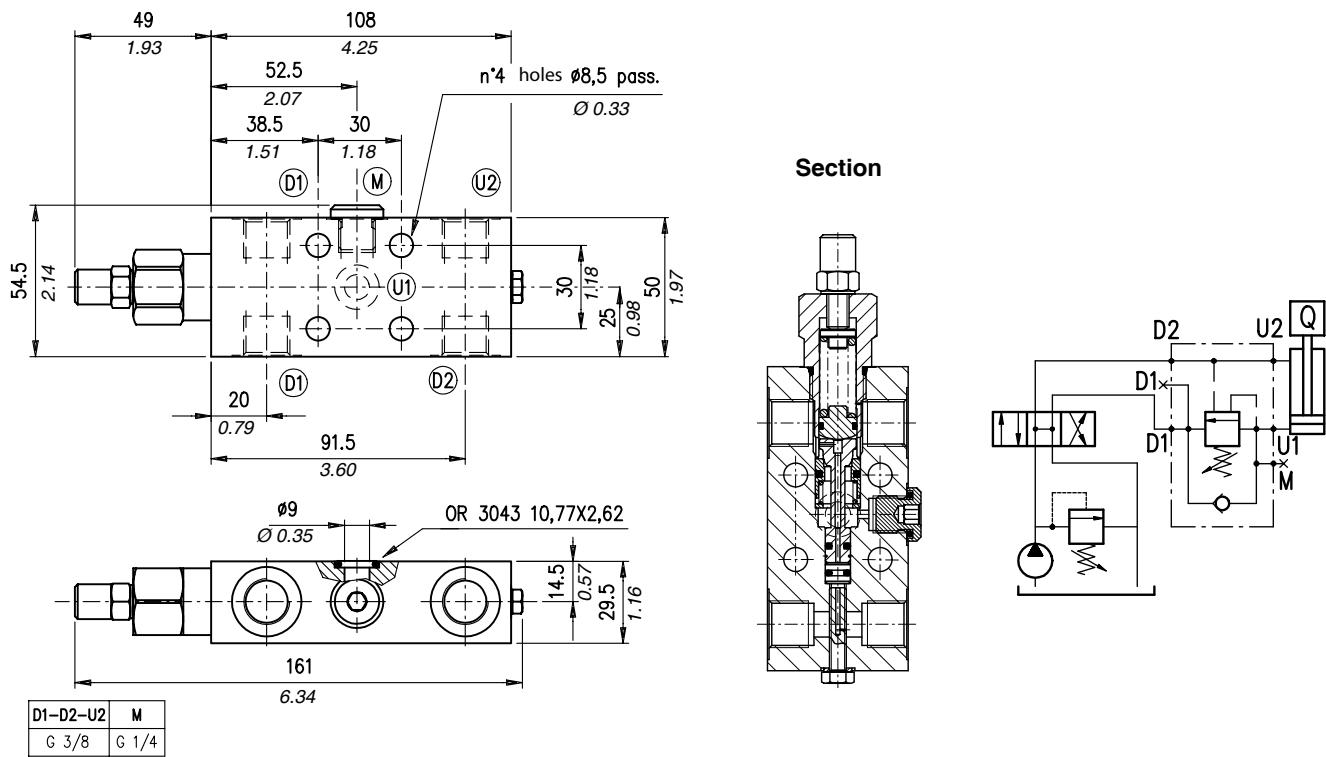
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSL/SC/F/C 1116/38	30	7.9	210 (alum.)  350 (steel)	3050 (alum.)  5100 (steel)	50÷350 bar -725÷5100 psi; pressure increase =131 bar-1900 psi/turn-1900 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosi- ty of 46 cSt.	1:4	0,6	1.32
VOSL/SC/F/C 1116/12	60	16						aluminium	
								1,3	2.87
								steel	
								0,9	1.98
								aluminium	
								1,9	4.19
								steel	
								0,6	1.32
								aluminium	
VOSL/SC/CC/F/C 1116/38	30	7.9						1,3	2.87
VOSL/SC/F/C 1116/12	60	16						steel	
								0,9	1.98

# Type VOSL/SC/F/C 1116/38

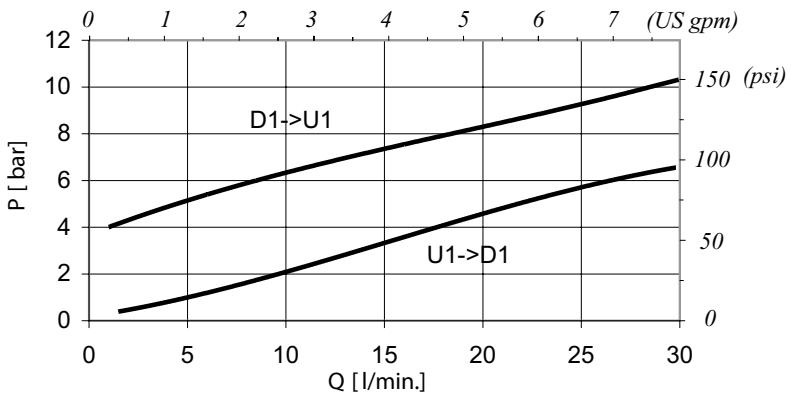
Single overcenter valve, face mounting. The main features of this valve are compact dimensions and good tolerance to oil contamination

## Dimensions and hydraulic circuit



## Rating diagrams

Typical pressure drop vs. flow characteristics



## Order code

VODL /SC /F/C 1116/ 38 / □□ . S.□□ . / □□



TR) 50÷350 bar (725÷5100 psi)  
(Standard)

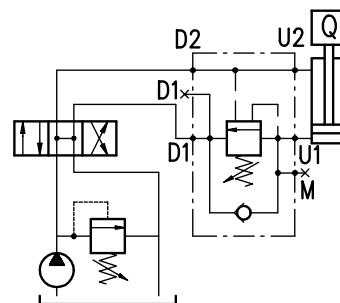
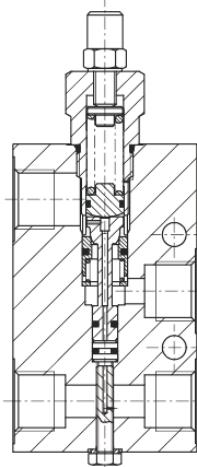
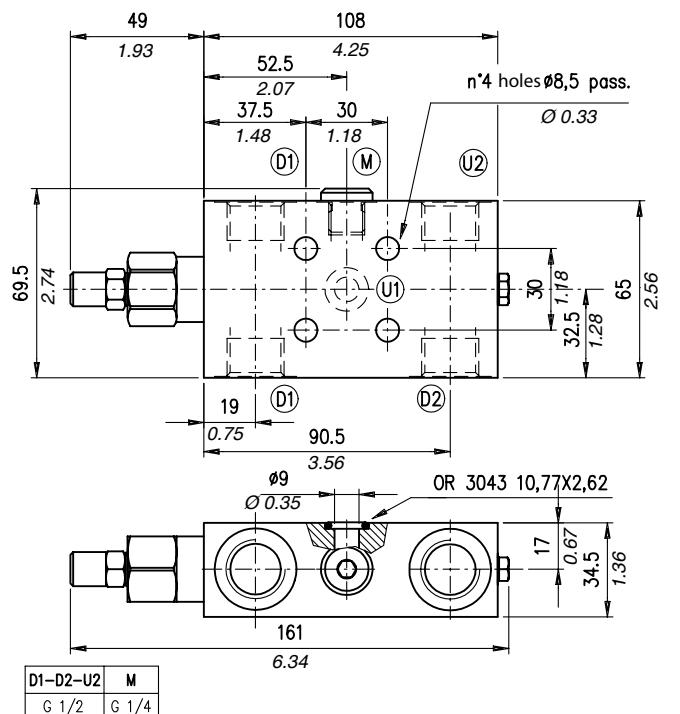
p4) 1:4  
p11) 1:11

— Aluminium  
ac Steel

Single overcenter valve, face mounting. The main features of this valve are compact dimensions and good tolerance amination

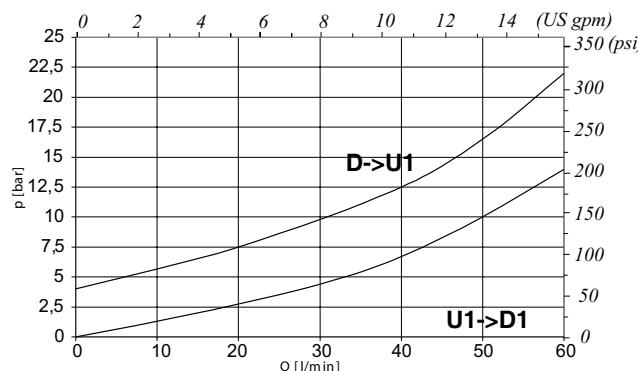
Type VOSL/SC/F/C 1116/12

#### - Dimensions and hydraulic circuit



### – Rating diagrams

#### **Typical pressure drop vs. flow characteristics**



## **– Order code**

**VOSL /SC/F/C 1116 /12 □□. S. □□. / □□**

## Pressure settings (Bar)

**TR) 50÷350 (standard) ( $725\div5100$  psi)**

### **Pilot Ratio**

p4) 1:4  
P11) 1:11

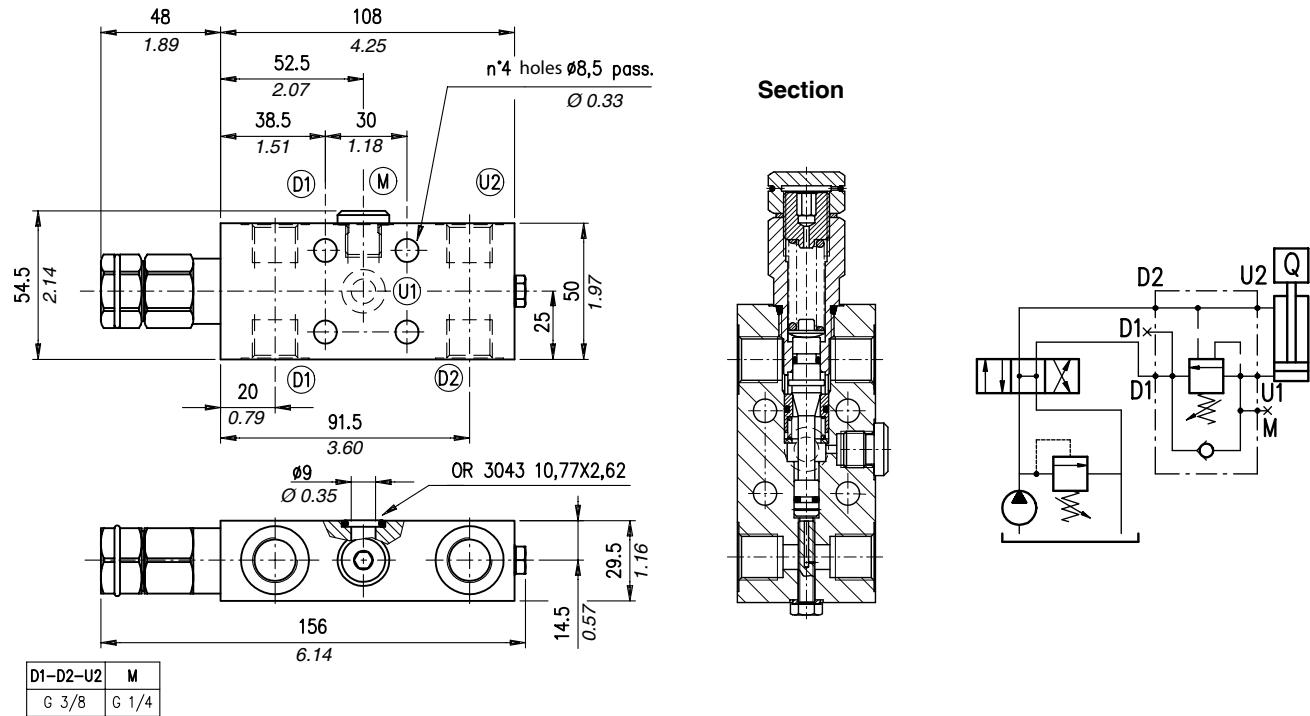
## **Body material**

Aluminium  
ac Steel

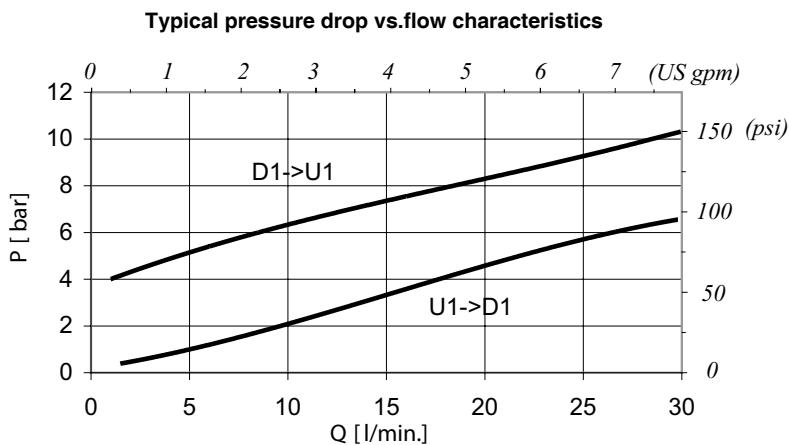
# Type VOSL/SC/CC/F/C 1116/38

Single overcenter valve for closed centre, face mounting.  
the main features of this valve are compact dimensions  
and good tolerance to oil contamination

## Dimensions and hydraulic circuit



## Rating diagrams



## Order code

VOSL /SC/F/C 1116 /38 □□ . S . □□ . / □□

Pressure settings  
(Bar)

TR) 50÷350 (standard) (725÷5100 psi)

Pilot Ratio

p4) 1:4

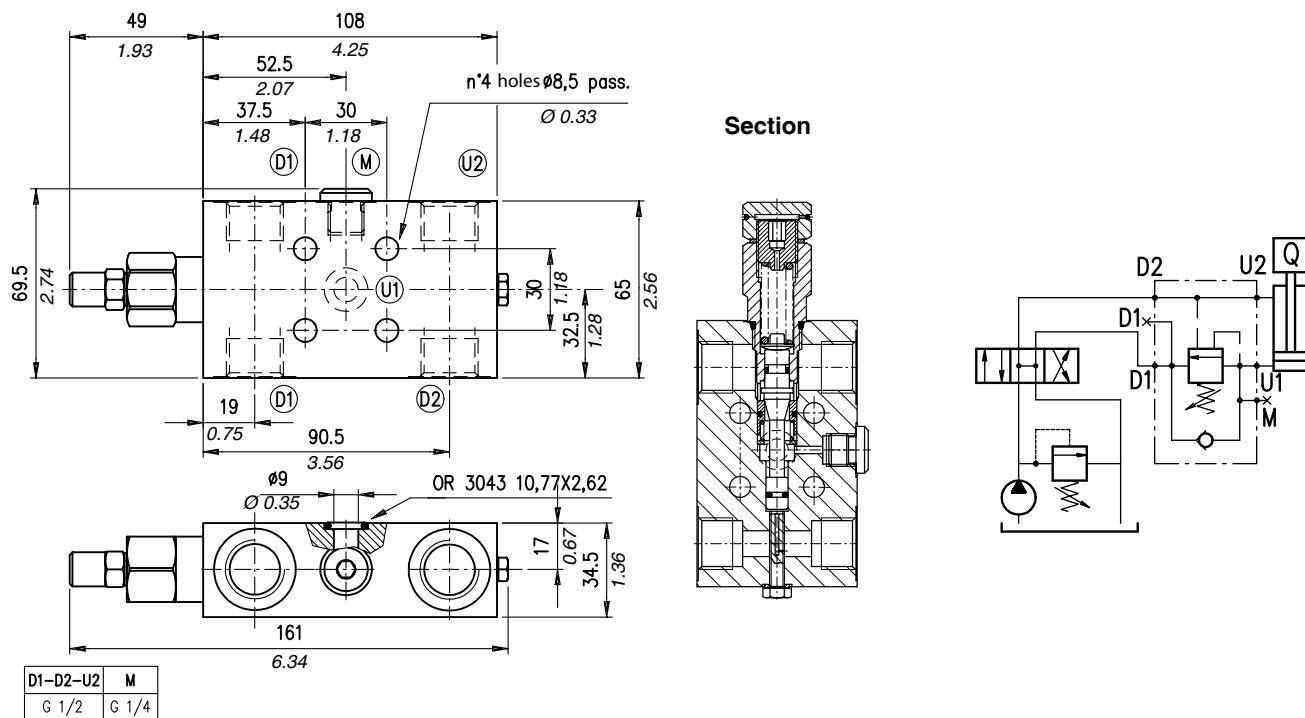
Body material

Aluminium  
ac Steel

Single overcenter valve, face mounting.  
The main features of this valve are compact dimensions and good tolerance to oil contamination

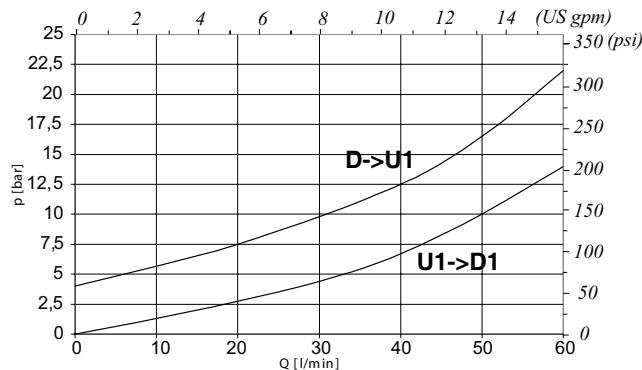
Type VOSL/SC/CC/F/C 1116/12

#### - Dimensions and hydraulic circuit



## - Rating diagrams

### **Typical pressure drop vs. flow characteristics**



#### **– Order code**

VOSL /SC/F/C 1116 /12 □□ . S . □□ . / □□

### **Pressure settings (Bar)**

**TR)**  $50 \div 350$  (standard) ( $725 \div 5100$  psi)

p4) 1:4  
P11) 1:11

Aluminium  
ac Steel



## Operation

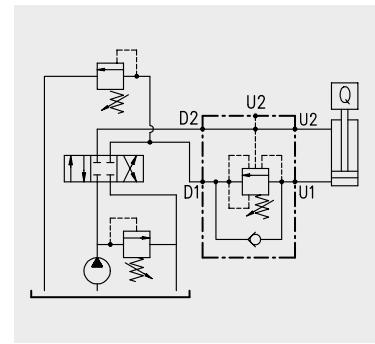
The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 and U2 is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example: if your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Should counterpressure arise in D1 shall negatively affect the pilot pressure (1:1 ratio).



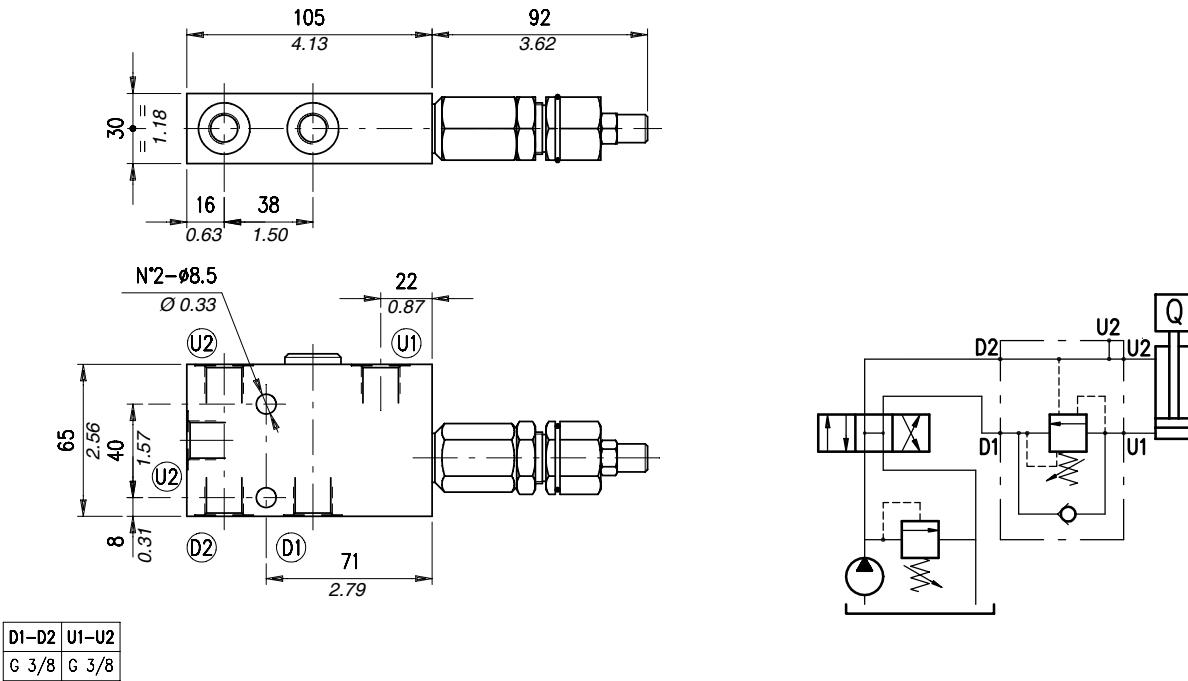
## Performance

### Body valves

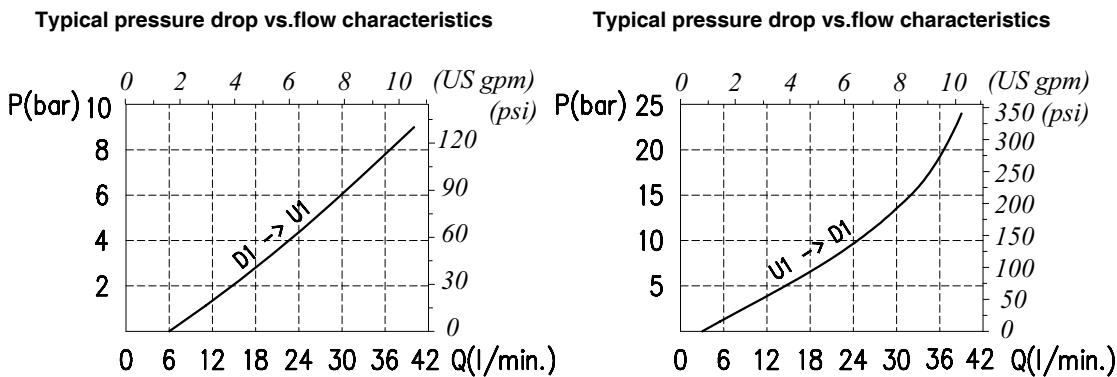
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight			
	l/min	US gpm	bar	psi				kg	lb		
VOSL/CC 38*	35	9.2	350	5100	5-210 bar-72.5÷3050 psi (test setting 170 bar-2500 psi at 5 l/min.-1.3 US gpm)	0,25 cm³/min - $15 \times 10^{-3}$ in³/min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard) 1:3 (on request only)	0,78	1.72		
VOSL/CC 12**	70	18			50-350 bar-725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)			aluminium			
VOSL/CC 34***	100	26			100-700 bar -1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min.-1.3 US gpm)			1,52	3.35		
								steel			
								1,00	2.20		
								aluminium			
								1,95	4.30		
								steel			
								1,85	4.08		
								aluminium			
								3,55	7.83		
								steel			

overcenter cartridge: \*VMPD 38 - \*\*VMPD12 - \*\*\*VMPD34

## Dimensions and hydraulic circuit

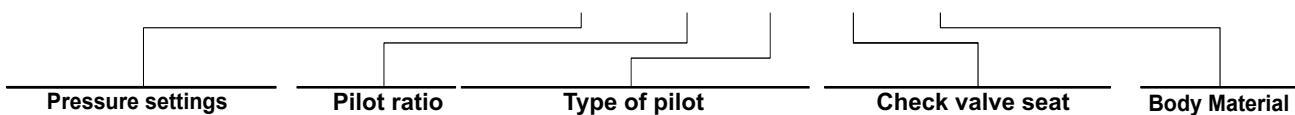


## Rating diagrams



## Order code

VOSL /CC 38 /  . S . .  .  /



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

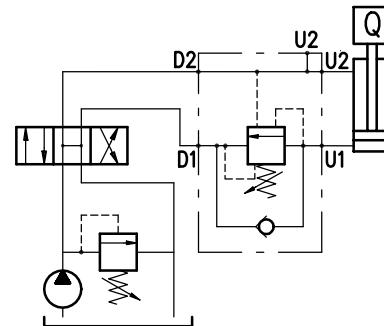
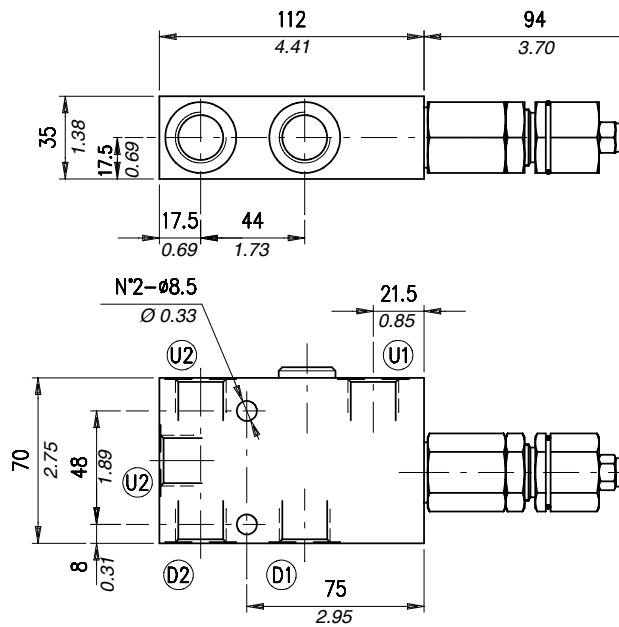
TG) 100÷700 bar (1450÷10150 psi)

Without damper (Standard)  
 With damper  
p3) 1:3  
p4) 1:4  
(Standard)

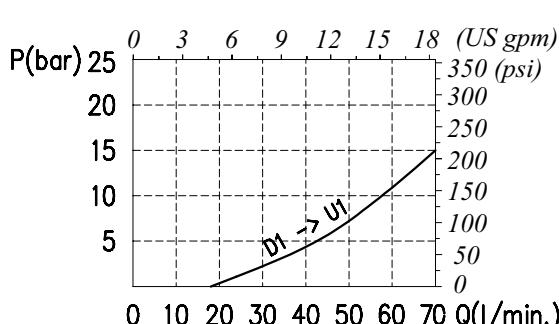
See body  
 Hardened steel

Aluminium  
 Steel

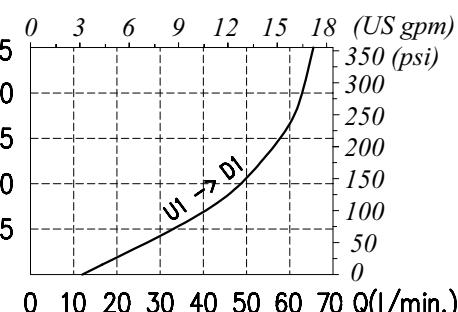
Dimensions and hydraulic circuit



Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

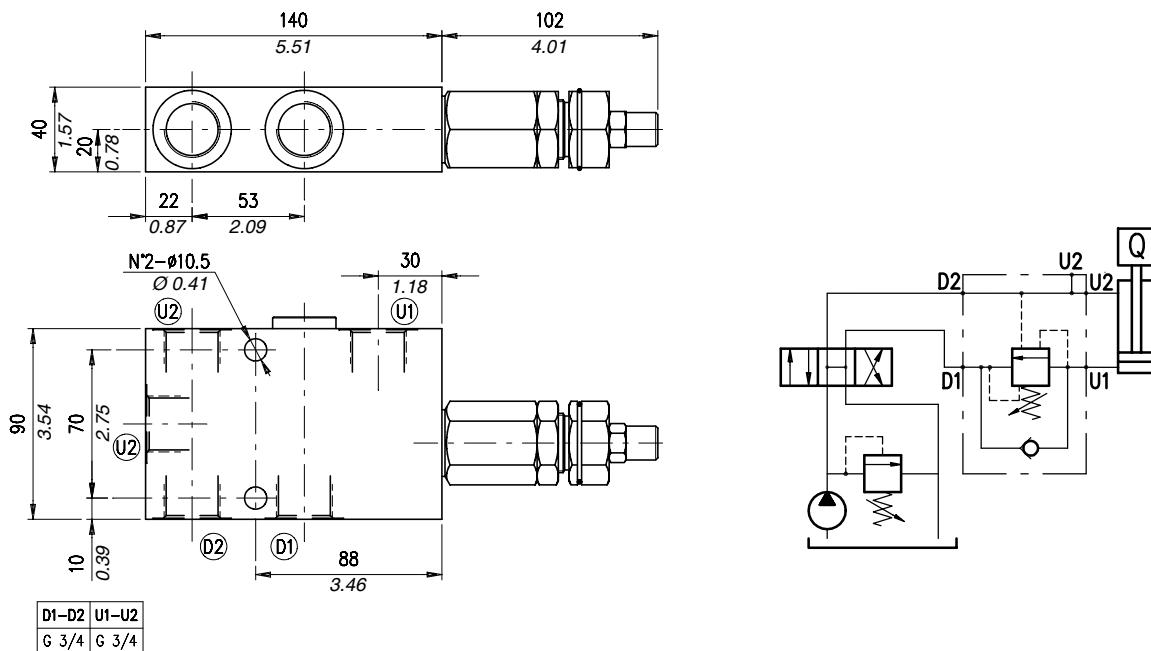


Order code

VOSL /CC 12 / □ . S .□□ . □□ . □□ / □□

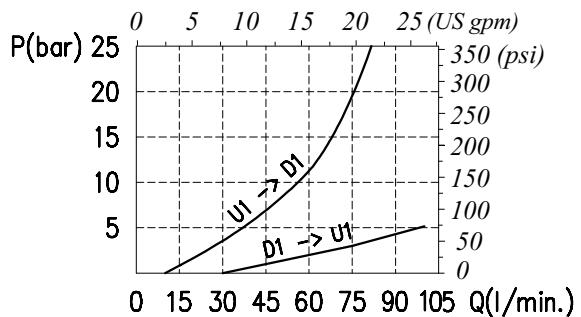
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) TG) 100÷700 bar (1450÷10150 psi)	p3) 1:3 p7) 1:7 (Standard)	Without damper (Standard) PG) With damper	See body VRR) Hardened steel	Aluminium acSteel

## Dimensions and hydraulic circuit



## Rating diagrams

Typical pressure drop vs. flow characteristics



## Order code

VOSL /CC 34 / □ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	PG) Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

**Operation**

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 and U2 is strong enough to pilot the valve poppet.

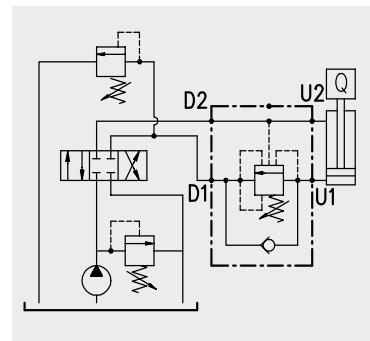
Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Counterpressure arise in D1 shall negatively effect the pilot pressure (1:1 ratio).

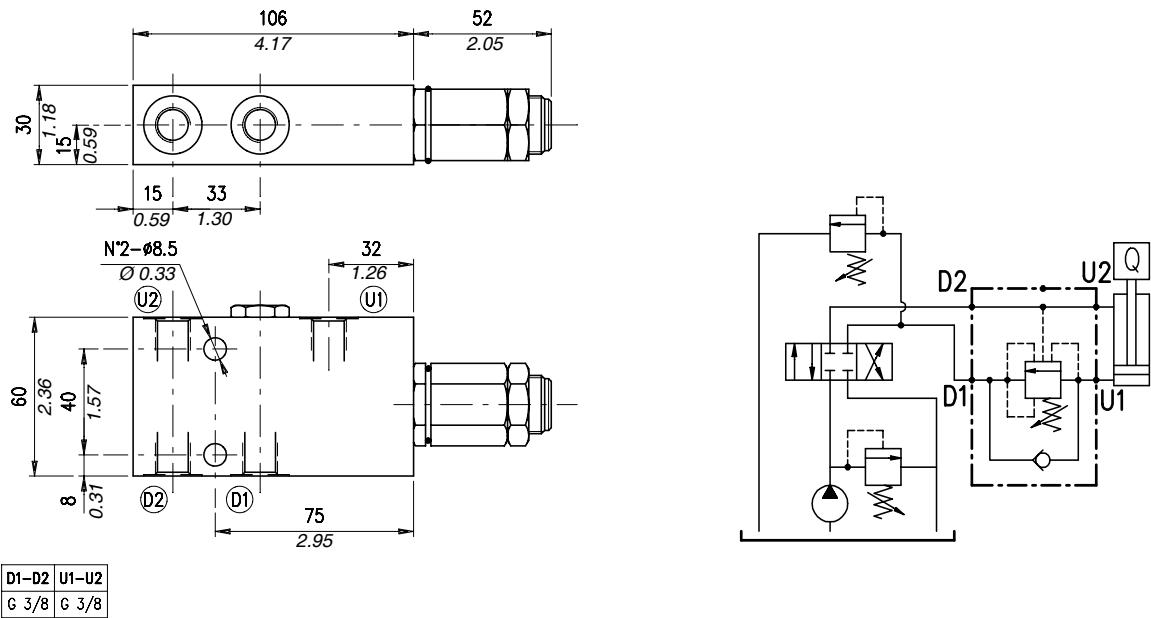
**Performance****Body valves**

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSL/SC/CC 38	40	11	210 (alum.) 350 (steel)	3050 (alum.) 5100 (steel)	5÷210 bar -72.5÷3050 psi (test setting 170 bar-2500 psi at 5 l/min.-1.3 US gpm)  50÷350 bar -725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)  100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi- and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	0,68	1.50
VOSL/SC/CC 12	75	20						aluminium	
VOSL/SC/CC 34	120	32						1,44	3.17
VOSL/SC/CC 100	180	48						steel	
VOSL/SC/CC/C1116/38	30	7.9						0,95	2.09
VOSL/SC/CC/C1116/12	60	16						aluminium	
								2,03	4.47
								steel	
								1,45	3.20
								aluminium	
								3,28	7.23
								steel	
								3,10	6.83
								aluminium	
								7,54	16.62
								steel	
								0,9	1.98
								aluminium	
								1,95	4.30
								steel	
								0,9	1.98
								aluminium	
								1,95	4.30
								steel	

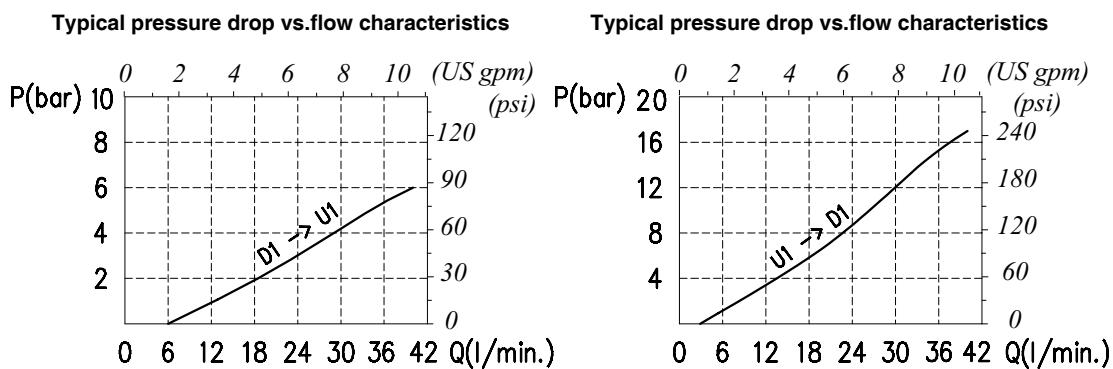
# Type VOSL/SC/CC 38

Single overcenter valve for closed centre, line mounting

### **Dimensions and hydraulic circuit**

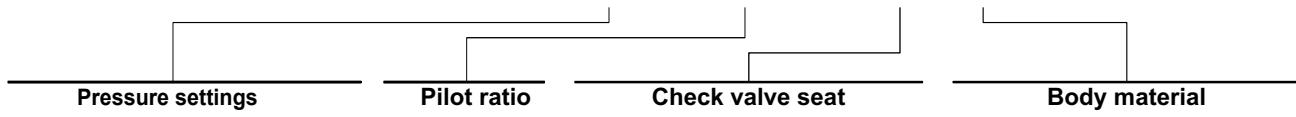


## Rating diagrams



## **Order code**

VOSL /SC /CC 38 / □□ . S . □□ . PG . □□ / □□



**TS)** 5÷210 bar (72.5÷3050 psi)  
**TR)** 50÷350 bar (725÷5100 psi)

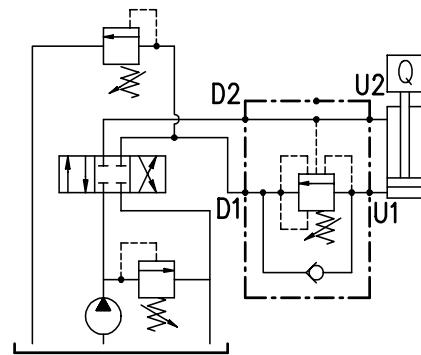
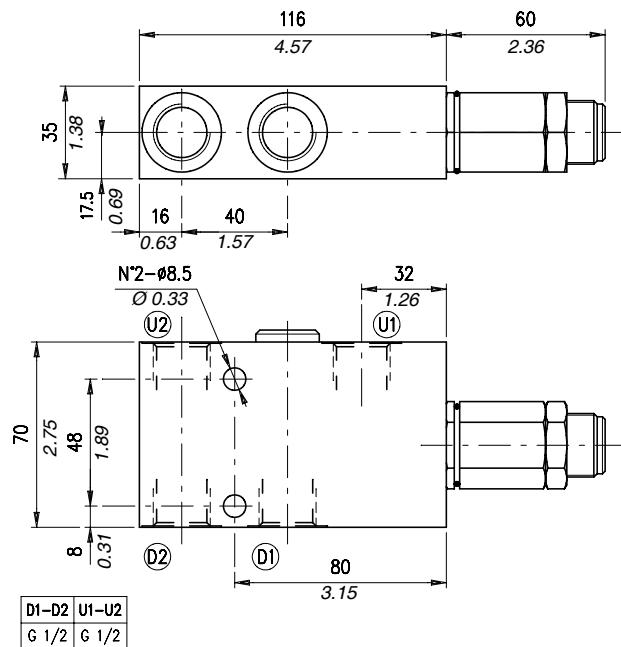
**p3) 1:3**  
**p4) 1:4**  
(Standard)

**VRR**) See body  
Hardened steel

ac Aluminium  
Steel

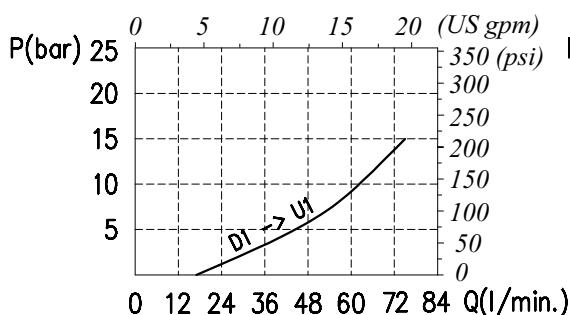
(Standard)

Dimensions and hydraulic circuit

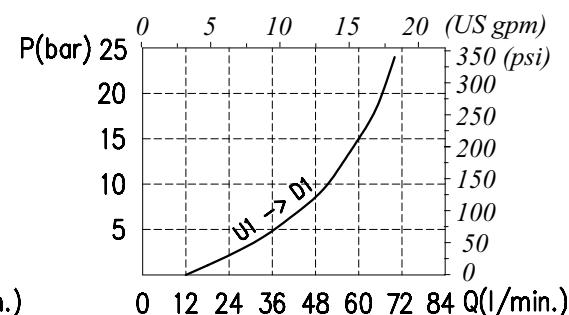


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

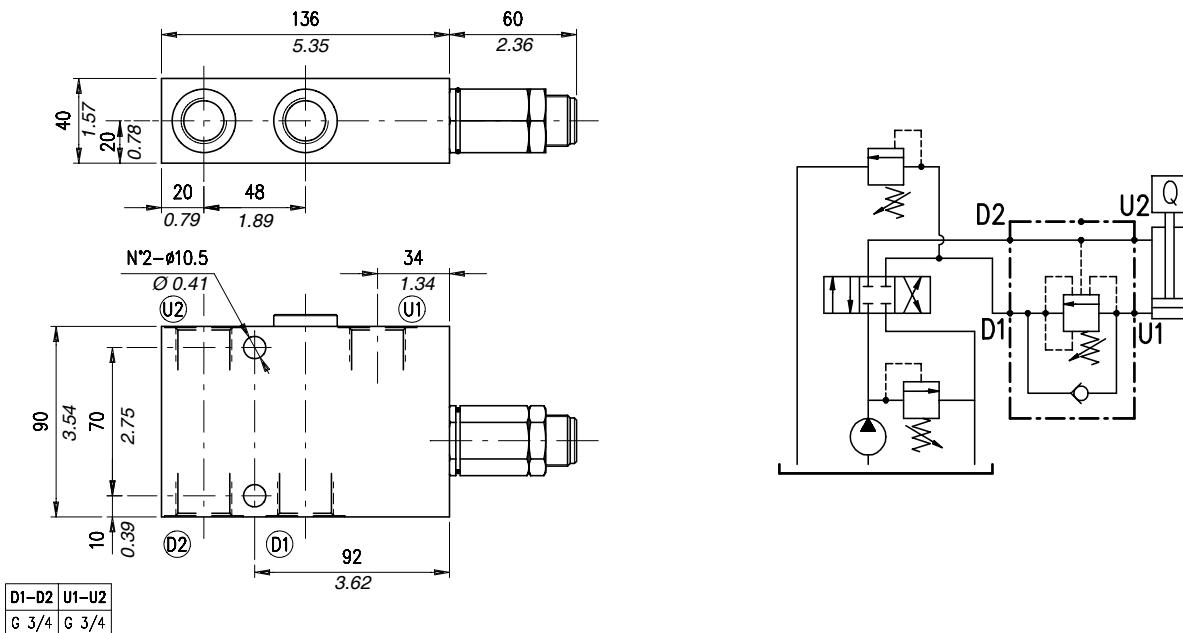


Order code

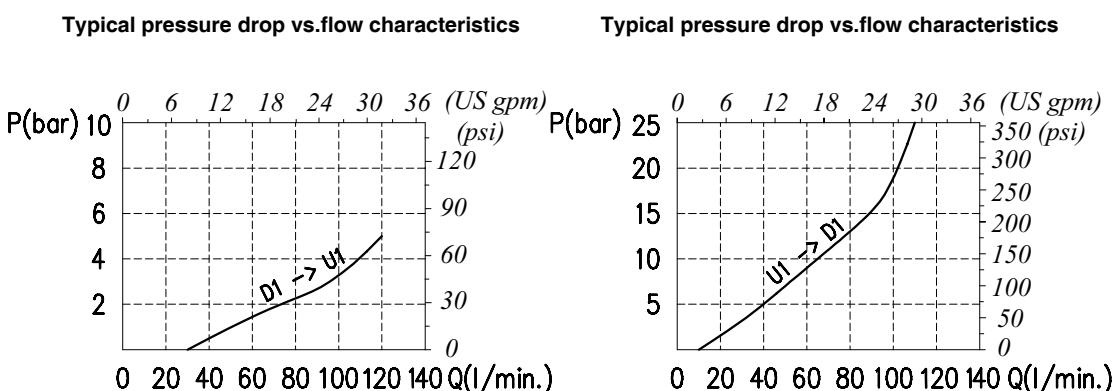
VODL /SC /CC 12 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:7	PG) With damper (Standard)	VRR) Hardened steel	acSteel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit

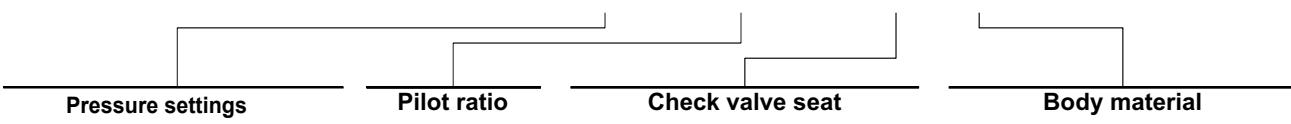


## Rating diagrams



## Order code

VOSL /SC /CC 34 / □□ . S . □□ . PG . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

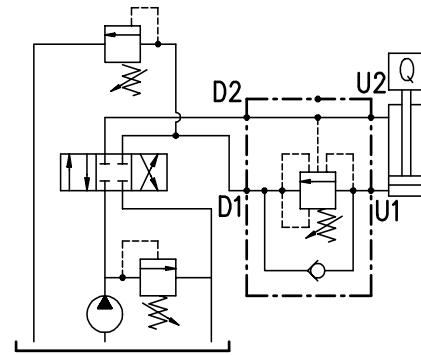
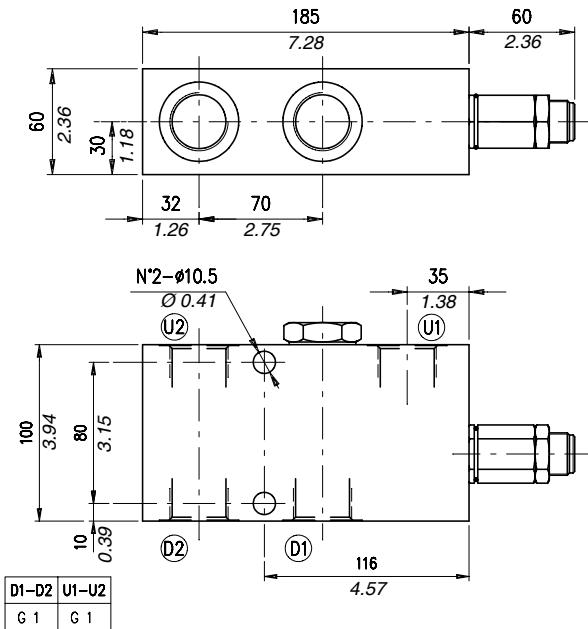
TG) 100÷700 bar (1450÷10150 psi)

p3) 1:3  
p7) 1:7  
(Standard)

See body  
VR) Hardened steel

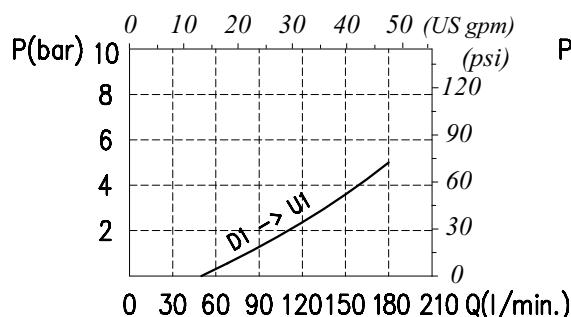
Aluminium  
ac Steel

Dimensions and hydraulic circuit

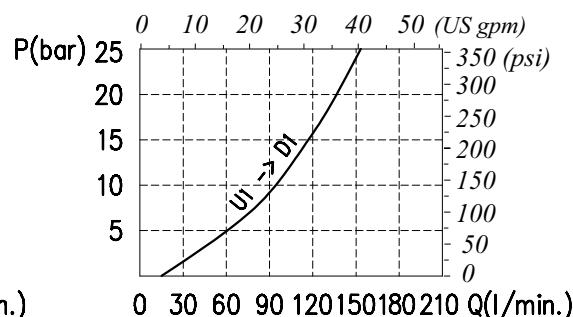


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

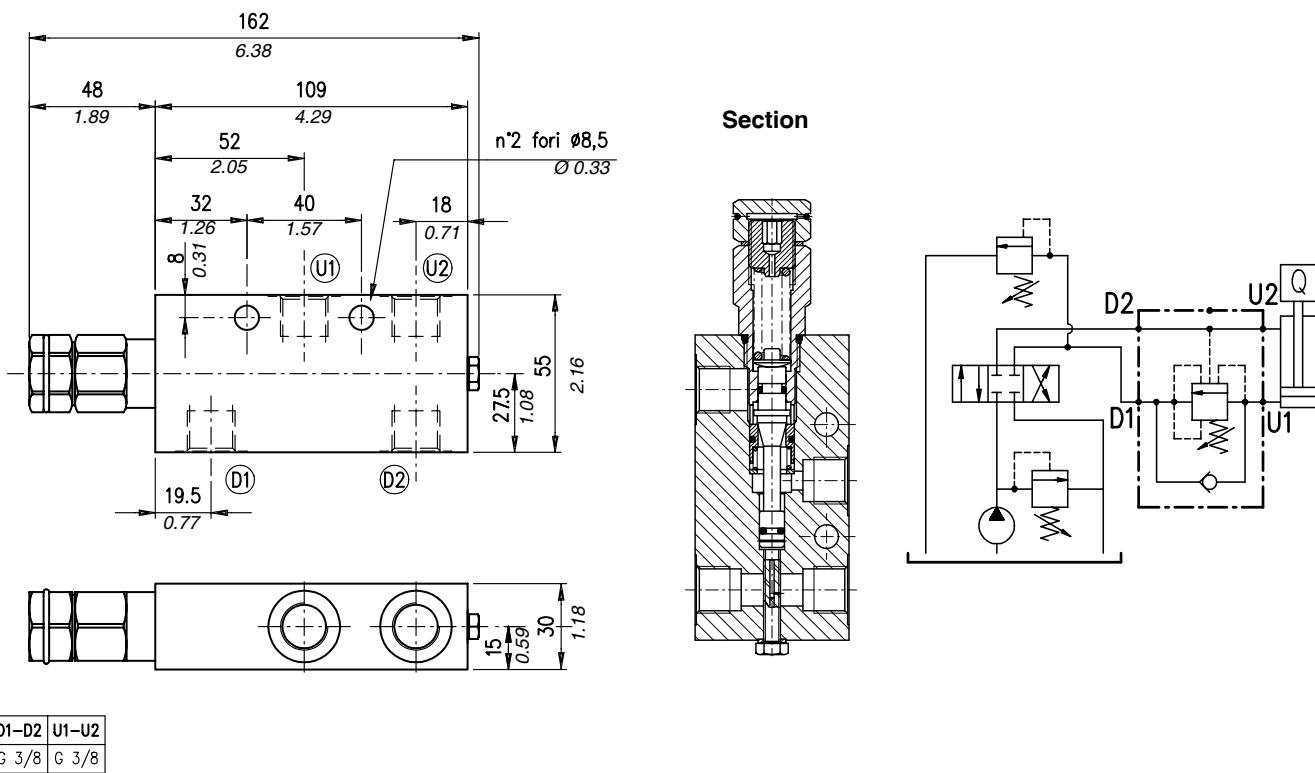


Order code

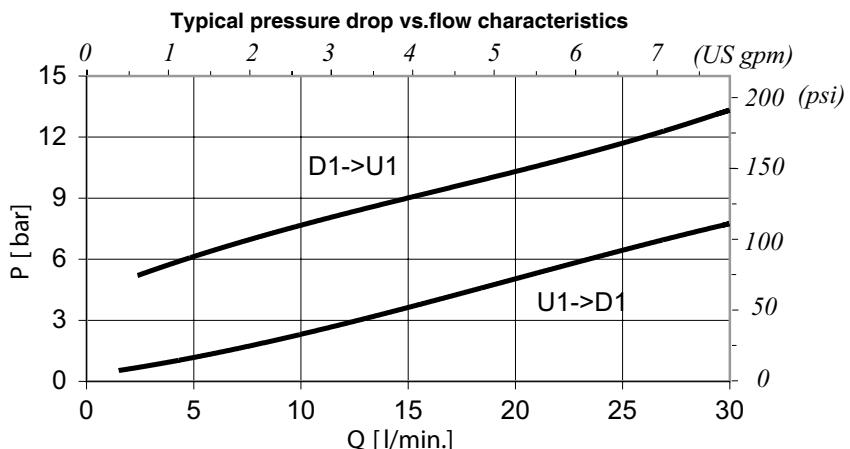
VOSL /SC /CC 100 / □□ . S . □□ . PG . □□ / □□

Pressure settings	Pilot ratio	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	See body VRR) Hardened steel	_ Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)			

## Dimensions and hydraulic circuit

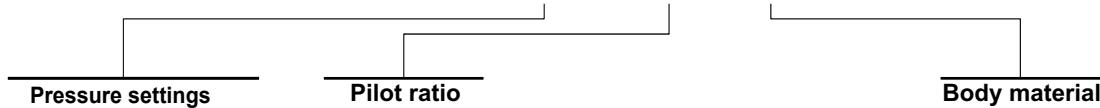


## Rating diagrams



## Order code

VOSL /SC /CC/C 1116/ 38 / □□ . S .□□ . / □□

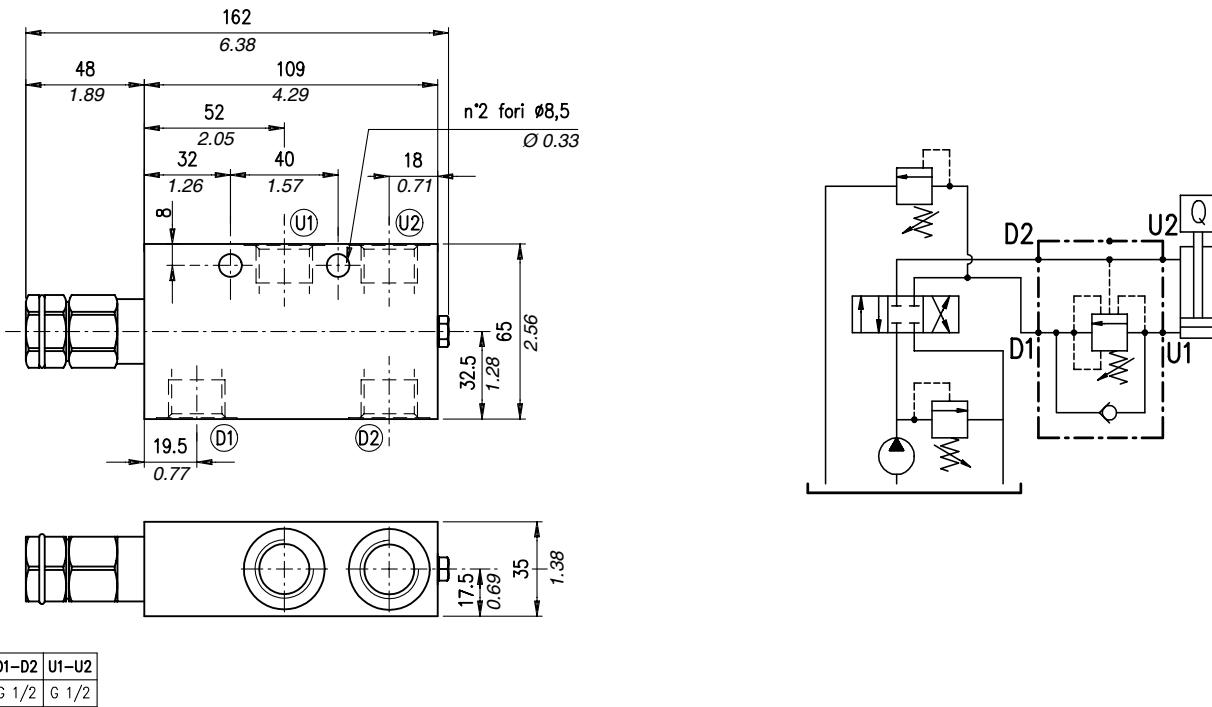


TR) 50÷350 bar (725÷5100 psi)  
(Standard)

p4) 1:4  
p11) 1:11

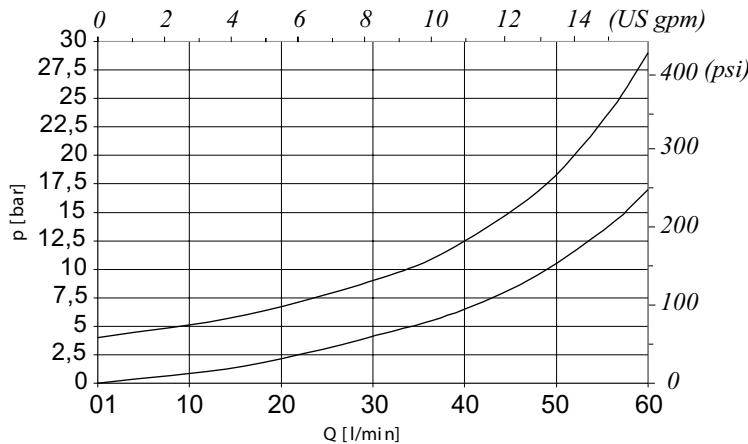
Aluminium  
ac Steel

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristics



Order code

VOSL /SC /CC/C 1116/ 12 / □□ . S .□□ . / □□



TR) 50÷350 bar (725÷5100 psi)  
(Standard)

p4) 1:4  
p11) 1:11

— Aluminium  
ac Steel



## Performance

The main features of this valve is compact dimensions and good tolerance to oil contamination.

The oil flow is allowed from D1 to U1 and is stopped in the opposite way (from U1 to D1) up to the spring setting value. Free oil flow from U1 to D1 is strictly possible when the pilot pressure in D2 and U2 is strong enough to pilot the valve poppet.

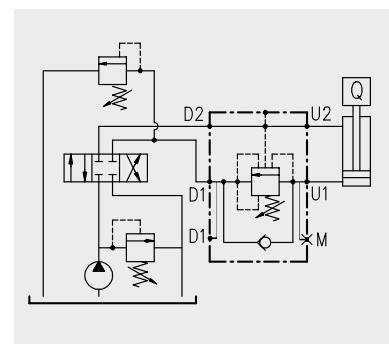
Use the following formula to assert the applicable pilot pressure:

**(Valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If you pilot ratio is 1:4, your setting pressure is 250 bar (*3600 psi*) and your load pressure is 130 bar (*1900 psi*) then you will need 30 bar (*430 psi*) pilot pressure in order to displace the load [ $(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ ].

Should counterpressure arise in D1, the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio).

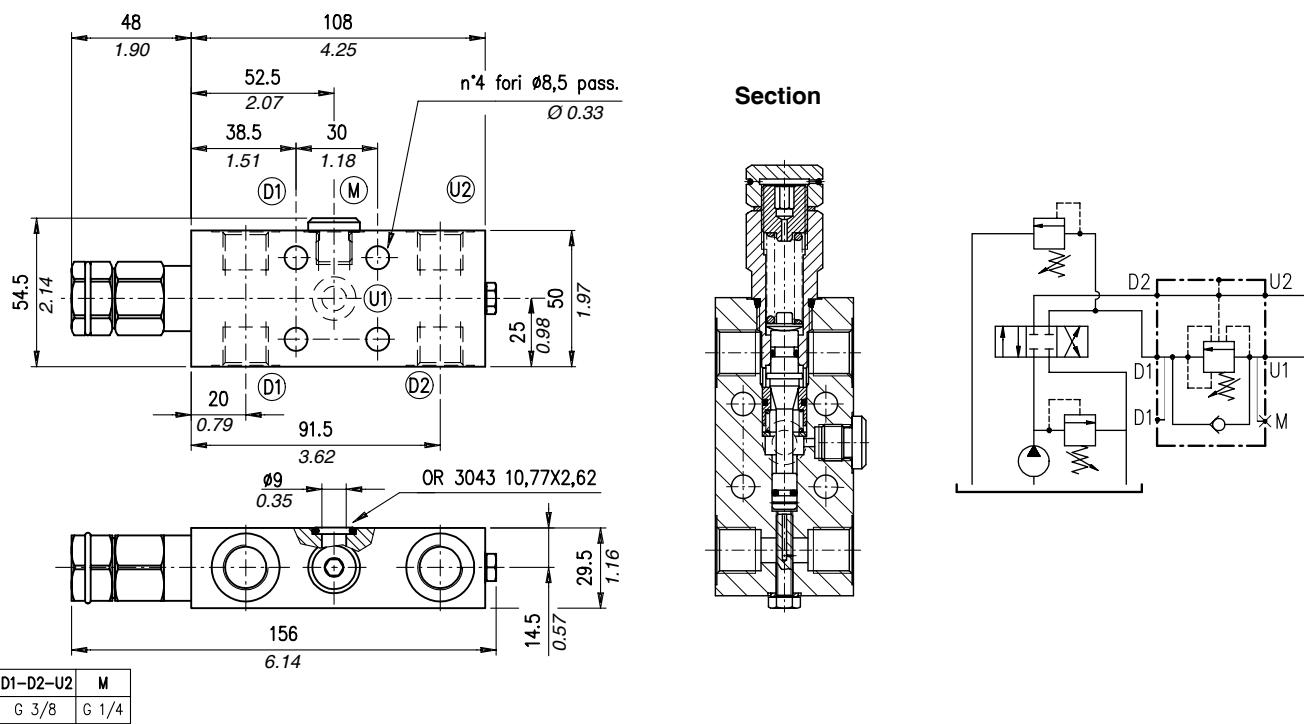


## Performance

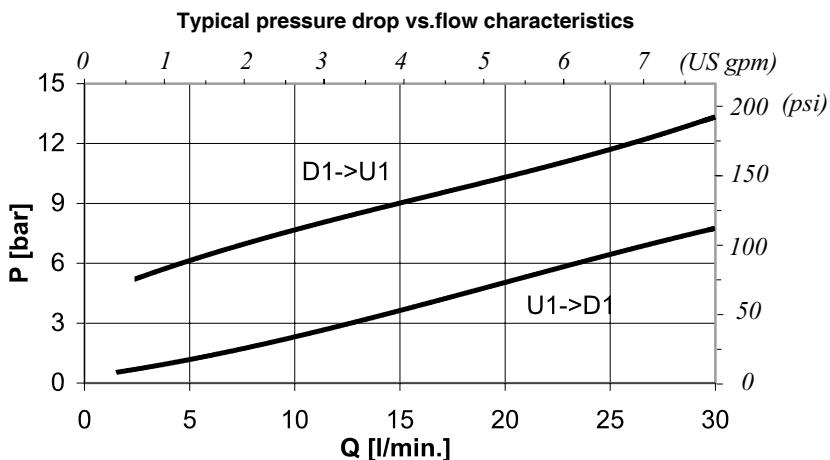
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 to D1	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VOSL/SC/CC/F/C 1116/38	30	7.9	210 (alum.)	3050 (alum.)	50÷350 bar -725÷5100 psi; pressure increase =131 bar-1900 psi/turn (test setting 280 bar -4060 psi at 5 l/min. -1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4	0,6	1.32
VOSL/SC/CC/F/C 1116/12			350 (steel)	5100 (steel)				aluminium	
								1,3	2.87
								steel	
								0,9	1.98
								aluminium	
								1,9	4.19
								steel	

## Dimensions and hydraulic circuit

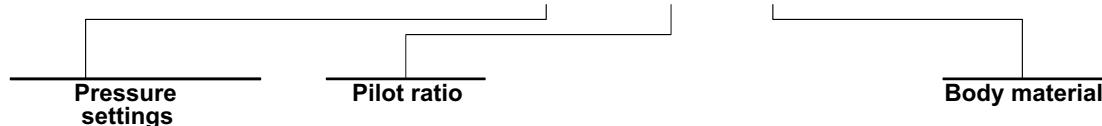


## Rating diagrams



## Order code

VOSL /SC/CC /F/C 1116/ 38 / □□ . S .□□ . / □□

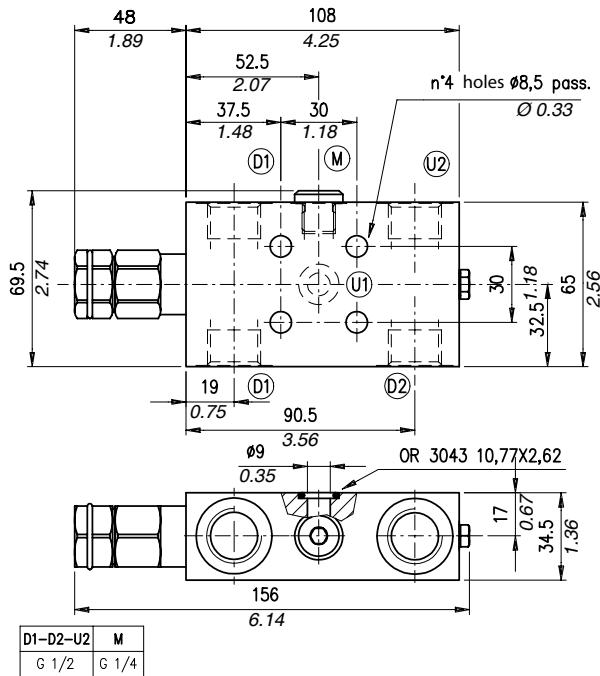


TR) 50÷350 bar (725÷5100 psi)  
(Standard)

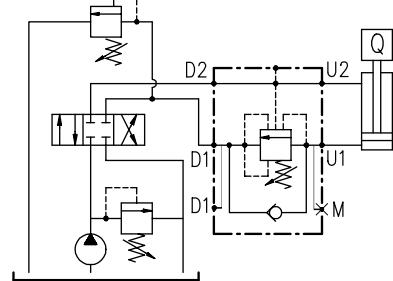
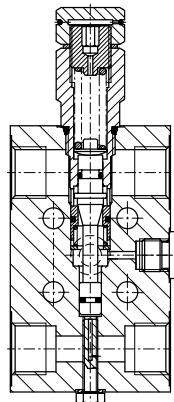
p4) 1:4  
p11) 1:11

— Aluminium  
ac Steel

Dimensions and hydraulic circuit

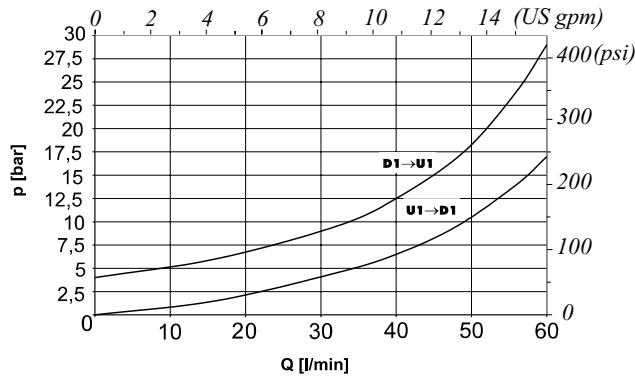


Section



Rating diagrams

Typical pressure drop vs. flow characteristics



Order code

VOSL /SC /CC/F/C 1116/ 12 □□ . S . □□ . / □□

Pressure settings  
(Bar)

TR) 50÷350 (standard) (725÷5100 psi)

Pilot Ratio

p4) 1:4  
P11) 1:11

Body material

Aluminium  
ac Steel



## Operation

The oil flow is allowed from A (B) to A1 (B1) and is stopped in the opposite way from A1 (B1) to A (B) up to the spring setting value. Free oil flow from A1 (B1) to A (B) is strictly possible when the pilot pressure in B and B1 (A and A1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

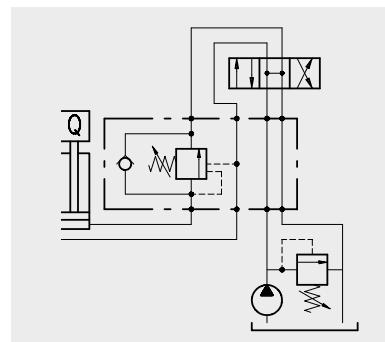
**(Valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Counterpressure in A (B) increase the setting value (1:1 ratio) of the poppet spring and negatively affect the pilot pressure (1:1 ratio).

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.

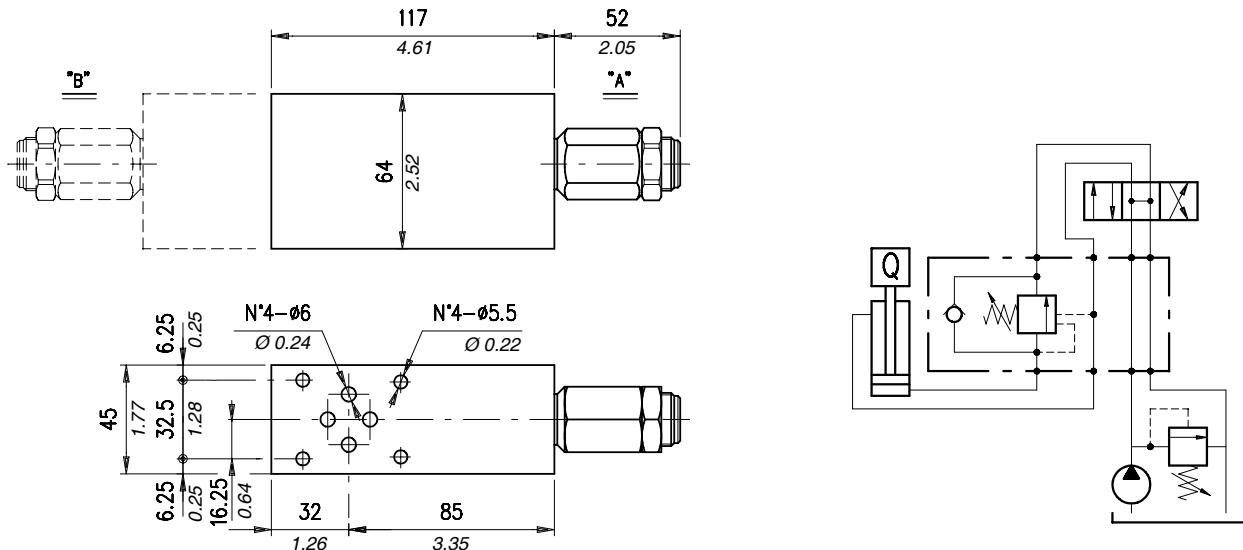


## Performance

### Body valves

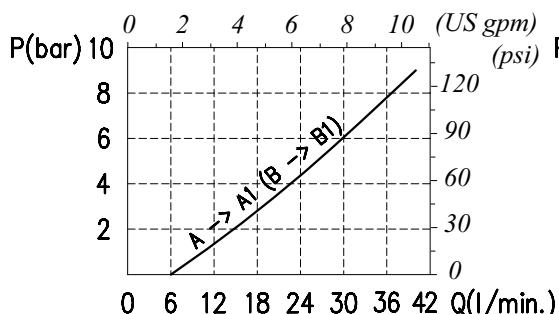
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from A1 (B1) to A (B)	Pilot ratio	Weight		Overcenter cartridge
	l/min	US gpm	bar	psi				kg	lb	
VOSL /ML 6-38	35	9.2	210 (alum.)	3050 (alum.)	5÷210 bar -72.5÷3050 psi test setting 150 bar -2200 psi at 5 l/min. -1.3 US gpm	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi-and 80% of the spring setting va- lue with oil viscosity of 46 cSt.	1:4 (stan- dard type) 1:3 (on request only)	1,15	2.53	VMPD 38
					50÷350 bar -725÷5100 psi (test setting 280 bar -4060 psi at 5 l/min. -1.3 US gpm)			aluminium		
	70	18	350 (steel)	5100 (steel)	100÷700 bar -1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)			2,59	5.71	
					100÷700 bar -1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)			2,17	4.78	
VOSL /ML 10-12	70	18	350 (steel)	5100 (steel)	100÷700 bar -1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)	bar -3050 psi-and 80% of the spring setting va- lue with oil viscosity of 46 cSt.	1:7 (stan- dard type) 1:3 (on request only)	5,30	11.68	VMPD 12
					100÷700 bar -1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)			steel		

## Dimensions and hydraulic circuit

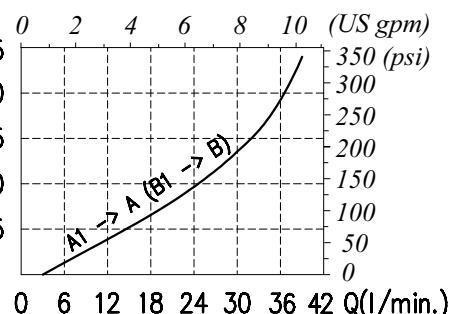


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

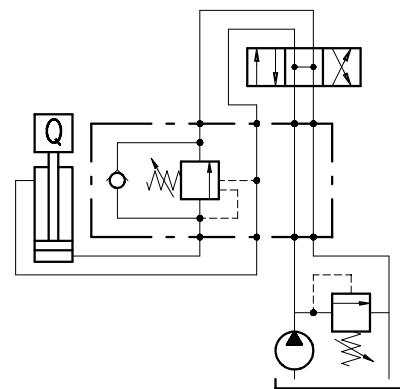
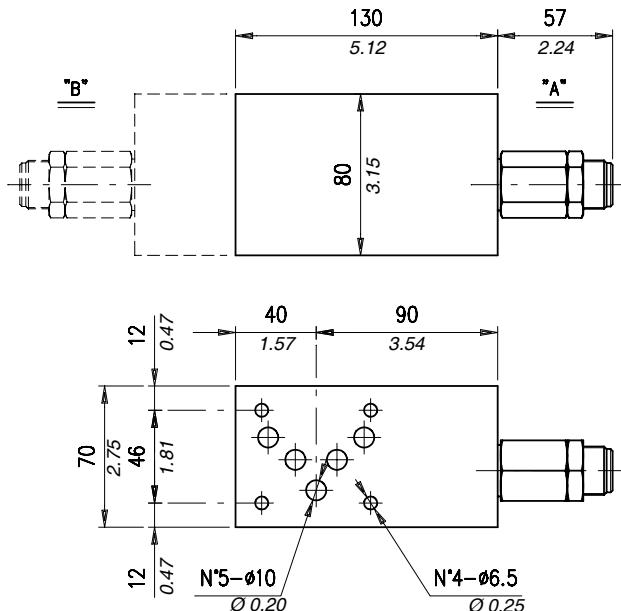


## Order code

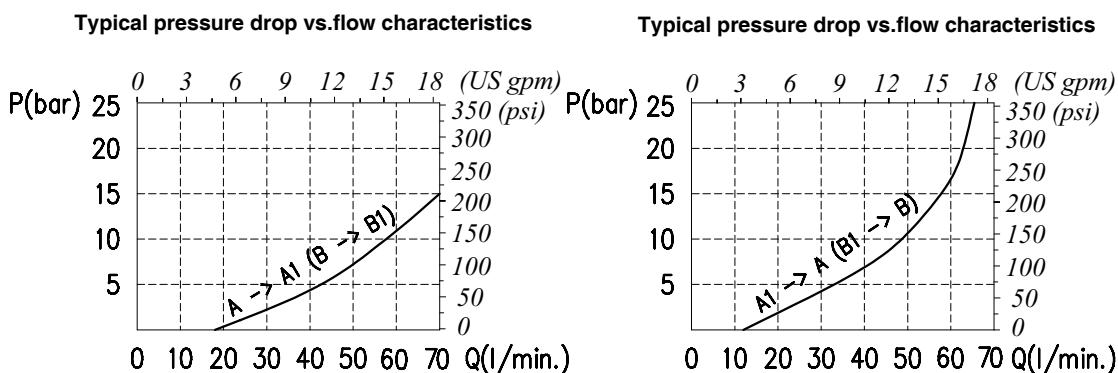
VOSL /ML 6-38 □ / □□ . S .□□ . □□ . □□ / □□

Direction controlled	Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
A TS) 5÷210 bar (72.5÷3050 psi) B TR) 50÷350 bar (725÷5100 psi) TG) 100÷700 bar (1450÷10150 psi)	TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) TG) 100÷700 bar (1450÷10150 psi)	p3) 1:3 p4) 1:4 (Standard)	_ Without damper (Standard) PG) With damper	See body VRR) Hardened steel	Aluminium acSteel

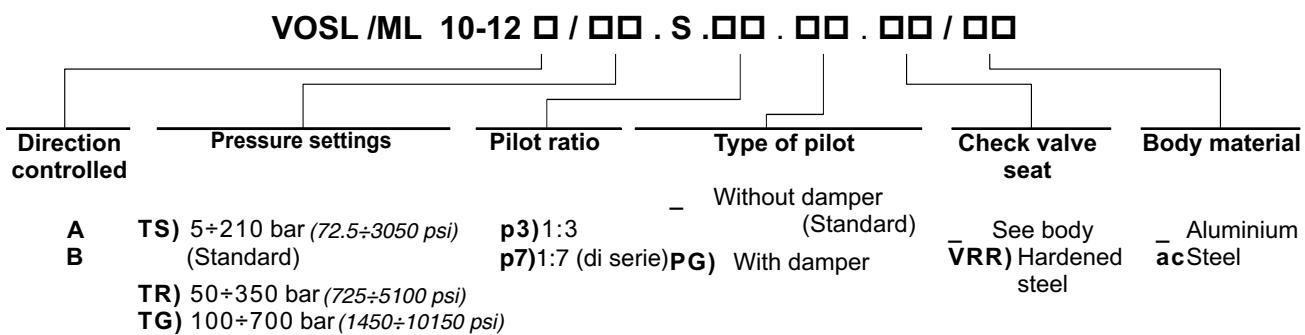
Dimensions and hydraulic circuit



Rating diagrams



Order code





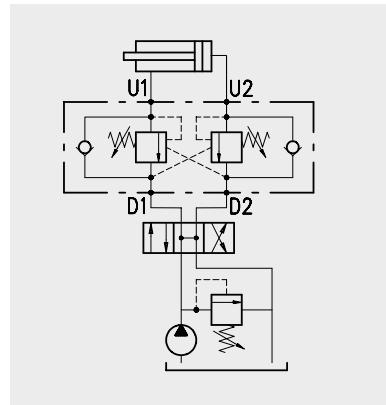
## Operation

The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example: If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load [(250 bar-3600 psi - 130 bar-1900 psi) ÷ 4 = 30 bar-430 psi]. Should counterpressure arise in D1 (D2), the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio). Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.



## Performance

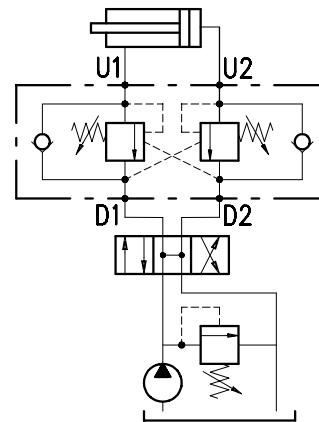
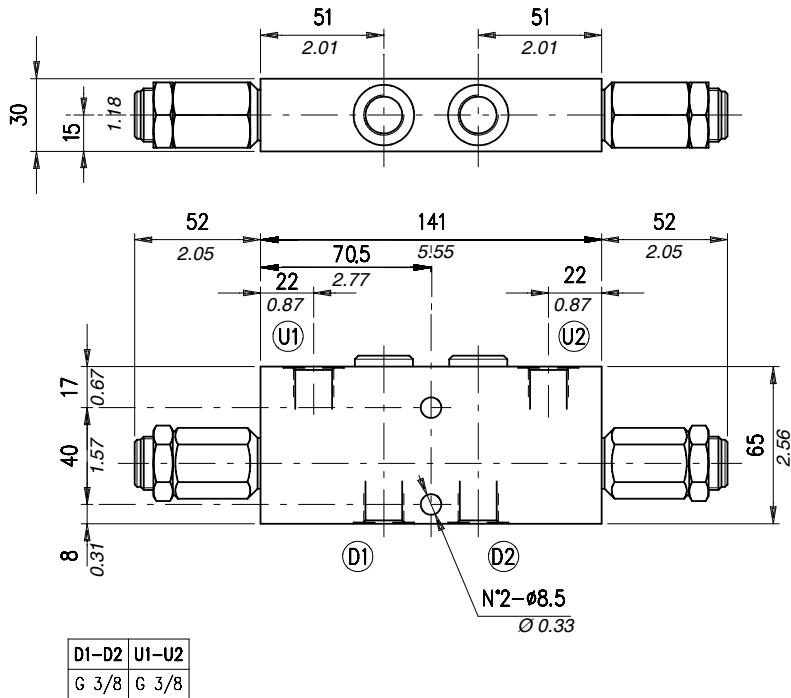
### Body valves

Type	Max. flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight		Overcenter cartridge
	l/min	US gpm	bar	psi				kg	lb	
VODL 38	35	9.2	5÷210 bar -72.5÷3050 psi (test setting 150 bar-2200 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi- and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	1,23	2.71	aluminium 2,21 4.87 steel	VMPD 38	
VODL 12	70	18				1,58	3.48		VMPD 12	
VODL 34 (100)	(34)	26				2,83	6.24	aluminium		
	100					(34)	6.57	steel		
	(100)	48	50÷350 bar -725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)	1:7 (standard type) 1:3 (on request only)	aluminium 5,15 11.35 steel (100) 4,79 10.56 aluminium (100) 9,52 20.99 steel	(34)	2,98	aluminium	VMPD 34	
	180					(100)	5,15	steel		
VODL/F 38	35	9.2	100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	1:4 (standard type) 1:3 (on request only)	aluminium 2,20 4.85 steel	1,20	2.64	VMPD 38		
VODL/F 12	70	18				1,57	3.46		VMPD 12	
						2,81	6.19	aluminium		
								steel		

## Body valves

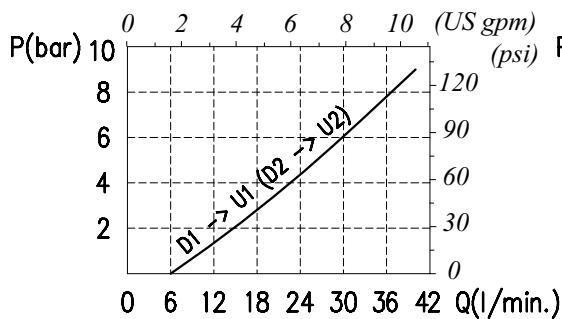
Type	Max. flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight		Overcenter cartridge					
	l/min	US gpm	bar	psi				kg	lb						
VODL/F 34 (100)	(34) 100	26	210 (alum.)  350 (steel)	3050 (alum.)  5100 (steel)	5÷210 bar -72.5÷3100 psi (test setting 150 bar -2200 psi at 5 l/min. -1.3 US gpm)  50÷350 bar -725÷5100 psi (test setting 280 bar -4060 psi at 5 l/min.-1.3 US gpm)  100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> / min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:7 (standard type) 1:3 (on request only)	(34) 2,90	6.39	VMPD 34					
								aluminium							
								(34) 5,17	11.40						
								steel							
								(100) 4,76	10.49						
								aluminium							
								(100) 9,49	20.92						
								steel							
							1:4 (standard type) 1:3 (on request only)	1,13	2.49	-					
								aluminium							
								2,16	4.76						
								steel							
VODL/SC 12	75	20					1:7 (standard type) 1:3 (on request only)	1,47	3.24	-					
								aluminium							
								2,89	6.37						
								steel							
								2,22	4.89						
								aluminium							
VODL/SC 34	120	32					4,75	10.47		-					
								steel							
								4,28	9.43						
								aluminium							
								9,73	21.45						
								steel							
VODL/SC/VU 14	20	5.2	350	5100	5÷210 bar -72.5÷3050 psi (test setting 150 bar -2200 psi at 5 l/min.-1.3 US gpm)  50÷350 bar -725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)	1:6	1,75	3.86			-				
VODL/SC/C 1116/38	30	7.9	210 (alum. body white anodized)  350 (steel body yel- low zinc plated)	3050 (alum. body white anodized)  5100 (steel body yel- low zinc plated)	50÷350 bar -725÷5100 psi; pressure increase =131 bar/turn -1900 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)		1:4	1,1	2.42	-					
								aluminium							
								2,1	4.63						
								steel							
VODL/SC/C 1116/12	60	16					1:4	1,4	3.09	-					
								aluminium							
								2,8	6.17						
								steel							

Dimensions and hydraulic circuit

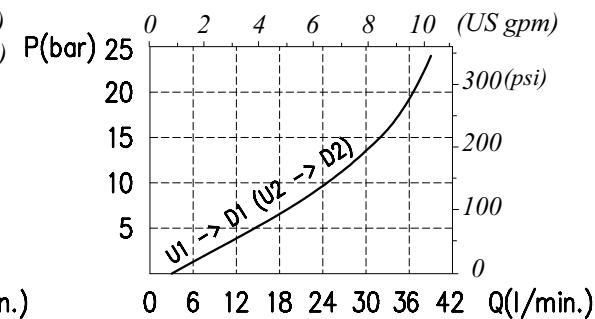


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

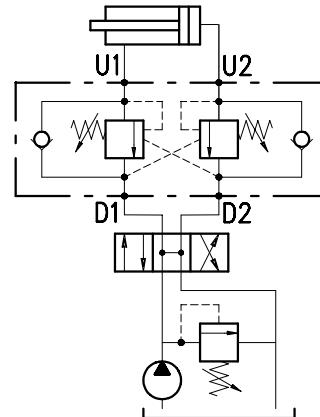
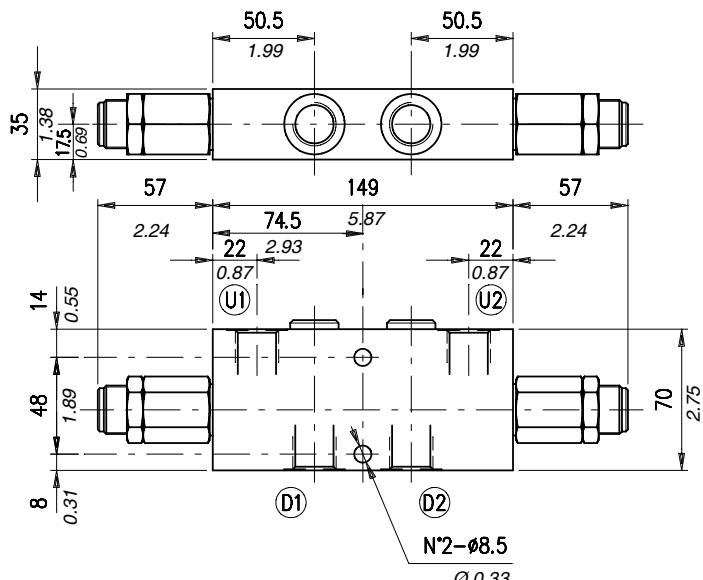


Order code

VODL 38 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p4) 1:4 (Standard)	- Without damper PG) With damper	See body VRR) Hardened steel	Aluminium acSteel
TG) 100÷700 bar (1450÷10150 psi)				

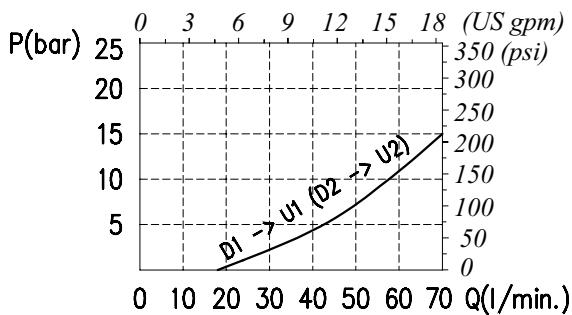
## Dimensions and hydraulic circuit



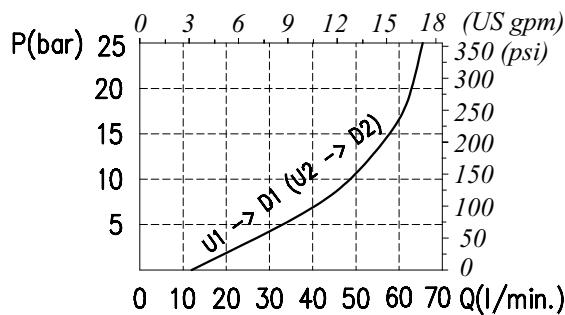
D1-D2	U1-U2
G 1/2	G 1/2

## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

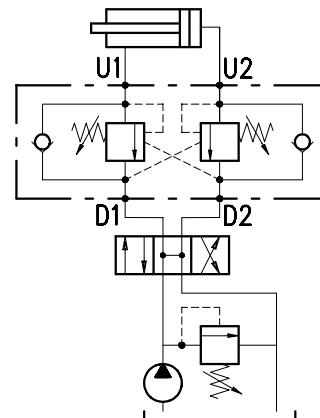
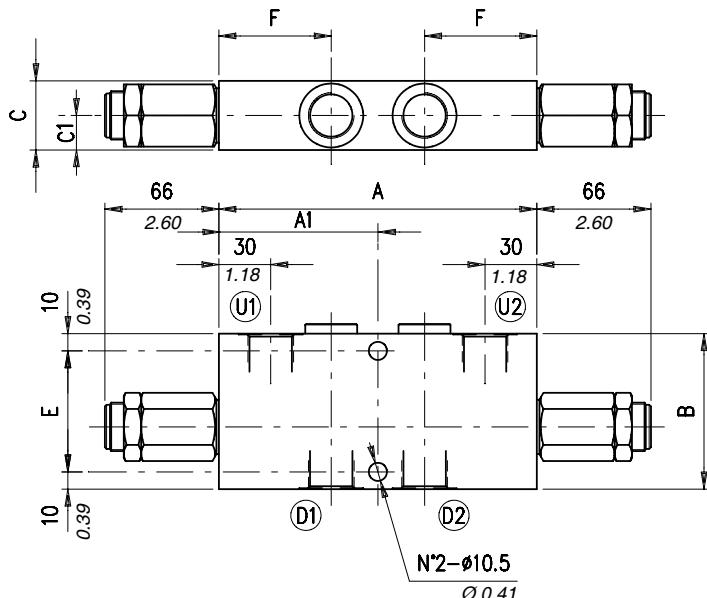


## Order code

VODL 12 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	Without damper (Standard) PG) With damper	See body VRR) Hardened steel	Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit

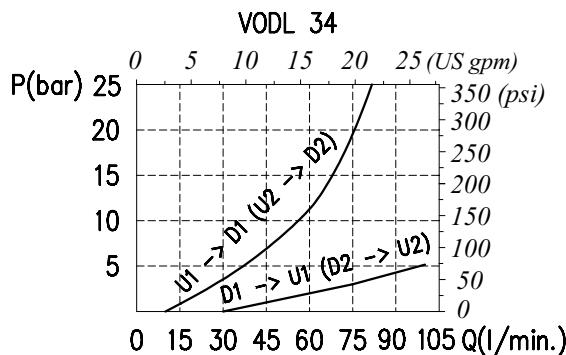


VODL	D1-D2	U1-U2	A*	A1*	B*	C*	C1*	E*	F*
34	G 3/4	G 3/4	184 - 7.24	92 - 3.62	90 - 3.54	40 - 1.57	20 - 0.78	70 - 2.75	65 - 2.56
100	G 1	G 1	218 - 8.58	109 - 3.62	100 - 3.93	60 - 2.36	30 - 1.18	80 - 3.15	76 - 2.99

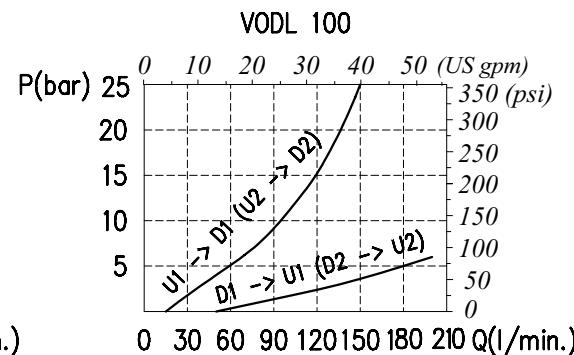
\* Dimensions are in mm - in

Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

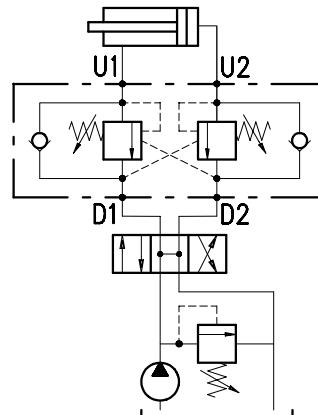
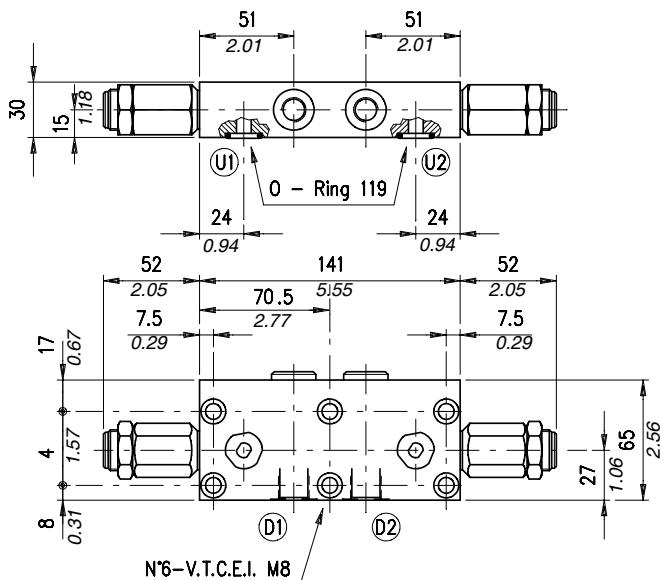


Order code

VODL □□ / □ . S .□□ . □□ . □□ / □□

Port size	Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
34) G 3/4 100) G 1	TS) 5÷210 bar TR) 50÷350 bar (Standard) TG) 100÷700 bar	p3) 1:3 p7) 1:7 (Standard)	- Without damper (Standard) PG) With damper	See body VR) Hardened steel	Aluminium ac) Steel

## Dimensions and hydraulic circuit

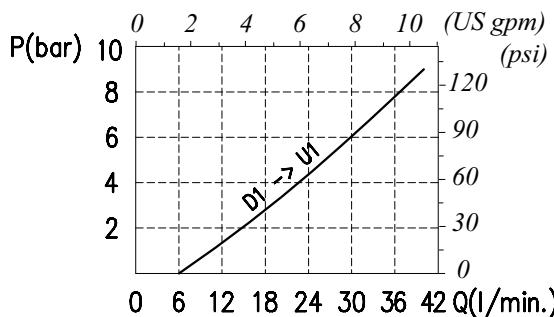


D1-D2	U1-U2*
G 3/8	Ø8 - Ø 0.31

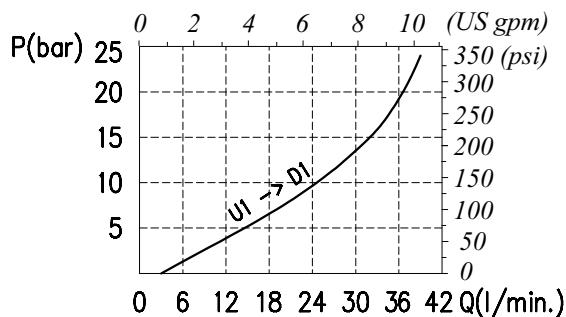
\* Dimensions are in mm - in

## Rating diagrams

Typical pressure drop vs. flow characteristics

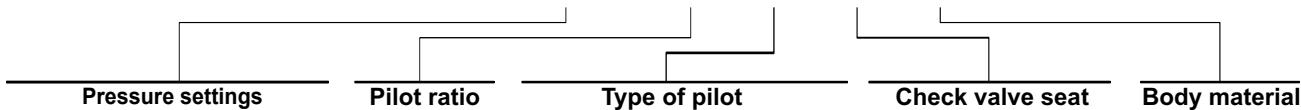


Typical pressure drop vs. flow characteristics



## Order code

VODL /F 38 / □□ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

TG) 100÷700 bar (1450÷10150 psi)

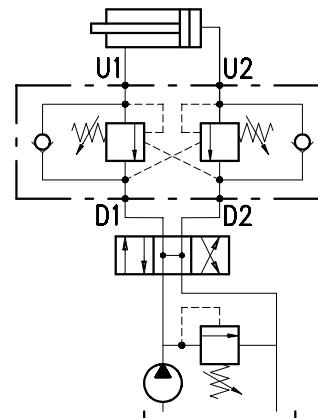
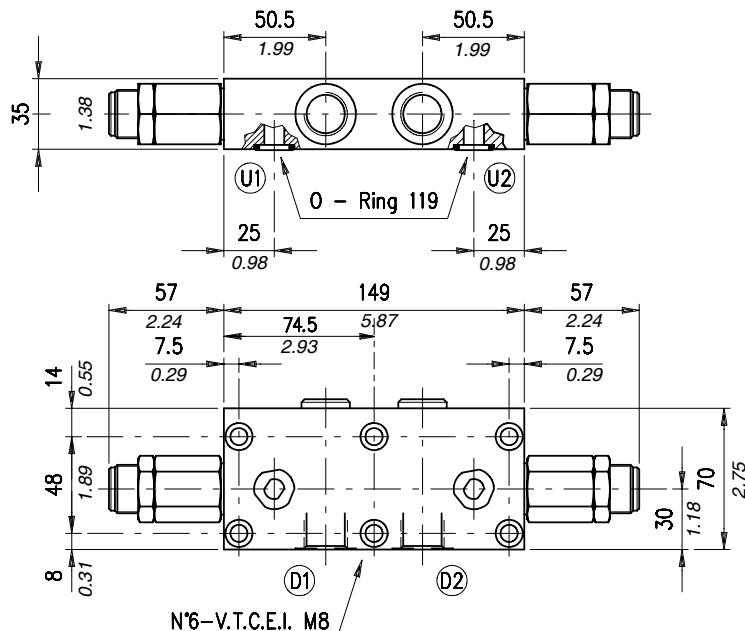
p3) 1:3  
p4) 1:4  
(Standard)

Without damper (Standard)  
PG) With damper

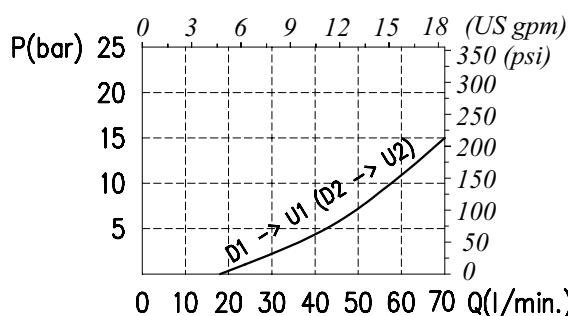
See body  
VRR) Hardened steel

Aluminium  
acSteel

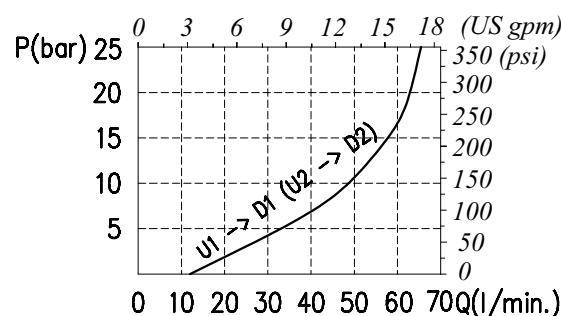
Dimensions and hydraulic circuit



Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

VODL /F 12 / □□ . S .□□ . □□ . □□ / □□



- TS) 5÷210 bar (72.5÷3050 psi)
- TR) 50÷350 bar (725÷5100 psi)  
(Standard)
- TG) 100÷700 bar (1450÷10150 psi)

p3)1:3  
p7)1:7  
(Standard)

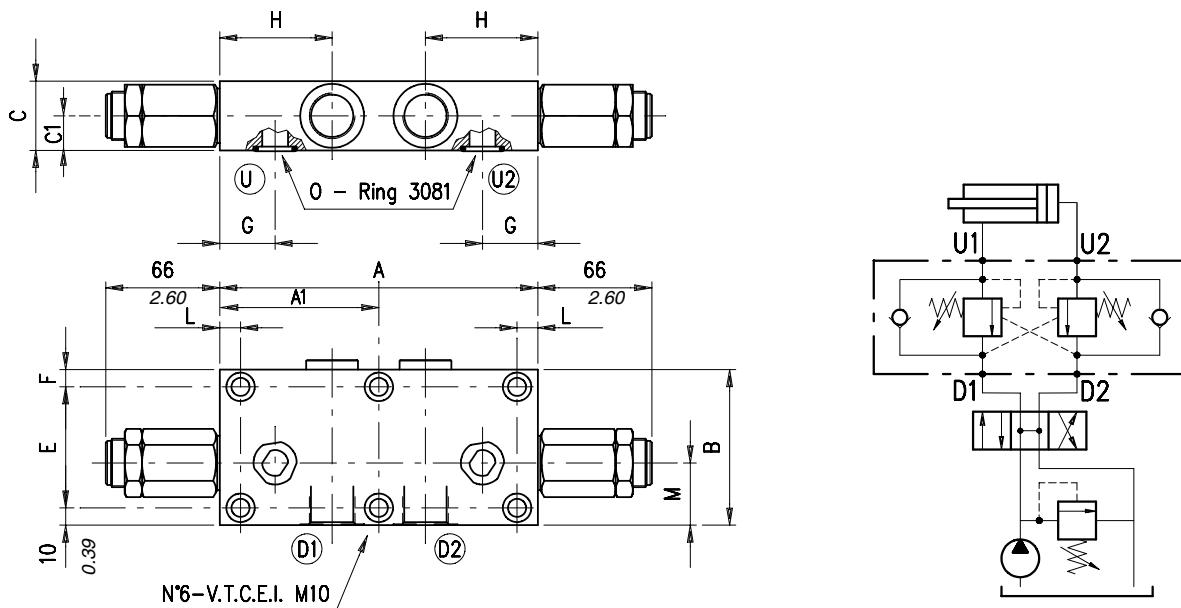
- Without damper  
(Standard)

PG) With damper

See body  
VRR) Hardened steel

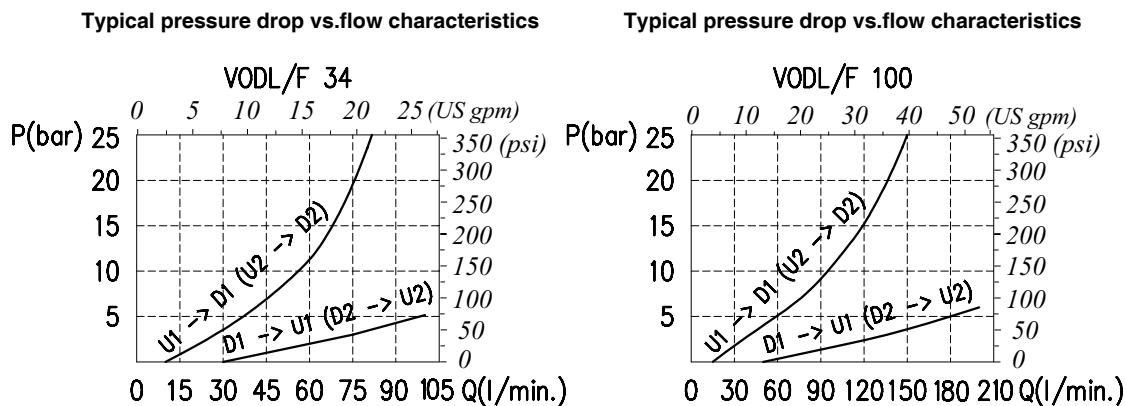
- Aluminium  
acSteel

## Dimensions and hydraulic circuit

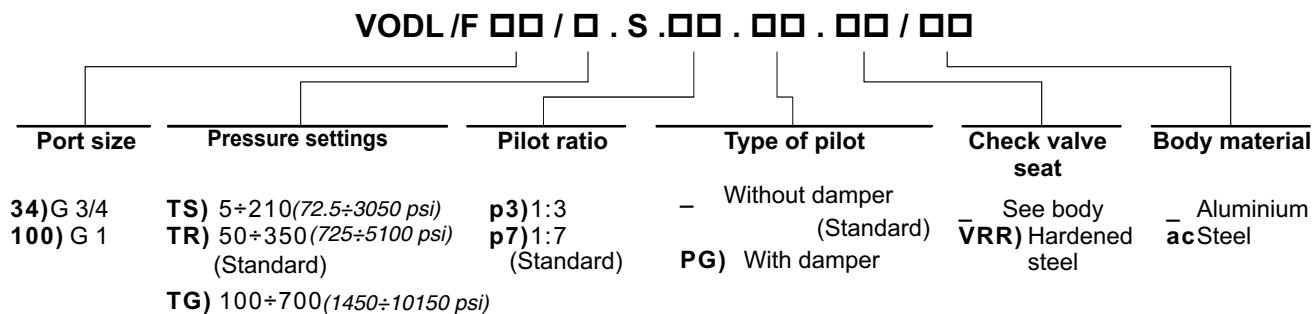


VODL/F	D1-D2	U1-U2	A*	A1*	B*	C*	C1*	E*	F*	G*	H*	L*	M*	*
34	G 3/4	ø15 - Ø 0.59	184 - 7.24	92 - 3.62	90 - 3.54	40 - 1.57	20 - 0.78	70 - 2.75	10 - 0.39	32 - 1.26	65 - 2.56	12 - 0.47	36 - 1.42	Dimensions are in mm - in
100	G 1	ø19 - Ø 0.75	220 - 8.66	110 - 4.33	100 - 3.94	60 - 2.36	30 - 1.18	55 - 2.16	35 - 1.38	35 - 1.38	76 - 2.99	10 - 0.39	37 - 1.46	

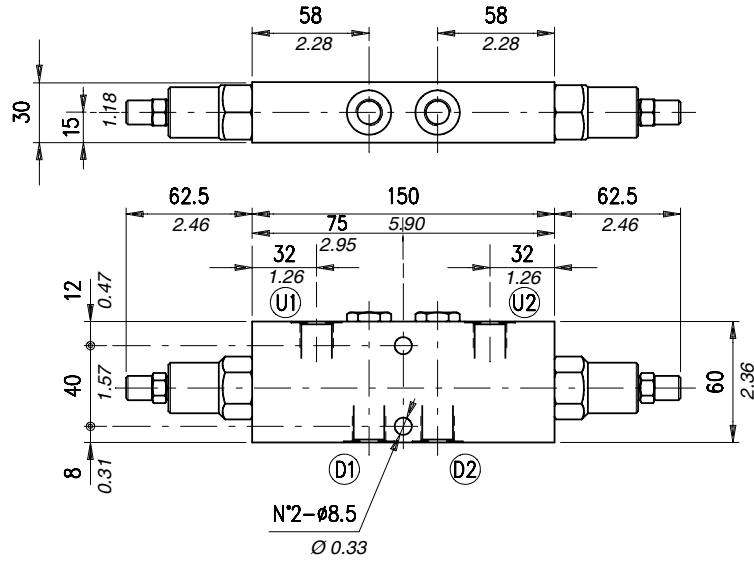
## Rating diagrams



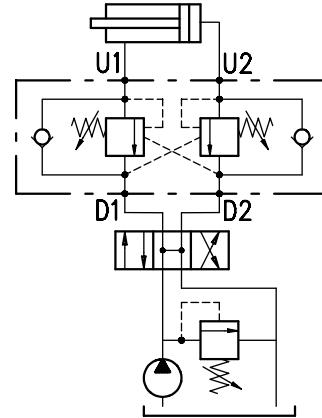
## Order code



Dimensions and hydraulic circuit

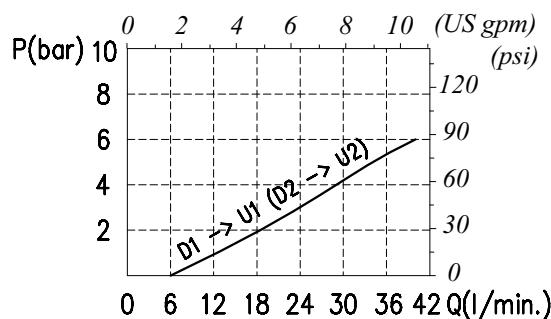


D1-D2	U1-U2
G 3/8	G 3/8

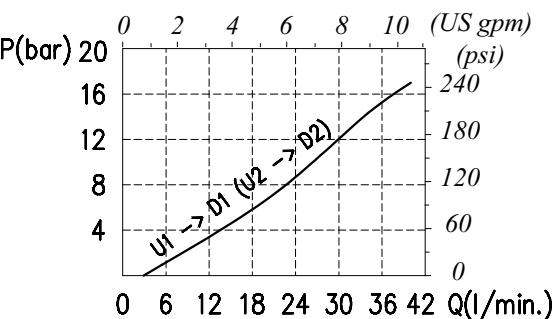


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

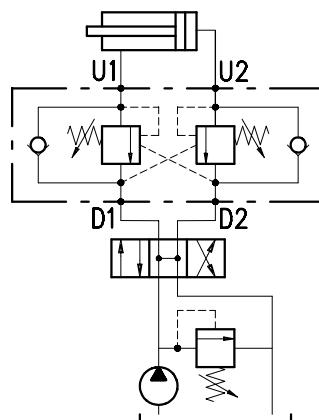
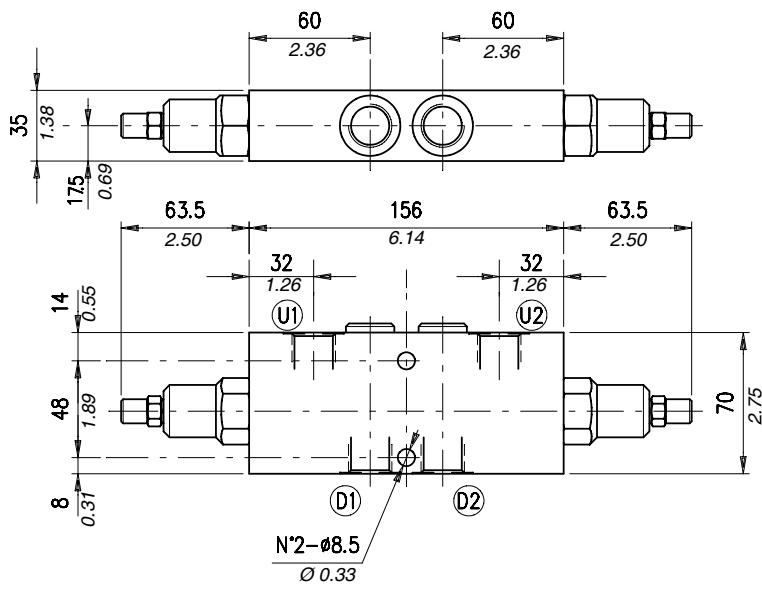
VODL /SC 38 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p4) 1:4 (Standard)	- Without damper PG) With damper	VRR) See body Hardened steel	Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)				

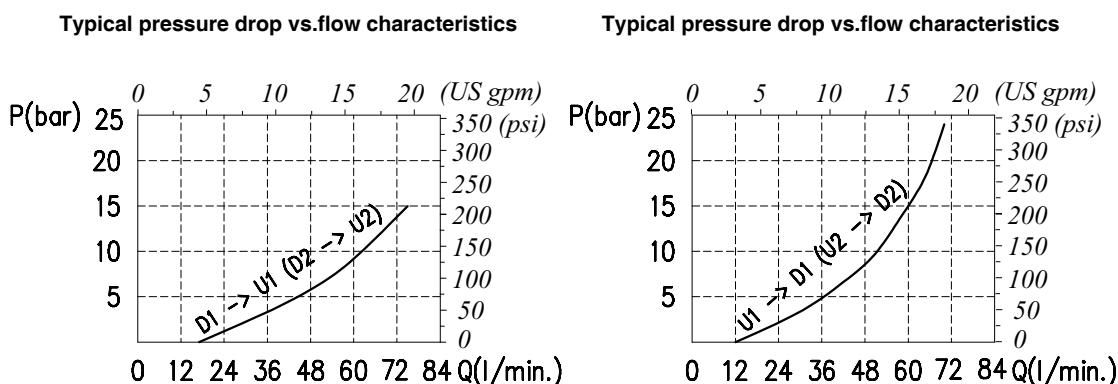
# Type VODL/SC 12

Dual overcenter valve

## Dimensions and hydraulic circuit



## Rating diagrams

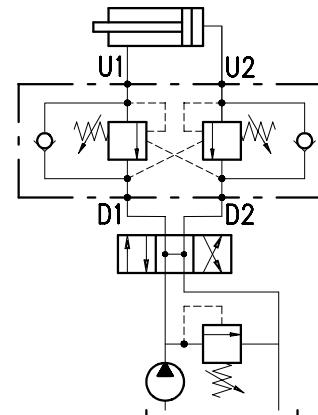
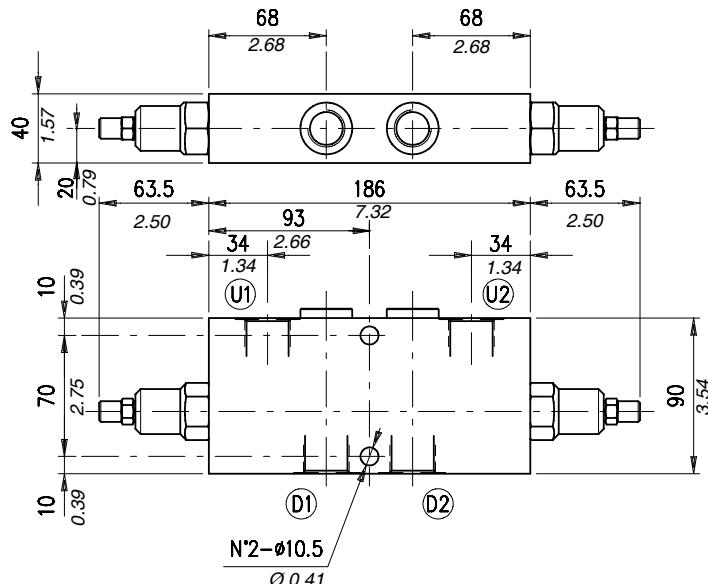


## Order code

VODL /SC 12 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	- Without damper (Standard)	See body	- Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	PG) With damper	VRR) Hardened steel	- Steel
TG) 100÷700 bar (1450÷10150 psi)				

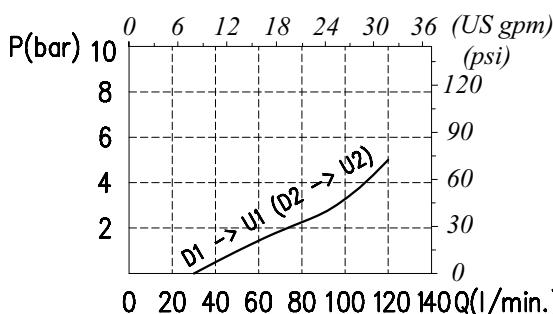
## Dimensions and hydraulic circuit



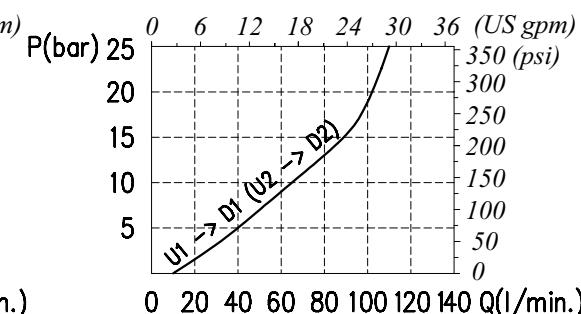
D1-D2	U1-U2
G 3/4	G 3/4

## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

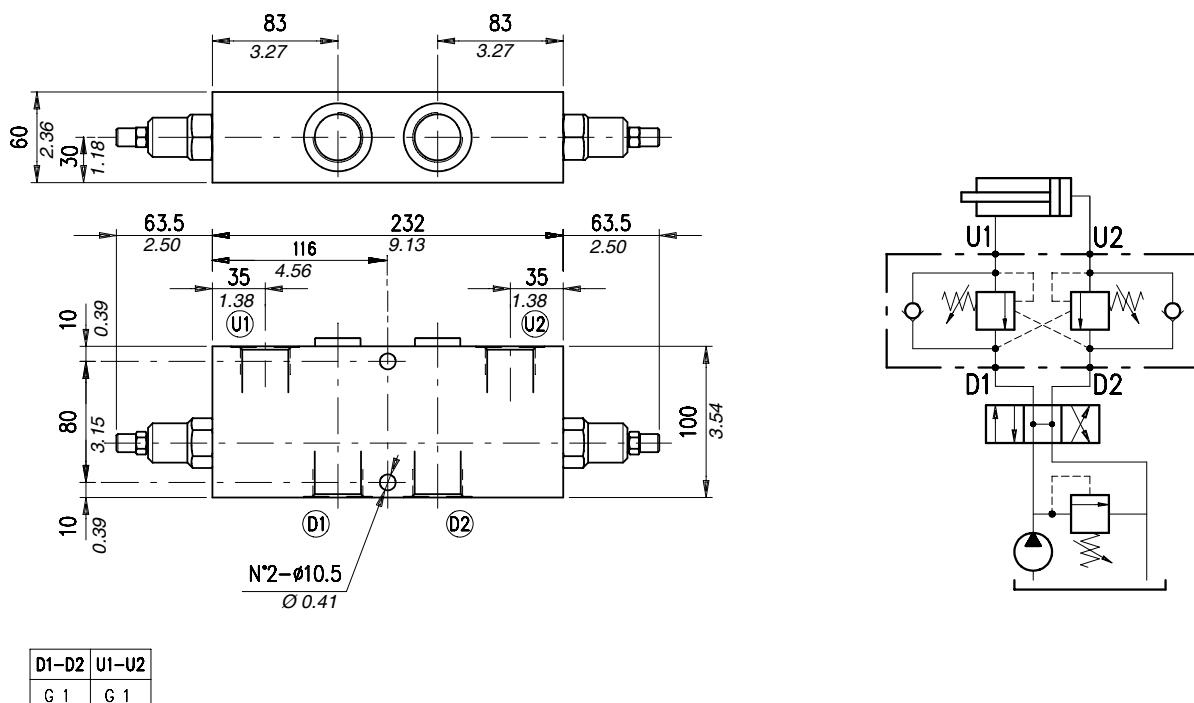


## Order code

VODL /SC 34 / □□ . S .□□ . □□ . □□ / □□

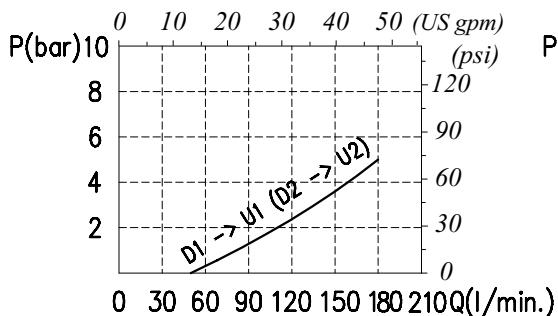
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	- Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit

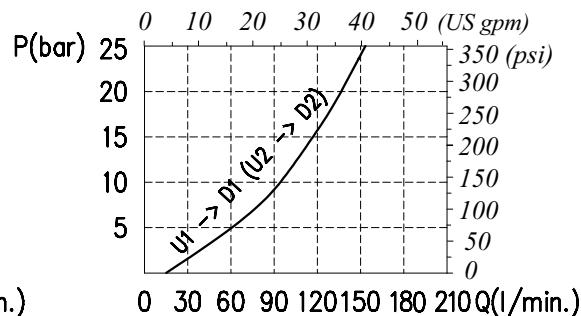


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

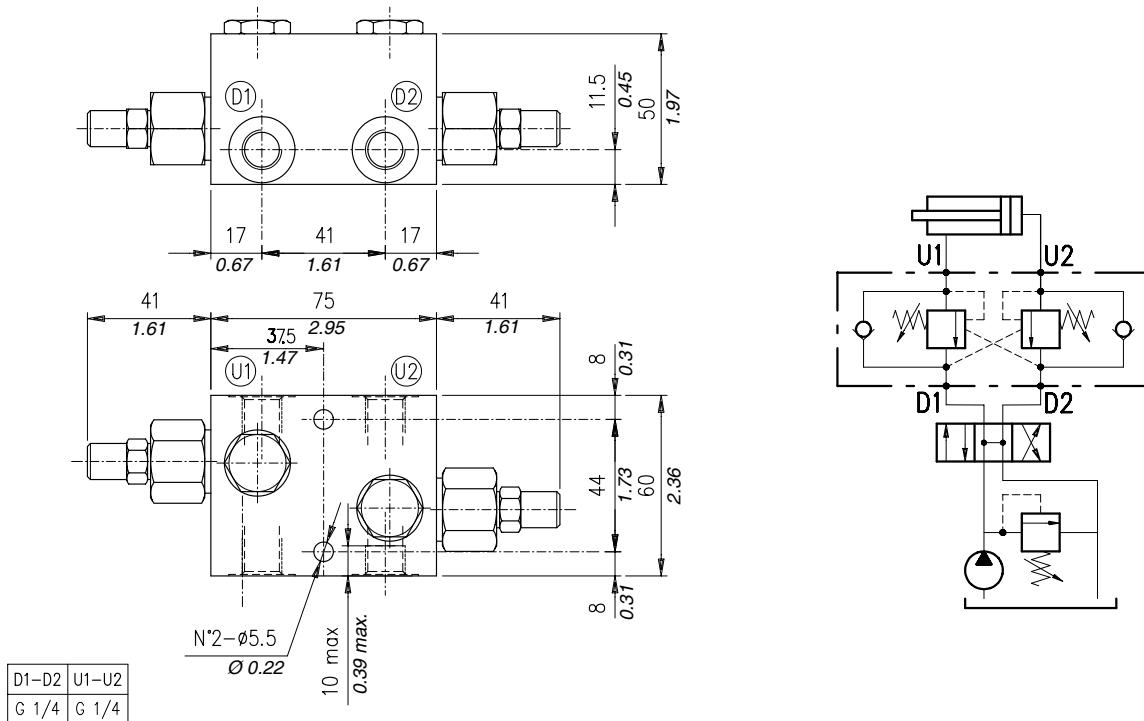


## Order code

VODL /SC 100 / □□ . S .□□ . □□ . □□ / □□

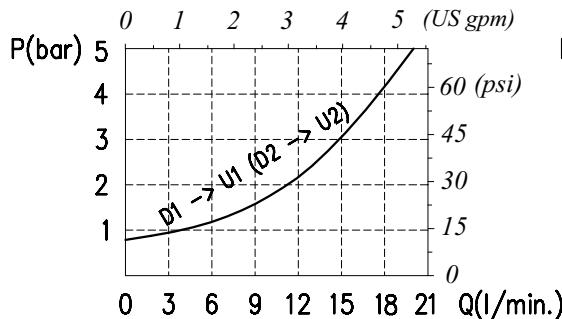
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	— Without damper (Standard) PG) With damper	VR) See body RR) Hardened steel	— Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)				

#### - Dimensions and hydraulic circuit

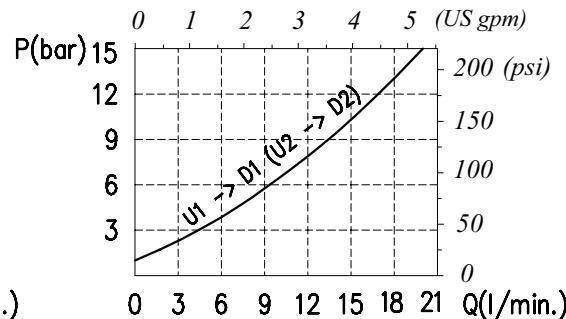


## – Rating diagrams

### **Typical pressure drop vs. flow characteristics**

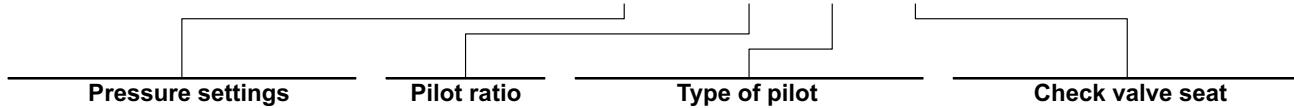


#### Typical pressure drop vs. flow characteristics



## **– Order code**

VODL /SC /VU 14 / □□ . S .□□ . □□ . □□ / ac

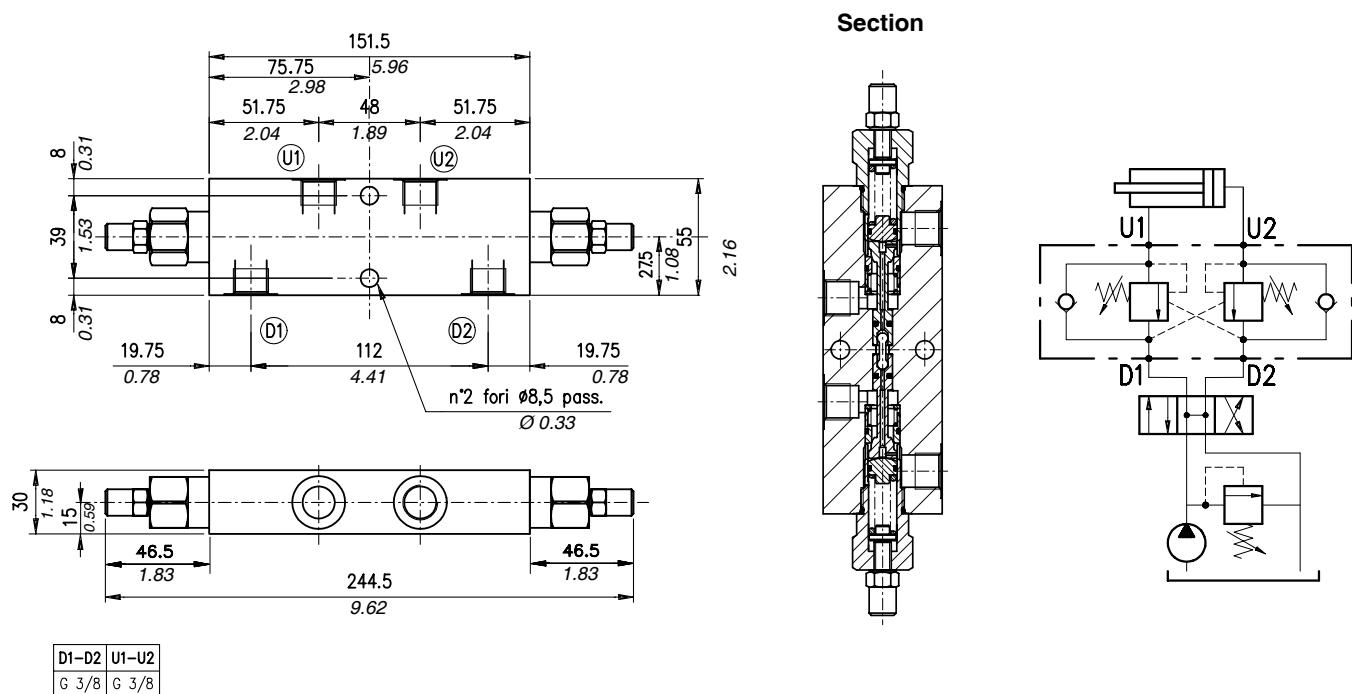


p6) 1:6

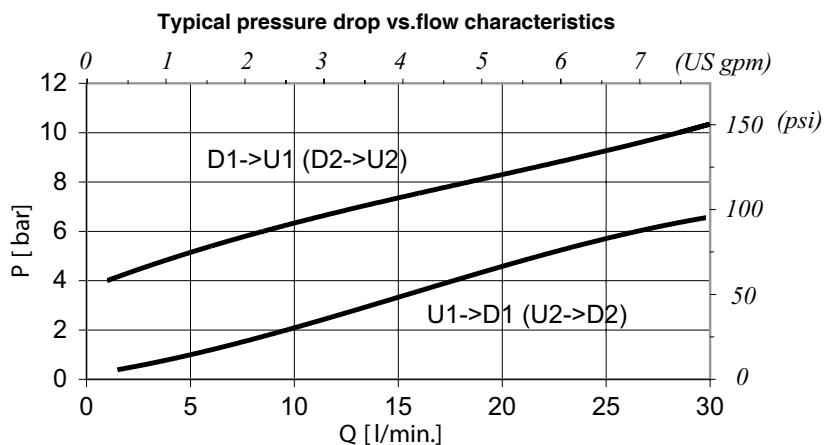
Without damper (Standard)  
**PG**) With damper

See body  
**VRR**) Hardened steel

## Dimensions and hydraulic circuit

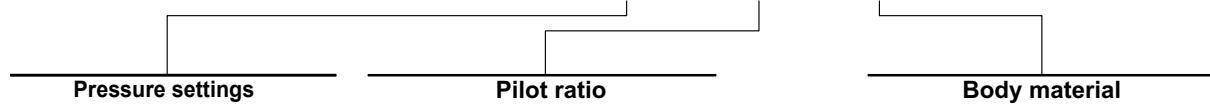


## Rating diagrams



## Order code

VODL /SC/ C 1116/ 38 / □□ . S .□□ . / □□

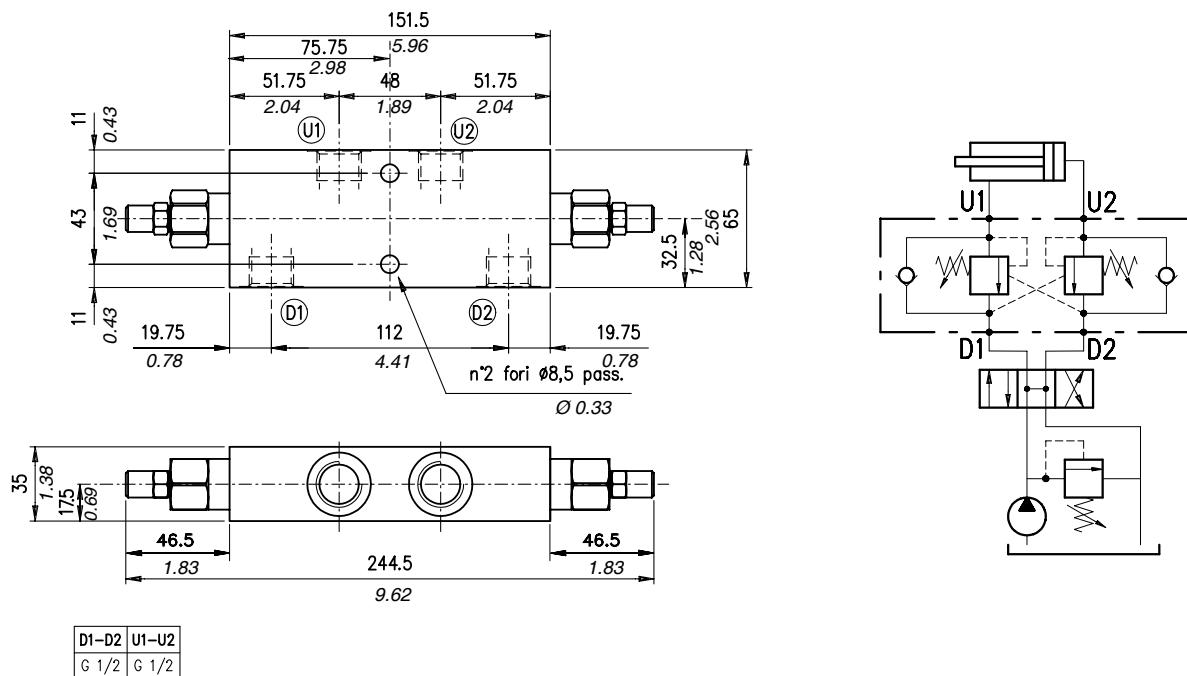


TR) 50÷350 bar (725÷5100 psi)  
(Standard)

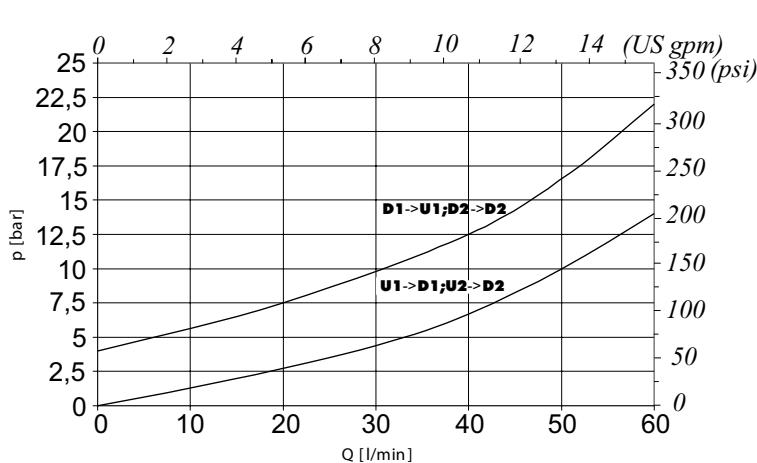
p4) 1:4  
p11) 1:11

Aluminium  
ac Steel

Dimensions and hydraulic circuit

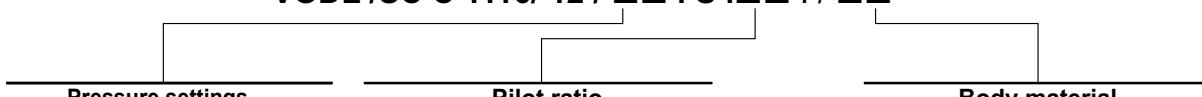


Rating diagrams  
Typical pressure drop vs. flow characteristics



Order code

VODL /SC C 1116/ 12 / □□ . S .□□ . / □□



TR) 50÷350 bar (725÷5100 psi)  
(Standard)

p4) 1:4  
p11) 1:11

Aluminium  
ac Steel



**Operation**

The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

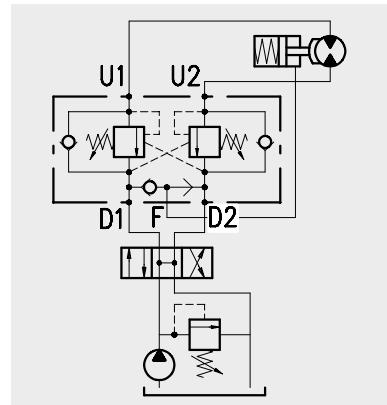
Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ . Should counterpressure arise in D1 (D2), the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio).

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action. Use of a special shuttle valve allows for release of hydraulic parking brakes.

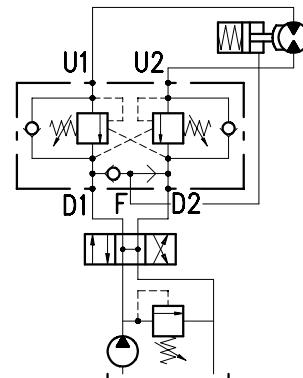
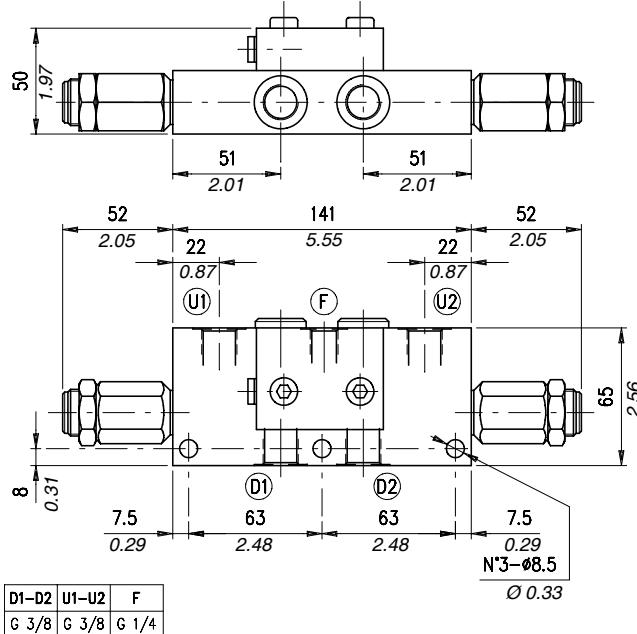
**Performance****Body valves**

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight		Overcenter cartridge	
	l/min	US gpm	bar	psi				kg	lb		
VODL/A 38	35	9.2	210 (alum.)	3050 (alum.)	5÷210 bar -72.5÷3050 psi (test setting 150 bar-2200 psi at 5 l/min.-1.3 US gpm)	0,25 cm³/min -15x10⁻³ in³/min (5 drops) at 210-3050 psi bar and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3 (standard type) 1:4 (on request only)	1,64	3.61	VMPD 38	
VODL/A 12	70	18					1:3 (standard type) 1:7 (on request only)	2,00	4.41		
VODL/A 34	100	26					1:3 (standard type) 1:7 (on request only)	3,25	7.16		
VODL/A 100	180	48					1:3 (standard type) 1:7 (on request only)	3,47	7.65	VMPD 34	
VODL/SC/A 38	40	11	350 (steel)	5100 (steel)	0÷350 bar -0÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)  100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)		1:3 (standard type) 1:7 (on request only)	5,64	12.43		
							1:3 (standard type) 1:7 (on request only)	5,37	11.84		
							1:3 (standard type) 1:7 (on request only)	10	22.05		
							1:3 (standard type) 1:7 (on request only)		steel		
							1:3 (standard type) 1:4 (on request only)	1,54	3.39	-	
							1:3 (standard type) 1:4 (on request only)	2,50	5.51		
							1:3 (standard type) 1:4 (on request only)		steel		

**Body valves**

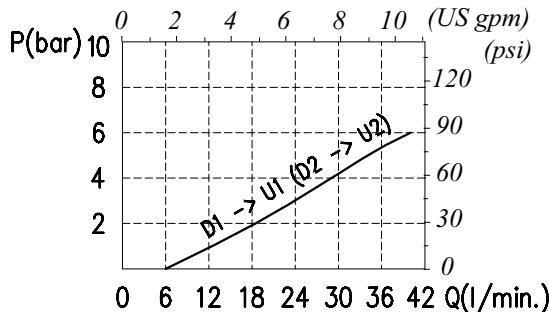
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight		Overcenter cartridge		
	l/min	US gpm	bar	psi				kg	lb			
VODL/SC/A 12	75	20	210 (alum.) 350 (steel)	3050 (alum.) 5100 (steel)	5÷210 bar -72.5÷3050 psi- (test setting 150 bar -2200 psi- at 5 l/min. -1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min(5 drops) at 210 bar-3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3 (standard type) 1:7 (on request only)	1,93	4.25	-		
					50÷350 bar -725÷5100 psi (test setting 280 bar -4060 psi at 5 l/min. -1.3 US gpm)			2,73	6.02			
	120	32			100÷700 bar-1450 ÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)			5,17	11.40			
								4,86	10.71			
VODL/SC/A 100	180	48						10,20	22.49	-		

#### - Dimensions and hydraulic circuit

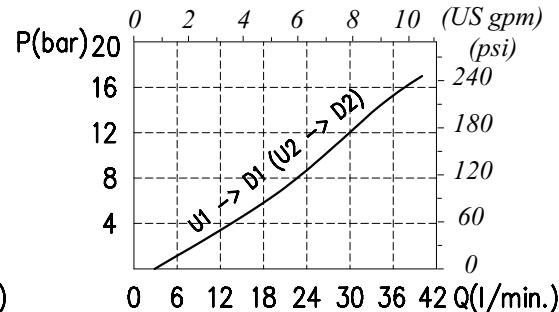


## – Rating diagrams

## Typical pressure drop vs. flow characteristics



### Typical pressure drop vs. flow characteristics



## **– Order code**

**VODL/A 38 / □□ . S.□□ . □□ . □□ / □□**

**TS)**  $5 \div 210$  bar ( $72.5 \div 3050$  psi)  
**TR)**  $50 \div 350$  bar ( $725 \div 5100$  psi)  
(Standard)

**p3) 1:3**  
(Standard)  
**p4) 1:4**

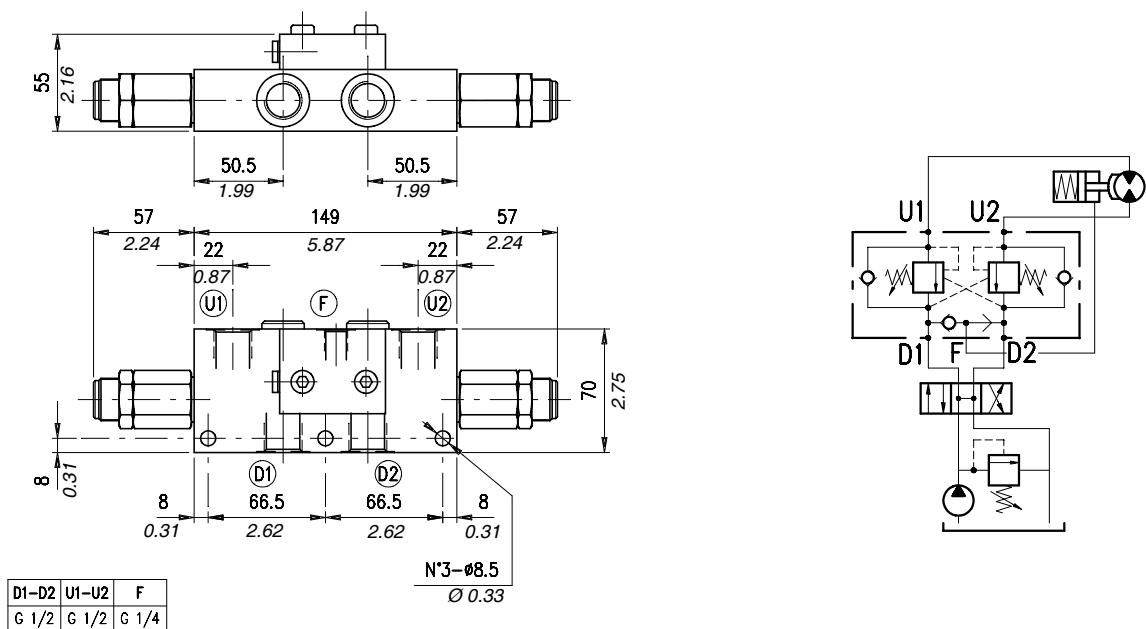
- Without damper  
(Standard)
- PG**) With damper

**VRR**) Hardened steel  
See body

Aluminium  
**acSteel**

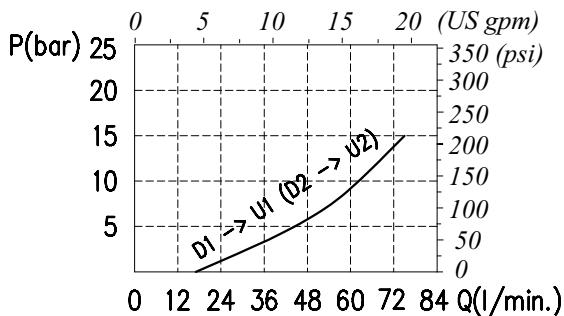
TG) 100÷700 bar (1450÷10150 psi)

## Dimensions and hydraulic circuit

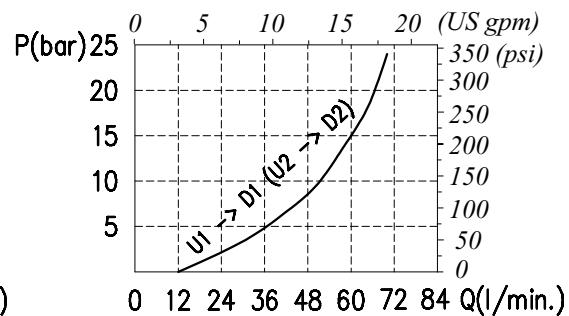


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

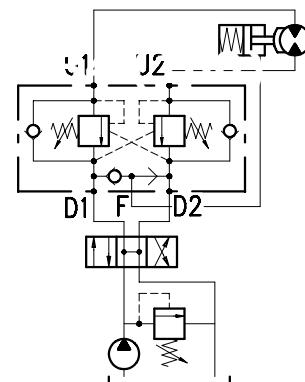
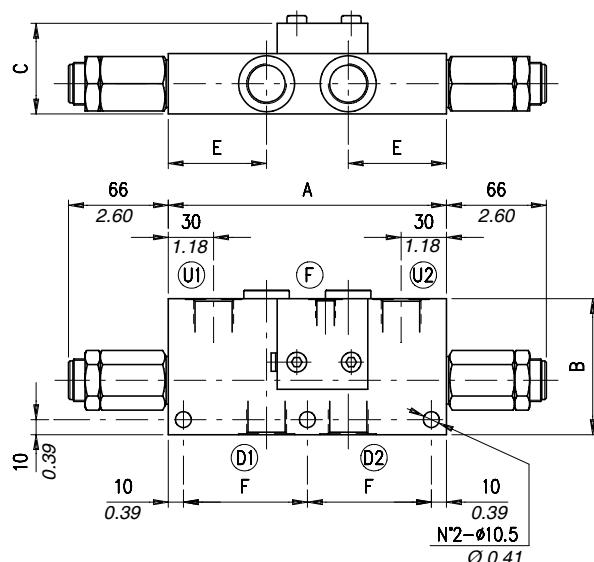


## Order code

VODL/A 12 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p7) 1:7 (Standard)	- Without damper (Standard) PG) With damper	See body VR) Hardened steel	Aluminium ac) Steel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit

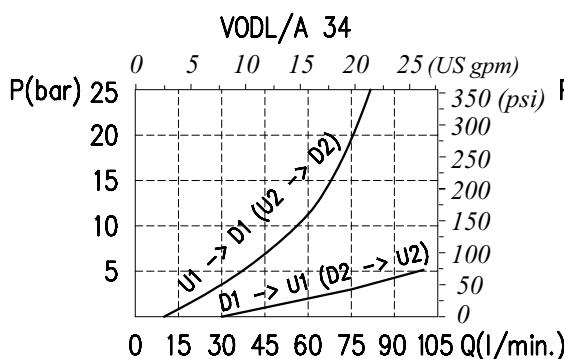


VODL/A	D1-D2	U1-U2	F	A*	B*	C*	E*	F*
34	G 3/4	G 3/4	G 1/4	184 - 7.24	90 - 3.54	60 - 2.36	65 - 2.56	82 - 3.23
100	G 1	G 1	G 1/4	218 - 8.58	100 - 3.94	80 - 3.15	76 - 2.99	99 - 3.90

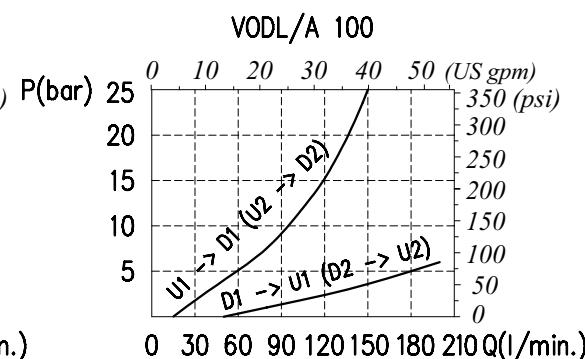
\* Dimensions are in  
mm - in

Rating diagrams

Typical pressure drop vs. flow characteristics

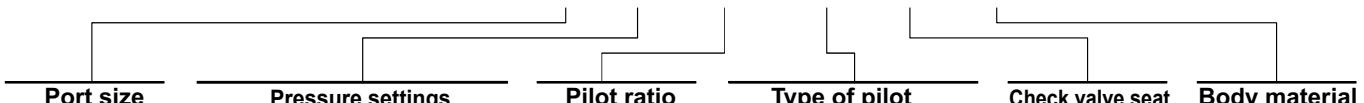


Typical pressure drop vs. flow characteristics



Order code

VODL/A □□ / □ . S .□□ . □□ . □□ / □□



34) 3/4" BSP TS) 5÷210 bar (72.5÷3050 psi)  
100) 1" BSP TR) 50÷350 bar (725÷5100 psi)  
(Standard)  
TG) 100÷700 bar (1450÷10150 psi)

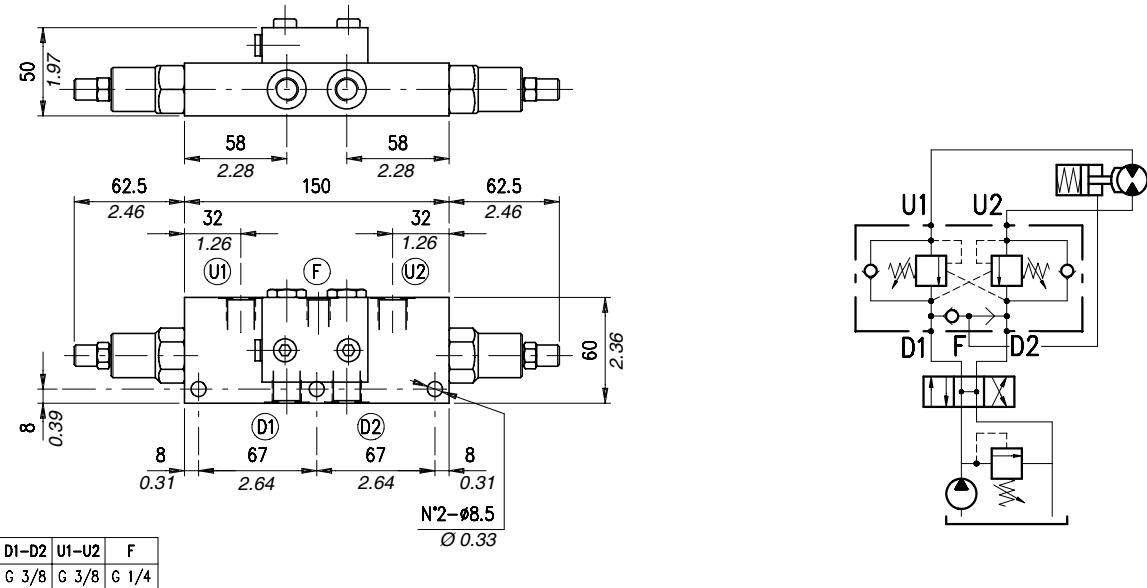
p3) 1:3  
(Standard)  
p7) 1:7

Without damper  
PG) With damper

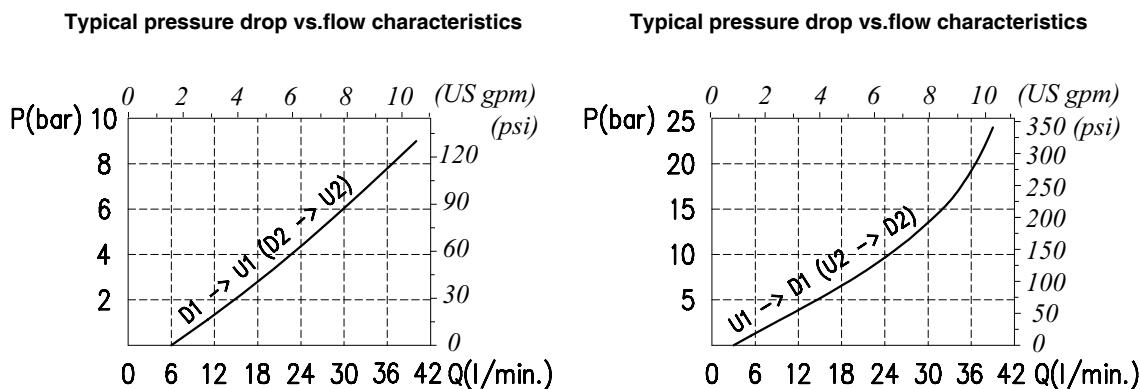
See body  
VR) Hardened steel

Aluminium  
ac) Steel

## Dimensions and hydraulic circuit

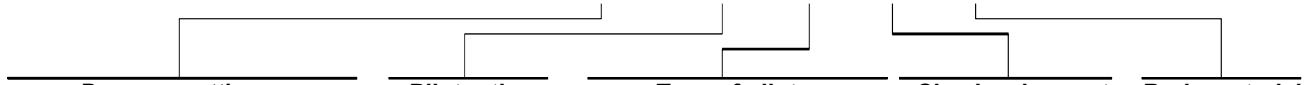


## Rating diagrams



## Order code

VODL /SC /A 38 / □□ . S .□□ . □□ . □□ / □□



**TS)** 5÷210 bar (72.5÷3050 psi)

**TR)** 50÷350 bar (725÷5075 psi)  
(Standard)

**TG)** 100÷700 bar (1450÷10150 psi)

**p3)1:3**

(Standard)

**p4)1:4**

— Without damper

(Standard)

**PG)** With damper

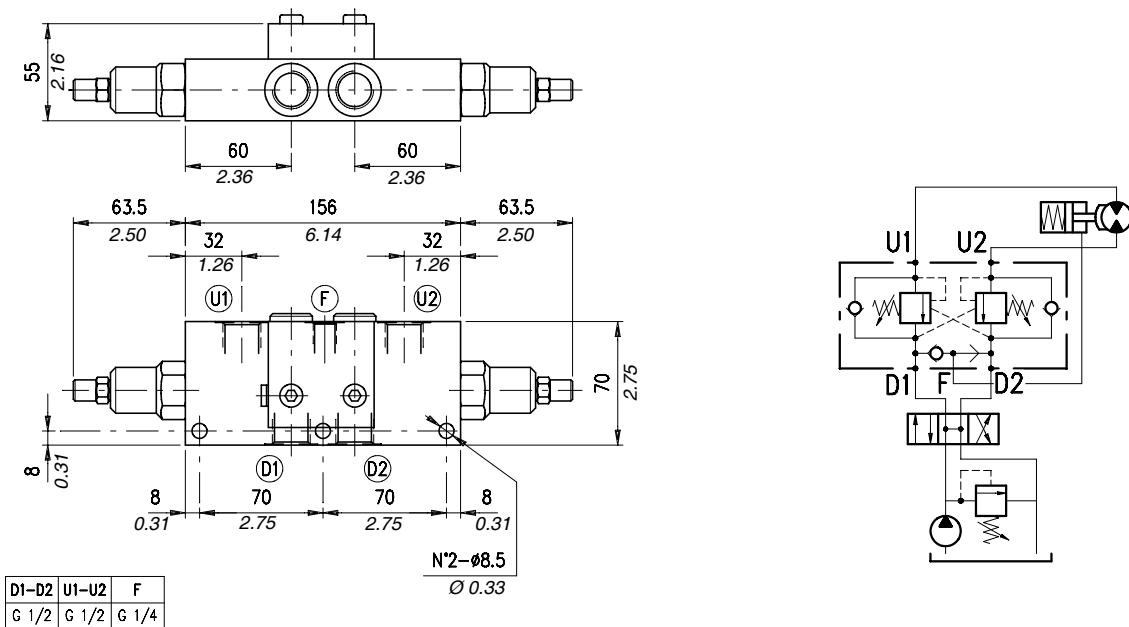
See body

**VR**) Hardened steel

— Aluminium

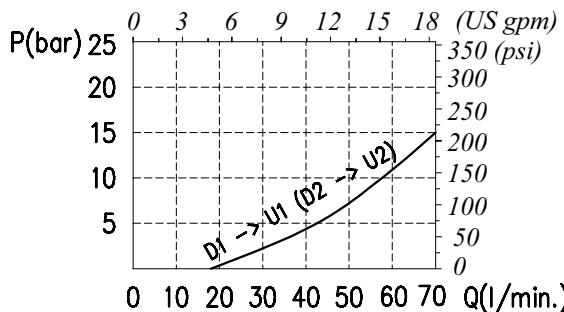
**a**cSteel

### **– Dimensions and hydraulic circuit**

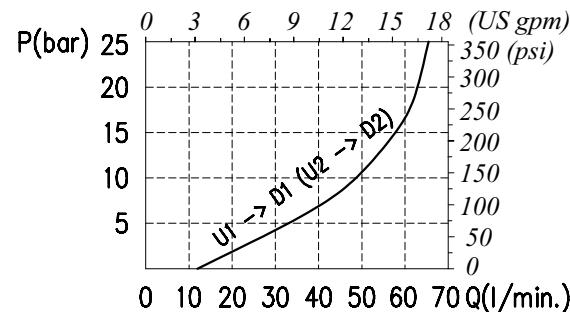


## – Rating diagrams

#### Typical pressure drop vs. flow characteristics

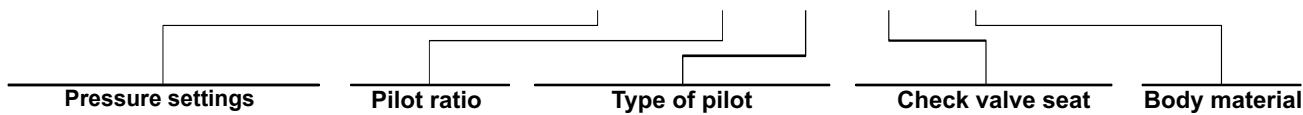


### Typical pressure drop vs. flow characteristics



## **– Order code**

**VODL /SC /A 12 / □□ . S . □□. □□. □□ / □□**



**TS)** 5÷210 bar ( $72.5 \div 3050$  psi)  
**TR)** 50÷350 bar ( $725 \div 5100$  psi)  
(Standard)

**TG) 100÷700 bar (1450÷10150 psi)**

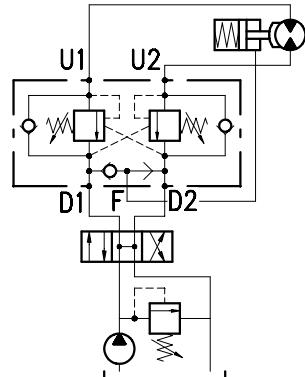
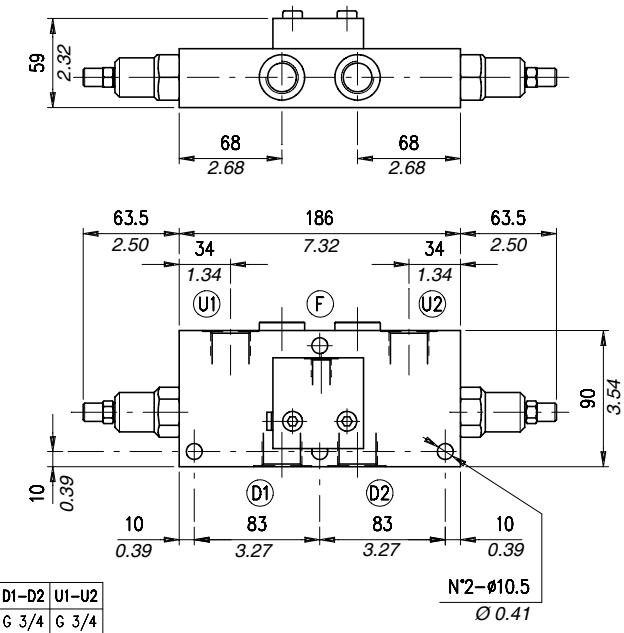
**p3)1:3**  
(Standard)

- \_ Without damper  
(Standard)
- PG**) With damper

See body  
VRR) Hardened steel

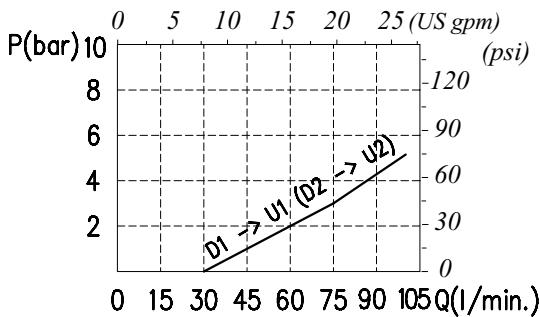
Aluminium  
**acSteel**

## Dimensions and hydraulic circuit

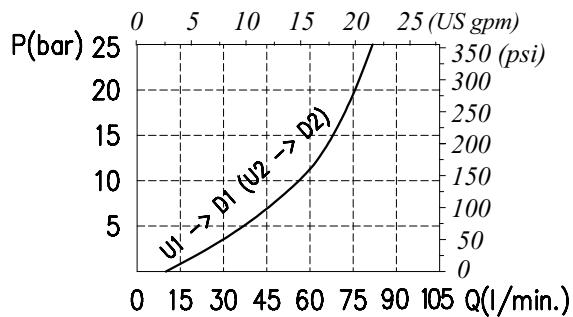


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

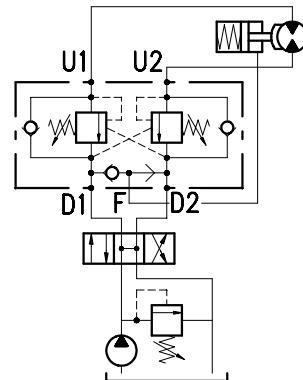
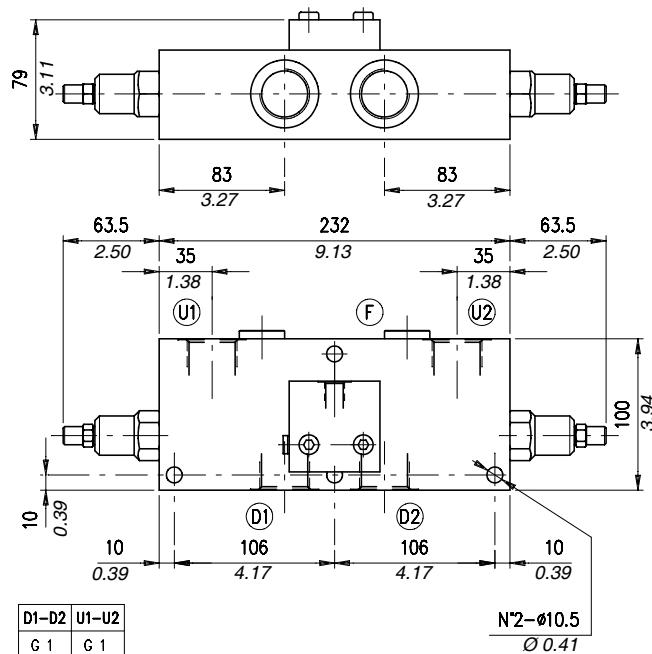


## Order code

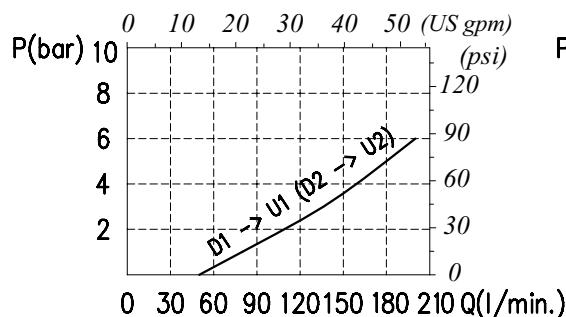
VODL /SC /A 34 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 (Standard)  p7) 1:7	- Without damper (Standard)  PG) With damper	See body VR) Hardened steel	- Aluminium ac) Steel
TG) 100÷700 bar (1450÷10150 psi)				

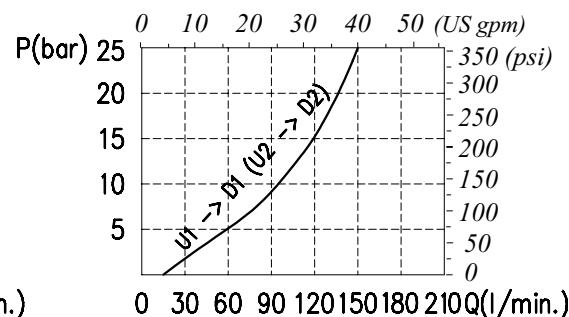
Dimensions and hydraulic circuit



Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

VODL /SC /A 100 / □□ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)  
TG) 100÷700 bar (1450÷10150 psi)

p3)1:3  
(Standard)  
p7)1:7

— Without damper  
(Standard)  
PG) With damper

See body  
VRR) Hardened steel

— Aluminium  
acSteel



## Operation

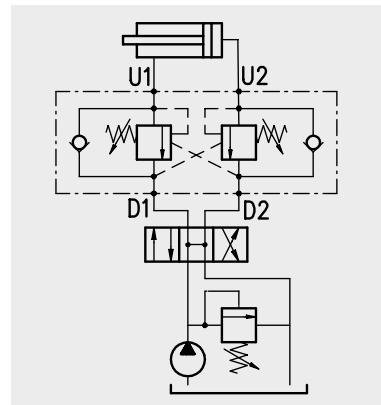
The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example: if your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load [(250 bar-3600 psi - 130 bar-1900 psi) ÷ 4 = 30 bar-430 psi].

Should counterpressure arise in D1 (D2), the setting value of valve poppet (1:1 ratio) will increase and the pilot pressure be negatively affected (1:1 ratio).



## Performance

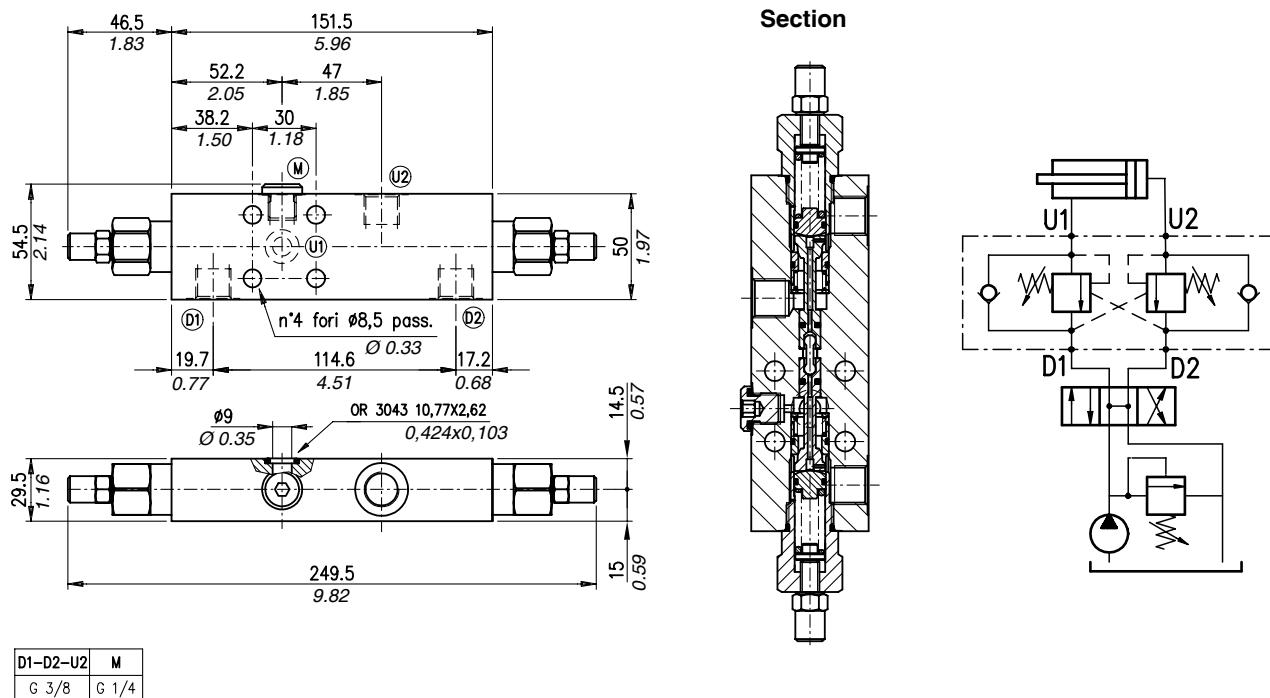
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage U1 (U2) to D1 (D2)	Pilot ratio	Weight									
	l/min	US gpm	bar	psi				kg	lb								
VODL/SC/F1/C 1116/38	30	7.9	210 (alum.)	3050 (alum.)	50÷350 bar -725÷5100 psi; pressure increase =131 bar-1900 psi/turn (test setting: 280 bar-4060 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar-3050 psi and 80% of the spring setting value with oil viscosity 46 cSt.	1:4	1,1	2.42								
								aluminium									
			350 (steel)	5100 (steel)				2,1	4.63								
	60	16						steel									
								1,4	3.09								
								aluminium									
								2,8	6.17								
								steel									

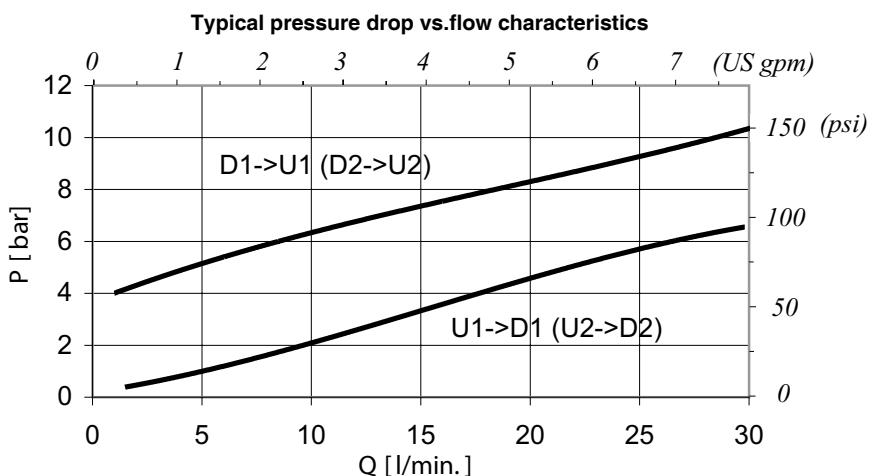
# Type VODL/SC/F1/C 1116/38

Dual overcenter valve, line mounting. The main features of this valve are compact dimensions and good tolerance to oil contamination

## Dimensions and hydraulic circuit

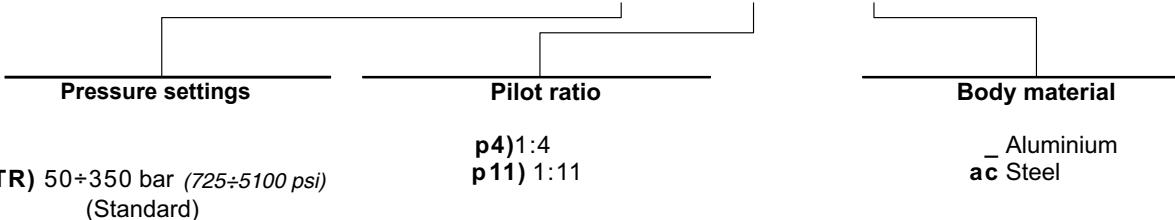


## Rating diagrams



## Order code

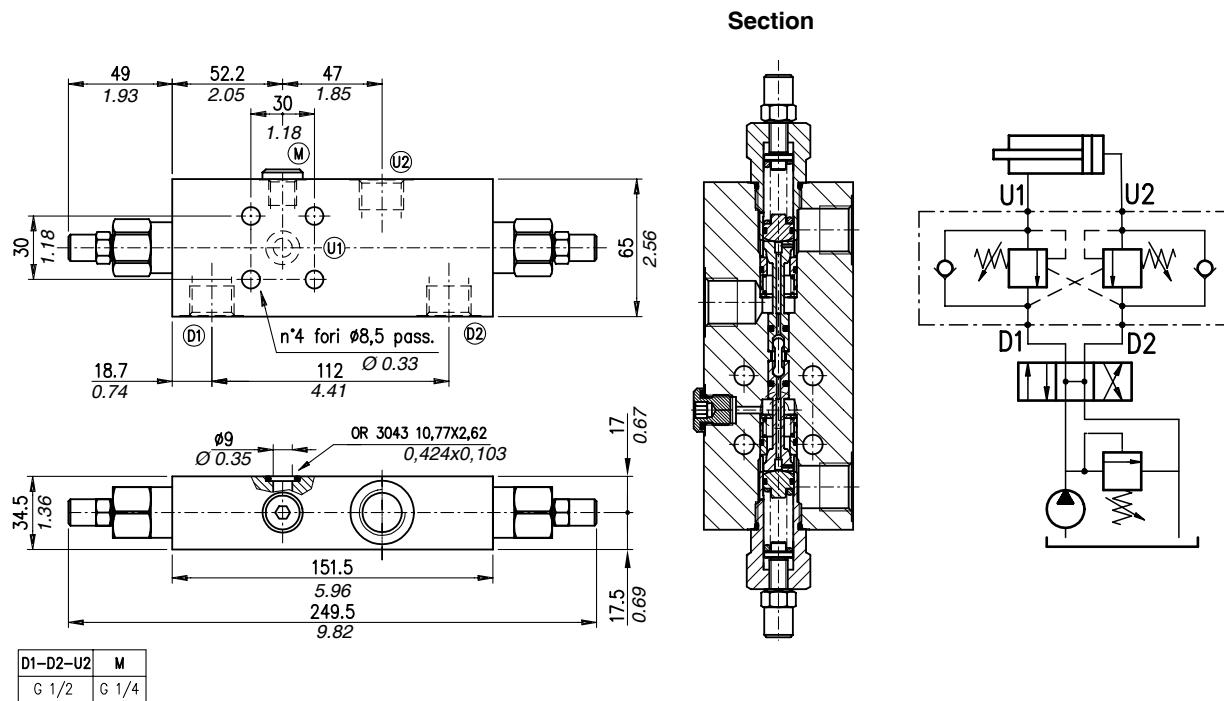
VODL /SC/F1/ C 1116/ 38 / □□ . S .□□ . / □□



Dual overcenter valve for closed centre, line mounting.  
The main features of this valve are compact dimensions  
and good tolerance to oil contamination

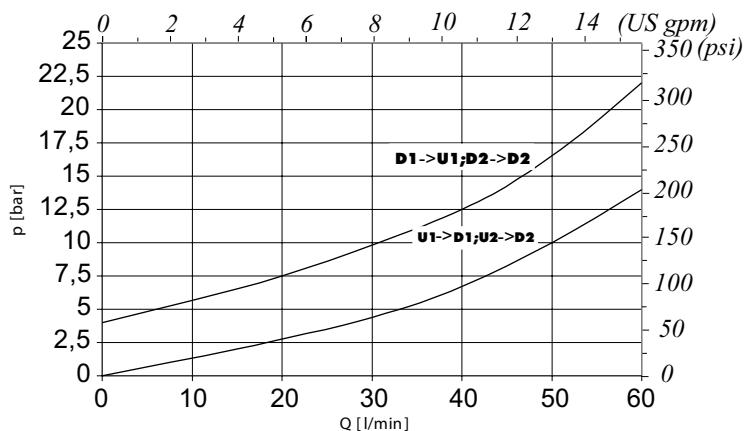
## Type VODL/SC/F1/C 1116/12

### Dimensions and hydraulic circuit



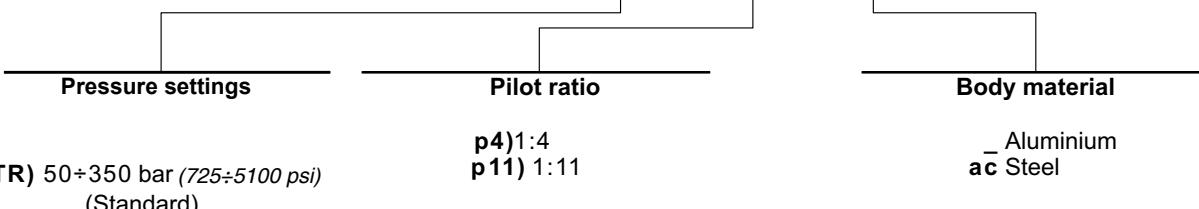
### Rating diagrams

Typical pressure drop vs. flow characteristics



### Order code

VODL /SC/F1/ C 1116/ 12 / □□ . S .□□ . / □□





**Operation**

The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

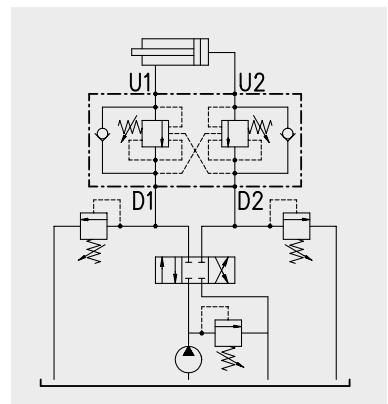
**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

Foe example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

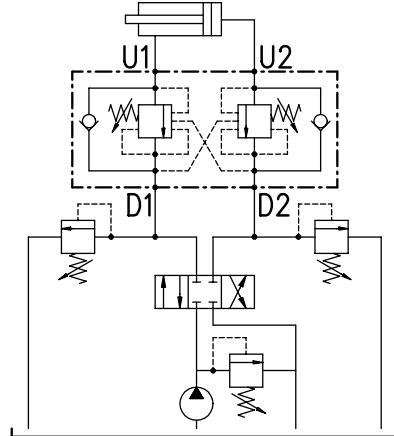
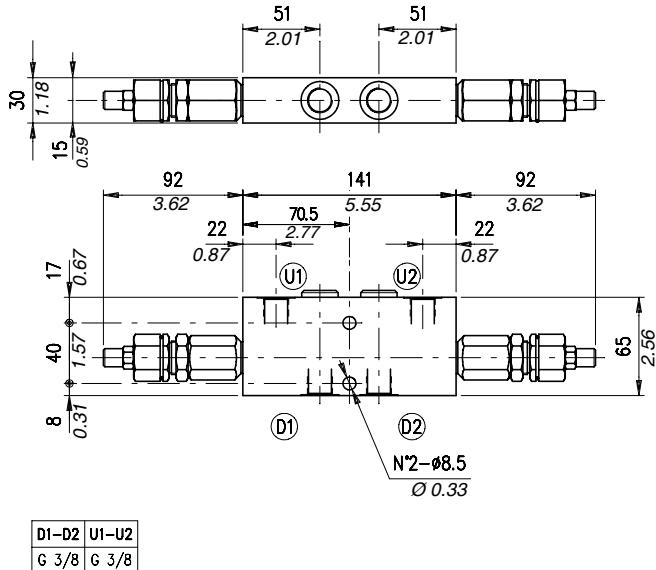
Counterpressure arise in D1 (D2) shall negatively effect the pilot pressure (1:1 ratio).

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.

**Performance****Body valves**

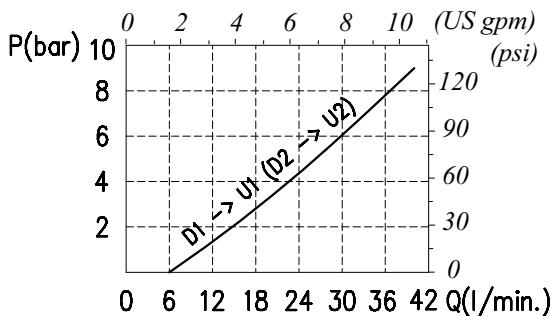
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VODL /CC 38	35	9.2	210 (alum.)  350 (steel)	3050 (alum.)  5100 (steel)	5÷210 bar-72.5÷3050 psi (test setting 170 bar-2500 psi at 5 l/min.-1.3 US gpm)	0,25 cm³/min -15x10⁻³ in³/min (5 drops) at 210 bar -3050 psi- and 80% of the spring setting value with oil viscosity of 46 cSt.	1:3 (standard type) 1:4 (on request only)	1,45	3.20
VODL /CC 12	70	18			50÷350 bar -725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)			2,43	5.36
VODL /CC 34	100	26			100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)			1,88	4.14
								3,13	6.90
							1:7 (standard type) 1:3 (on request only)	0,21	0.46
								0,48	1.06
									steel

## Dimensions and hydraulic circuit

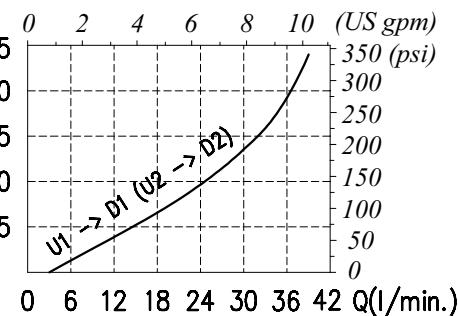


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code

VODL /CC 38 / □□ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)

TR) 50÷350 bar (725÷5100 psi)  
(Standard)

TG) 100÷700 bar (1450÷10150 psi)

p3) 1:3

p4) 1:4  
(Standard)

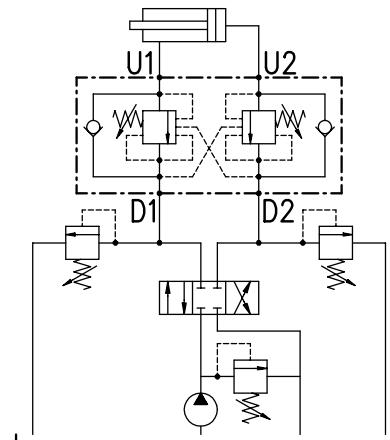
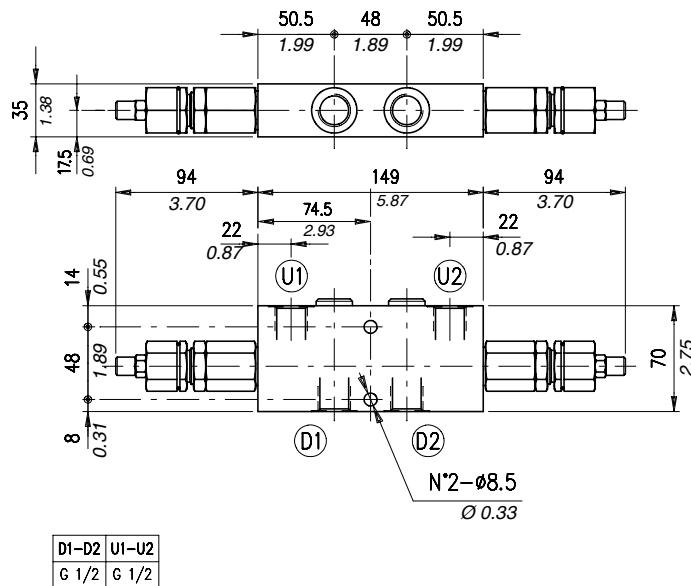
- Without damper  
(Standard)

PG) With damper

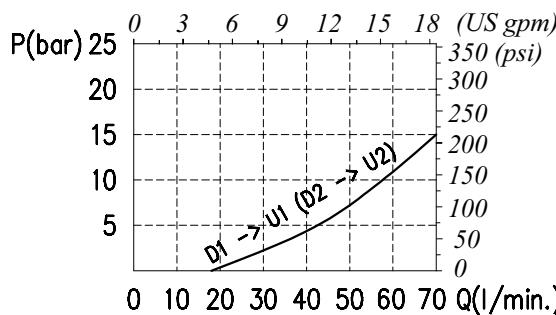
See body  
VRR) Hardened steel

- Aluminium  
acSteel

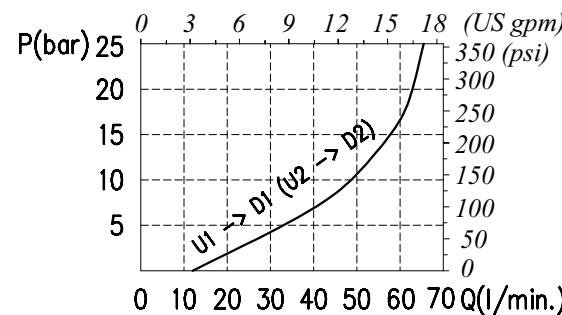
Dimensions and hydraulic circuit



Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

Pressure settings

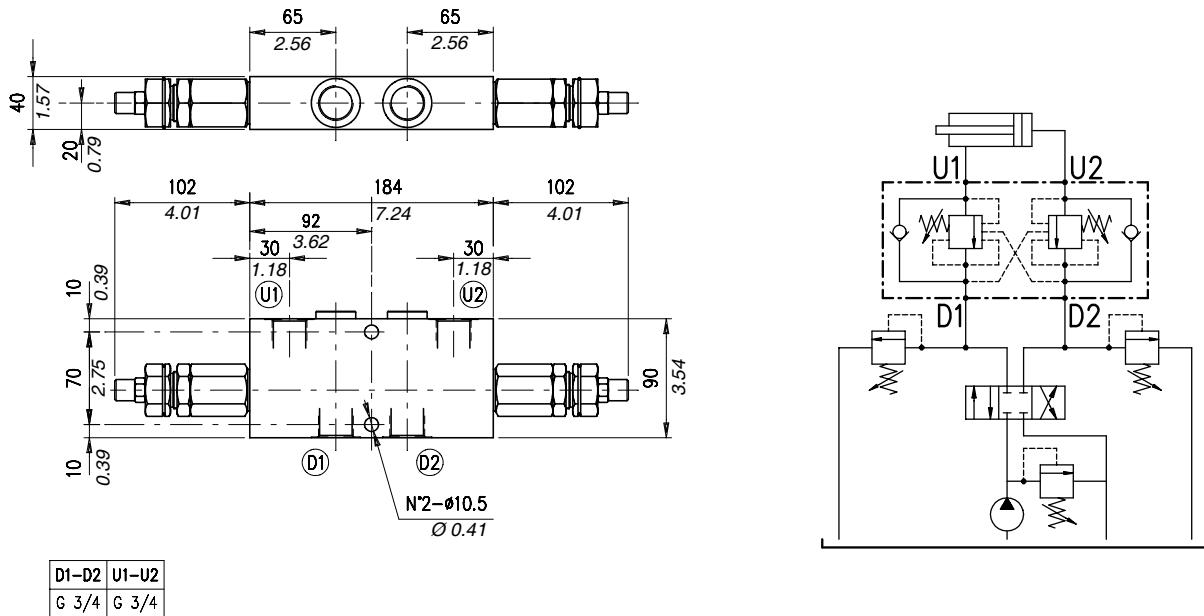
(72.5÷3050 psi)  
 (725÷5100 psi)

(1450÷10150 psi)

Type VODL/CC 34

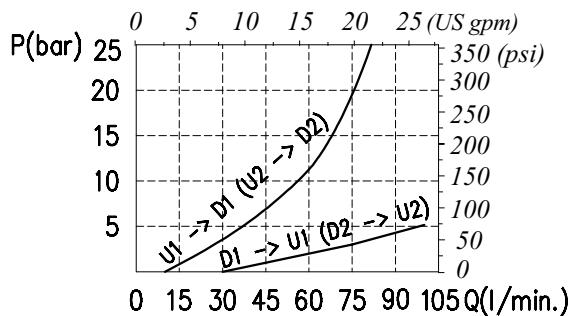
Dual overcenter valve, line mounting, for closed centre. Cartridge construction

### **Dimensions and hydraulic circuit**



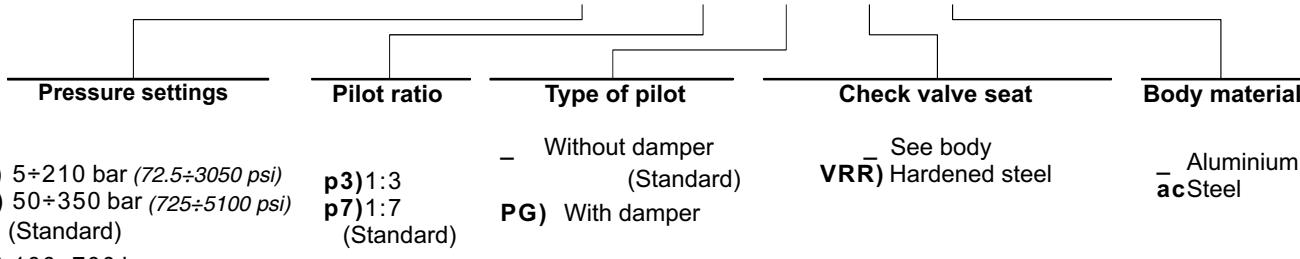
## Rating diagrams

### Typical pressure drop vs. flow characteristics



## **Order code**

VODL /CC 34 / □□ . S .□□ . □□ . □□ / □□



**Operation**

The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

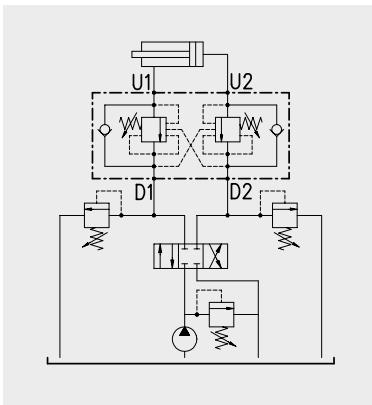
Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

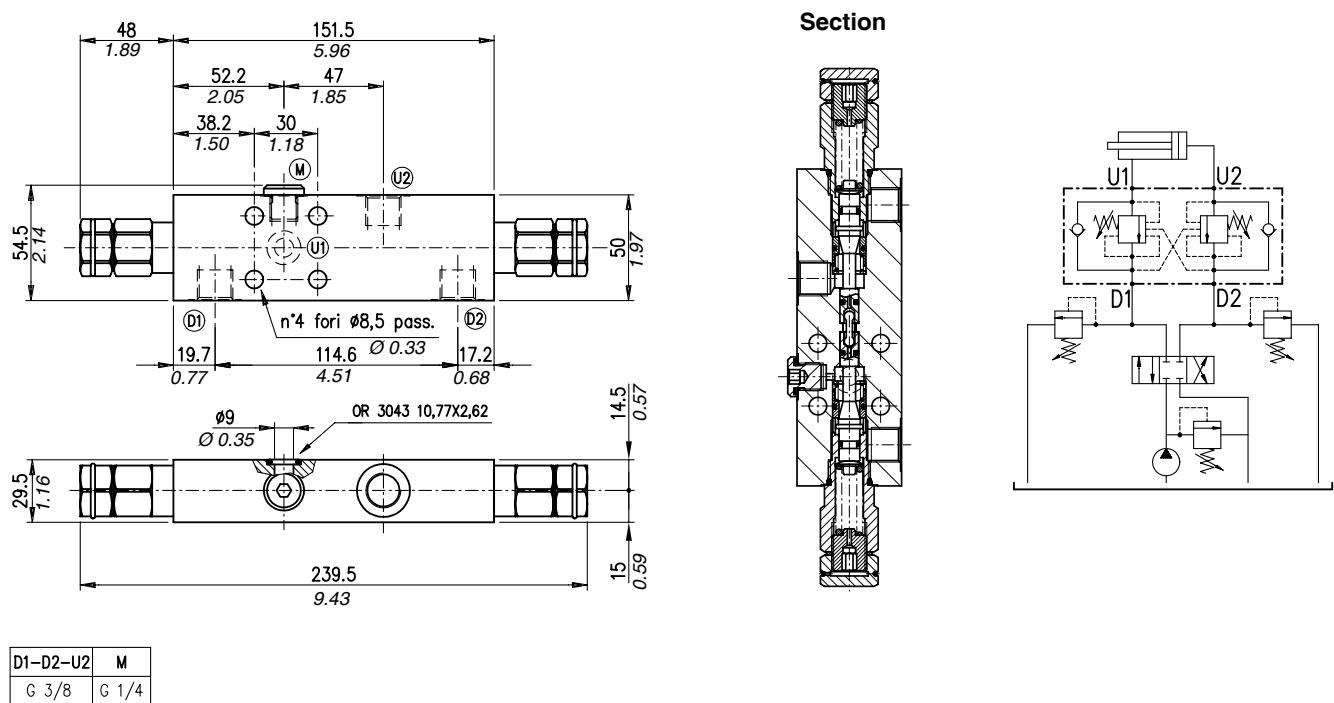
If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Should counterpressure arise in D1 (D2), the pilot pressure (1:1 ratio) be negatively affected.

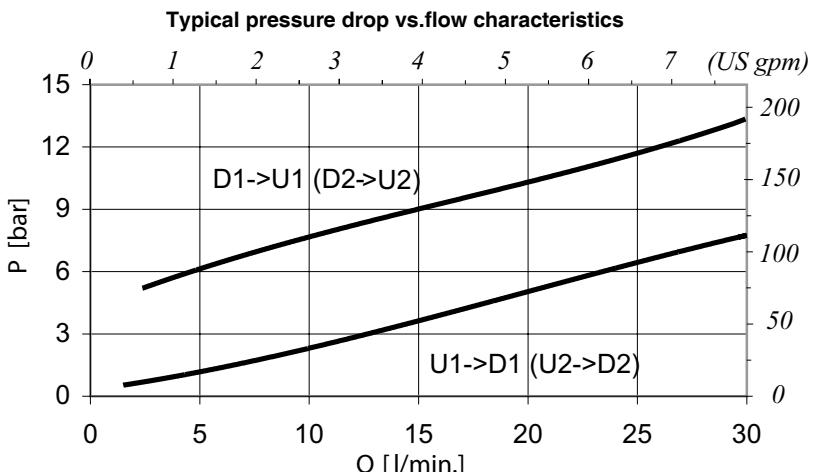
**Performance****Body valves**

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VODL /SC/CC/F1/C 1116/38	30	7.9	210 (alum. body white anodized)	3050 (alum. body white anodized)	50÷350 bar -725÷5100 psi; pressure increase =131 bar-1900 psi/turn (test setting: 280 bar -4060 psi at 5 l/min. -1.3 US gpm)	0,25 cm³/min -15x10⁻³ in³/min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4	1,1	2.42
			350 (steel body yellow zinc plated)	5100 (steel body yellow zinc plated)	50÷350 bar -725÷5100 psi; pressure increase =140 bar-2030 psi /turn(test setting: 280 bar-4060 psi at 5 l/min.-1.3 US gpm)			aluminium	
	60	16				80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type)	2,2	4.85
								steel	
								1,55	3.42
								aluminium	
								2,95	6.50
								steel	

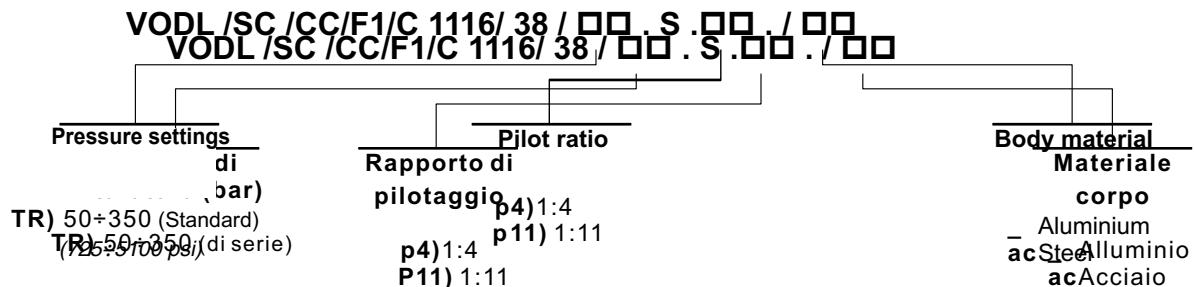
## Dimensions and hydraulic circuit



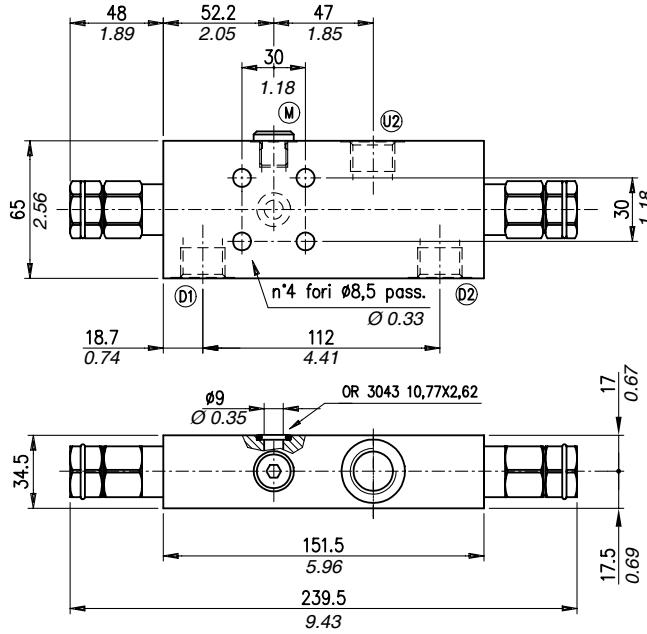
## Rating diagrams



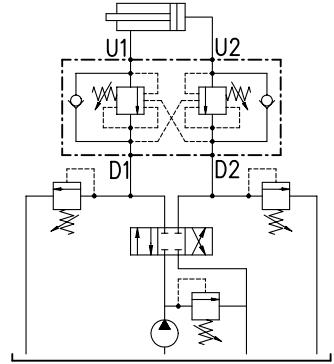
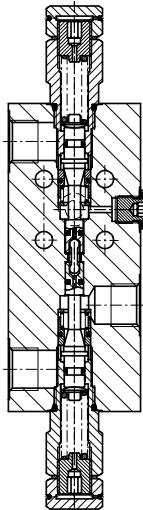
## Order code



Dimensions and hydraulic circuit



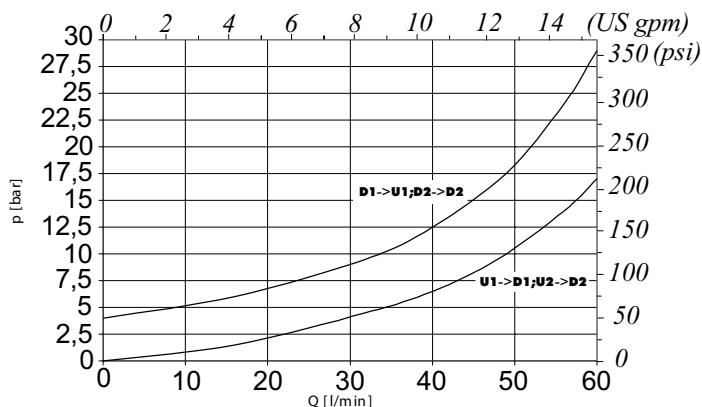
Section



D1-D2-U2	M
G 1/2	G 1/4

Rating diagrams

Typical pressure drop vs. flow characteristics



Order code

VODL /SC /CC/F1/C 1116/ 12 / □□ . S .□□ . / □□

Pressure settings

Pilot ratio

Body material

TR) 50÷350 bar (standard)  
(725÷5100 psi)

p4) 1:4

— Aluminium  
— Steel



## Operation

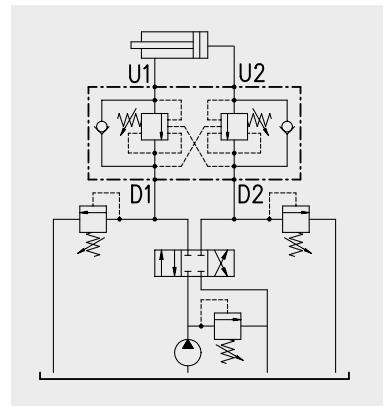
The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ . Should counterpressure arise in D1 (D2), the pilot pressure (1:1 ratio) be negatively affected. Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.

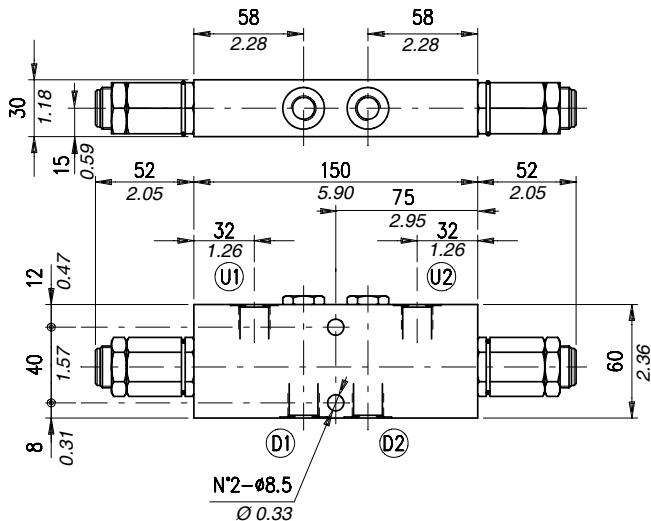


## Performance

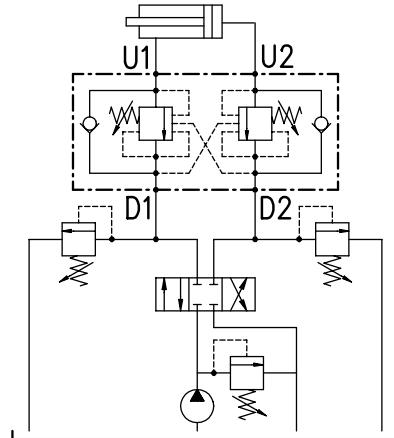
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VODL/SC/CC 38	40	11	210 (alum.) 350 (steel)	3050 (alum.) 5100 (steel)	5÷210 bar-72.5÷3050 psi (test setting: 170 bar -2500 psi at 5 l/min.-1.3 US gpm) 50÷350 bar-725÷5100 psi (test setting 280 bar -4060 psi at 5 l/min.-1.3 US gpm) 100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)  1:7 (standard type) 1:3 (on request only)	1,17	2.58
VODL/SC/CC 12	75	20						aluminium	
VODL/SC/CC 34	120	32						2,20	4.85
VODL/SC/CC 100	180	48						steel	
								1,60	3.53
								aluminium	
								3,02	6.66
								steel	
								2,35	5.18
								aluminium	
								4,88	10.76
								steel	
								4,25	9.37
								aluminium	
								9,81	21.63
								steel	

## Dimensions and hydraulic circuit

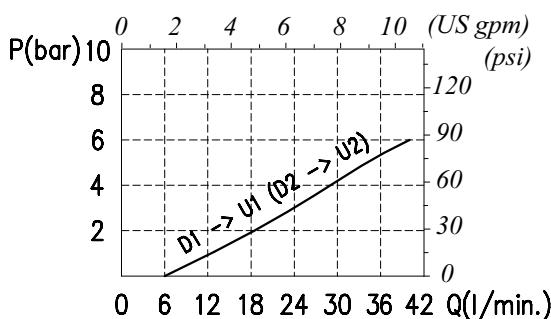


D1-D2	U1-U2
G 3/8	G 3/8

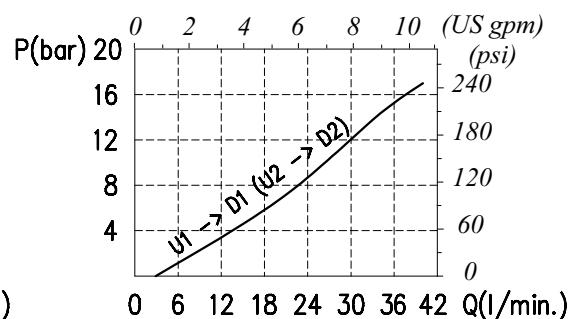


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

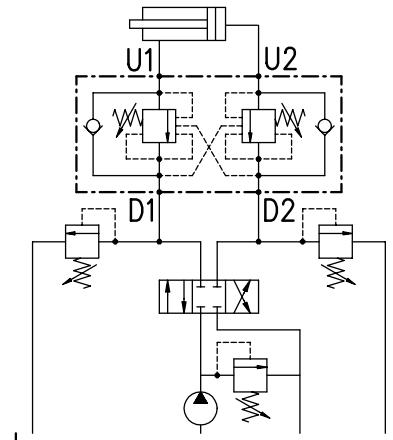
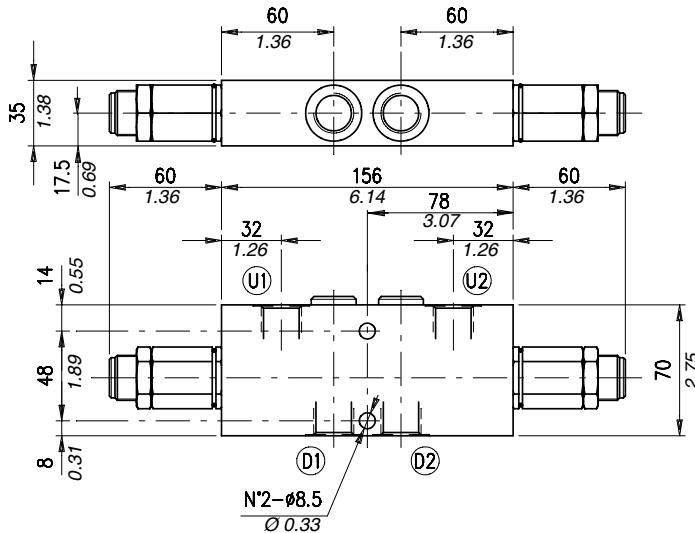


## Order code

VODL /SC /CC 38 / □□ . S .□□ . □□ . □□ / □□

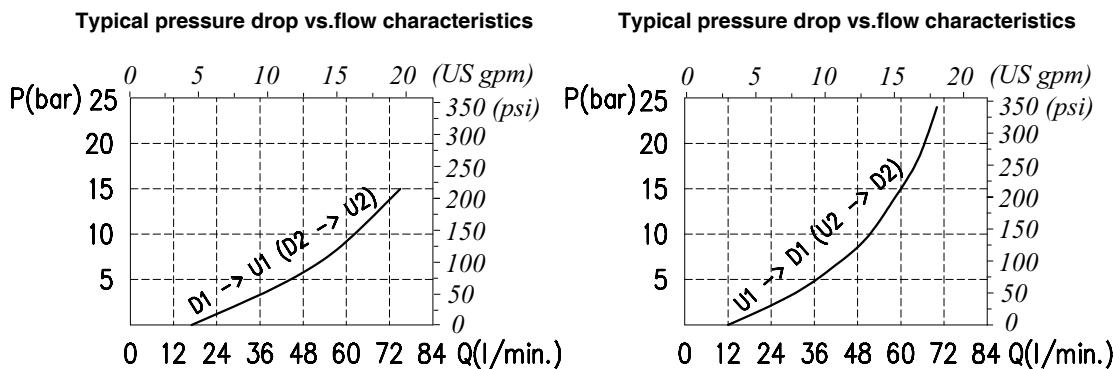
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
(TS) 5÷210 bar (72.5÷3050 psi) (TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p4) 1:4 (Standard)	Without damper (Standard) PG) With damper	See body VRR) Hardened steel	— Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit



D1-D2	U1-U2
G 1/2	G 1/2

Rating diagrams

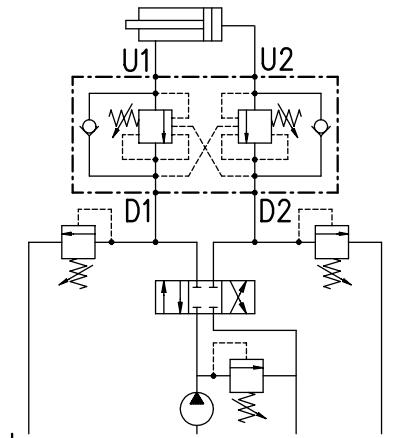
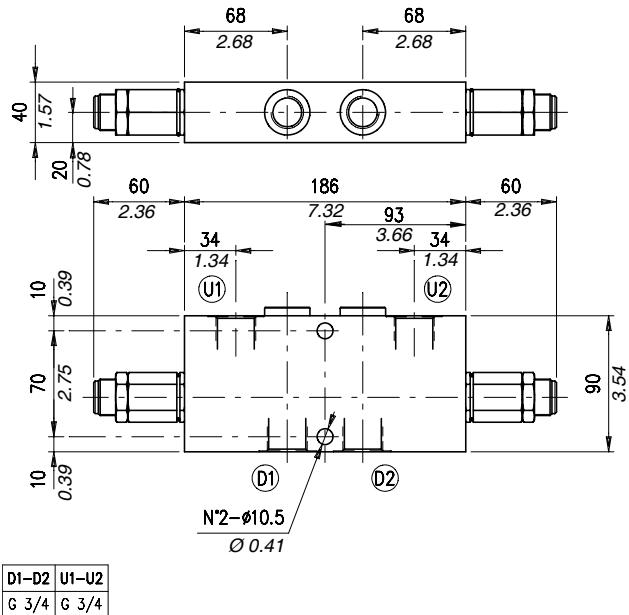


Order code

VODL /SC /CC 12 / □□ . S .□□ . □□ . □□ / □□

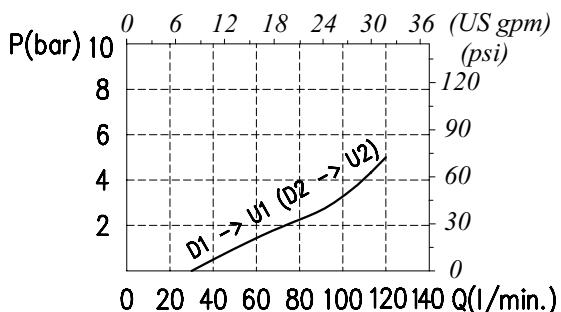
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p4) 1:7 (Standard)	Without damper (Standard) PG) With damper	See body VRR) Hardened steel	Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit

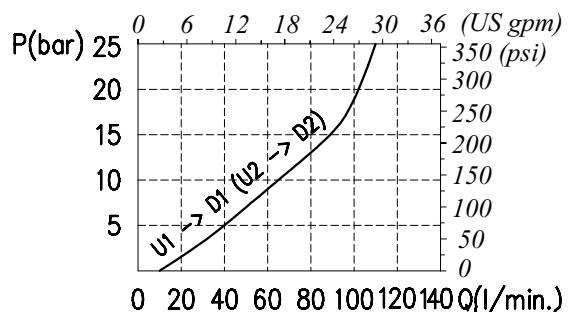


## Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



## Order code

VODL /SC /CC 34 / □□ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

p3) 1:3  
p4) 1:7  
(Standard)

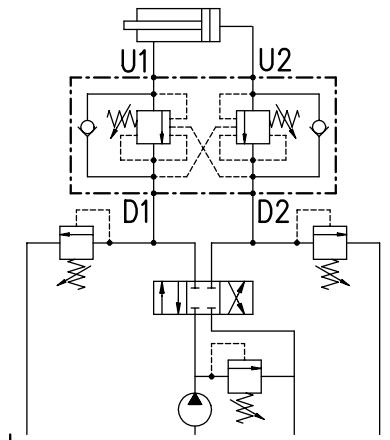
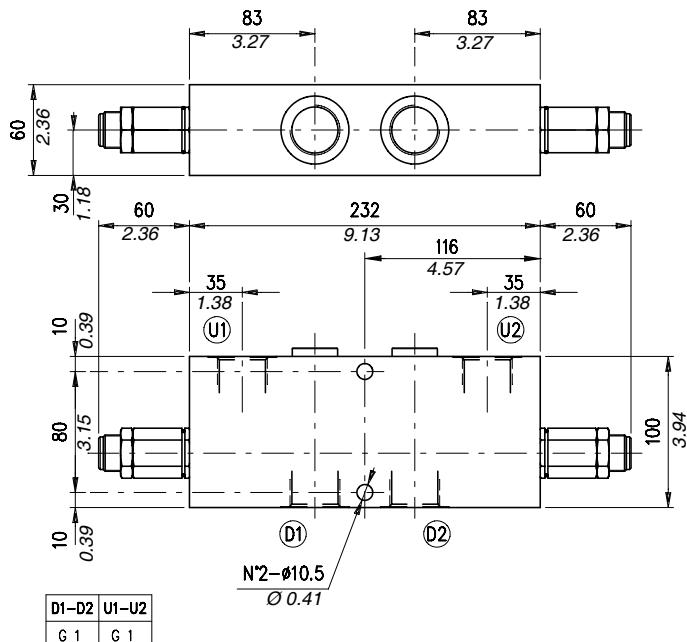
Without damper (Standard)  
PG) With damper

See body  
VRR) Hardened steel

— Aluminium  
ac Steel

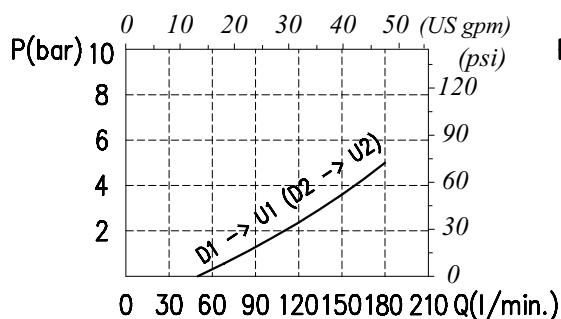
TG) 100÷700 bar (1450÷10150 psi)

Dimensions and hydraulic circuit

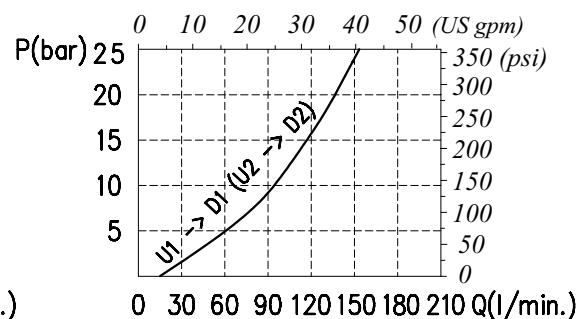


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

VODL /SC /CC 100 / □□ . S .□□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	– Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:7	PG) With damper	VRR) Hardened steel	— Steel
TG) 100÷700 bar (1450÷10150 psi)				



**Operation**

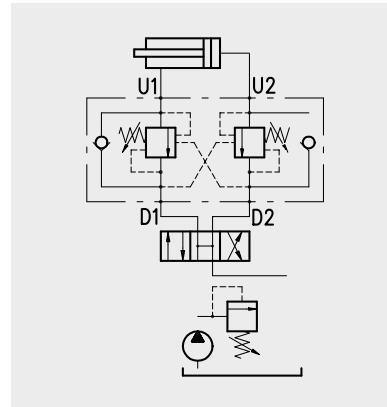
The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

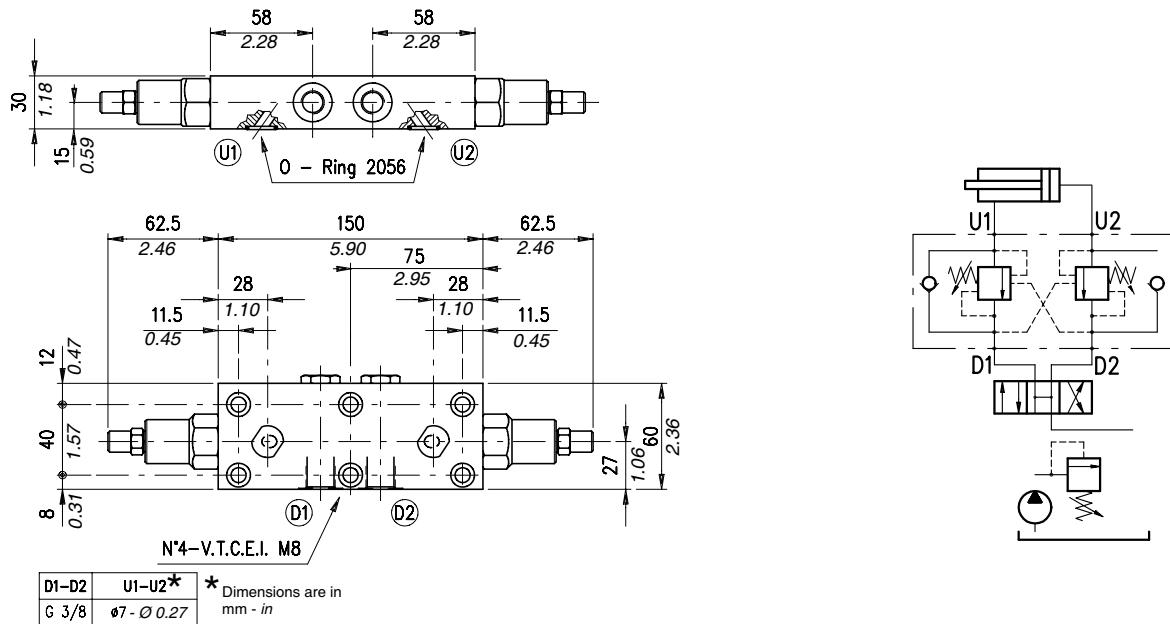
For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar}$  [430 psi]. Should counterpressure arise in D1 (D2), the pilot pressure (1:1 ratio) be negatively affected. Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action..

**Performance****Body valves**

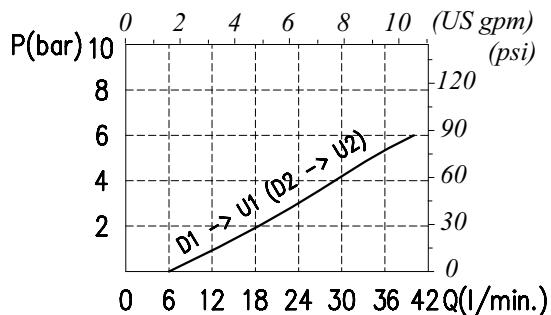
Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from U1 (U2) to D1 (D2)	Pilot ratio	Weight					
	l/min	US gpm	bar	psi				kg	lb				
VODL/SC/F 38	40	11	210 (alum.)	3050 (alum.)	5÷210 bar-72.5÷3050 psi (test setting: 170 bar-2500 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	1,13	2.49				
					50÷350 bar-725÷5100 psi (test setting: 280 bar-4060 psi at 5 l/min.-1.3 US gpm)			2,16	4.76				
	75	20	350 (steel)	5100 (steel)	100÷700 bar-1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min.-1.3 US gpm)			1,47	3.24				
					5÷210 bar-72.5÷3050 psi (test setting 150 bar-2200 psi at 5 l/min.-1.3 US gpm)		1:7 (standard type) 1:3 (on request only)	2,89	6.37				
VODL/SC/F 12					50÷350 bar-725÷5100 psi- (test setting 280 bar -4060 psi at 5 l/min.-1.3 US gpm)			1,47	3.24				
					100÷700 bar-1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min.-1.3 US gpm)			2,89	6.37				

## Dimensions and hydraulic circuit

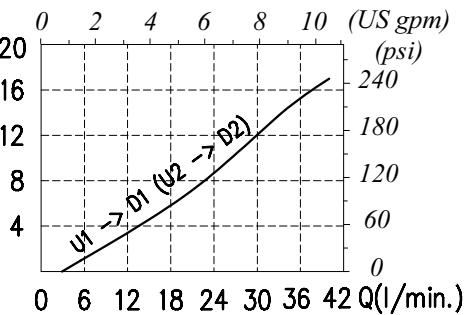


## Rating diagrams

Typical pressure drop vs. flow characteristics

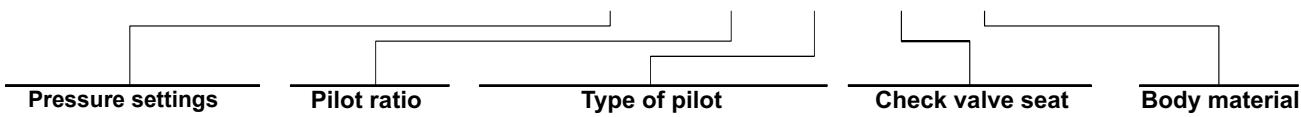


Typical pressure drop vs. flow characteristics



## Order code

VODL /SC / F 38 / □□ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

p3) 1:3  
p4) 1:4  
(Standard)

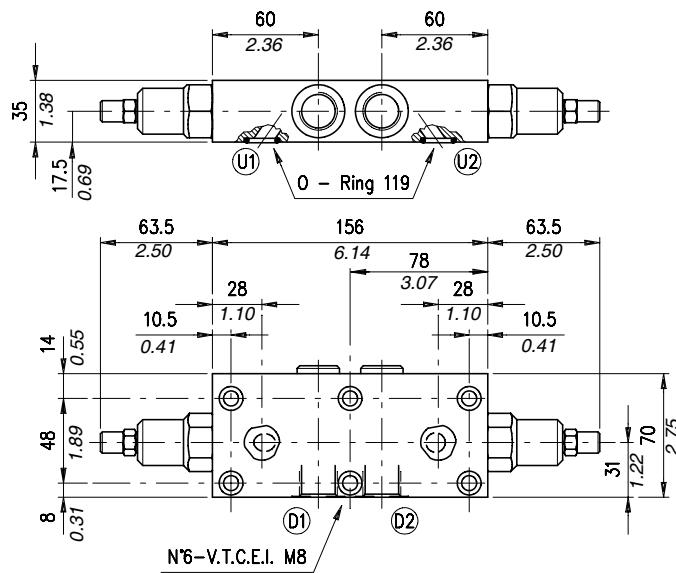
Without damper (Standard)  
PG) With damper

See body  
VRR) Hardened steel

Aluminium  
acSteel

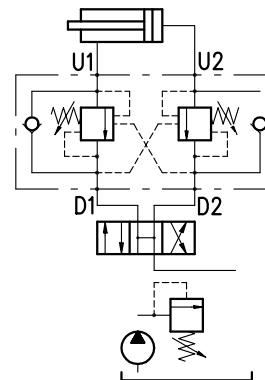
TG) 100÷700 bar (1450÷10150 psi)

Dimensions and hydraulic circuit



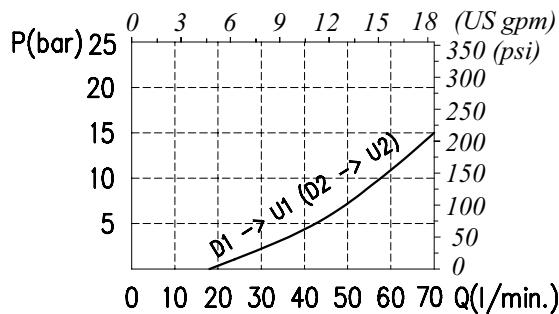
D1-D2	U1-U2*
G 1/2	ø9 - Ø 0.35

\* Dimensions are in mm - in

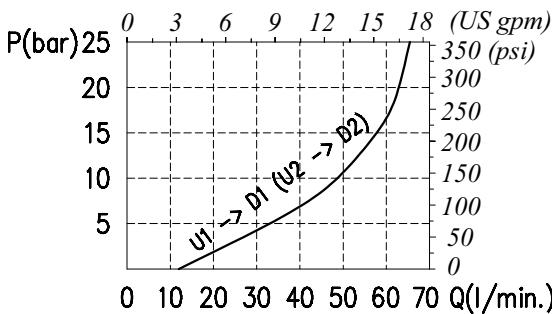


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics

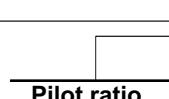


Order code

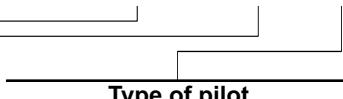
VODL /SC / F 12 / □□ . S .□□ . □□ . □□ / □□



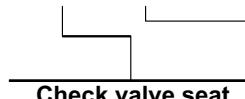
Pressure settings



Pilot ratio



Type of pilot



Check valve seat



Body material

**TS)** 5÷210 bar (72.5÷3050 psi)  
**TR)** 50÷350 bar (725÷5100 psi)  
(Standard)

**TG)** 100÷700 bar (1450÷10150 psi)

p3)1:3  
p4)1:7

(Standard)

Without damper (Standard)  
PG) With damper

See body  
VRR) Hardened steel

Aluminium  
ac) Steel



## Operation

The oil flow is allowed from A (B) to A1 (B1) and is stopped in the opposite way from A1 (B1) to A (B) up to the spring setting value. Free oil flow from A1 (B1) to A (B) is strictly possible when the pilot pressure in B and B1 (A and A1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

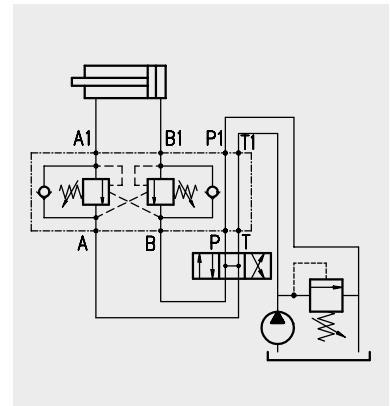
**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}$ .

Counterpressure in A (B) increase the setting value (1:1 ratio) of the poppet spring and negatively affect the pilot pressure (1:1 ratio).

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.

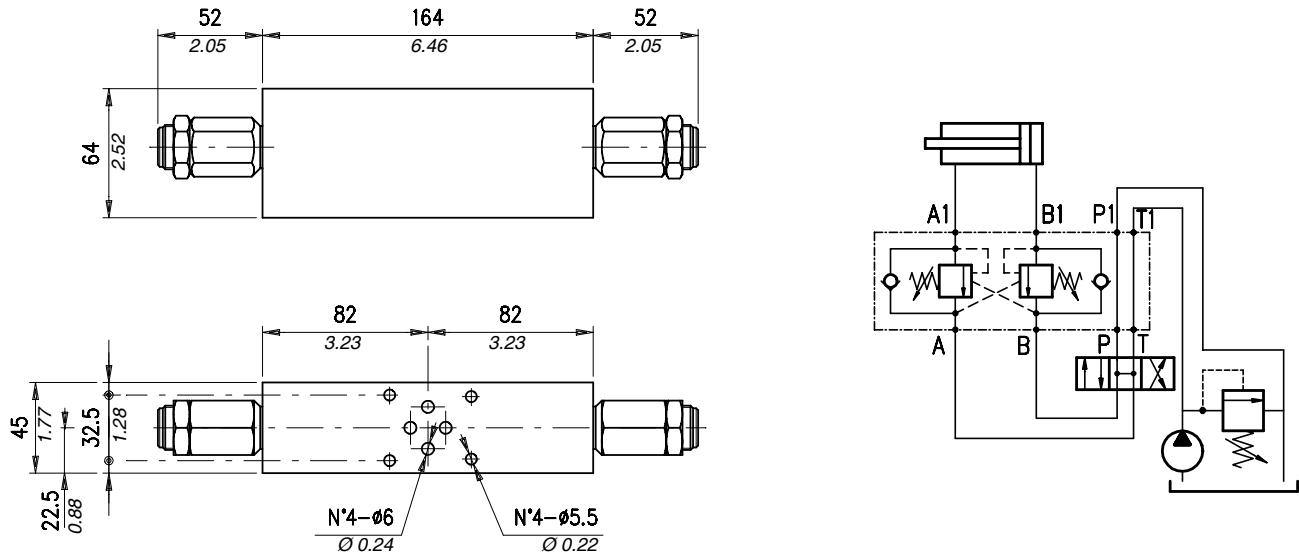


## Performance

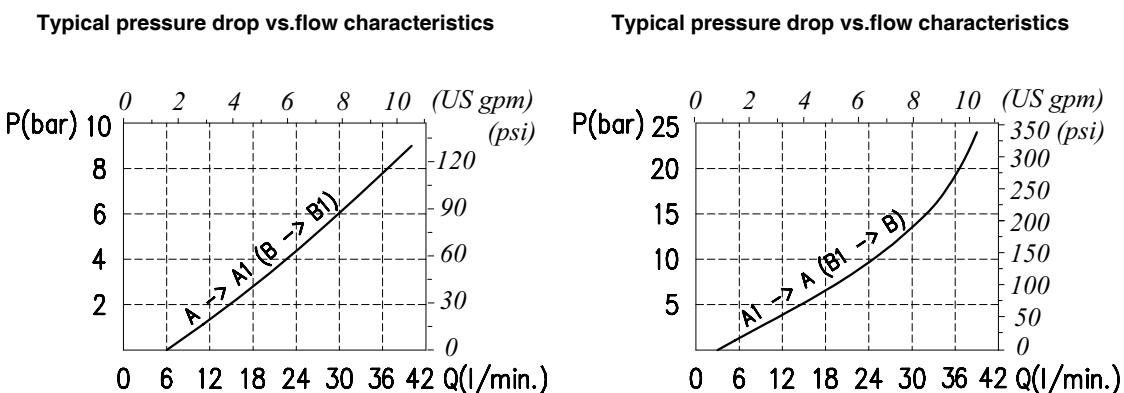
### Body Valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from A1 (B1) to A (B)	Pilot ratio	Weight	
	l/min	US gpm	bar	psi				kg	lb
VODL/ML 6-38	35	9.2	210 (alum.)	3050 (alum.)	5÷210 bar-72.5÷3050 psi (test setting 170 bar-2500 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	1,75	3.85
					50÷350 bar -725÷5100 psi (test setting 280 bar-4060 psi at 5 l/min.-1.3 US gpm)			aluminium	
	70	18	350 (steel)	5100 (steel)	100÷700 bar -1450÷10150 psi (test setting 350 bar-5100 psi at 5 l/min.-1.3 US gpm)		1:7 (standard type) 1:3 (on request only)	3,75	8.27
								steel	
VODL/ML 10-12	70	18				3,21	7.08	aluminium	
								steel	
								7,46	16.45

## Dimensions and hydraulic circuit



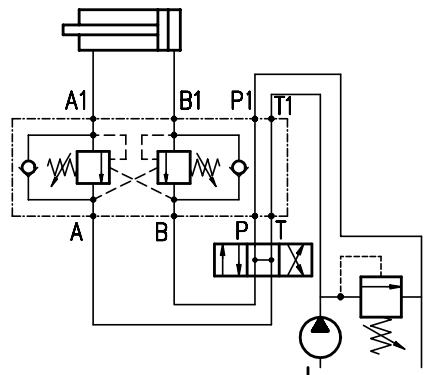
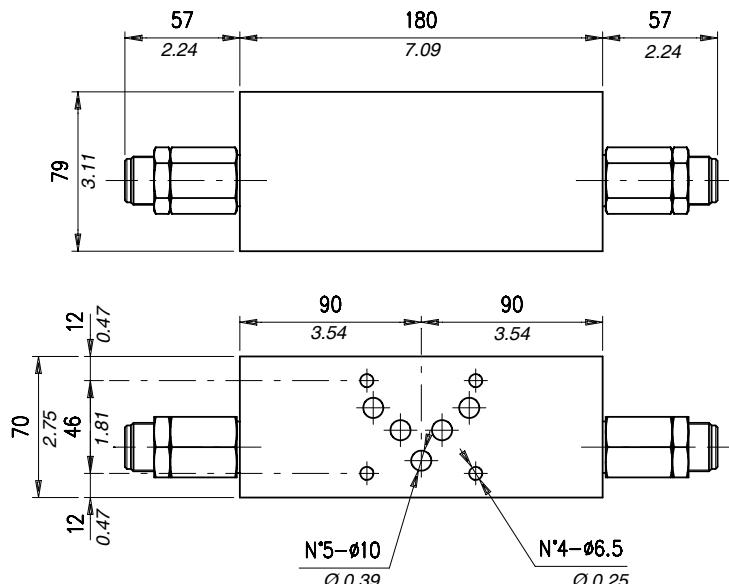
## Rating diagrams



## Order code

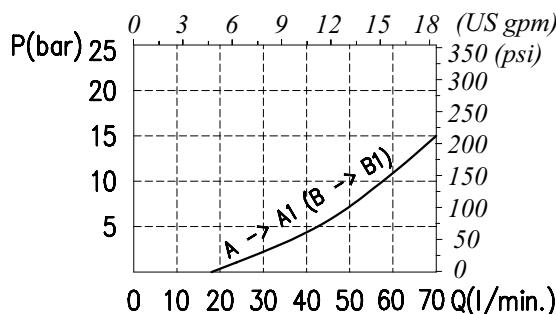
VODL /ML 6 - 38 / □□ . S .□□ . □□ . □□ / □□				
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3)1:3 p4)1:4 (Standard)	PG) Without damper (Standard) PG) With damper	VRR) See body Hardened steel	Aluminium acSteel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit

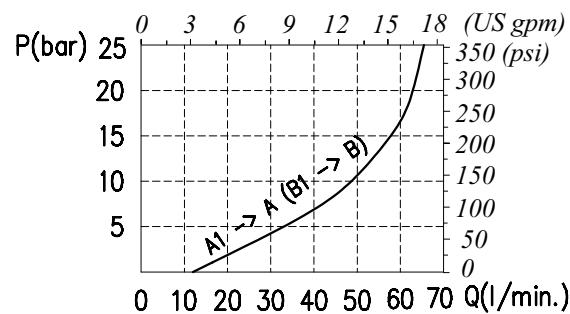


Rating diagrams

Typical pressure drop vs. flow characteristics



Typical pressure drop vs. flow characteristics



Order code

VODL /ML 10 - 12 / □□ . S .□□ . □□ . □□ / □□



TS) 5÷210 bar (72.5÷3050 psi)  
TR) 50÷350 bar (725÷5100 psi)  
(Standard)

TG) 100÷700 bar (1450÷10150 psi)

p3)1:3  
p7)1:7  
(Standard)

Without damper (Standard)  
PG) With damper

See body  
VRR) Hardened steel

Aluminium  
ac) Steel



## Operation

The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) ÷ pilot ratio = pilot pressure**

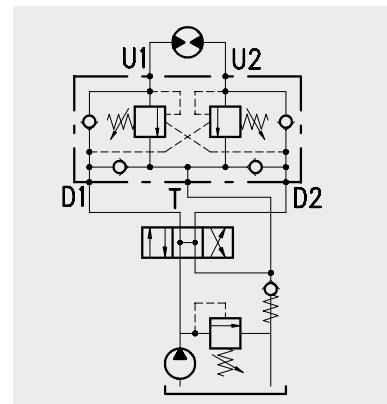
For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar} - 430 \text{ psi}]$ .

Counterpressure in D1 (D2) increase the setting value (1:1 ratio) of the poppet spring and negatively affect the pilot pressure (1:1 ratio).

Use of two check-valves between D1 (D2) and T avoids cavitation on the pressure line during relief operation. To obtain immediate valve response and no pressure drop, preferably mount this valve next to the application to check.

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action.



## Performance

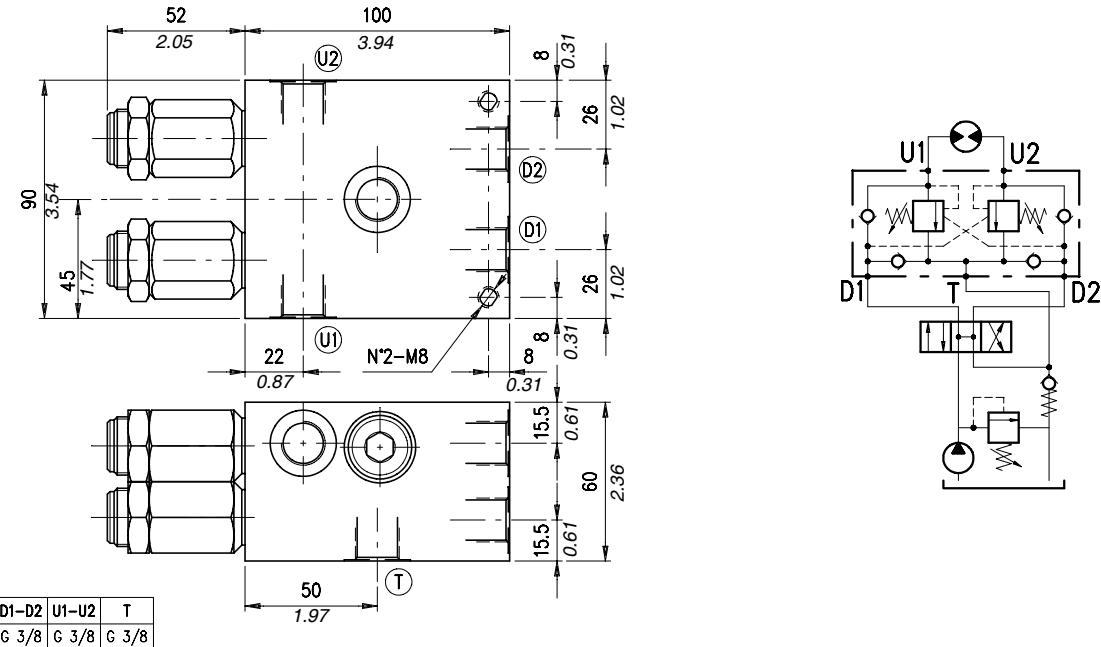
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from A1 (B1) to A (B)	Pilot ratio	Weight		Overcenter cartridge
	l/min	US gpm	bar	psi				kg	lb	
VABAL 38	35	9.2	210 (alum.)	3050 (alum.)	5÷210 bar -72.5÷3050 psi (test setting 170 bar-2500 psi at 5 l/min.-1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting value with oil viscosi- ty of 46 cSt.	1:4 (standard type) 1:3 (on request only)	1,95	4.30	VMPD 38
VABAL 12	70	18						4,01	8.84	
VABAL 34	100	26						2,45	5.40	VMPD 12
VABAL 100	180	46						5,05	11.13	
								4,42	9.74	VMPD 34
								8,73	19.25	
								4,42	9.74	
								8,73	19.25	

# Type VABAL 38

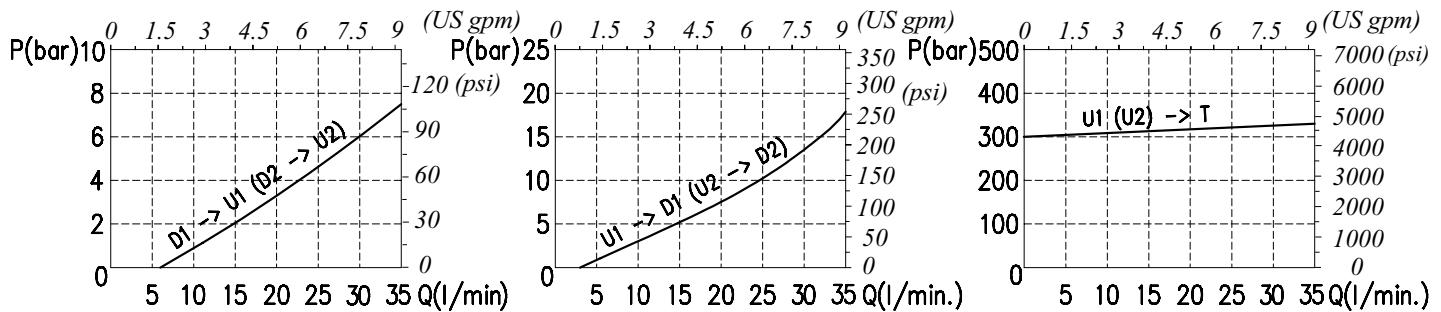
Cross-line, relief valve for motion control, anti-shock and anti-cavitation, line mounting, cartridge construction

## Dimensions and hydraulic circuit



## Rating diagrams

Typical pressure drop vs. flow characteristics

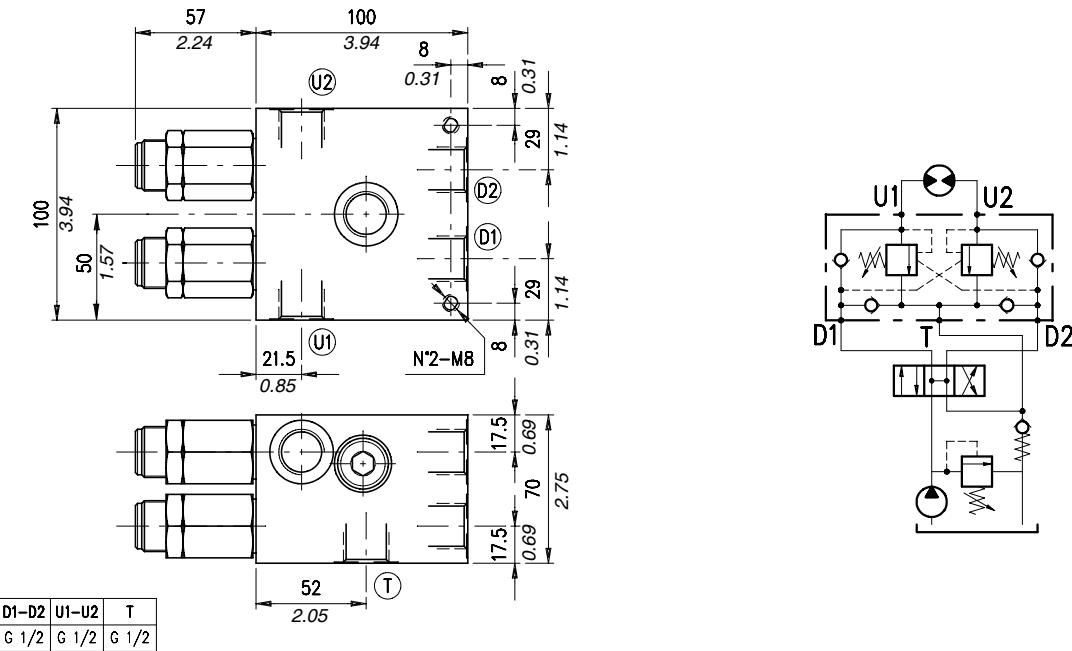


## Order code

VABAL 38 / □□ . S . □□ . □□ . □□ / □□

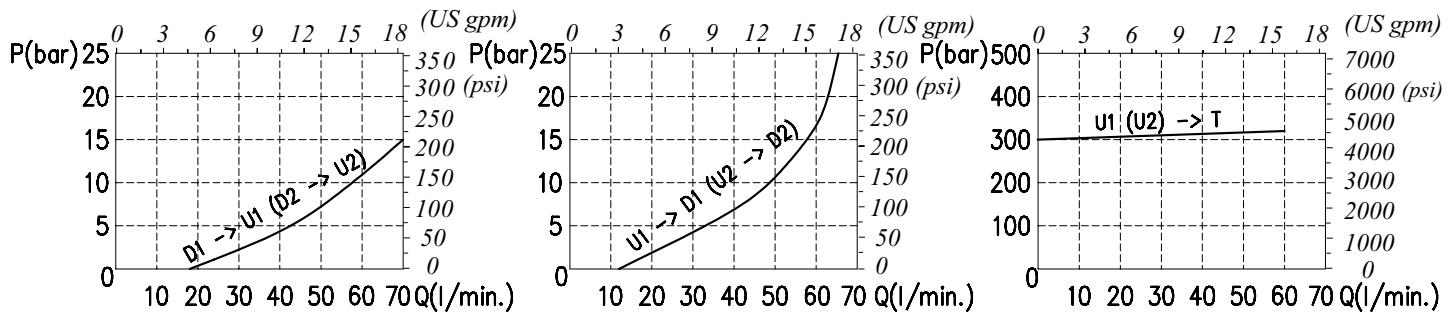
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3) 1:3 p4) 1:4 (Standard)	Without damper (Standard) PG) With damper	See body VRR) Hardened steel	- Aluminium ac Steel
TG) 100÷700 bar (1450÷10150 psi)				

Dimensions and hydraulic circuit



Rating diagrams

Typical pressure drop vs. flow characteristics

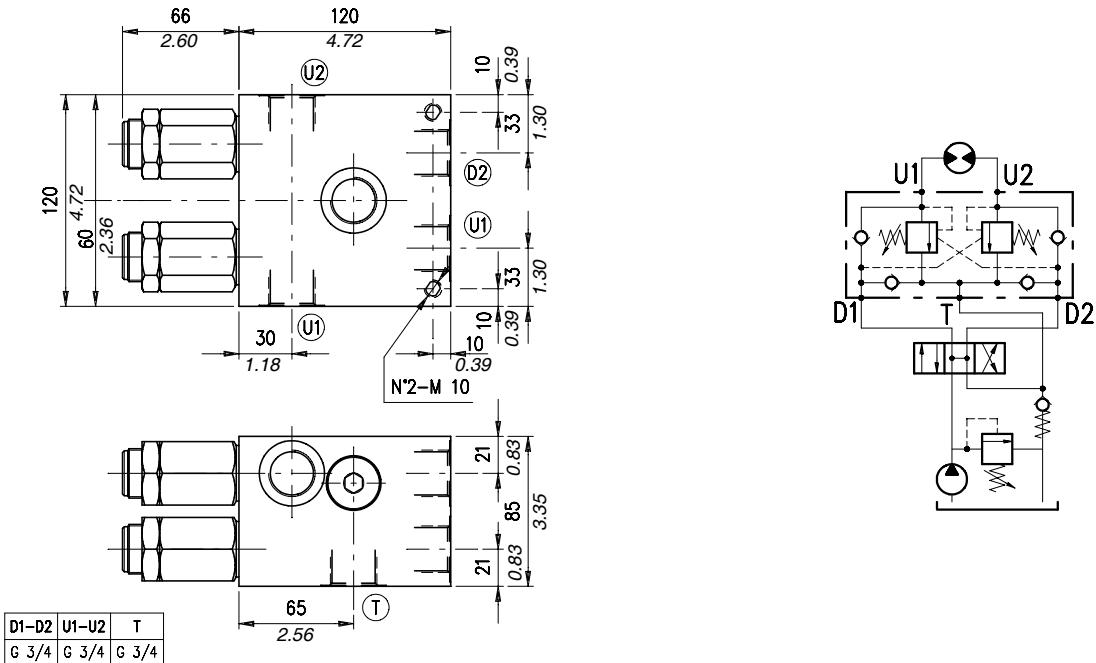


Order code

VABAL 12 / □□ . S .□□ . □□ . □□ / □□

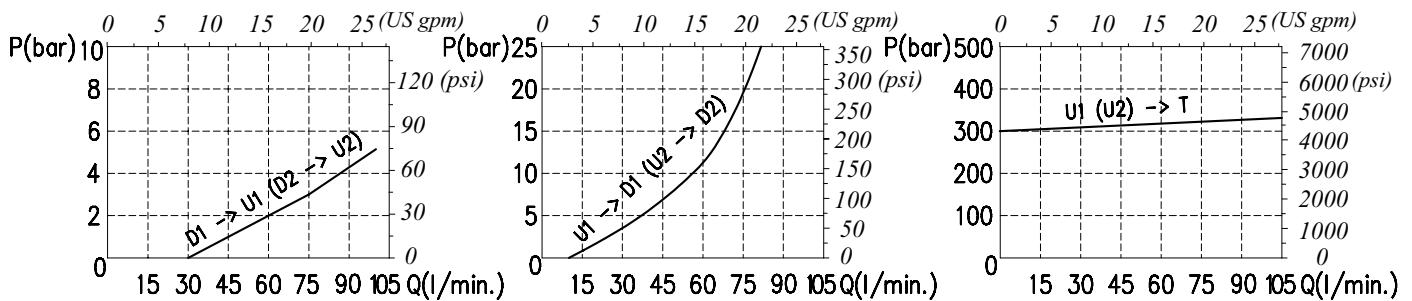
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	PG) Without damper (Standard)	VRR) See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7 (Standard)	PG) With damper	VRR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

## Dimensions and hydraulic circuit



## Rating diagrams

Typical pressure drop vs. flow characteristics

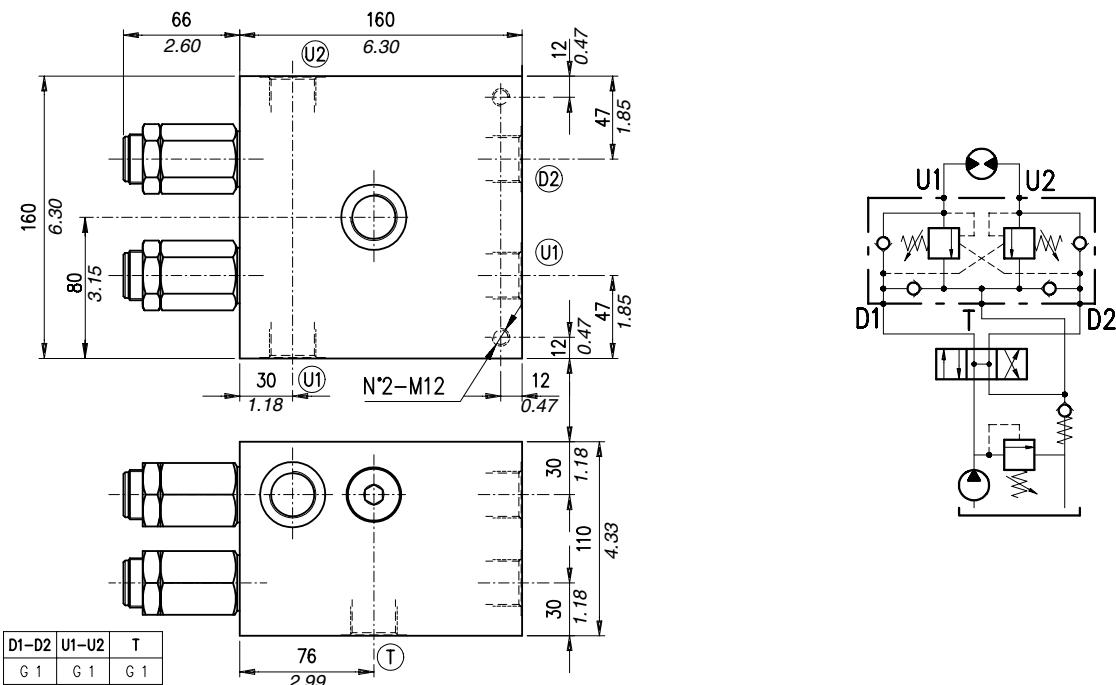


## Order code

VABAL 34 / □□ . S .□□ . □□ . □□ / □□

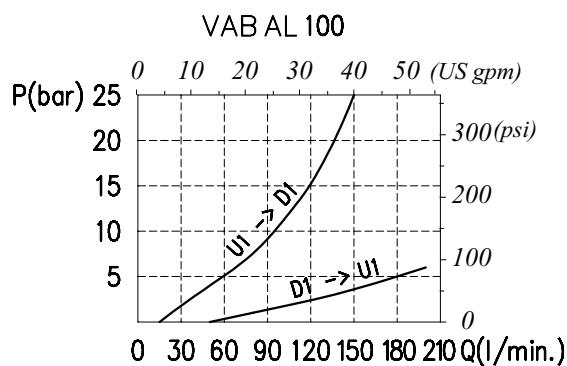
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3	Without damper (Standard)	See body	Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p7) 1:7	With damper (Standard)	VR) Hardened steel	Steel
TG) 100÷700 bar (1450÷10150 psi)				

#### **Dimensions and hydraulic circuit**



## – Rating diagrams

#### **Typical pressure drop vs. flow characteristics**



## **– Order code**

VABAL 100 / □□ . S. □□ . □□ . □□ / □□

Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi) TR) 50÷350 bar (725÷5100 psi) (Standard)	p3)1:3 p7)1:7	PG) Without damper (Standard) With damper (Standard)	VRR) See body Hardened steel	Aluminium Steel
TG) 100÷700 bar (1450÷10150 psi)				



## Operation

The oil flow is allowed from D1 (D2) to U1 (U2) and is stopped in the opposite way from U1 (U2) to D1 (D2) up to the spring setting value. Free oil flow from U1 (U2) to D1 (D2) is strictly possible when the pilot pressure in D2 and U2 (D1 and U1) is strong enough to pilot the valve poppet.

Use the following formula to assert the applicable pilot pressure:

**(valve setting - load pressure) / pilot ratio = pilot pressure**

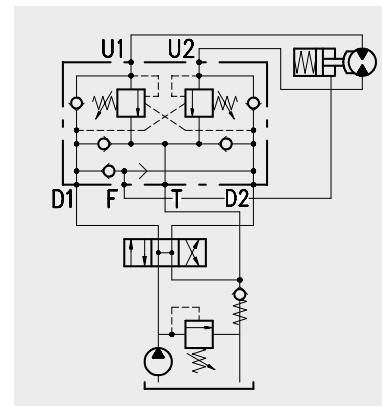
For example:

If your pilot ratio is 1:4, your setting pressure is 250 bar (3600 psi) and your load pressure is 130 bar (1900 psi) then you will need 30 bar (430 psi) pilot pressure in order to displace the load  $[(250 \text{ bar} - 3600 \text{ psi}) - 130 \text{ bar} - 1900 \text{ psi}] \div 4 = 30 \text{ bar}$  [430 psi].

Counterpressure in D1 (D2) increase the setting value (1:1 ratio) of the poppet spring and negatively affect the pilot pressure (1:1 ratio).

Use of two check-valves between D1 (D2) and T avoids cavitation on the pressure line during relief operation. To obtain immediate valve response and no pressure drop, preferably mount this valve next to the application to check.

Lack of overcenter stability and troublesome motion even after complete valve assembly, will suggest that the valve application may require a PG version. Please contact our technical service for action. Use of a special shuttle valve allows for release of hydraulic parking brakes.



## Performance

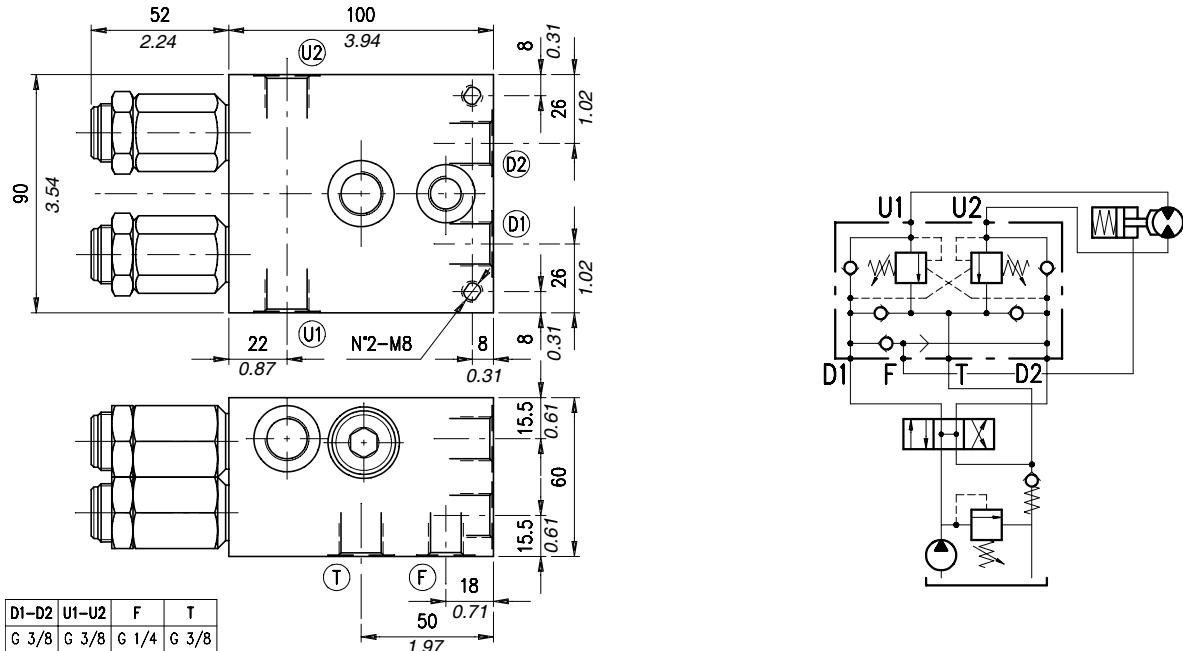
### Body valves

Type	Maximum flow		Maximum pressure		Application range with standard springs	Oil leakage from A1 (B1) to A (B)	Pilot ratio	Weight		Overcenter cartridge
	l/min	US gpm	bar	psi				kg	lb	
VABAL/SF 38	35	9.2	210 (aluminium) 350 (steel)	3050 (alum.) 5100 (steel)	5÷210 bar -72.5÷3050 psi (test setting 170 bar -2500 psi at 5 l/min. -1.3 US gpm)	0,25 cm <sup>3</sup> /min -15x10 <sup>-3</sup> in <sup>3</sup> /min (5 drops) at 210 bar -3050 psi and 80% of the spring setting va- lue with oil viscosity of 46 cSt.	1:4 (standard type) 1:3 (on request only)	1,96	4.32	VMPD 38
VABAL/SF 12					50÷350 bar -725÷5100 psi (test setting 280 bar -4060 psi at 5 l/min. -1.3 US gpm)			3,98	8.77	
VABAL/SF 34					100-700 bar- 1450÷10150 psi (test setting 350 bar -5100 psi at 5 l/min. -1.3 US gpm)			2,46	5.42	VMPD 12
								4,98	10.98	
								4,50	9.92	VMPD 34
								8,71	19.20	
									steel	

# Type VABAL/SF 38

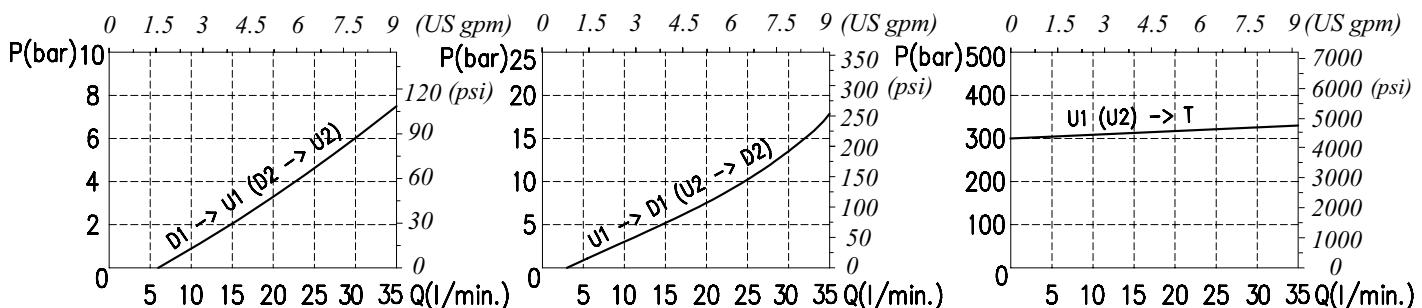
Cross-line, relief valve for motion control, anti-shock and anti-cavitation, line mounting. Cartridge construction and connection for hydraulic brakes release

## Dimensions and hydraulic circuit



## Rating diagrams

Typical pressure drop vs. flow characteristics

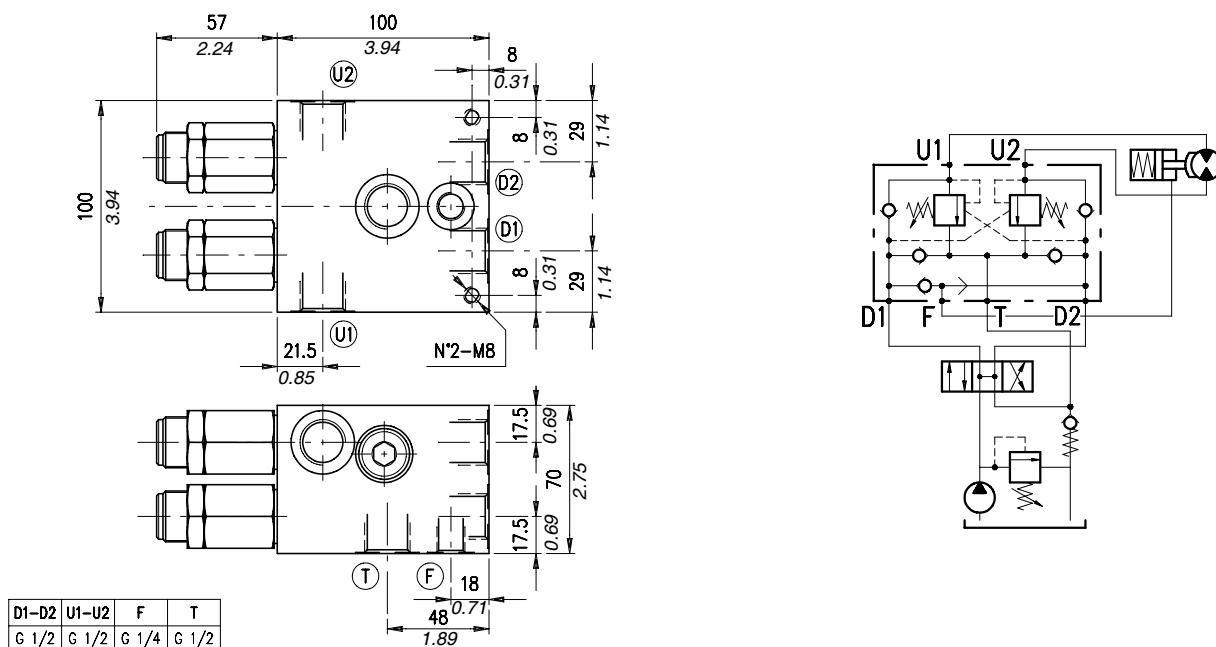


## Order code

VABAL /SF 38 / □□ . S .□□ . □□ . □□ / □□

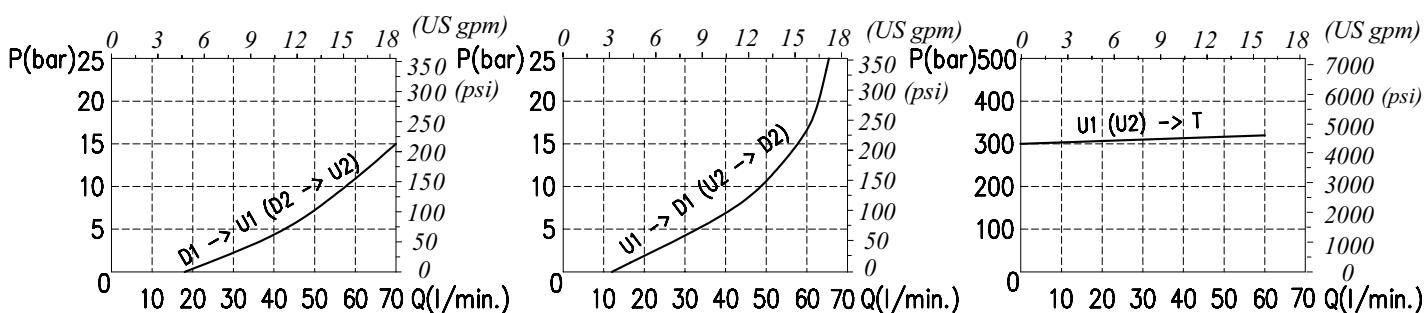
Pressure settings	Pilot ratio	Type of pilot	Check valve seat	Body material
TS) 5÷210 bar (72.5÷3050 psi)	p3) 1:3 (Standard)	— Without damper (Standard)	See body	— Aluminium
TR) 50÷350 bar (725÷5100 psi) (Standard)	p4) 1:4	PG) With damper	VRR) Hardened steel	ac) Steel
TG) 100÷700 bar (1450÷10150 psi)				

#### - Dimensions and hydraulic circuit



## – Rating diagrams

#### **Typical pressure drop vs. flow characteristics**



## **– Order code**

VABAL /SF 12 / □□ . S .□□ . □□ . □□ / □□

## **Pressure settings**

---

Pilot ratio

## Type of pilot

## **Body material**

**TS)** 5÷210 bar (72.5÷3050 psi)  
**TR)** 50÷350 bar (725÷5100 psi)

n3)1:3

Without damper  
(Standard)

**VRR**) See body  
Hardened steel

- Aluminium  
Steel

**TG)** 100÷700 bar (1450÷10150 psi)

n7)1·7

**PG)** With damper (Standard)

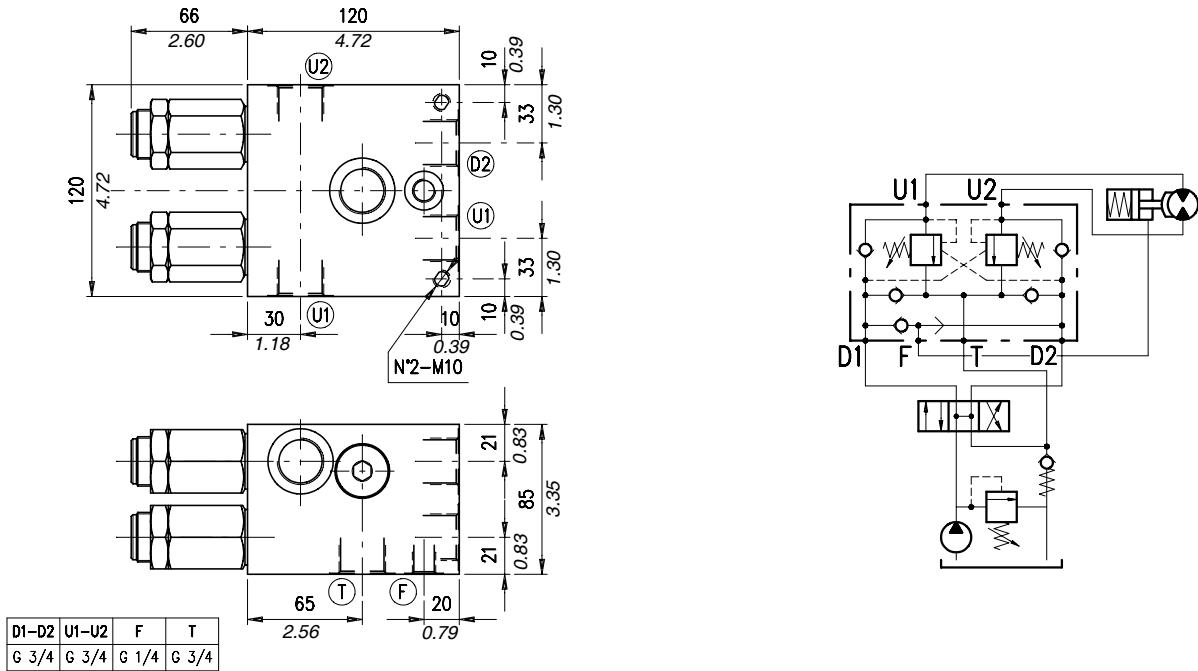
**VRR**) Hardened steel

- Aluminium  
Steel

# Type VABAL/SF 34

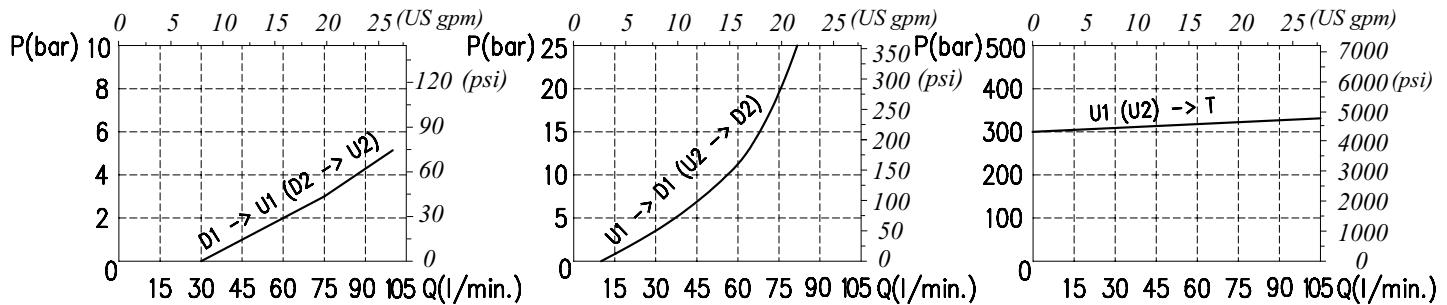
Cross-line, relief valve for motion control, anti-shock and anti-cavitation, line mounting.  
Cartridge construction and connection for hydraulic brakes release

## **Dimensions and hydraulic circuit**



## Rating diagrams

### **Typical pressure drop vs. flow characteristics**



## **Order code**

VABAL /SF 34 / □□ . S .□□ . □□ . □□ / □□

### **Pressure settings**

### Pilot ratio

### Type of pilot

#### **Check valve seat**

### **Body material**

**TS)** 5÷210 bar (72.5÷3050 psi)

**TR) 50÷350 bar (725÷5100 psi)**  
**(Standard)**

**TG)** 100÷700 bar (1450÷10150 psi)

n3)1·3

p3) 1.3  
(Sta

p7)1:7

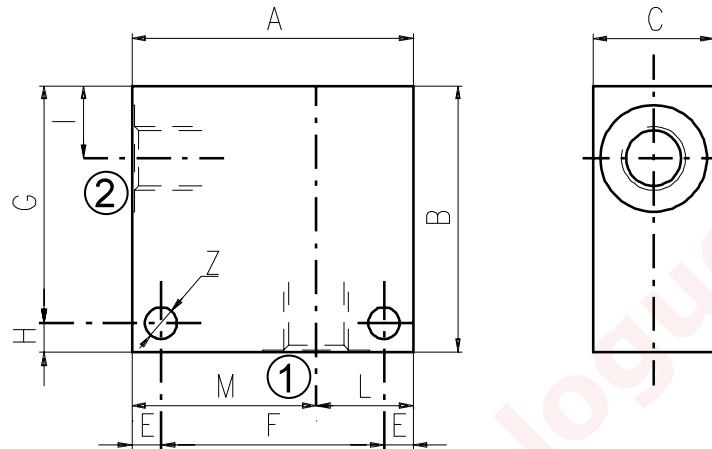
- Without damper  
(Standard)

**VRR**) See body  
Hardened steel

### Aluminium Steel

## Dimensions

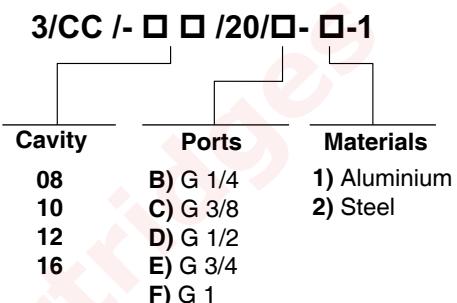
Material	Max. pressure	
	bar	psi
Alluminium	210	3050
Steel	350	5100



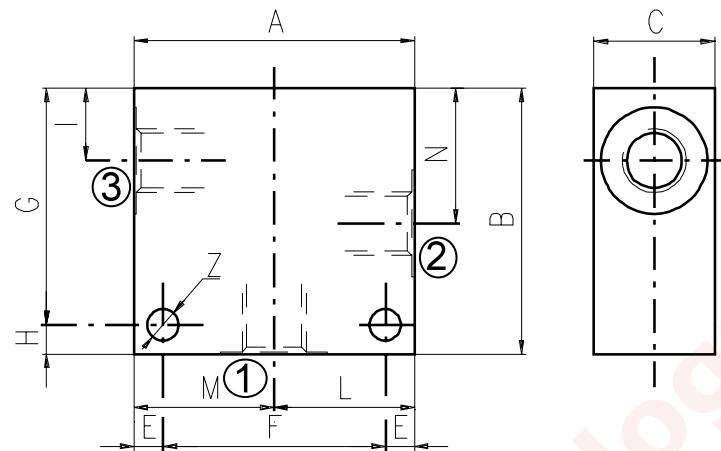
Cavity	Ports		A	B	C	E	F	G	H	I	L	M	Z
SAE 8/2	G 1/2	mm	70	65	35	7	56	53	12	14,5	35	35	6,5
		in	2.75	2.56	1.38	0.27	2.20	2.09	0.47	0.57	1.38	1.38	0.25
	G 1/4	mm	50	50	30	6	38	44	6	14,8	20	30	6,5
		in	1.97	1.97	1.18	0.24	1.50	1.73	0.24	0.58	0.79	1.18	0.25
	G 3/8	mm	50	50	30	6	38	44	6	14,8	20	30	6,5
		in	1.97	1.97	1.18	0.24	1.50	1.73	0.24	0.58	0.79	1.18	0.25
	SAE6	mm	50	50	30	6	38	44	6	14,8	20	30	6,5
		in	1.97	1.97	1.18	0.24	1.50	1.73	0.24	0.58	0.79	1.18	0.25
SAE 10/2	G 1/4	mm	60	60	35	6	48	54	6	18,8	25	35	6,5
		in	2.36	2.36	1.38	0.24	1.89	2.12	0.24	0.74	0.98	1.38	0.25
	G 3/8	mm	60	60	35	6	48	54	6	18,8	25	35	6,5
		in	2.36	2.36	1.38	0.24	1.89	2.12	0.24	0.74	0.98	1.38	0.25
	G 1/2	mm	60	60	35	6	48	54	6	18,8	25	35	6,5
		in	2.36	2.36	1.38	0.24	1.89	2.12	0.24	0.74	0.98	1.38	0.25
	SAE8	mm	60	70	35	6	48	64	6	18,8	25	35	6,5
		in	2.36	2.75	1.38	0.24	1.89	2.52	0.24	0.74	0.98	1.38	0.25
SAE 12/2	SAE10	mm	70	70	35	6	58	64	6	18,5	35	35	6,5
		in	2.75	2.75	1.38	0.24	2.28	2.52	0.24	0.73	1.38	1.38	0.25
	SAE12	mm	70	70	40	8	54	62	8	22	30	40	8,5
		in	2.75	2.75	1.57	0.31	2.12	2.44	0.31	0.87	1.18	1.57	0.33
SAE 12/2	G 1/2	mm	70	80	40	8	54	72	8	25	30	40	8,5
		in	2.75	3.15	1.57	0.31	2.12	2.83	0.31	0.98	1.18	1.57	0.33
	G 3/4	mm	70	90	40	8	54	82	8	25	30	40	8,5
		in	2.75	3.54	1.57	0.31	2.12	3.23	0.31	0.98	1.18	1.57	0.33
SAE 10	SAE10	mm	70	85	40	8	54	77	8	25	30	40	8,5
		in	2.75	3.35	1.57	0.31	2.12	3.03	0.31	0.98	1.18	1.57	0.33
SAE12	SAE12	mm	70	85	40	8	54	77	8	25	30	40	8,5
		in	2.75	3.35	1.57	0.31	2.12	3.03	0.31	0.98	1.18	1.57	0.33

Cavity	Ports		A	B	C	E	F	G	H	I	L	M	Z
SAE 16/2	G 1/2	mm	80	90	50	10	60	80	10	25	35	45	10,5
		in	3.15	3.54	1.97	0.39	2.36	3.15	0.39	0.98	1.38	1.77	0.41
	G 3/4	mm	80	90	50	10	60	80	10	25	35	45	10,5
		in	3.15	3.54	1.97	0.39	2.36	3.15	0.39	0.98	1.38	1.77	0.41
	G 1	mm	85	100	60	10	65	90	10	23,5	40	45	10,5
		in	3.35	3.94	2.36	0.39	2.56	3.54	0.39	0.92	1.57	1.77	0.41
	SAE12	mm	80	90	50	10	60	80	10	25	35	45	10,5
		in	3.15	3.54	1.97	0.39	2.36	3.15	0.39	0.98	1.38	1.77	0.41
	SAE16	mm	80	100	50	10	60	90	10	25	35	45	10,5
		in	3.15	3.94	1.97	0.39	2.36	3.54	0.39	0.98	1.38	1.77	0.41

Order code —



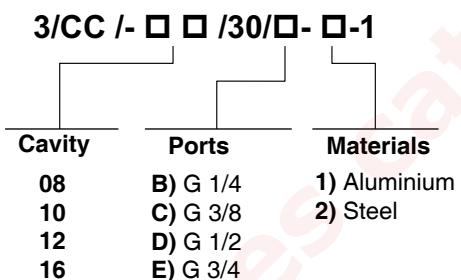
Material	Max. pressure	
	bar	psi
Alluminium	210	3050
Steel	350	5100



Cavity	Ports		A	B	C	E	F	G	H	I	L	M	N	Z
SAE 8/3	G 1/4	mm	60	60	30	7	46	48	12	14,8	30	30	29,1	6,5
		in	2.36	2.36	1.18	0.27	1.81	1.89	0.47	0.58	1.18	1.18	1.14	0.25
	G 3/8	mm	60	60	30	7	46	48	12	14,5	30	30	29,1	6,5
		in	2.36	2.36	1.18	0.27	1.81	1.89	0.47	0.57	1.18	1.18	1.14	0.25
	G 1/2	mm	70	65	35	7	56	53	12	14,5	35	35	29,1	6,5
		in	2.75	2.56	1.38	0.27	2.20	2.09	0.47	0.57	1.38	1.38	1.14	0.25
	SAE6	mm	60	60	30	7	46	48	12	14,5	30	30	29,1	6,5
		in	2.36	2.36	1.18	0.27	1.81	1.89	0.47	0.57	1.18	1.18	1.14	0.25
SAE 10/3	G 1/4	mm	60	65	35	6	48	59	6	18	30	30	34,5	7
		in	2.36	2.56	1.38	0.24	1.89	2.32	0.24	0.70	1.18	1.18	1.36	0.27
	G 3/8	mm	60	65	35	6	48	59	6	18,8	30	30	34,5	7
		in	2.36	2.56	1.38	0.24	1.89	2.32	0.24	0.74	1.18	1.18	1.36	0.27
	G 1/2	mm	65	70	35	6	53	64	6	18,8	32,5	32,5	34,5	7
		in	2.56	2.75	1.38	0.24	2.09	2.52	0.24	0.74	1.28	1.28	1.36	0.27
	SAE6	mm	65	70	35	6	53	64	6	18,8	32,5	32,5	34,5	7
		in	2.56	2.75	1.38	0.24	2.09	2.52	0.24	0.74	1.28	1.28	1.36	0.27
SAE 12/3	SAE8	mm	65	70	35	6	53	64	6	18,8	32,5	32,5	34,5	7
		in	2.56	2.75	1.38	0.24	2.09	2.52	0.24	0.74	1.28	1.28	1.36	0.27
	G 1/2	mm	70	100	40	8	54	92	8	25	35	35	53,5	8,5
		in	2.75	3.94	1.57	0.31	2.12	3.6	0.31	0.98	1.38	1.38	2.10	0.33
	G 3/4	mm	90	100	50	10	70	90	10	25,1	45	45	53,5	10,5
		in	3.54	3.94	1.97	0.39	2.75	3.54	0.39	0.99	1.77	1.77	2.11	0.41
	SAE10	mm	80	100	40	8	64	92	8	25	40	40	53,5	8,5
		in	3.15	3.94	1.57	0.31	2.52	3.6	0.31	0.98	1.57	1.57	2.11	0.33
	SAE12	mm	80	100	45	8	64	92	8	25	40	40	53,5	8,5
		in	3.15	3.94	1.77	0.31	2.52	3.6	0.31	0.98	1.57	1.57	2.11	0.33

Cavity	Ports		A	B	C	E	F	G	H	I	L	M	N	Z
SAE 16/3	G 3/4	mm	90	100	50	10	70	90	10	25,1	45	45	53,5	10,5
		in	3.54	3.94	1.97	0.39	2.75	3.54	0.39	0.99	1.77	1.77	2.11	0.41
	SAE12	mm	90	105	50	10	70	95	10	25,1	45	45	53,5	10,5
		in	3.54	4.13	1.97	0.39	2.75	3.74	0.39	0.99	1.77	1.77	2.11	0.41
	SAE16	mm	90	105	50	10	70	95	10	25,1	45	45	53,5	10,5
		in	3.54	4.13	1.97	0.39	2.75	3.74	0.39	0.99	1.77	1.77	2.11	0.41

Order code —

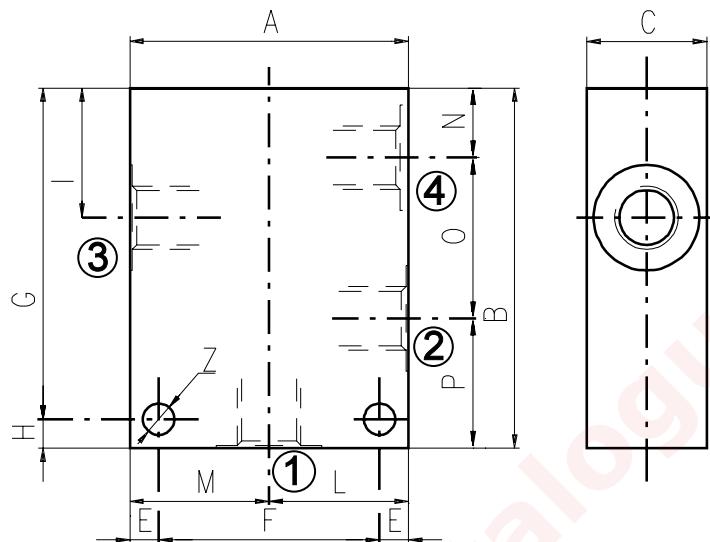


## 4 WAY BODIES

# 2, 3 and 4 way bodies

## Dimensions

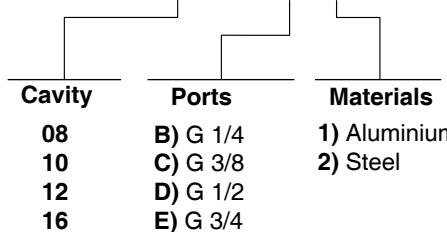
Material	Max. pressure	
	bar	psi
Alluminium	210	3050
Steel	350	5100



Cavity	Ports		A	B	C	E	F	G	H	I	L	M	N	O	P	Z
SAE 8/4	G 1/4	mm	60	75	30	7	46	63	12	29,1	30	30	14,8	29,1	31,1	6,5
		in	2.36	2.95	1.18	0.27	1.81	2.48	0.47	1.14	1.18	1.18	0.58	1.14	1.22	0.25
	SAE6	mm	60	75	30	7	46	63	12	29,1	30	30	14,8	29,1	31,1	6,5
		in	2.36	2.95	1.18	0.27	1.81	2.48	0.47	1.14	1.18	1.18	0.58	1.14	1.22	0.25
SAE 10/4	G 3/8	mm	60	85	35	6	48	79	6	34,5	30	30	18,8	31,7	34,5	7
		in	2.36	3.35	1.38	0.24	1.89	3.11	0.24	1.36	1.18	1.18	0.74	1.25	1.36	0.27
	G 1/2	mm	70	85	35	6	58	79	6	34,5	35	35	18,8	31,7	34,5	7
		in	2.75	3.35	1.38	0.24	2.28	3.11	0.24	1.36	1.38	1.38	0.74	1.25	1.36	0.27
	SAE6	mm	60	85	35	6	48	79	6	34,5	30	30	18,8	31,7	34,5	7
		in	2.36	3.35	1.38	0.24	1.89	3.11	0.24	1.36	1.18	1.18	0.74	1.25	1.36	0.27
	SAE8	mm	70	85	35	6	58	79	6	34,5	35	35	18,8	31,7	34,5	7
		in	2.75	3.35	1.38	0.24	2.28	3.11	0.24	1.36	1.38	1.38	0.74	1.25	1.36	0.27
SAE 12/4	G 1/2	mm	80	115	40	8	64	107	8	44	40	40	22	44,5	48,5	8,5
		in	3.15	4.53	1.57	0.31	2.52	4.21	0.31	1.73	1.57	1.57	0.87	1.75	1.9	0.33
	SAE10	mm	80	115	40	8	64	107	8	44	40	40	22	44,5	48,5	8,5
		in	3.15	4.53	1.57	0.31	2.52	4.21	0.31	1.73	1.57	1.57	0.87	1.75	1.9	0.33
SAE 16/4	G 3/4	mm	100	130	50	10	80	120	10	53,5	50	50	25,1	56,9	48	10,5
		in	3.94	5.12	1.97	0.39	3.15	4.72	0.39	2.11	1.97	1.97	0.99	2.24	1.89	0.41

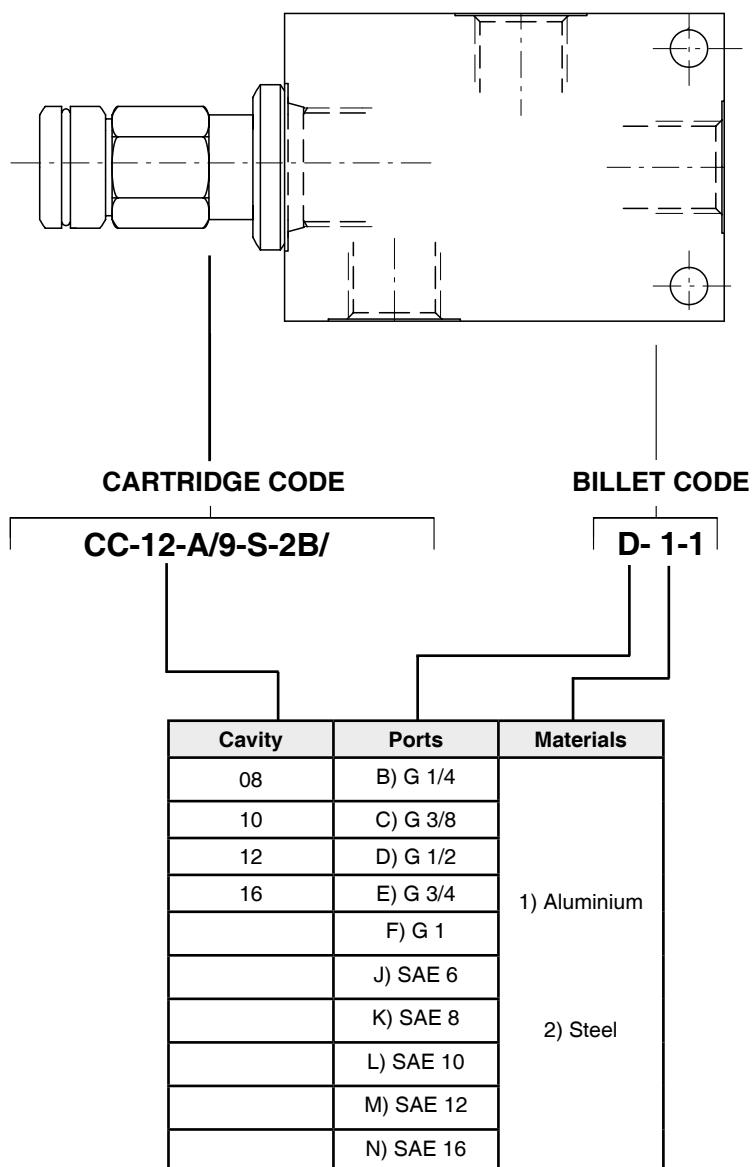
## Order code

3/CC /- □ □ /40/□- □-1



# Informations

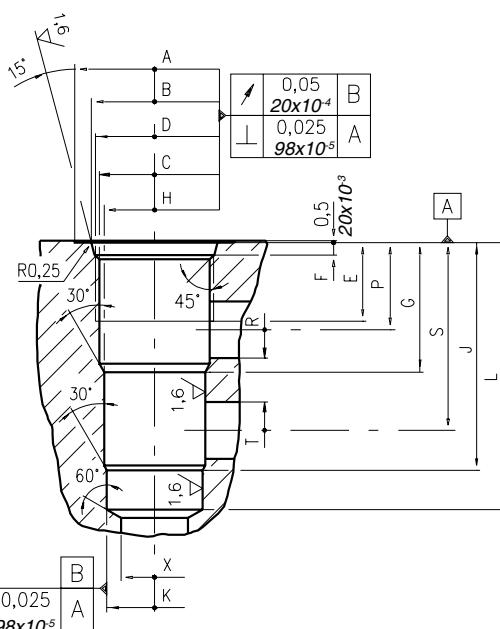
## How to order valves with body



# Cavities, tools and tap

## 3 WAY SAE CAVITY

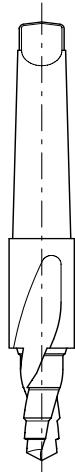
## Dimensions



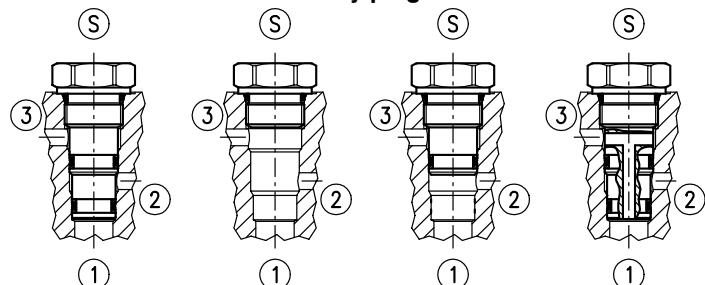
\	A	B ±0,05	C ±0,05	D	E	F	G	H ±0,02	J	K ±0,02	L	M ±0,02	N	P	R øMAX	S	T øMAX	U	V øMAX	X øMAX	Z øMIN	Prof. Z MIN	
08/3	mm	27	20,66	17,42	3/4-16 UNF	12,50	2,5	19,10	15,90	33,30	14,30	43,30	-	-	14,30	5,50	28,60	5,50	-	-	12,50	-	-
	in	1.06	0.81	0.68		0.49	0.10	0.75	0.62	1.31	0.56	1.70	-	-	0.56	0.22	1.12	0.22	-	-	0.49	-	-
10/3	mm	30	24,00	20,62	7/8-14 UNF	16,00	2,80	23,10	17,50	39,60	15,90	47,60	-	-	18,30	6,50	34,00	6,50	-	-	14,00	-	-
	in	1.18	0.94	0.81		0.63	0.11	0.94	0.69	1.56	0.62	1.87	-	-	0.72	0.25	1.34	0.25	-	-	0.55	-	-
12/3	mm	38	29,23	24,73	1 1/16-12 UNF	19,00	3,56	36,60	23,82	63,50	22,25	75,40	-	-	24,50	16,00	53,00	16,00	-	-	19,00	-	-
	in	1.50	1.15	0.97		0.75	0.14	1.44	0.94	2.5	0.88	2.97	-	-	0.96	0.63	2.09	0.63	-	-	0.75	-	-
16/3	mm	45	35,6	31,34	1 5/16-12 UNF	22,00	3,5	36,50	28,62	64,30	27,02	75,38	-	-	24,60	16,00	53,00	16,00	-	-	19,00	-	-
	in	1.77	1.40	1.23		0.87	0.14	1.44	1.13	2.53	1.06	2.97	-	-	0.97	0.63	2.09	0.63	-	-	0.75	-	-

## Cavity plugs

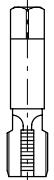
Rougher tool



Finisher tool



Tap

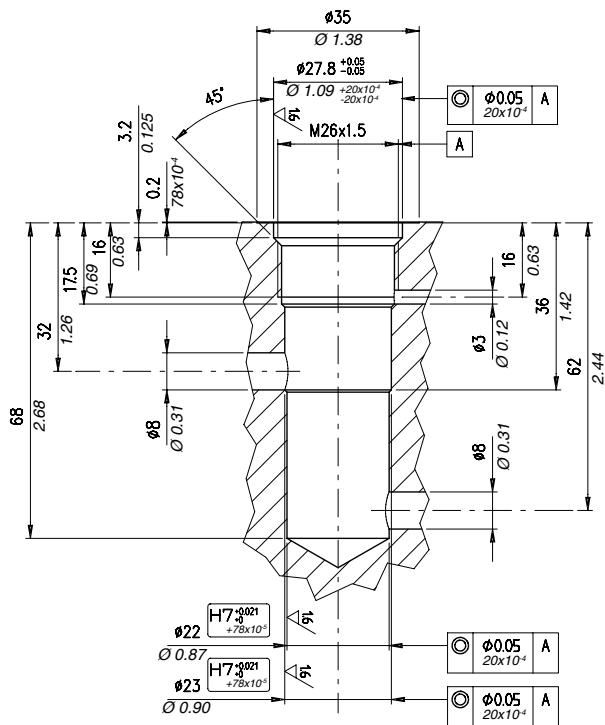


Cavity	Code number
08/3	3UT00052190
10/3	3UT00054170
12/3	3UT00054290
16/3	3UT00054470

Cavity	Code number
08/3	3UT00052740
10/3	3UT00054180
12/3	3UT00054300
16/3	3UT00054480

Cavity	Code number
08/3	3UT03416UNF
10/3	3UT07814UNF
12/3	3UT0111612UN
16/3	3UT0151612UN

## Dimensions



Rougher tool

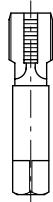
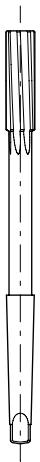
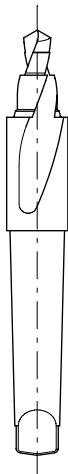
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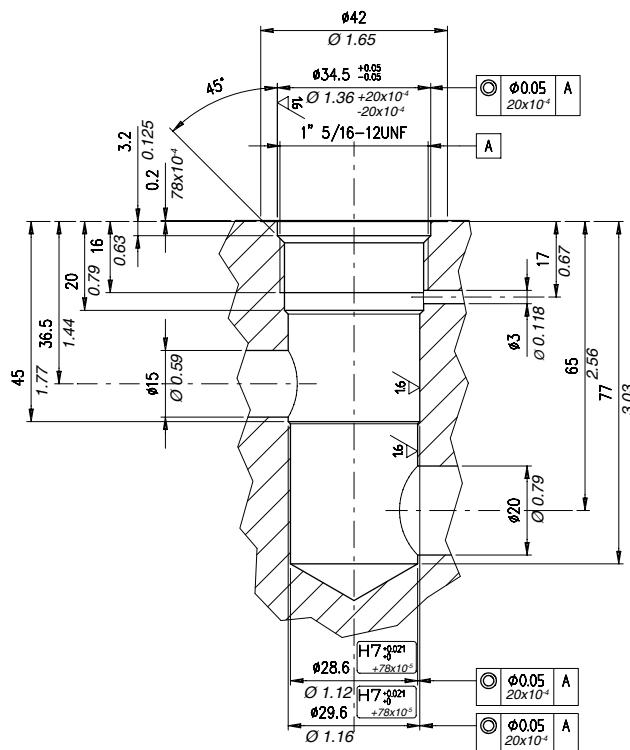
Finisher

Cod.3UT00053540

Tap

Cod.3UT08A26F150





## Rougher tool

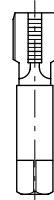
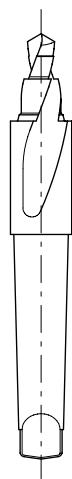
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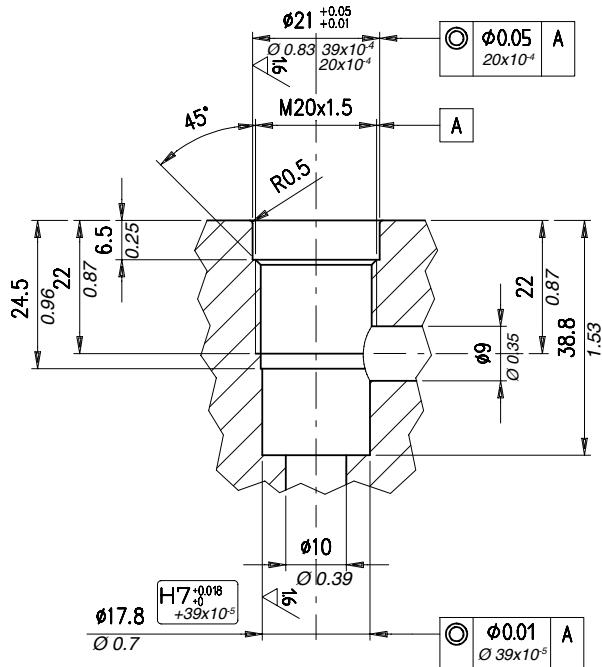
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Tap

Cod.3UT0151612UN

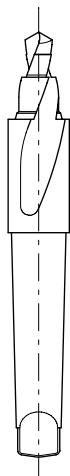


## Dimensions



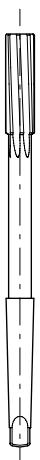
Rougher tool

Cod.3UT00050050



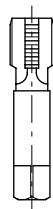
Finisher

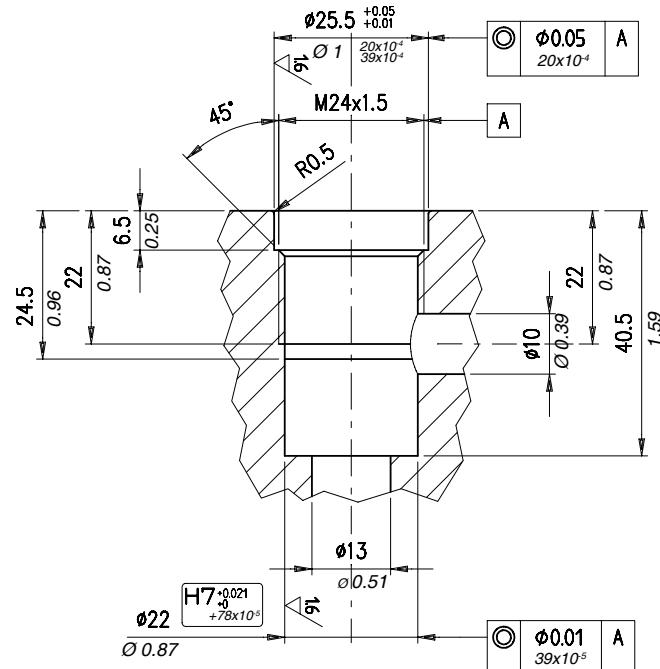
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Tap

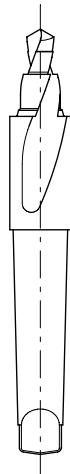
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Rougher tool

Cod.3UT00050070



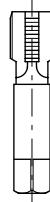
Finisher

Cod.3UT06A22000P



Tap

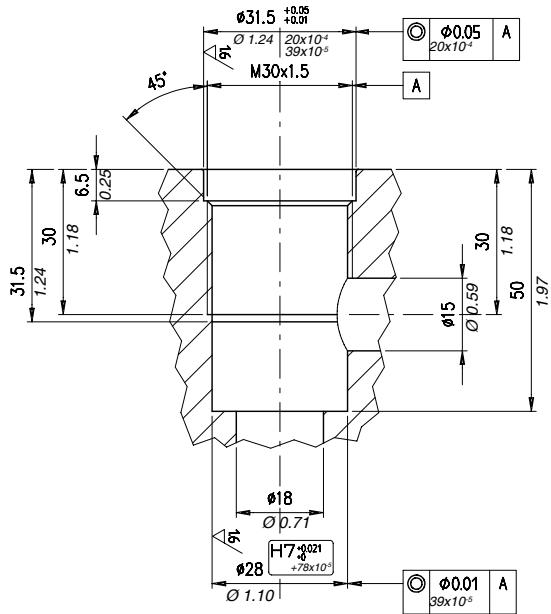
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# Cavities, tools and tap

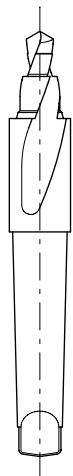
**CAVITY  
VMPD 34**

## **Dimensions**



### Rougher tool

Cod.3UT00050100



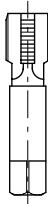
## Finisher

**Cod.3UT06A2800P**



Tap

Cod.3UT08A30F150





# Notes

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1<sup>st</sup> edition May 2010

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